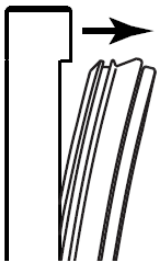
INSTALLATION

Accessory #	Description
U-ESP45S	18″ (45cm) Solid Door
U-ESPF45S	18″ (45cm) Frame Door
U-ESP60S	24″ (45cm) Solid Door
U-ESPF60S	24″ (60cm) Frame Door
U-DWRESP60S	24″ (60cm) Drawer
VDPU115DSS	15″ Solid Door
VDPU115GSS	15″ Frame Door
VDPU124DSS	24″ Solid Door
VDPU124GSS	24″ Frame Door
VDPUDR124SS	24″ Drawer
VDPU318DSS	18″ (45cm) Solid Door
VDPU318GSS	18″ (45cm) Frame Door
VDPU324DSS	24″ (60cm) Solid Door
VDPU324GSS	24″ (60cm) Frame Door
VDPUDR324SS	24″ (60cm) Drawer

1. Open door/drawer completely.

2. Starting at corner, pull gasket away from door/drawer and remove.

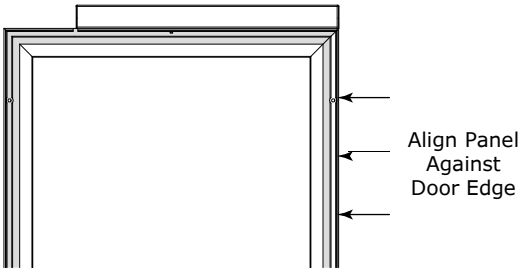


3. Upon removal, lay gasket down on a flat surface.

Certain frame panels include a pre-installed black insert. Remove the protective foil on the top and bottom sides if applicable.

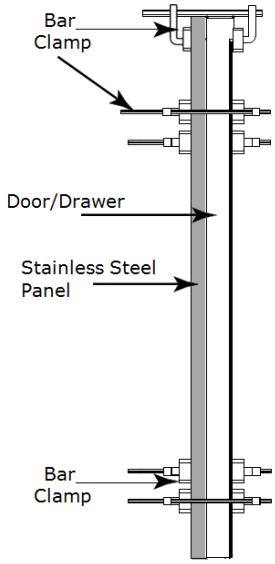
4. Align the pilot holes by placing the panel on the top corner edge of the door/drawer.

Align top of panel with highest point of door/drawer



5. Have a second person hold the panel in place or secure with a clamp.

6. Locate the 6 #8-32x1-1/4 (32 mm) screws provided with your panel. (Drawer panels use only 4 screws per panel)



7. Using a # 2 Phillips screwdriver, place 1 screw in each of the 6 pilot holes and secure. Do not over-tighten.

8. Reinstall gasket beginning at the corners.