

PAINT PREPARATION FOR ALL CODEL DOORS	Steel* Steel doors are primed.	Smooth Fiberglass* Smooth Fiberglass doors are unfinished white.	Textured Fiberglass* Textured Fiberglass doors are unfinished tan.
PREPARATION <ul style="list-style-type: none"> Remove weatherstrip, door sweep, hinges and lock hardware. All installation nail and screw holes should be filled with a quality painter's putty or caulking. Apply a small bead of caulking between the jamb and brickmould. Allow to dry. 	✓	✓	✓
CLEANING <ul style="list-style-type: none"> Before applying a finish paint, clean the door with detergent and water or TSP or other water borne products. Wipe clean and dry. Do not use industrial type fast dry solvent base materials, such as mineral spirits or lacquer thinner to clean door surfaces or a paint thinning agent as they may leave a residue on the door surface that is incompatible with latex coatings. 	✓	✓	✓
SANDING <ul style="list-style-type: none"> Scuff sand for better adhesion using 150-180 grit sandpaper prior to painting. Wipe door surface clean after sanding. Do not sand textured fiberglass doors. 	✓	✓	N/A
ACRYLIC COATING SYSTEM (Steel Doors Only)			
PRIMING <ul style="list-style-type: none"> The steel door has a factory applied waterbase prime coat. 	N/A	N/A	N/A
TOP COAT <ul style="list-style-type: none"> Apply one or two coats of acrylic emulsion latex paint.* Do not use paints containing lacquer, linseed oil, or alkyd solvents. 	✓	N/A	N/A
WATER BORNE COATING SYSTEMS (Smooth & Textured Fiberglass Doors Only)			
PRIMING <ul style="list-style-type: none"> Use a high adhesion bonder/sealer type primer. For best results primer can be sanded with 3M Green paper 220 grit designed for use with latex coatings. (Do NOT sand textured fiberglass doors) 	N/A	✓	✓
TOP COAT <ul style="list-style-type: none"> Apply one or two coats of 100% acrylic latex enamel.* 	N/A	✓	✓
OIL BASE COATING SYSTEMS (Smooth & Textured Fiberglass Doors Only)			
PRIMER <ul style="list-style-type: none"> Use a high adhesion bonder/sealer type oil base primer. 	N/A	✓	✓
TOP COAT <ul style="list-style-type: none"> Apply one or two coats of alkyd oil enamel. 	N/A	✓	✓
<ul style="list-style-type: none"> Direct sunlight & extreme temperatures may cause; <ul style="list-style-type: none"> -Door to experience thermal bow. -Door glass moulding to expand/contract, exposing sealant, paint line, and cracking paint finish. 	<ul style="list-style-type: none"> Doorglass moulding; apply a bead of quality caulking between frame & door after finish coat has cured or if door is left unfinished. 	<ul style="list-style-type: none"> Primed & Hemlock jambs and brickmould must be finished prior to installation on face, both ends, and all edges. WeatherGuard frames do not require finishing. For finishing refer to label on jamb. 	

*If using latex paint it is important to follow the paint manufacturers min. temperature recommendations.