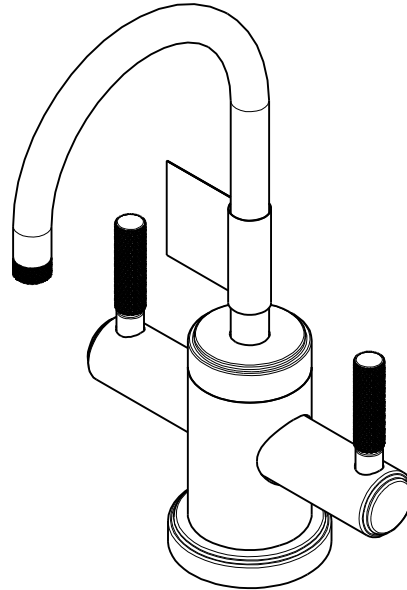


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.
2. INSTALLATION TORQUE: 10-14 LB-IN
3. CUT AND SHORTEN O-RING BY .13" TO .02" IN LENGTH BEFORE INSTALLING
4. SLIT O-RING BEFORE INSTALLING
5. APPLY LOCTITE 242
6. CONNECT WHITE AND RED TUBING TOGETHER AND WATER TEST WHOLE UNIT
7. BAG 92194 IN A SEPARATE BAG
8. REWORK CARTRIDGE ASSY IF THE HANDLE DOES NOT RETURN TO THE "OFF" POSITION AUTOMATICALLY AFTER WATER TESTING
9. INSTALLATION TORQUE: 8-14 LB-FT
10. INSTALLATION TORQUE: 78 LB-IN +/-6 LB-IN.
11. LUBRICATE SPRING WITH DOW CORNING 111 SILICONE COMPOUND
12. APPLY LIGHT FILM OF DOW CORNING 111 SILICONE COMPOUND



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	12693	ESCUTCHEON	PART	1
2	91768	O-RING, #2-130, EP, 50 DURO - GREY	PART	1
3	13603	WATER DISP. BODY H/C (CONT)	PART	1
4	13686	BODY CAP	PART	1
5	91023	O-RING, #2- 019, EPDM, 65-75 DURO, NSF 61	PART	1
6	20-520	SPOUT ASM	ASSEMBLY	1
7	91382	O-RING, #2- 012, TEFLON,	PART	1
8	91017	O-RING #2-012	PART	2
9	91383	O-RING, #2- 014, TEFLON, NSF 61	PART	1
10	5-067	3/8 SELF CLOSING CART. ASM.	ASSEMBLY	1
11	1-134	CARTR 3/8 HOT 1/4 TR	PART	1
12	92926	ADAPTER	PART	1
13	13685	HANDLE HUB	PART	2
14	13790	WATER DISP LEVER	PART	2
15	92477	SCRW, M4 X 16 SKT FLT HD SS	PART	1
16	1-431	RED SUPPLY LINE	ASSEMBLY	1
17	1-433	GREY SUPPLY LINE	ASSEMBLY	1
18	1-432	BLUE SUPPLY LINE	ASSEMBLY	1
19	13070	RETAINER PLATE	PART	1
20	92016	SCRW, 10-24 X 3/4 SKT HD FLT PT SS	PART	1
21	98043	TAG LABEL, HOT WATER WARNING	PART	1
22	13289	NIPPLE	PART	1
23	1-393	1-1/8 18 UNEF MOUNTING KIT	ASSEMBLY	1
24	92194	COUPLING, 3/8" X 1/4"	PART	1
25	92017	SCRW, 1/4-20 X 3/16 SKT HD CUP PT SS	PART	2

ZONE	REV	DESCRIPTION	DATE	APPROVED
-	E	EN-4187	10/25/22	J.M.
-	B	EN-4300jj	04/12/21	R.S.
-	A	EN-3634A	12/04/19	C.G.
-	-	EN-3881a	11/04/19	J.M.

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
±1/16" .X ±.1 [2,5] ±°
.XX ±.06 [1,5]

(X.XXX) DENOTES CRITICAL DIMS.
ALL THREADS ARE CRITICAL

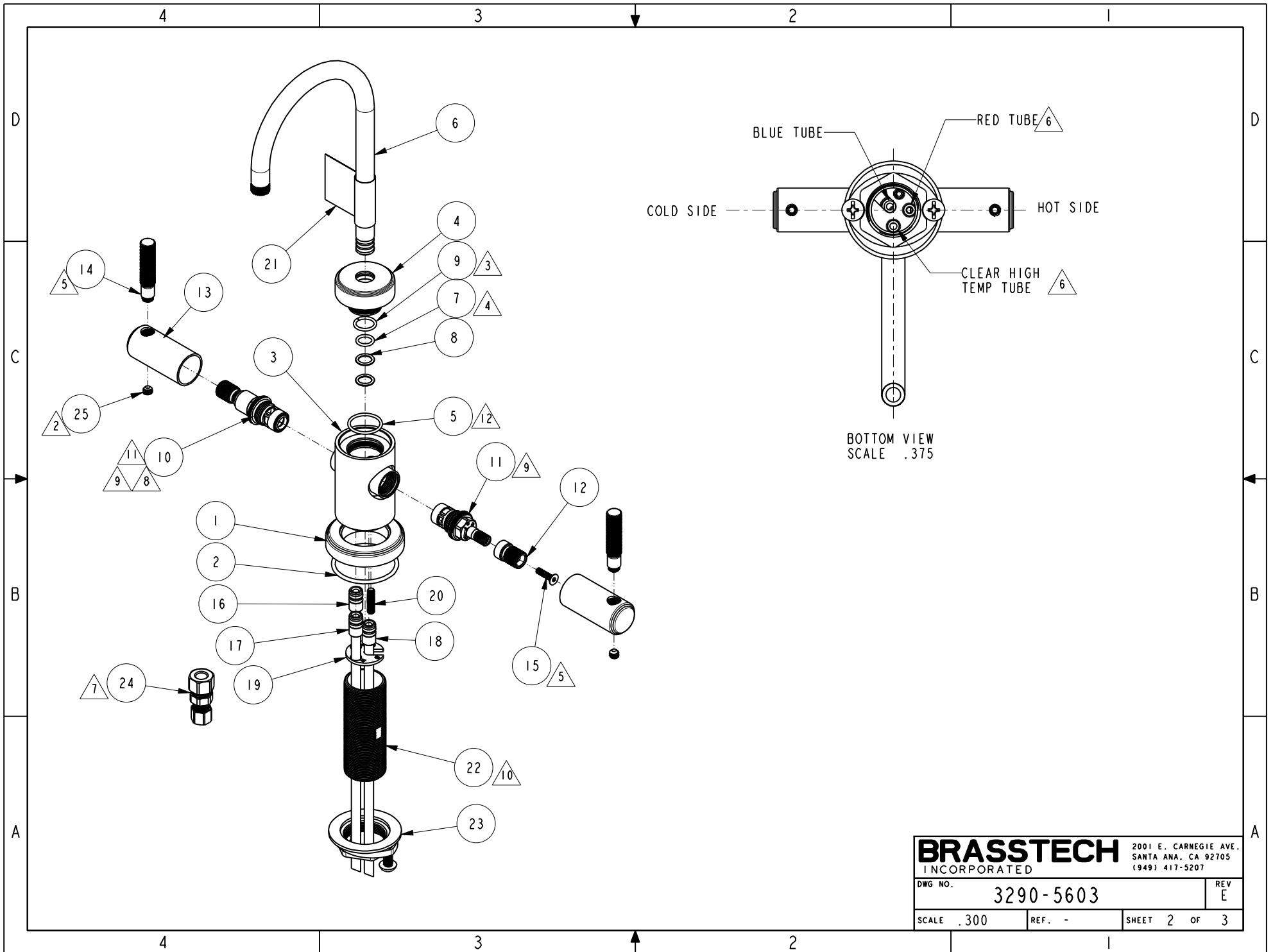
DRAWN	JINSON	10/25/22
CHECKED	G.B.	10/25/22
APPROVED	J.M.	10/25/22

BRASSTECH 2001 CARNEGIE AVE.
INCORPORATED SANTA ANA, CA 92705
(949) 417-5207

WATER DISP - HOT & COLD

DWG NO. **3290-5603** REV **E**

SCALE .400 REF. - SHEET 1 OF 3



BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207
DWG NO.	3290-5603	REV E
SCALE .300	REF. -	SHEET 2 OF 3

