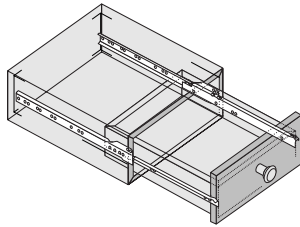


Drawer Slides

D663 Series



SPECIFICATIONS

European Side-Mount Drawer Slides

Before You Begin

- Read the Do-It-Yourself Installation Instructions completely before starting.
- Make sure all parts are included.

Parts List per drawer set

- Cabinet Members - (1) Left and (1) Right
- Drawer Members - (1) Left and (1) Right
- (12) #5 wood screws S21F5

Recommended Tools

- #2 Phillips Screwdriver
- Pencil or Scribe
- Ruler - inches and metric
- Level

Optional Parts per drawer set

- #5 wood screws S21F5 (12 minimum)
- S21F5DC-UC-12 (drawer set pack)
- S21F5DA-UC-3 (case pack)
- or Euroscrews (8 minimum)

Data

- 75 lb. Capacity per set
- Lengths of 14"(350mm), 16"(400mm), 18"(450mm), 20"(500mm), 22"(550mm), 24"(600mm).
- Right side captive member (Holds drawer in place).
- Elongated screw holes for alignment.
- Cabinet members are marked with an L (left) and R (right).

Specifications

- Both sides of drawer must have 1/2" (12.5mm) clearance.
- Bottom of drawer must have 1/4" (6.4mm) clearance.
- Top of drawer must have 5/8" (15.9mm) minimum clearance.
- Measure up from bottom of drawer 13/16" (20.6mm).
- Cabinet members are inset in 2mm (5/64") from the edge of the cabinet.
- Look at cabinet member for screw positioning. The holes that are slightly smaller are for wood screws. The larger holes are for Euroscrews.

1. Installing Cabinet Members to Cabinet

Determine position of the bottom of the drawer front in relation to the front of the cabinet and draw a ref. line on both L & R inside face of cabinet. (Fig. 1 Frameless). Next, go to step #2 and install slides to drawer members. After drawer members are mounted, fit loose cabinet members into drawer members. Measure from bottom of drawer front to center of mounting hole on cabinet member. Transfer that measurement and draw a second line onto the L & R side of cabinet using the ref. line made in step #1. Align center of mounting hole of cabinet member with the second line made and fasten with one screw. Next, use a level to properly align and fasten remaining screw.

2. Installing Drawer Members to Drawer

Place drawer members into position with rollers located in the rear. Align top of drawer members with the 13/16" (20.6mm) line. Or align bottom of drawer member to the bottom edge of drawer and fasten with screws.

3. Final Steps

Insert drawer into cabinet by placing drawer member rollers over cabinet member rollers. To remove drawer, pull to where it stops, then lift and pull out.

