

Motor brushes must be replaced every 300 hours to be assured of continued fine motor performance.

1. Be sure pump is disconnected from its source of power.
2. Unscrew brush cap (Ref. #3), remove brush and spring and spring cover by pulling them straight out of the brush holder.
3. Replace with new brush and spring assembly. Refer to illustration on reverse side and install as illustrated with regard to curvature of the front of the brush. Replace cap.

CORRECT BRUSH ASSEMBLY

