

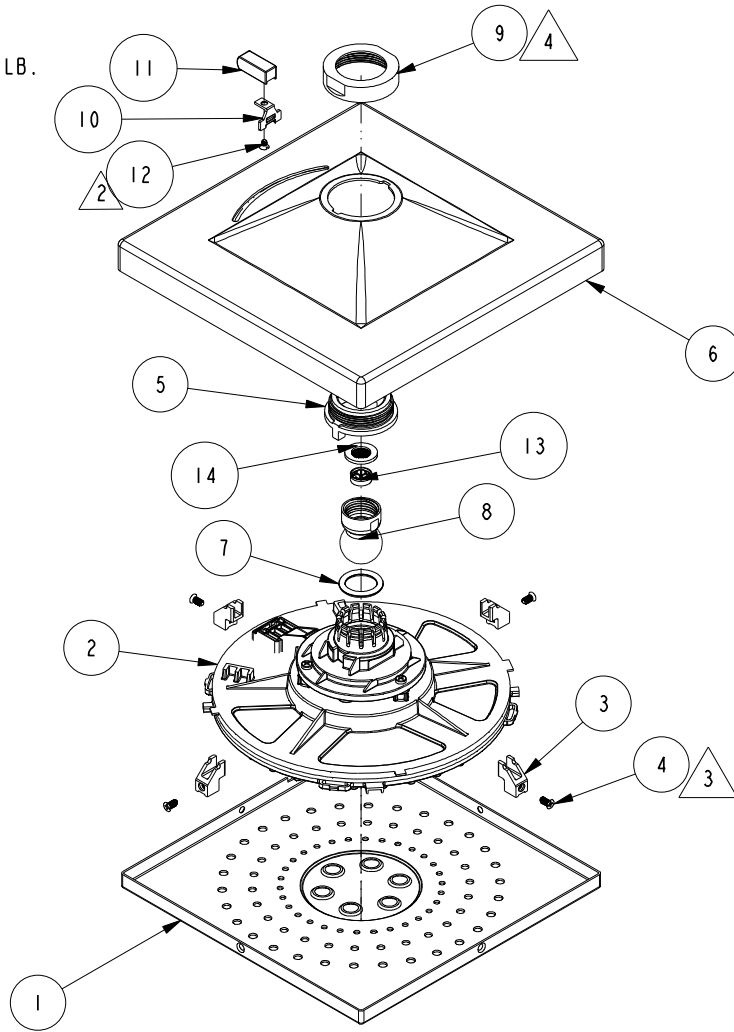
NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2. APPLY LOCTITE 680.

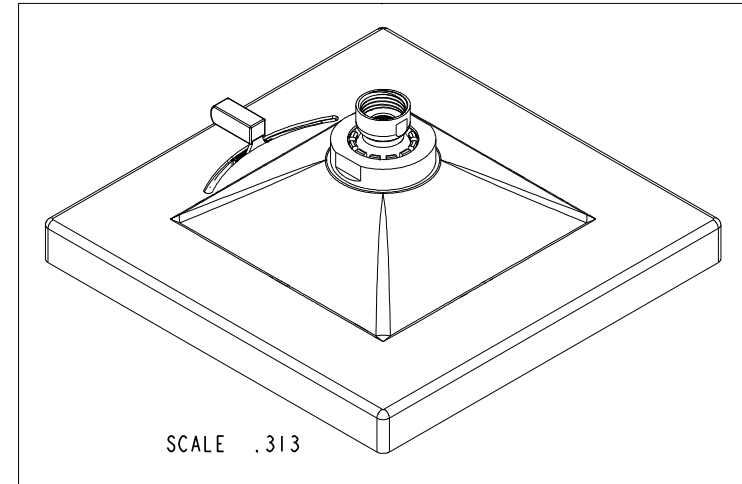
3. APPLY TORQUE 6-8 IN-LB.

4. APPLY 65-70 IN-LB.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	13314	SQUARE FACEPLATE	PART	1
2	1-392	SHOWER HEAD ENGINE	ASSEMBLY	1
3	13201	FACEPLATE TAB	PART	4
4	92895	SCRW, 6-32 X 5/16 FLT HD SS	PART	4
5	12961	COMPRESSION NUT	PART	1
6	13315	SHOWER HEAD SHELL	PART	1
7	91220	O-RING, #2-210, EPDM, 65-75 DURO	PART	1
8	80018	PIVOT BALL	PART	1
9	12963	SHOWER HEAD COLLAR NUT	PART	1
10	12964	LEVER TAB	PART	1
11	12965	LEVER	PART	1
12	92196	SCRW, 4-40 X 3/16 SLT FLT HD SS	PART	1
13	12833	FLOW REGULATOR, 1.8 GPM MAX	PART	1
14	91606	GASKET W/ FILTER SCREEN	PART	1



-	E	EN-4300w	03/10/21	R.S.
-	D	EN-3978o	11/06/20	J.M.
-	C	EN-3999	10/17/19	C.G.
-	B	EN-3853	01/08/19	C.G.
-	A	EN-3766	12/06/18	C.G.
-	-	EN-3551	05/18/18	V.V.
ZONE	REV	DESCRIPTION	DATE	APPROVED

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]	
TOLERANCES ARE:	
FRACTIONS	DECIMALS
±1/16"	.X ±.1 [2.5]
	.XX ±.06 [1.5]
(X.XXX) DENOTES CRITICAL DIMS.	
ALL THREADS ARE CRITICAL	
DRAWN	MANJUNATH 10/17/19
CHECKED	C.G. 10/17/19
APPROVED	C.G. 10/17/19

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
TRANSITIONAL SQ SHOWER HEAD			
DWG NO.	2159		REV E
SCALE	.225	REF. -	SHEET 1 OF 2

