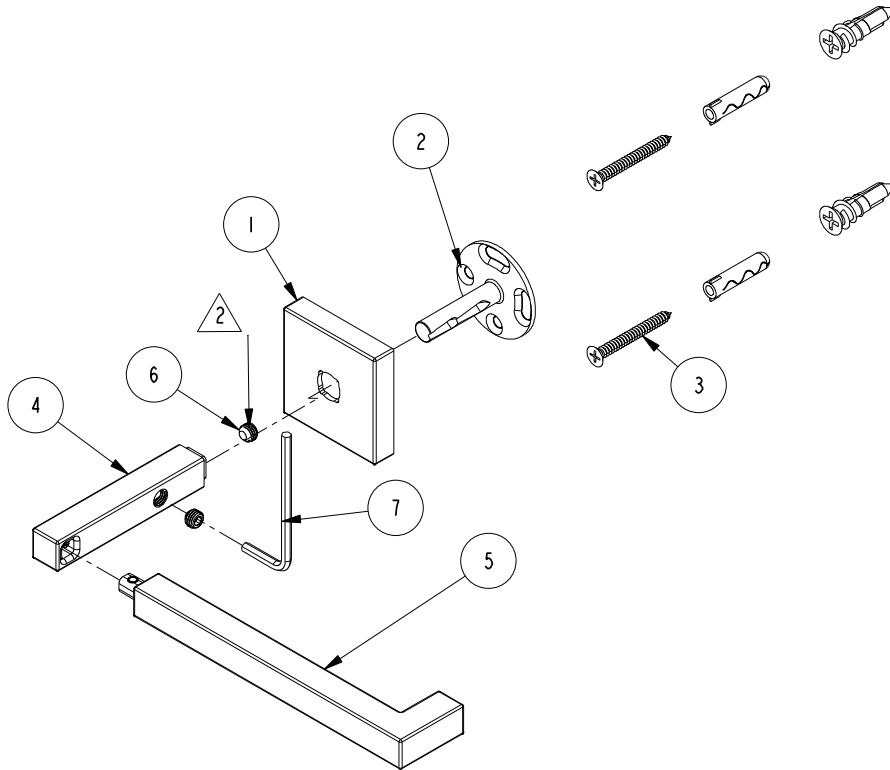


NOTES:

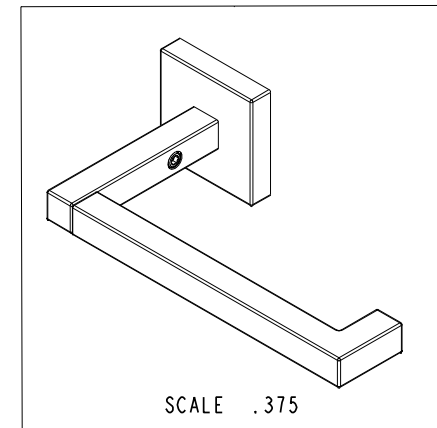
1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2. APPLY LOCTITE 680 AT 30 IN-LB TORQUE.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	40596	ESCUTCHEON	PART	1
2	92914	MOUNTING BRACKET	PART	1
3	1-206	HARDWARE PACK	ASSEMBLY	1
4	40852	TISSUE HOLDER POST	PART	1
5	40601	TISSUE ARM	PART	1
6	92563	SCRW, 1/4-28 X 3/16 SKT HD CUP PT W/ SELF LOC SS	PART	2
7	92422	HEX KEY, 1/8" ALLOY STEEL	PART	1

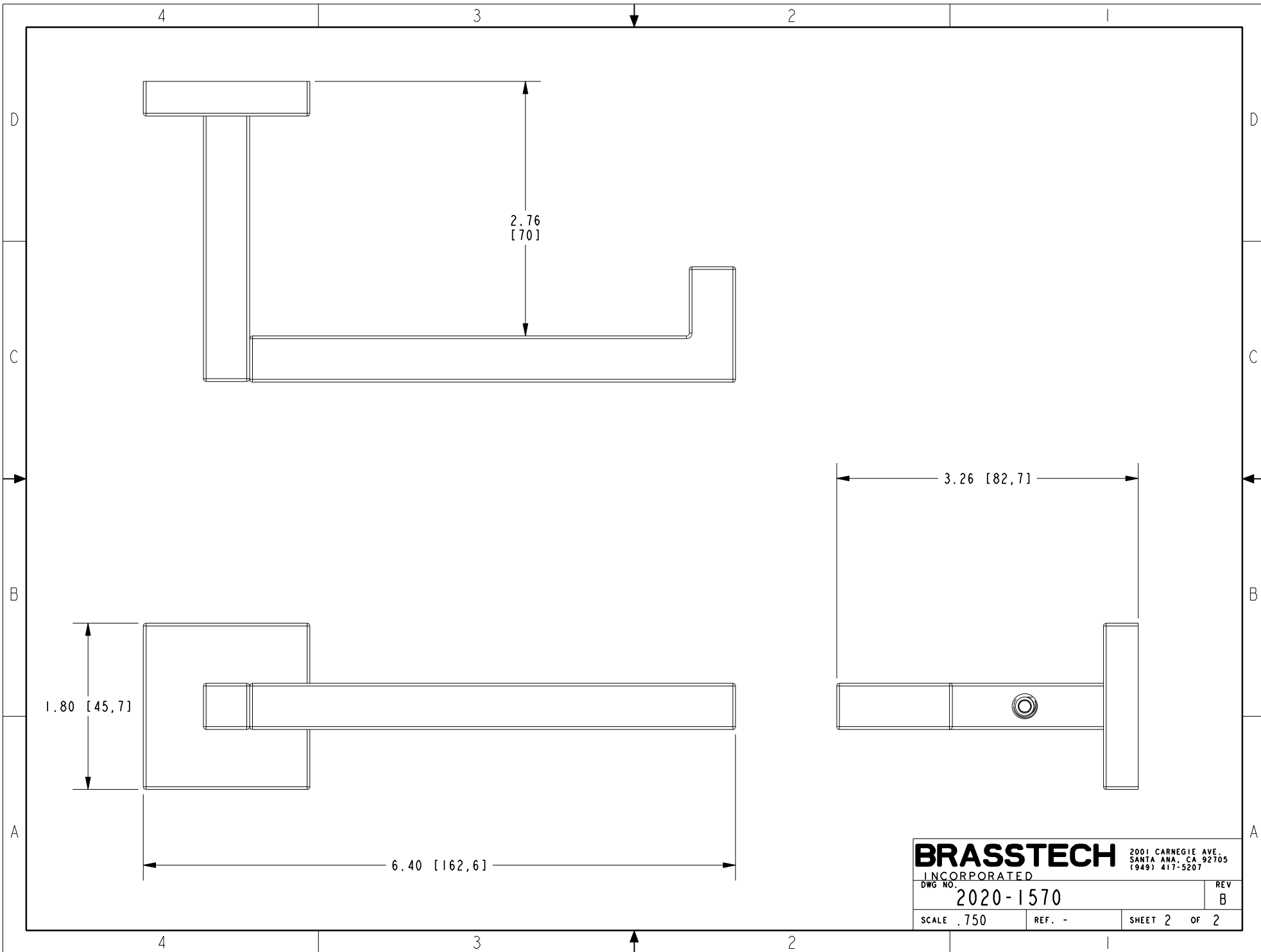


		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES (MM)	
TOLERANCES ARE:	
FRACTIONS	DECIMALS
±1/16"	±.005
.X ±.1	[2.5]
.XX ±.06	[1.5]
(X.XXX) DENOTES CRITICAL DIMS.	
ALL THREADS ARE CRITICAL	
DRAWN	R.S.
CHECKED	J.M.
APPROVED	J.M.

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
SINGLE POST TT HOLDER			
DWG NO. 2020-1570			REV B
SCALE .375	REF. -	SHEET 1	OF 2

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-	A	EN-4023	11/12/19	J.M.	
-	-	EN-3840	07/12/19	J.M.	
ZONE	REV	DESCRIPTION	DATE	APPROVED	



BRASSTECH			2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207
INCORPORATED			REV B
DWG NO. 2020-1570	SCALE .750	REF. -	SHEET 2 OF 2