Watts Series CSM-61

Flow Measurement/Balancing Valves

Sizes: 1¹/₄", 1¹/₂", 2", 2¹/₂", and 3" (32, 40, 50, 65 and 80mm)

Installation Instructions

Watts Flow Measurement/Balancing Valves are available in the straightway pattern with threaded or solder end connections. All tapered pipe threads conform to FEDERAL SPECS H28. Valves conform to ANSI B16.18 and ANSI B16.22. Maximum Pressure/ Temperature Ratings: 300psi (20.7 bar) - 250°F (121°C).



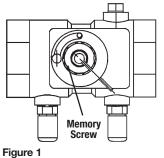
CSM-61

Installation

- 1. Install valve on return line of equipment to be balanced or as shown on the plans.
- 2. For maximum accuracy, the flow measurement valve should be located in an unrestricted straight pipe run so that no fittings (elbow, valve, tee, etc.) is closer to the measurement valve than 5 pipe diameters upstream and 2 pipe diameter downstream. If a balancing valve is located downsteam from a circulation pump, allow a distance of ten (10) diameters between the pump and balancing valves.
- 3. Series CSM-61M1 flow measurement valves are bidirectional and should be installed to insure ease of hooking up meter, adjusting setting and enabling memory device. A ¹/₈" (3 mm) NPT plugged port is installed on each measurement valve and can be used as a drain port if needed.
- 4. Solder end valves are designed to be soft soldered into lines without disassembly, using a low temperature solder (400°F) (204°C). Other solders such as 95/5 tin antimony (460°F) (238°C) can be used, however, extreme caution must be used to prevent seat damage. Higher temperature solders will damage the seat material.
- 5. Apply heat with flame directed away from the center of the valve body. Excessive heat can harm the seats.
- 6. Heat solder joints only to the point were solder will flow properly. Excessive heat may distort brass castings.

Flow Measurement Instruction

- 1. Loosen memory screw.
- 2. With wrench, turn indicator to open position on indicator plate. Do not force past this point.
- 3. Connect, vent and prepare the differential gauge. Refer to instructions furnished with the gauge.
- 4. After initial pressure differential reading is taken, refer to flow rate charts to obtain flow rate based on pressure differential and valve setting. If flow rate is in excess of that specified, turn indicator towards closed position, noting pressure drop and valve setting and determining new flow rates from flow rate chart. Once correct flow rate setting has been established, slide memory stop clockwise towards open side of indicator plate until memory stop ring hits indicator plate. Do not force beyond this point. Tighten memory screw. Refer to Figure 1. The unit or system has now been balanced and the memory set.
- 5. After memory is set, disconnect differential gauge.



Pattern	Type of Solder	Working °F	g Temp. °C	Maximum Pressure psi bar		
Solder-to-Solder	95.5	200	93	250	17.2	
	(Tin-Antimony)	225	107	212	14.6	
		250	121	175	12.1	
	50-50 and	100	38	175	12.1	
	60-40	150	66	125	8.6	
	(Tin-Lead)	250	121	75	5.2	
Thread-to-Thread	_	250	121	300	20.7	

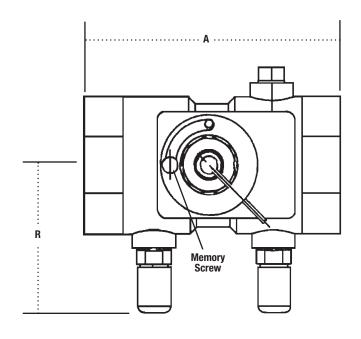
Pressure - Temperature Limits



Dimensions

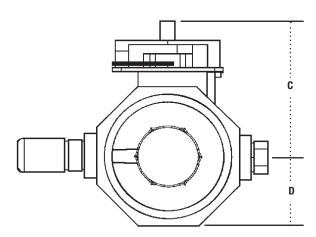
CSM-61

Top View



CSM-61

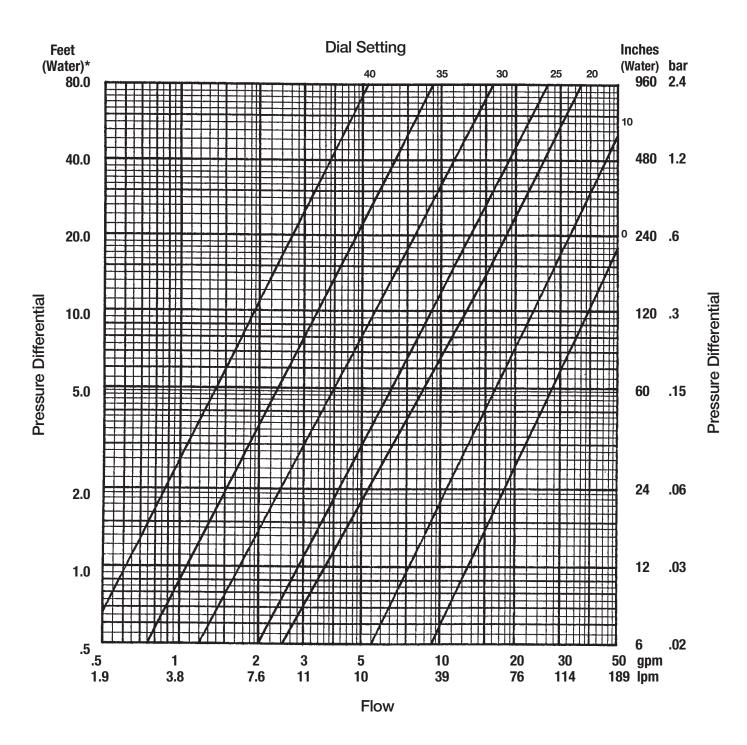
End View



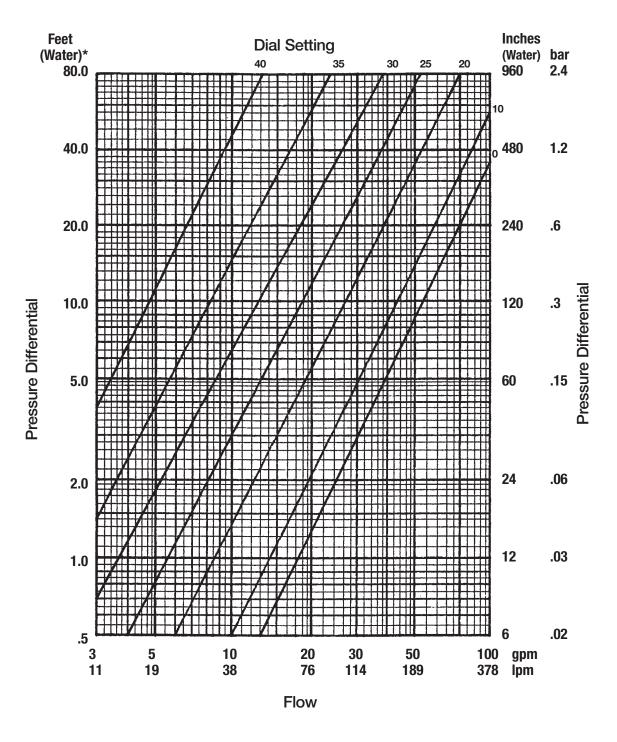
MODEL	SI	ZE	DIMENSIONS WEIGHT							GHT		
			A		С		D		R			
	in.	тт	in.	тт	in.	mm	in.	тт	in.	тт	lbs.	kgs.
CSM-61-M2-S	11/4	32	4%16	116	11 %	47	11/8	29	2 ³ /16	56	1.5	0.68
CSM-61-M2-S	11/2	40	47⁄8	123	2	50	1 5⁄16	33	2 5⁄16	59	1.9	0.86
CSM-61-M2-S	2	50	6	153	2 %16	66	1 %16	40	25/8	67	3.4	1.54
CSM-61-M1-T	11/4	32	33⁄4	94	11 %	47	1	25	2 ¾16	56	1.9	0.86
CSM-61-M1-T	11/2	40	3 ¹⁵ ⁄16	100	2	50	1 ½16	27	2 5⁄16	59	2.3	1.04
CSM-61-M1-T	2	50	41/2	114	2 %16	66	1 5⁄16	33	2 %16	66	4.0	1.81
CSM-61-M1-T	2 ¹ / ₂	65	6½	165	41⁄8	104	2 ³ ⁄16	55	31/8	80	13.0	5.90
CSM-61-M1-T	3	80	6 ¹³ ⁄16	173	43⁄8	112	27/8	73	35%	92	17.0	7.71

Suffix: S = Solder, T = Threaded

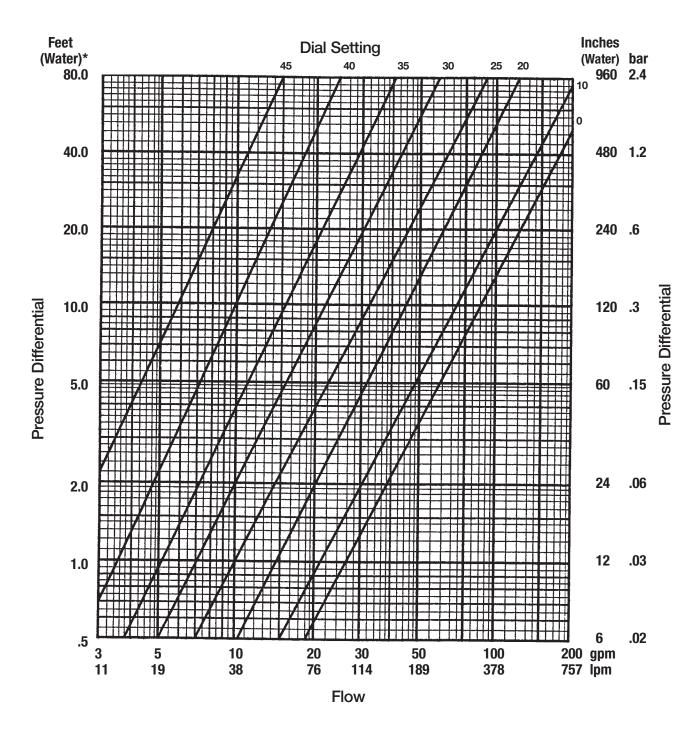
1¹/₄" (32mm) CSM-61 Flow Curve



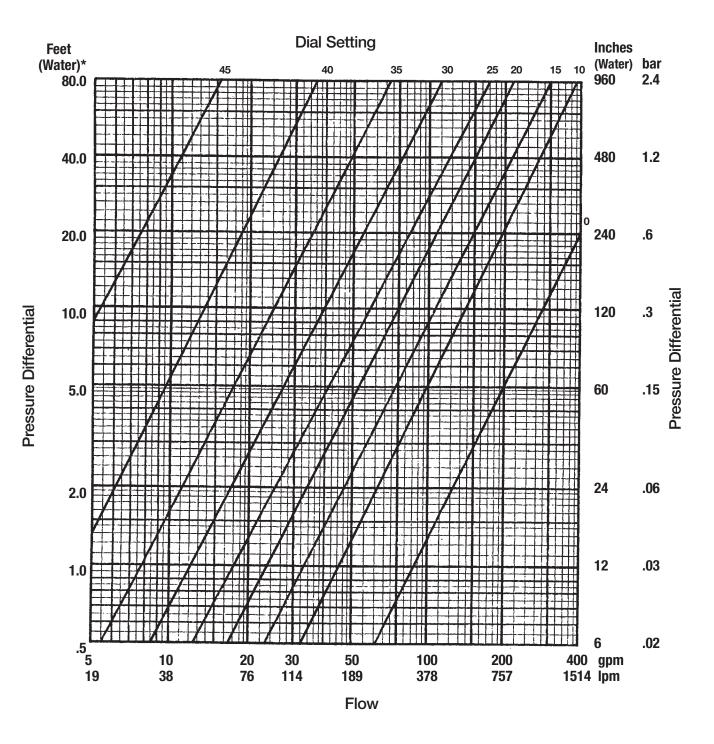
11/2" (40mm) CSM-61 Flow Curve



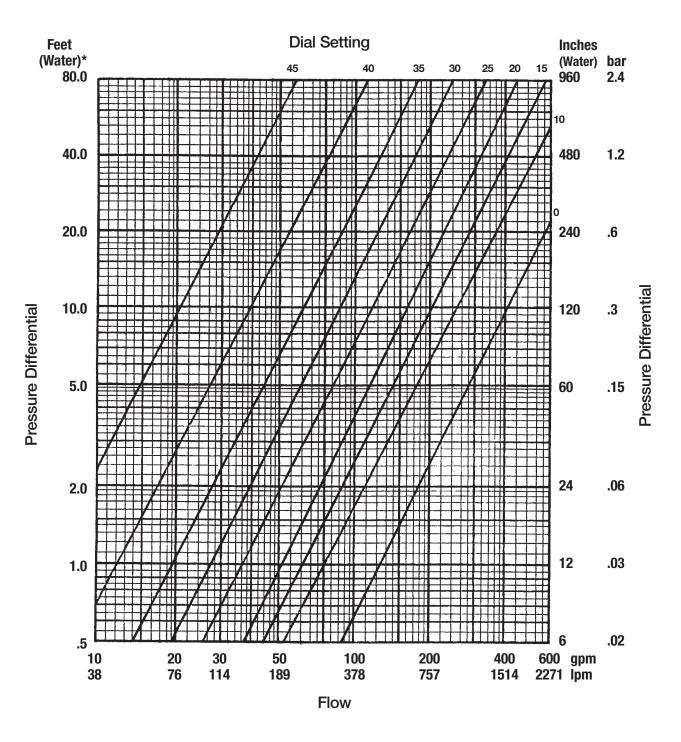
2" (50mm) CSM-61 Flow Curve



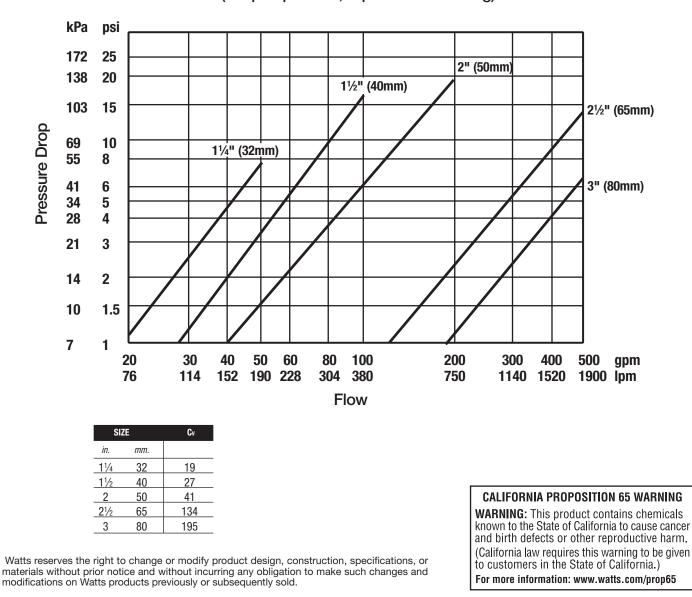
21/2" (65mm) CSM-61 Flow Curve



3" (80mm) CSM-61 Flow Curve



CSM-61 Pressure Drop Curve



Pressure Drop Curve (In open position, equal to zero setting)

Limited Warranty: Watts Regulator Co. (the "Company") warrants each product to be free from defects in material and workmanship under normal usage for a period of one year from the date of original shipment. In the event of such defects within the warranty period, the Company will, at its option, replace or recondition the product without charge. THE WARRANTY SET FORTH HEREIN IS GIVEN EXPRESSLY AND IS THE ONLY WARRANTY GIVEN BY THE COMPANY WITH RESPECT TO THE PRODUCT. THE COMPANY MAKES NO OTHER

THE WARRANTY SET FORTH HEREIN IS GIVEN EXPRESSLY AND IS THE ONLY WARRANTY GIVEN BY THE COMPANY WITH RESPECT TO THE PRODUCT. THE COMPANY MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED. THE COMPANY HEREBY SPECIFICALLY DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

The remedy described in the first paragraph of this warranty shall constitute the sole and exclusive remedy for breach of warranty, and the Company shall not be responsible for any incidental, special or consequential damages, including without limitation, lost profits or the cost of repairing or replacing other property which is damaged if this product does not work properly, other costs resulting from labor charges, delays, vandalism, negligence, fouling caused by foreign material, damage from adverse water conditions, chemical, or any other circumstances over which the Company has no control. This warranty shall be invalidated by any abuse, misuse, misupplication, improper installation or improper maintenance or alteration of the product.

Some States do not allow limitations on how long an implied warranty lasts, and some States do not allow the exclusion or limitation of incidental or consequential damages. Therefore the above limitations may not apply to you. This Limited Warranty gives you specific legal rights, and you may have other rights that vary from State to State. You should consult applicable state laws to determine your rights. So FAR AS IS CONSISTENT WITH APPLICABLE STATE LAW, ANY IMPLIED WARRANTIES THAT MAY NOT BE DISCLAIMED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO ONE YEAR FROM THE DATE OF ORIGINAL SHIPMENT.





USA: 815 Chestnut St., No. Andover, MA 01845-6098; www.watts.com Canada: 5435 North Service Rd., Burlington, ONT. L7L 5H7; www.wattscanada.ca

SO 9001-2000 CERTIFIED