



COMFORT PLUS BATH SERIES

INSTALLATION AND OPERATING INSTRUCTIONS

Save These Instructions for Future Use.

Owner's Record

Date Purchased _____

Purchased From _____

Installed By _____

Serial Number _____

Model _____

Installer: Leave this manual for homeowner.
Homeowner: Read this manual and keep for future reference.

IMPORTANT SAFETY INSTRUCTIONS

READ AND FOLLOW ALL INSTRUCTIONS

SAVE THESE INSTRUCTIONS

CONVENTIONS USED IN THESE INSTRUCTIONS

WARNING and Important Safety Instructions appearing in this guide are not meant to cover all possible conditions and situations that may occur. Common sense, **CAUTION**, and care must be exercised when installing, maintaining, or operating the appliance.

YOUR SAFETY AND THE SAFETY OF OTHERS ARE VERY IMPORTANT. WE HAVE PROVIDED MANY IMPORTANT SAFETY MESSAGES IN THIS MANUAL AND ON YOUR APPLIANCE. ALWAYS READ AND OBEY ALL SAFETY MESSAGES.

The following safety alert symbol and signal words are used throughout this manual to call attention to and identify different levels of hazard and special instructions.



This is the safety alert symbol.

This symbol alerts you to potential hazards that can kill or hurt you and others.

Important safety messages will follow the safety alert symbol and either the word "**DANGER**" or "**CAUTION**".

Safety messages with the word "**DANGER**" will also be surrounded by a box.

DANGER statements identify that an imminently hazardous situation exists that, if not avoided, will result in death or serious injury to personnel.

WARNING statements identify procedures or practices which must be followed to avoid serious personal injury or loss of life.

CAUTION statements identify procedures or practices which must be followed to avoid minor personal injury or damage to this equipment.

NOTE statements contain helpful hints and tips to facilitate the installation or operation.

IMPORTANT statements contain helpful hints and tips to facilitate the installation or operation.

INSTRUCTIONS PERTAINING TO A RISK OF FIRE, ELECTRIC SHOCK, OR INJURY TO PERSONS

WARNING — WHEN USING THIS UNIT, BASIC PRECAUTIONS SHOULD ALWAYS BE FOLLOWED, INCLUDING THE FOLLOWING:



DANGER: TO REDUCE THE RISK OF INJURY, DO NOT PERMIT CHILDREN TO USE THIS UNIT UNLESS THEY ARE CLOSELY SUPERVISED AT ALL TIMES.

WARNING — USE THIS UNIT ONLY FOR ITS INTENDED USE AS DESCRIBED IN THIS MANUAL. DO NOT USE ATTACHMENTS NOT RECOMMENDED BY THE MANUFACTURER.

WARNING — NEVER DROP OR INSERT ANY OBJECT INTO ANY OPENING.

WARNING — DO NOT OPERATE THIS UNIT WITHOUT THE GUARD OVER THE SUCTION FITTING.

WARNING — THIS UNIT MUST BE CONNECTED ONLY TO A SUPPLY CIRCUIT THAT IS PROTECTED BY A GROUND FAULT CIRCUIT INTERRUPTER (GFCI). SUCH A GFCI SHOULD BE PROVIDED BY THE INSTALLER AND SHOULD BE TESTED ON A ROUTINE BASIS. TO TEST THE GFCI, PUSH THE TEST BUTTON. THE GFCI SHOULD INTERRUPT POWER. PUSH THE RESET BUTTON. POWER SHOULD BE RESTORED. IF THE GFCI FAILS TO OPERATE IN THIS MANNER, THE GFCI IS DEFECTIVE. IF THE GFCI INTERRUPTS POWER TO THE BATHTUB WITHOUT THE TEST BUTTON BEING PUSHED, A GROUND CURRENT FLOWING, INDICATING A POSSIBILITY OF AN ELECTRIC SHOCK. DO NOT USE THIS HYDROMASSAGE BATHTUB. DISCONNECT THE HYDROMASSAGE BATHTUB AND HAVE THE PROBLEM CORRECTED BY A QUALIFIED SERVICE REPRESENTATIVE BEFORE USING.

WARNING — (FOR PERMANENTLY CONNECTED UNITS) A GREEN COLORED TERMINAL (OR A WIRE CONNECTOR MARKED "G", "GR", "GROUND", OR "GROUNDING") IS PROVIDED WITHIN THE TERMINAL COMPARTMENT. TO REDUCE THE RISK OF ELECTRIC SHOCK, CONNECT THE TERMINAL OR CONNECTOR TO THE GROUNDING TERMINAL OF YOUR ELECTRIC SERVICE OR SUPPLY PANEL WITH A CONDUCTOR EQUIVALENT IN SIZE TO THE CIRCUIT CONDUCTORS SUPPLYING THIS EQUIPMENT.

INSTALLATION INSTRUCTIONS

WARNING — WHEN USING THIS UNIT, BASIC PRECAUTIONS SHOULD ALWAYS BE FOLLOWED, INCLUDING THE FOLLOWING:

 **DANGER** — RISK OF ELECTRIC SHOCK. CONNECT ONLY TO A CIRCUIT PROTECTED BY A GROUND FAULT CIRCUIT INTERRUPTER (GFCI).

 **CAUTION** — TEST THE GROUND FAULT CIRCUIT INTERRUPTER PROTECTING THIS APPLIANCE PERIODICALLY IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.

WARNING — USE THIS UNIT ONLY FOR ITS INTENDED USE AS DESCRIBED IN THIS MANUAL. DO NOT USE ATTACHMENTS NOT RECOMMENDED BY THE MANUFACTURERS.

WARNING — TO AVOID INJURY, EXERCISE CAUTION WHEN ENTERING OR EXITING THE HYDROMASSAGE BATHTUB.

WARNING — KEEP BODY AND HAIR A MINIMUM OF 6" (15 cm) AWAY FROM SUCTION FITTING AT ALL TIMES WHEN THE HYDROMASSAGE SYSTEM IS OPERATING. HAIR LONGER THAN SHOULDER LENGTH SHOULD BE SECURED CLOSE TO THE HEAD.

WARNING — RISK OF ELECTRICAL SHOCK; DO NOT PERMIT ELECTRICAL APPLIANCES (SUCH AS HAIR DRYER, LAMP, TELEPHONE, RADIO OR TELEVISION) WITHIN 60" (1.5 m) OF THIS HYDROMASSAGE BATHTUB.

WARNING — RISK OF ACCIDENTAL INJURY OR DROWNING; DO NOT USE DRUGS OR ALCOHOL BEFORE OR DURING THE USE OF HYDROMASSAGE BATHTUB EQUIPPED WITH A HEATER TO AVOID UNCONSCIOUSNESS AND POSSIBLE DROWNING.

WARNING — RISK OF FETAL INJURY; PREGNANT OR POSSIBLY PREGNANT WOMEN SHOULD CONSULT A PHYSICIAN BEFORE USING A HYDROMASSAGE BATHTUB EQUIPPED WITH A HEATER.

WARNING — RISK OF HYPERTHERMIA AND POSSIBLE DROWNING; DO NOT USE A HYDROMASSAGE BATHTUB EQUIPPED WITH A HEATER IMMEDIATELY FOLLOWING STRENUOUS EXERCISE.

WARNING — RISK OF HYPERTHERMIA AND POSSIBLE DROWNING; WATER TEMPERATURE IN EXCESS OF 104°F (40°C) MAY BE INJURIOUS TO YOUR HEALTH. CHECK AND ADJUST WATER TEMPERATURE BEFORE USE.

WARNING — RISK OF HYPERTHERMIA; PEOPLE USING MEDICATIONS AND/OR HAVING AN ADVERSE MEDICAL HISTORY SHOULD CONSULT A PHYSICIAN BEFORE USING A HYDROMASSAGE BATHTUB EQUIPPED WITH A HEATER.

FOR BUILT-IN AND DROP-IN UNITS, INSTALL TO PERMIT ACCESS FOR SERVICING.

THIS UNIT SHOULD BE ELECTRICALLY GROUNDED AND INSTALLED BY A LICENSED CONTRACTOR, ELECTRICIAN, AND PLUMBER.

BUILDING MATERIALS AND WIRING SHOULD BE ROUTED AWAY FROM THE MOTOR/PUMP OR BLOWER OR OTHER HEAT PRODUCING COMPONENTS OF THIS UNIT.

A PRESSURE WIRE CONNECTOR IS PROVIDED ON THE EXTERIOR OF THE MOTOR/PUMP AND HEATER TO PERMIT CONNECTION OF AN NO. 8 AWG (8.4 mm) SOLID COPPER BONDING CONDUCTOR BETWEEN THIS UNIT AND ALL OTHER ELECTRIC EQUIPMENT AND EXPOSED METAL IN THE VICINITY, AS NEEDED TO COMPLY WITH LOCAL REQUIREMENTS.

PRECAUTIONS

- Do not operate the hydromassage system unless the bath is filled with water to at least 1" - 2" (25 - 51 mm) above the highest jet.
- Do not immerse the control panel by overfilling the bath.
- Do not use oil-based bath additives in your hydromassage bath.
- When cleaning your bath, do not use abrasive substances which will damage the bath's surface.
- To prevent discoloration of the acrylic finish, do not fill the bath with water in excess of 140°F (60°C).

NOTE: This is a professional grade product. A knowledge of construction techniques, plumbing and electrical installation according to codes are required for proper installation and user satisfaction. We recommend that a licensed contractor perform the installation of all Jacuzzi Whirlpool Bath products. Our warranty does not cover improper installation related problems.

PRODUCT SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

USE INSTALLATION INSTRUCTIONS SUPPLIED WITH PRODUCT.

Jacuzzi Whirlpool Bath® has obtained applicable code (standards) listings generally available on a national basis for products of this type. It is the responsibility of the installer/owner to determine specific local code compliance prior to installation of the product. Jacuzzi Whirlpool Bath® makes no representation or warranty regarding, and will not be responsible for any code compliance.

OPERATING INSTRUCTIONS

WARNING — PROLONGED IMMERSION IN HOT WATER MAY INDUCE HYPERTHERMIA. HYPERTHERMIA OCCURS WHEN THE INTERNAL TEMPERATURE OF THE BODY REACHES A LEVEL SEVERAL DEGREES ABOVE THE NORMAL BODY TEMPERATURE OF 98.6°F. THE SYMPTOMS OF HYPERTHERMIA INCLUDE AN INCREASE IN THE INTERNAL TEMPERATURE OF THE BODY, DIZZINESS, LETHARGY, DROWSINESS AND FAINTING. THE EFFECTS OF HYPERTHERMIA INCLUDE:

- A) FAILURE TO PERCEIVE HEAT
- B) FAILURE TO RECOGNIZE THE NEED TO EXIT THE SPA OR HOT TUB,
- C) UNAWARENESS OF IMPENDING HAZARD,
- D) FETAL DAMAGE IN PREGNANT WOMEN,
- E) PHYSICAL INABILITY TO EXIT THE SPA OR HOT TUB, AND
- F) UNCONSCIOUSNESS RESULTING IN DANGER OF DROWNING.

WARNING — THE USE OF ALCOHOL, DRUGS OR MEDICATION CAN GREATLY INCREASE THE RISK OF FATAL HYPERTHERMIA.

WARNING — DO NOT TAMPER WITH USER-OPERATED CONTROLS OR SUCH DEVICES.

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NOTE: To obtain a referral for a service agent in your area call 800-288-4002 . You may also visit our web site at <http://www.jacuzzi.com/>. To find the service agent listing, click on For The Trade.

Then click on Repair Services in the left hand box.

Depending on the problem, click on Electrical/Mechanical Repairs or Finish, Surface or Shell-Related Problems or Repair Parts or Accessories for a listing of authorized agents, contractors, or distributors.

SPECIFICATIONS

IMPORTANT: Read complete instructions before beginning installation.

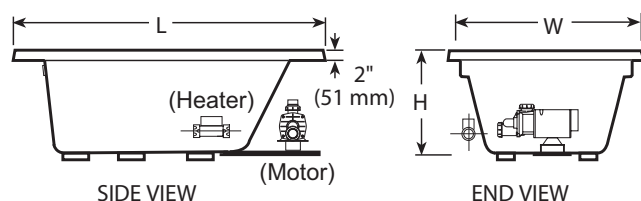
Each whirlpool bath arrives ready for installation, completely equipped with motor/pump assembly and plumbing and fittings necessary for whirlpool operation. An optional drain/overflow kit is available for installation on the bath.

Remove the bath from the carton. Retain the shipping carton until satisfactory inspection of the product has been made. **Do not lift the bath by the plumbing at any time; handle by the shell only.**

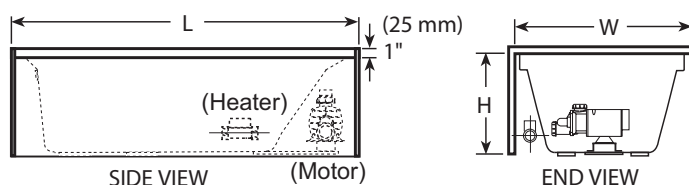
Immediately upon receipt, inspect the shell before installing. Should inspection reveal any damage or defect in the finish, do not install the bath. Damage or defect to the finish claimed after the bath is installed is excluded from the warranty. Jacuzzi Whirlpool Bath's responsibility for shipping damage ceases upon delivery of the products in good order to the carrier. Refer any claims for damage to the carrier. For definitions of warranty coverage and limitations, refer to the published warranty information packed with the product.

All bath units are factory tested for proper operation and watertight connections prior to shipping. **NOTE: Prior to installation, the bath must be filled with water and operated to check for leaks that may have resulted from shipping damage or mishandling.** Jacuzzi Whirlpool Bath® is not responsible for any defect that could have been discovered, repaired, or avoided by following this inspection and testing procedure.

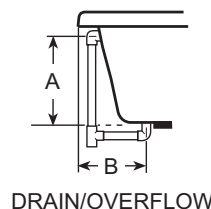
RECTANGULAR BATHS



PLUS BATHS WITHOUT INTEGRAL SKIRT



PLUS BATHS WITH INTEGRAL SKIRT



DRAIN/OVERFLOW

RECTANGULAR BATHS

SPECIFICATIONS (Rectangular)

LH=Left Hand MTR, RH=Right Hand MTR, LBM=Left Back MTR, LFM=Left Front MTR, RBM=Right Back MTR, RFM= Right Front MTR

MODEL	DIMENSIONS	DRAIN/OVERFLOW DIMENSIONS	CUTOUT	TOTAL WEIGHT/ FLOOR LOADING	OPERATING GALLONAGE	PRODUCT WEIGHT	SKIRT & MOUNTING	HEATER
AMIGA™ PLUS LH, RH, RBM, RFM, LBM, LFM	72" (1829 mm) L* 36" (914 mm) W 20-3/4" (533 mm) H	16-7/8" (429 mm) A 14" (356 mm) B	70" x 34" (1778 mm x 864 mm)	772 lb (351 kg)/ 49.2 lb/ft² (210 kg/m²)	Min. 54 U.S. gal (204 liters) Max. 72 U.S. gal (273 liters)	105 lb (48 kg)	Optional, U-Frame	Factory Installed (S750000 HEATER KIT)
CETRA® 532 PLUS LH, RH	60" (1524 mm) L* 32" (813 mm) W 21-1/4" (553 mm) H	18-1/2" (470 mm) A 9" (229 mm) B	58" x 30" (1473 mm x 762 mm)	697 lb (317 kg)/ 52.5 lb/ft² (256 kg/m²)	Min. 40 U.S. gal (151 liters) Max. 62 U.S. gal (235 liters)	89 lb (40.5 kg)	Optional, U-Frame	Factory Installed (S750000 HEATER KIT)
CETRA® 536 PLUS RH	60" (1524 mm) L* 36" (914 mm) W 21-1/4" (553 mm) H	18-1/2" (470 mm) A 9" (229 mm) B	58" x 34" (1473 mm x 864 mm)	742 lb (337 kg)/ 49.5 lb/ft² (241 kg/m²)	Min. 41 U.S. gal (155 liters) Max. 55 U.S. gal (208 liters)	92 lb (42 kg)	Optional, U-Frame	Factory Installed (S750000 HEATER KIT)
CETRA® 536 PLUS WITH INTEGRAL SKIRT LH, RH	60" (1524 mm) L* 36" (914 mm) W 21-1/4" (553 mm) H	18-1/2" (470 mm) A 9" (229 mm) B	NA	742 lb (337 kg)/ 49.5 lb/ft² (241 kg/m²)	Min. 41 U.S. gal (155 liters) Max. 55 U.S. gal (208 liters)	92 lb (42 kg)	Integral	Factory Installed (S750000 HEATER KIT)
LUXURA™ PLUS WITH INTEGRAL SKIRT LH, RH	60" (1524 mm) L* 32" (813 mm) W 20-1/4" (514 mm) H	15-1/4" (387 mm) A 8-1/4" (210 mm) B	NA	707 lb (321.4 kg)/ 52.5 lb/ft² (256 kg/m²)	Min. 39 U.S. gal (148 liters) Max. 50 U.S. gal (189 liters)	117 lb (53 kg)	Integral	Factory Installed (S750000 HEATER KIT)
MITO® 5 PLUS LH, RH	60" (1524 mm) L* 42" (1067 mm) W 21" (533 mm) H	17-1/2" (445 mm) A 11-7/8" (302 mm) B	58" x 40" (1473 mm x 1016 mm)	866 lb (393 kg)/ 49.5 lb/ft² (256 kg/m²)	Min. 39 U.S. gal (148 liters) Max. 73 U.S. gal (276 liters)	109 lb (49.5 kg)	Optional, U-Frame	Factory Installed (S750000 HEATER KIT)
MITO® 6 PLUS LH, RH	72" (1829 mm) L 42" (1067 mm) W 21-1/2" (546 mm) H	17-1/2" (445 mm) A 11-7/8" (302 mm) B	70" x 40" (1778 mm x 1016 mm)	993 lb (451 kg)/ 47.3 lb/ft² (230 kg/m²)	Min. 39 U.S. gal (148 liters) Max. 73 U.S. gal (276 liters)	155 lb (70.5 kg)	Not Available	Factory Installed (S750000 HEATER KIT)
NOVA® 5 PLUS LH, RH	60" (1524 mm) L* 42" (1067 mm) W 18-1/2" (470 mm) H	14-3/4" (375 mm) A 8-1/2" (216 mm) B	58" x 40" (1473 mm x 1016 mm)	781 lb (355 kg)/ 44.2 lb/ft² (215 kg/m²)	Min. 35 U.S. gal (133 liters) Max. 52 U.S. gal (197 liters)	110 lb (50 kg)	Optional, U-Frame	Factory Installed (S750000 HEATER KIT)
NOVA® 6 PLUS LH, RH	72" (1829 mm) L* 42" (1067 mm) W 20-1/2" (521 mm) H	14-3/4" (375 mm) A 8-1/2" (216 mm) B	70" x 40" (1778 mm x 1016 mm)	1155 lb (525 kg)/ 55 lb/ft² (268 kg/m²)	Min. 57 U.S. gal (216 liters) Max. 82 U.S. gal (310 liters)	116 lb (53 kg)	Optional, U-Frame	Factory Installed (S750000 HEATER KIT)
SIGNA® 5 PLUS LH, RH	60" (1524 mm) L* 42" (1067 mm) W 22" (559 mm) H	17-1/2" (445 mm) A 12-1/2" (318 mm) B	58" x 40" (1473 mm x 1016 mm)	708 lb (321 kg)/ 40 lb/ft² (195 kg/m²)	42 U.S. gal (159 liters)	108 lb (49 kg)	Optional, U-Frame	Factory Installed (S750000 HEATER KIT)
SIGNA® 6 PLUS LH, RH	72" (1829 mm) L* 42" (1067 mm) W 22" (559 mm) H	16-7/8" (429 mm) A 14" (356 mm) B	70" x 40" (1778 mm x 1016 mm)	826 lb (375 kg)/ 39 lb/ft² (190 kg/m²)	55 U.S. gal (208 liters)	118 lb (54 kg)	Not Avail- able	Factory Installed (S750000 HEATER KIT)

*Add 1/4" (6.35 mm) to this dimension when roughing-in for 3-wall niche.

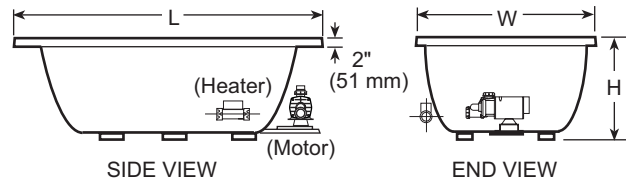
NOTE: The overall dimensions are nominal with a tolerance of +0 and -1/4" (6.35 mm).

FOR ALL UNITS: Electrical Service Requirements: All require a dedicated GFCI protected separate circuit.

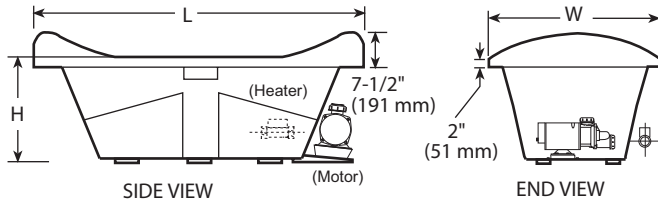
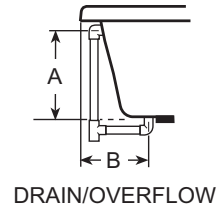
RapidHeat™: 120 VAC, 15 AMP, 60 Hz. dedicated GFCI protected separate circuit.

Motor/Pump: 120 VAC, 15 AMP, 60 Hz. dedicated GFCI protected separate circuit.

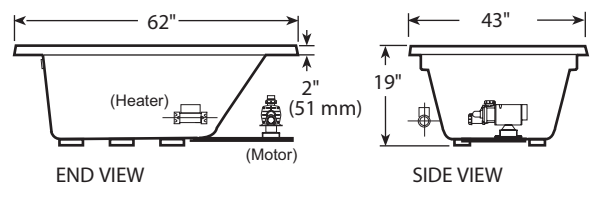
OVAL BATHS



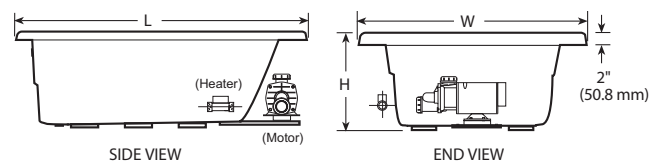
LUNA PLUS



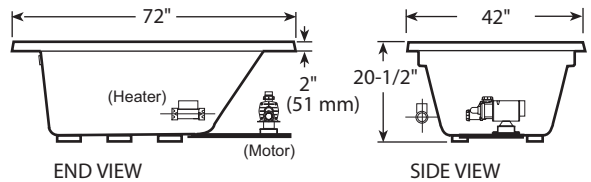
FRESCO PLUS



RIVA 5 PLUS, Left Hand



GALLERY 5 PLUS, GALLERY 6 PLUS



RIVA 6 PLUS, Left Hand

SPECIFICATIONS (Oval) LH=Left Hand, RH=Right Hand

MODEL	DIMENSIONS	DRAIN/OVERFLOW DIMENSIONS	CUTOUT	TOTAL WEIGHT/ FLOOR LOADING	OPERATING GALLONAGE	PRODUCT WEIGHT	SKIRT & MOUNTING	HEATER
FRESCO™ PLUS LH, RH	71-1/2" (1816 mm) L 42" (1118 mm) W 27-1/4" (692 mm) H	20-1/8" (511 mm) A 11-3/4" (299 mm) B	Template Provided P/N P188000	921 lb (419 kg)/ 44.2 lb/ft² (215 kg/m²)	63 U.S. gal (238.5 liters)	146 lb (66 kg)	Not Available	Factory Installed (S750000 HEATER KIT)
GALLERY™ 5 PLUS LH, RH	62" (1575 mm) L 43" (1092 mm) W 19" (543 mm) H	14-3/4" (375 mm) A 9-1/2" (241 mm) B	Template Provided P/N P186000	746 lb (339 kg)/ 40.3 lb/ft² (196 kg/m²)	48 U.S. gal (182 liters)	96 lb (44 kg)	Not Available	Factory Installed (S750000 HEATER KIT)
GALLERY™ 6 PLUS LH, RH	72" (1829 mm) L 42" (1118 mm) W 20-1/2" (521 mm) H	16" (406 mm) A 11-1/2" (292 mm) B	Template Provided P/N P186000	871 lb (396 kg)/ 41.5 lb/ft² (202 kg/m²)	62 U.S. gal (235 liters)	105 lb (48 kg)	Not Available	Factory Installed (S750000 HEATER KIT)
LUNA™ PLUS LH, RH	72" (1829 mm) L 42" (1118 mm) W 23" (584 mm) H	19-1/8" (486 mm) A 11" (279 mm) B	Template Provided P/N P819000	1176 lb (535 kg)/ 56 lb/ft² (273 kg/m²)	Min. 89 U.S. gal (337 liters) Max. 103 U.S. gal (390 liters)	126 lb (57 kg)	Not Available	Factory Installed (S750000 HEATER KIT)
RIVA™ 5 PLUS LH, RH	62" (1575 mm) L* 43" (1092 mm) W 19" (483 mm) H	14-3/4" (375 mm) A 9-1/2" (241 mm) B	Template Provided P/N P186000	779 lb (354 kg) / 44.2 lb/ft² (215 kg/m²)	Min. 40 U.S. gal (151 liters) Max. 58 U.S. gal (220 liters)	96 lb (44 kg)	Not Available	Factory Installed (S750000 HEATER KIT)
RIVA™ 6 PLUS LH	72" (1829 mm) L* 42" (1067 mm) W 20-1/2" (521 mm) H	16" (406 mm) A 11-1/2" (292 mm) B	Template Provided P/N P186000	1150 lb (575 kg)/ 55 lb/ft² (268 kg/m²)	Min. 58 U.S. gal (220 liters) Max. 89 U.S. gal (337 liters)	111 lb (50.5 kg)	Not Available	Factory Installed (S750000 HEATER KIT)

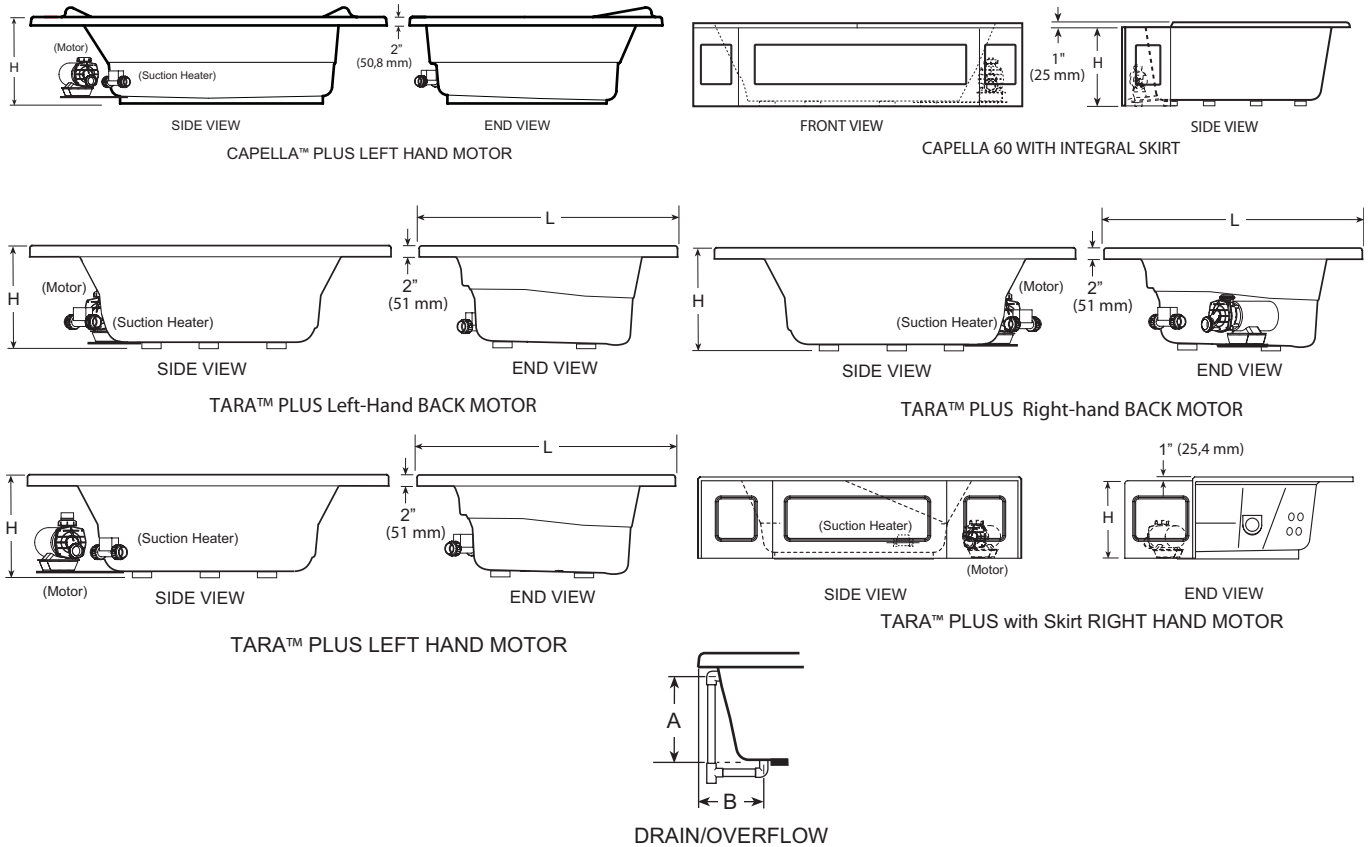
NOTE: The overall dimensions are nominal with a tolerance of +0 and -1/4" (6.35 mm).

FOR ALL UNITS: Electrical Service Requirements: All require a dedicated GFCI protected separate circuit.

RapidHeat™: 120 VAC, 15 AMP, 60 Hz. dedicated GFCI protected separate circuit.

Motor/Pump: 120 VAC, 15 AMP, 60 Hz. dedicated GFCI protected separate circuit.

CORNER BATHS



SPECIFICATIONS (Corner) LH=Left Hand MTR, RH=Right Hand MTR, LBM=Left Back MTR, RFM=Right Front MTR, RBM=Right Back MTR

MODEL	DIMENSIONS	DRAIN/OVERFLOW DIMENSIONS	CUTOUT	TOTAL WEIGHT/ FLOOR LOADING	OPERATING GALLONAGE	PRODUCT WEIGHT	SKIRT & MOUNTING	HEATER
CAPELLA™ PLUS LH, RH	60" (1524 mm) L 60" (1524 mm) L 20-1/2" (521 mm) H	18" (406 mm) A 12-1/8" (314 mm) B	See Page 12	1177 lb (535 kg)/ 47.1 lb/ft ² (229 kg/m ²)	Min 55 U.S. gal (208 liters) Max 90 U.S. gal (341 liters)	130 lb (59 kg)	Optional	Factory Installed (S750000 HEATER KIT)
CAPELLA™ PLUS WITH INTEGRAL SKIRT RFM	60" (1524 mm) L 60" (1524 mm) L 20-1/2" (521 mm) H	18" (406 mm) A 12-1/8" (314 mm) B	NA	1038 lb (472 kg)/ 41.5 lb/ft ² (202 kg/m ²)	Min 55 U.S. gal (208 liters) Max 90 U.S. gal (341 liters)	140 lb (64 kg)	Integral	Factory Installed (S750000 HEATER KIT)
TARA™ PLUS LH, RH, LBM, RBM	60" (1524 mm) L 60" (1524 mm) L 20-3/4" (527 mm) H	16" (406 mm) A 12-3/8" (314 mm) B	See Pages 12-13	984 lb (447 kg)/ 39 lb/ft ² (190 kg/m ²)	74 U.S. gal (280 liters)	118 lb (54 kg)	Optional	Factory Installed (S750000 HEATER KIT)
TARA™ PLUS WITH INTEGRAL SKIRT RH	60" (1524 mm) L 60" (1524 mm) L 20-3/4" (527 mm) H	16" (406 mm) A 12-3/8" (314 mm) B	NA	1160 lb (527 kg)/ 46.4 lb/ft ² (226 kg/m ²)	Min 61 U.S. gal (231 liters) Max 87 U.S. gal (329 liters)	135 lb (61 kg)	Integral	Factory Installed (S750000 HEATER KIT)

NOTE: The overall dimensions are nominal with a tolerance of +0 and -1/4" (6.35 mm).

FOR ALL UNITS: Electrical Service Requirements: All require a dedicated GFCI protected separate circuit.

RapidHeat™: 120 VAC, 15 AMP, 60 Hz. dedicated GFCI protected separate circuit.

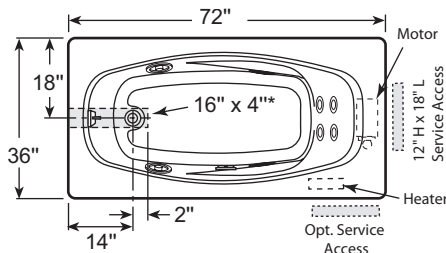
Motor/Pump: 120 VAC, 15 AMP, 60 Hz. dedicated GFCI protected separate circuit.

ROUGHING-IN

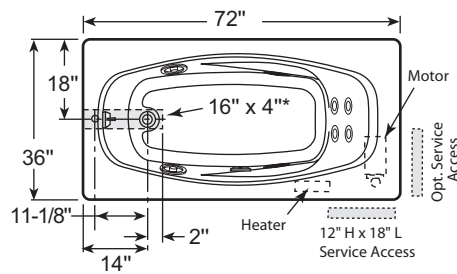
ROUGHING-IN REFERENCE (RECTANGULAR)

- NOTE: 1. Baths shown are left-hand unless otherwise specified. Right-hand is a mirror image.
 2. Some units have been provided with cutout templates included in shipping carton. See CUTOUT information for each model on page 1 and 2.
 3. THE OVERALL DIMENSIONS ARE NOMINAL WITH A TOLERANCE OF +0 AND -1/4" (6.35 MM).
 4. Measurements inside each unit represent cutout in floor to allow for drain/overflow.
 5. All measurements are in inches. To convert to millimeters, multiply inches by 25.4.

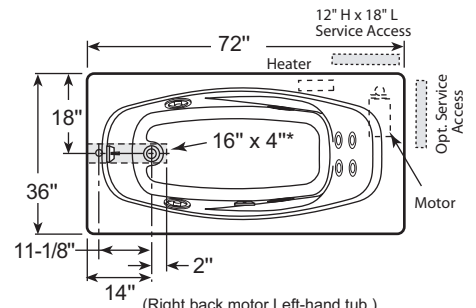
ENGLISH



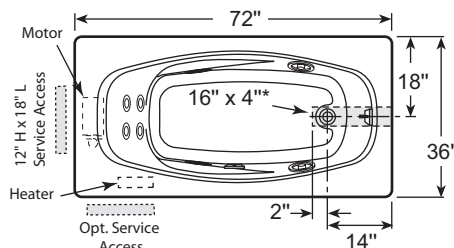
AMIGA™ PLUS, Left Hand



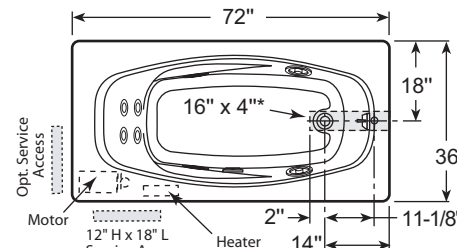
(Right front motor, Left-hand tub.)
AMIGA™ PLUS, Left Hand RFM



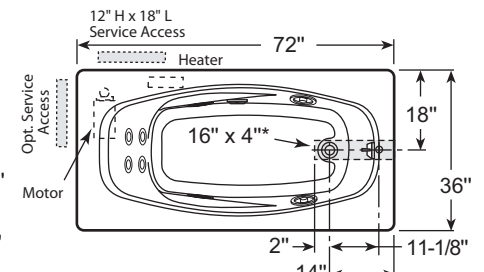
(Right back motor Left-hand tub.)
AMIGA™ PLUS, Left Hand RBM



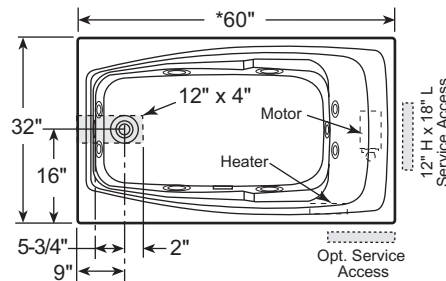
AMIGA™ PLUS, Right Hand



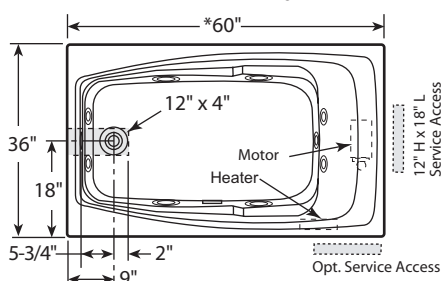
(Left front motor right-hand tub.)
AMIGA™ PLUS, Right Hand LFM



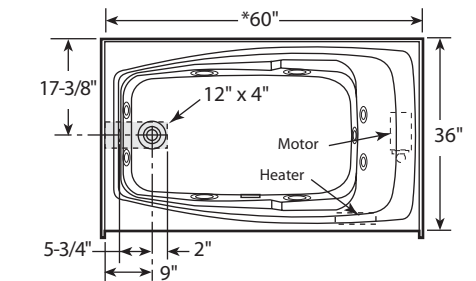
(Left back motor right-hand tub.)
AMIGA™ PLUS, Right Hand LBM



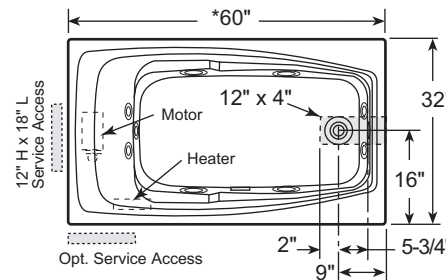
CETRA™ 532 PLUS, Left Hand



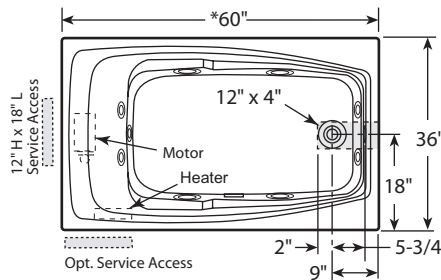
CETRA™ 536 PLUS, Left Hand



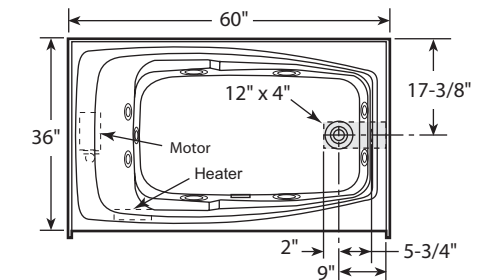
CETRA™ 536 WITH INTEGRAL SKIRT, Left Hand



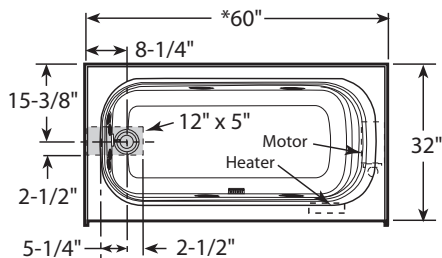
CETRA™ 532 PLUS, Right Hand



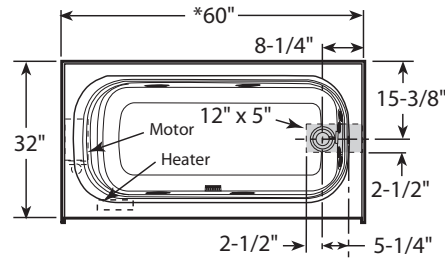
CETRA™ 536 PLUS, Right Hand



CETRA™ 536 WITH INTEGRAL SKIRT, Right Hand



LUXURA™ 5 WITH INTEGRAL SKIRT, Left Hand

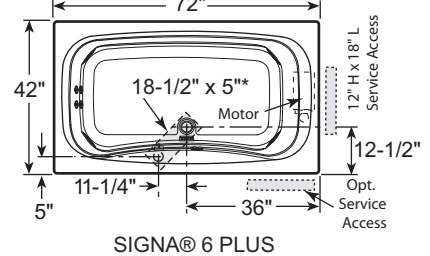
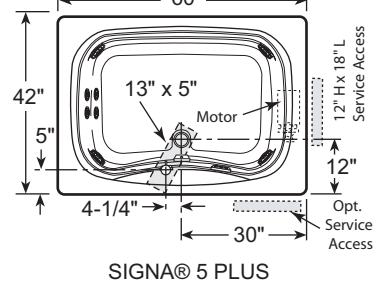
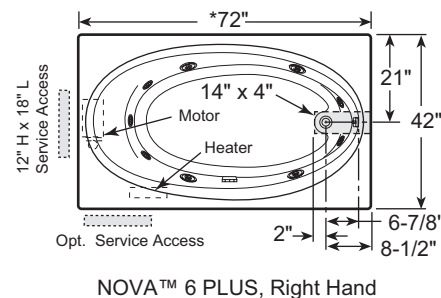
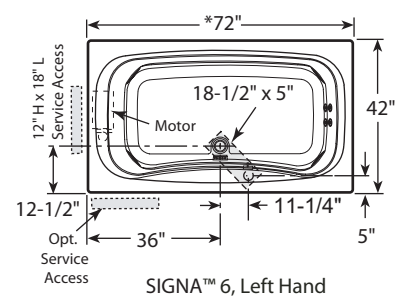
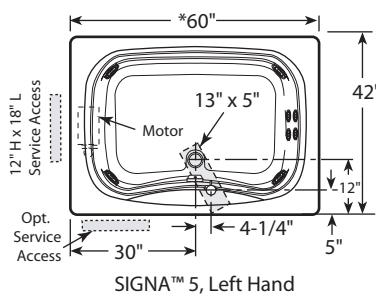
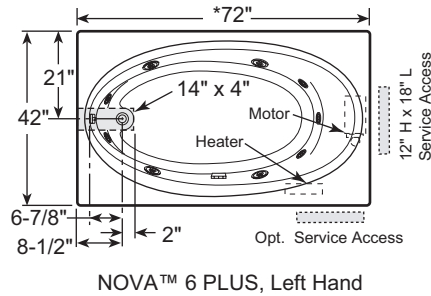
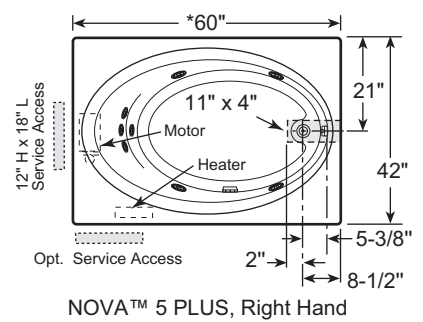
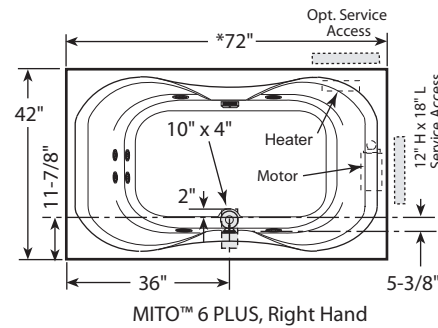
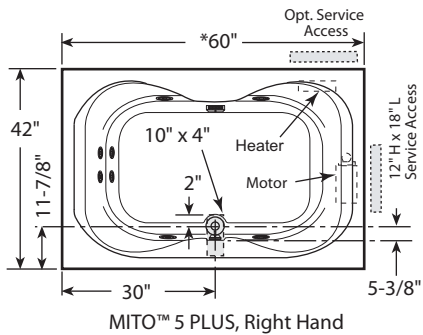
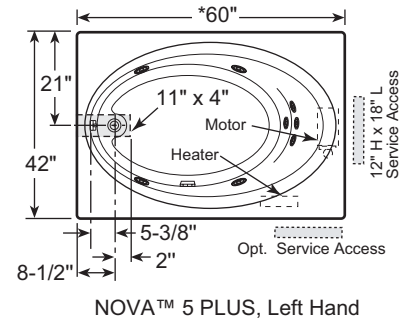
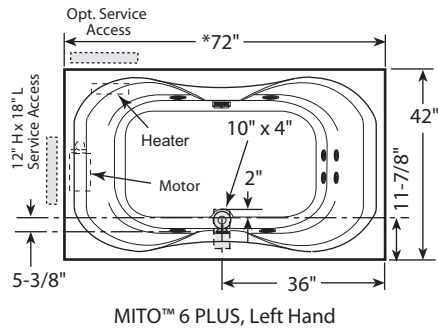
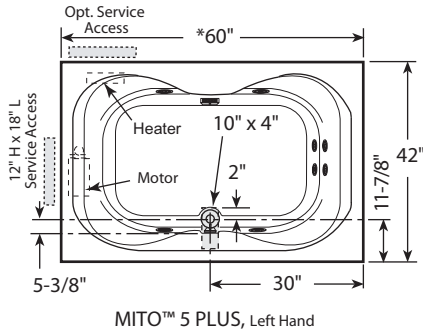


LUXURA™ 5 WITH INTEGRAL SKIRT, Right Hand

*Add 1/4" (6.35 mm) to this dimension when roughing-in for 3-wall niche.

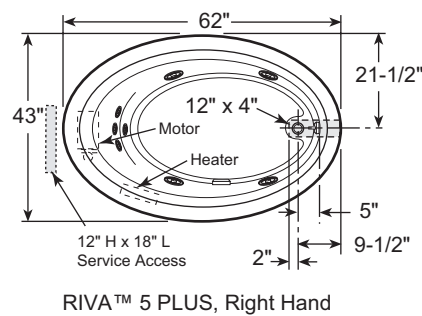
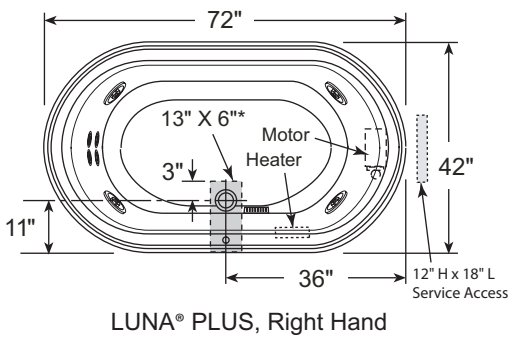
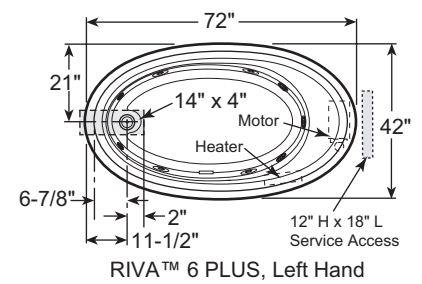
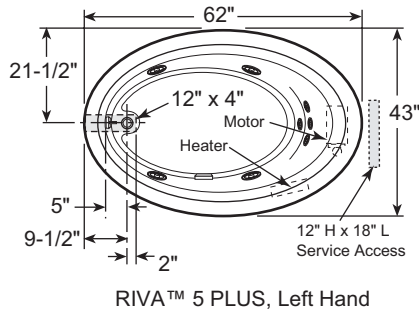
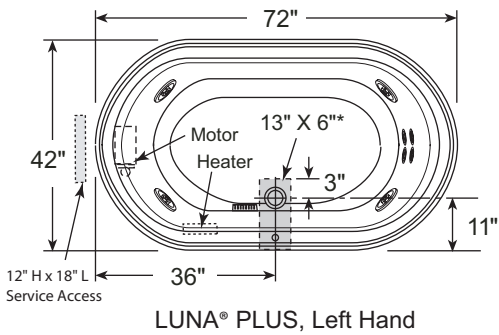
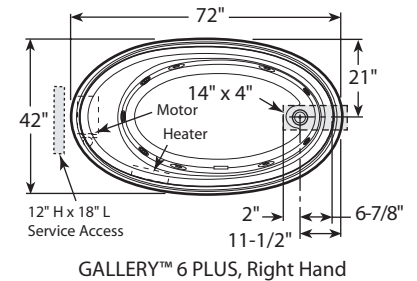
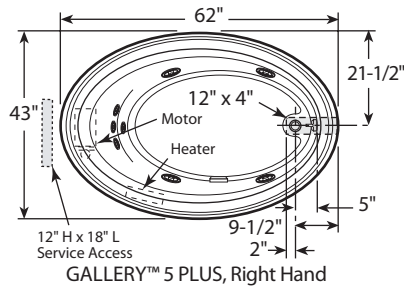
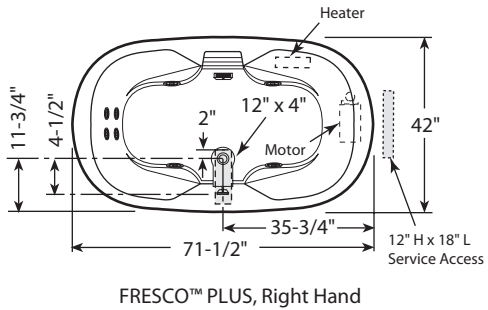
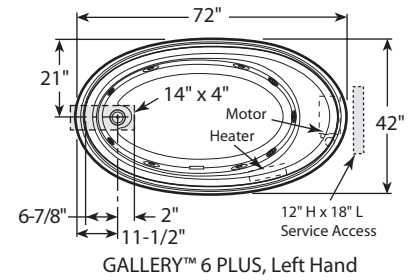
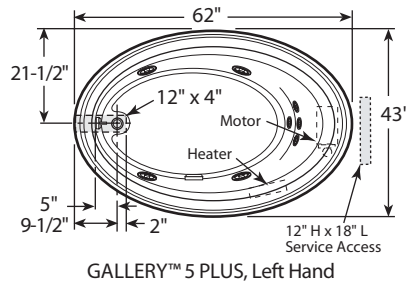
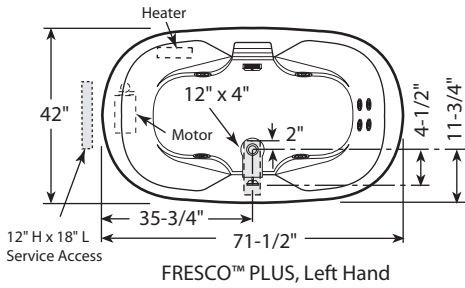
ROUGHING-IN REFERENCE (RECTANGULAR)

- NOTE: 1. Baths shown are left-hand unless otherwise specified. Right-hand is a mirror image.
2. Some units have been provided with cutout templates included in shipping carton. See CUTOOUT information for each model on page 1 and 2.
3. THE OVERALL DIMENSIONS ARE NOMINAL WITH A TOLERANCE OF +0 AND -1/4" (6.35 mm).
4. Measurements inside each unit represent cutout in floor to allow for drain/overflow.
5. All measurements are in inches. To convert to millimeters, multiply inches by 25.4.



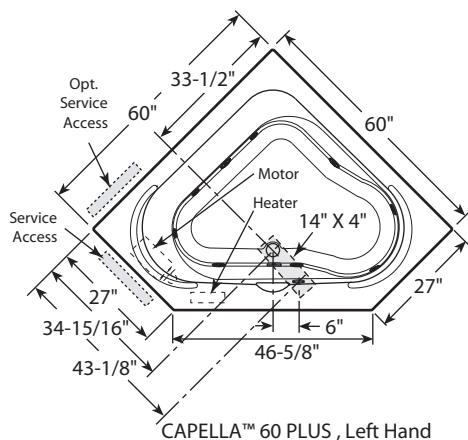
*Add 1/4" (6.35 mm) to this dimension when roughing-in for 3-wall niche.

ROUGHING-IN REFERENCE (OVAL)

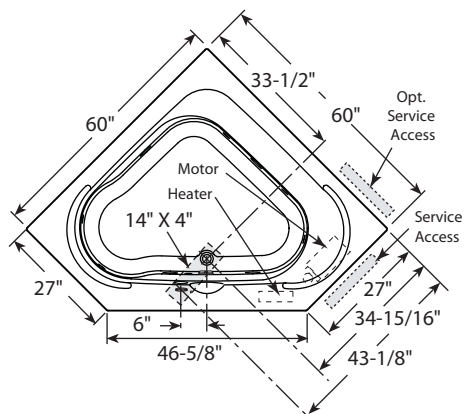


ROUGHING-IN REFERENCE (CORNER)

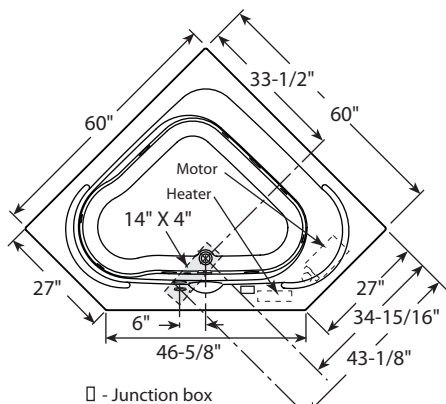
ENGLISH



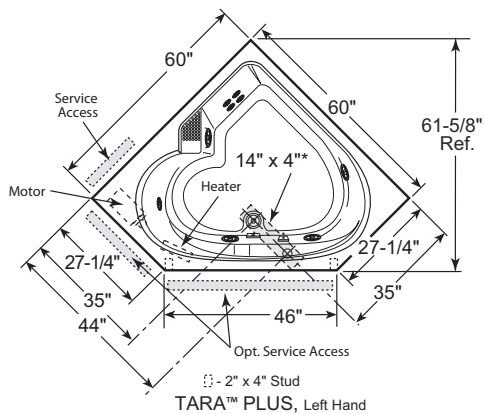
CAPELLA™ 60 PLUS, Left Hand



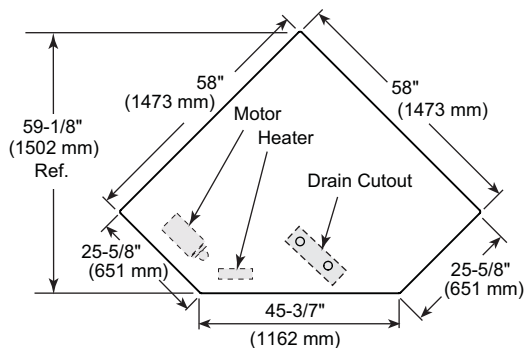
CAPELLA™ 60 PLUS, Right Hand



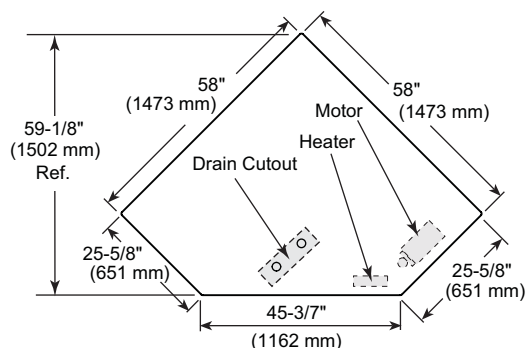
CAPELLA™ 60 PLUS with Integral Skirt, Right Hand



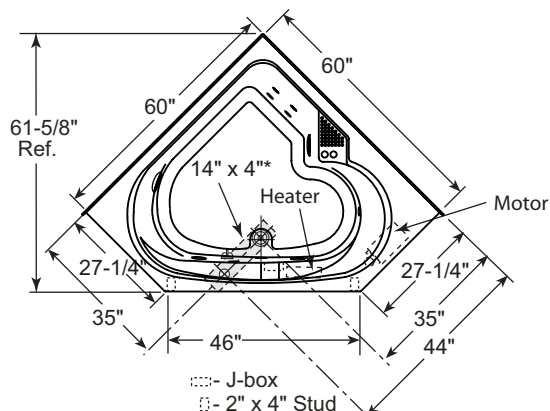
TARA™ PLUS, Left Hand



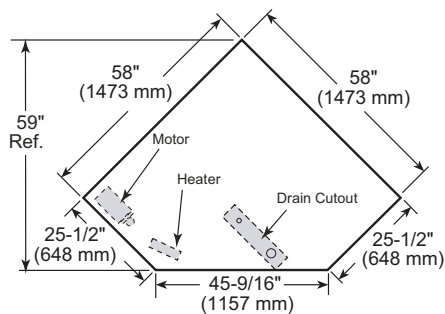
CAPELLA™ 60 PLUS, Left Hand
CUTOUT



CAPELLA™ 60 PLUS, Right Hand
CUTOUT

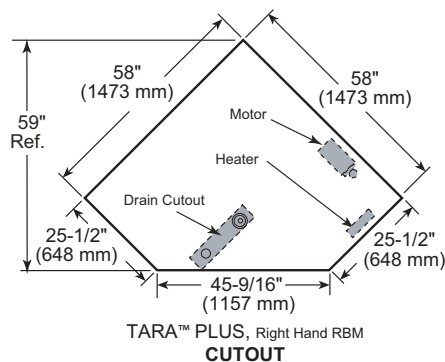
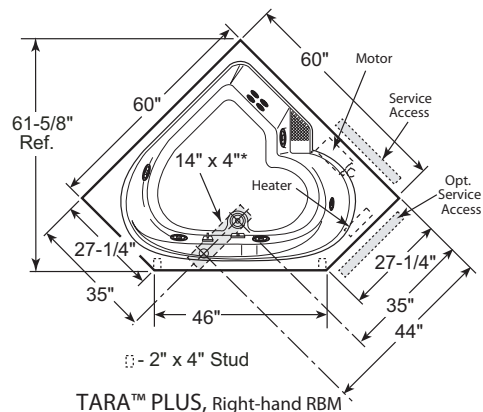
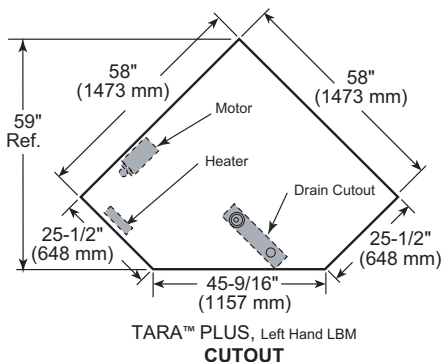
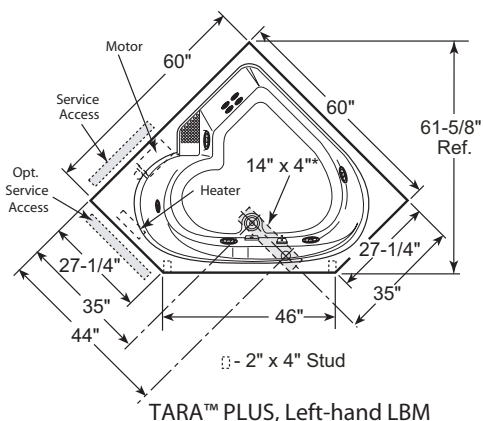
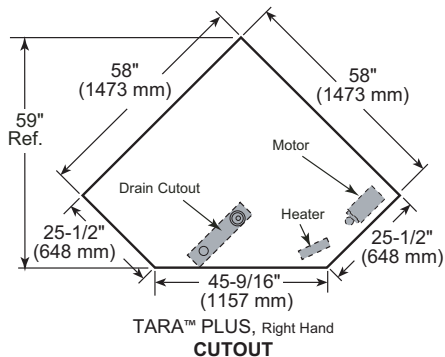
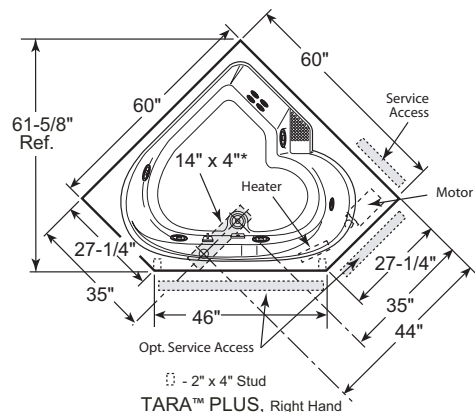


TARA™ PLUS with Integral Skirt, Right Hand



TARA™ PLUS, Left Hand
CUTOUT

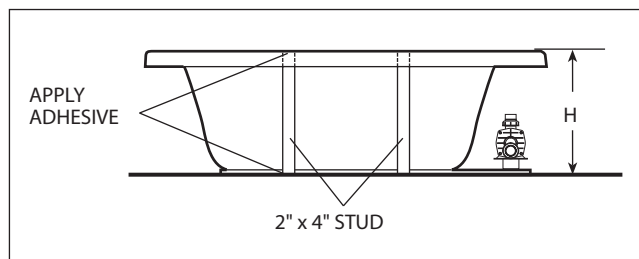
ROUGHING-IN REFERENCE (CORNER)



Corner Baths with Skirt

If an optional skirt is used on a corner bath, additional support is necessary in the front of the unit. Measure the height from the floor to the underside of the bath rim. Cut two 2" x 4" (51 mm x 102 mm) studs, apply adhesive to both ends and install.

SUPPORT FOR CORNER BATHS



Framing and Support

The drain/overflow of the bath extends below the bottom of the bath. Note that this requires a cutout in the floor.

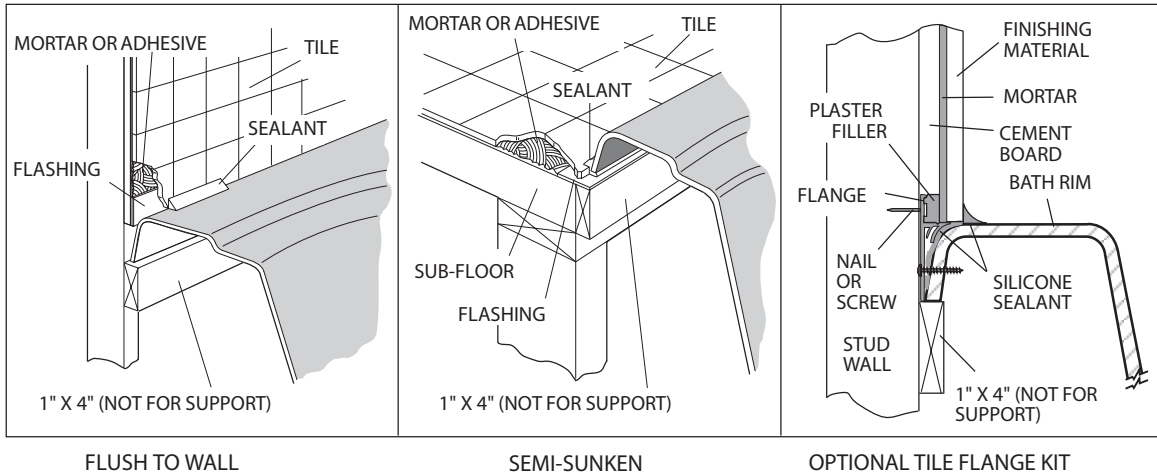
The floor structure beneath the bath must be able to support a total weight of bath, water, and bather. Refer to the table under total weight for your model. The unit must be supported from the bottom of the bath and **not** from the bath rim or tile flange. If the subfloor is level and a continuous surface, no other preparation is necessary. You can proceed to install the bath. If the subfloor is not level, you **MUST** level the entire surface prior to installing the bath. The use of materials that shim or provide a level installation are allowed provided the method used will insure a level bath that is supported from the bottom. Materials that may be used are a floor leveling compound, mortar, plaster or minimal expansion structural foam having a density of a minimum of 5 lbs./cubic ft.; however the bath must remain level in order for it to drain properly and all foam feet must make full contact with the leveling material. Both sides of a joint or splice of subfloor should be level to each other. **When attaching baths with flanges to stud wall, use shims to fill any gaps between the bath flange and studs.**

The rim of the bath is not designed to support weight. If finish material is to overlap or contact the bath, the added weight must be fully self-supporting.

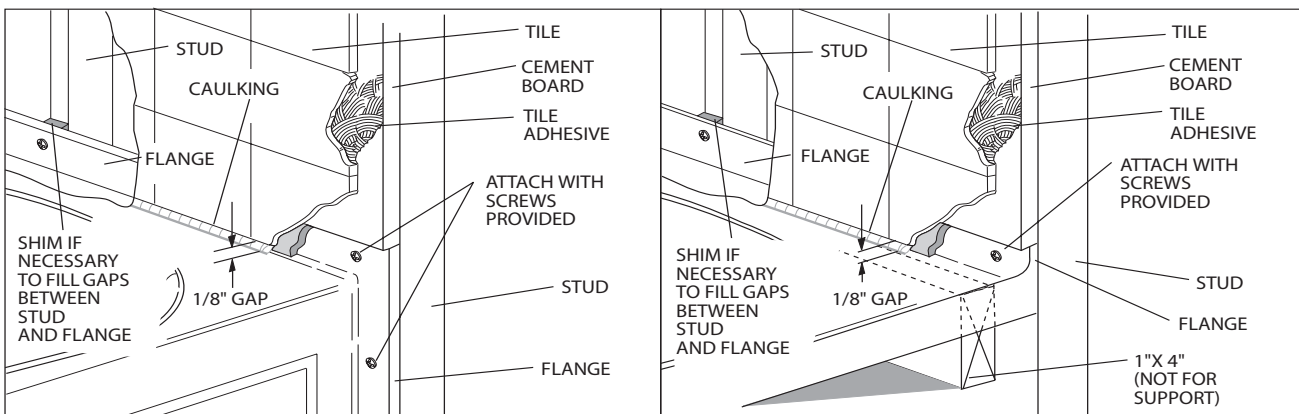
The protective film liner inside the bath is used to prevent damage to the finish during installation. Before installation, remove liner to inspect for any defects, reapply and do not remove until final cleanup.

IMPORTANT: If a skirt is to be used, it must be installed at the time of unit installation – refer to skirt installation instructions. Install optional trim parts when all installation has been completed.

TYPICAL INSTALLATIONS

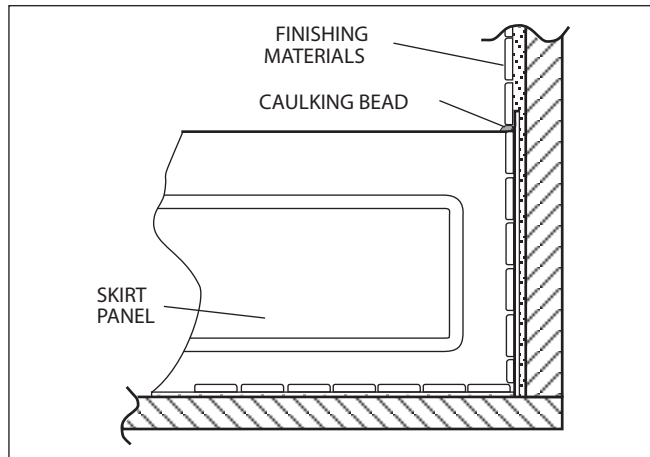


TYPICAL FLANGE MOUNTING DETAIL

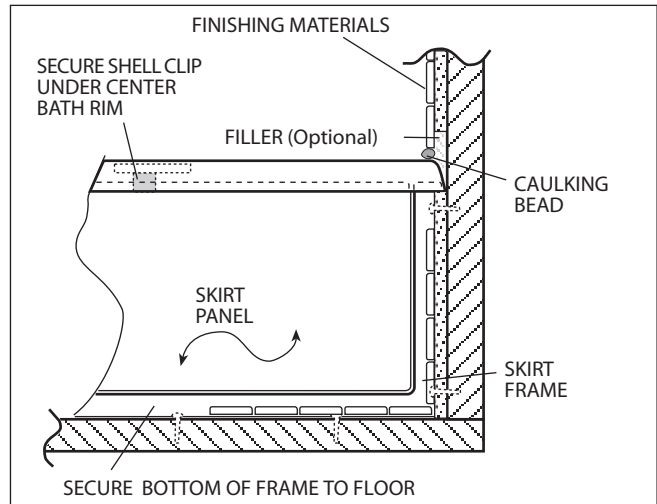


Skirts

INTEGRAL SKIRT MOUNTING DETAIL



U FRAME SKIRT MOUNTING DETAIL

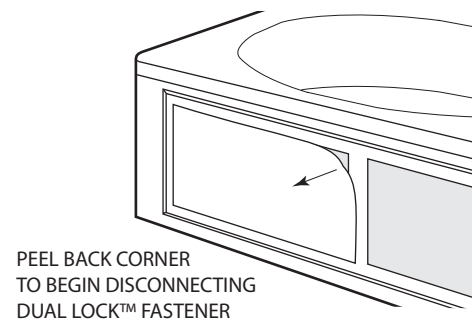


Removable Skirt Panel

Removal and Installation

To remove panel, grab a top corner of access panel and pull outward to release the first Dual Lock™ fastener. Then work around the perimeter pulling access panel outward to release the remaining Dual Lock™ fasteners.

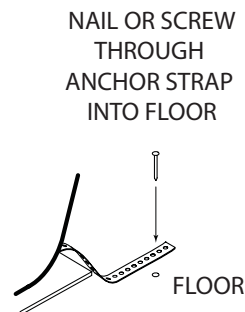
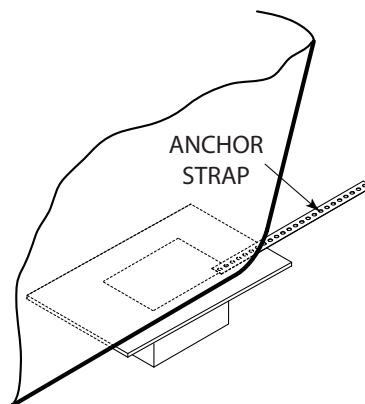
To reinstall, align access panel such that the Dual Lock™ fasteners on the access panel match to the Dual Lock™ fasteners on the tub skirt. Engage each Dual Lock™ pair until all are snapped into place.



ANCHOR STRAPS

NOTE: Drop-In Bath units are equipped with metal anchor straps. These straps can be used to secure the unit to the floor or sub-floor to reduce movement after installation. If mortar or similar anchoring material is used, these straps are not necessary.

WARNING: ALL foam feet must contact the floor. Anchoring straps and/or other anchoring materials will not properly anchor unit if ALL foam feet are NOT in contact with a level floor. Operating a unit improperly installed may cause irreparable damage to the unit.



Service Access

For partially or fully sunken installations, allow for access to service connections. It is the installer's responsibility to provide sufficient service access. The recommended minimum dimensions allowable for service to the bath are shown in the "Service Access" illustration.

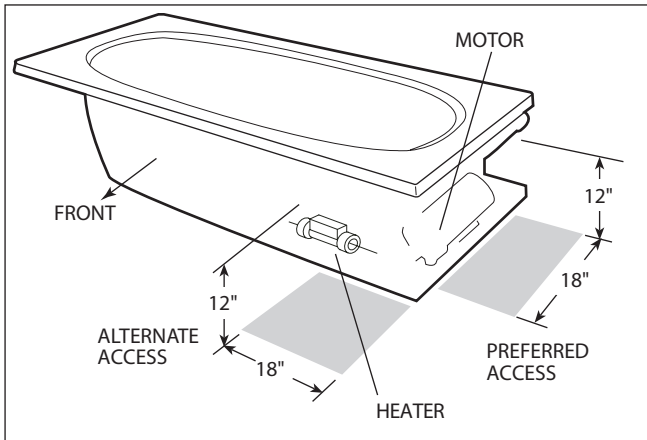
Provide adequate area around unit for air circulation for cooling the motor and to supply sufficient air to the jets. Do not insulate this area or around motor.

RapidHeat™ Service Access

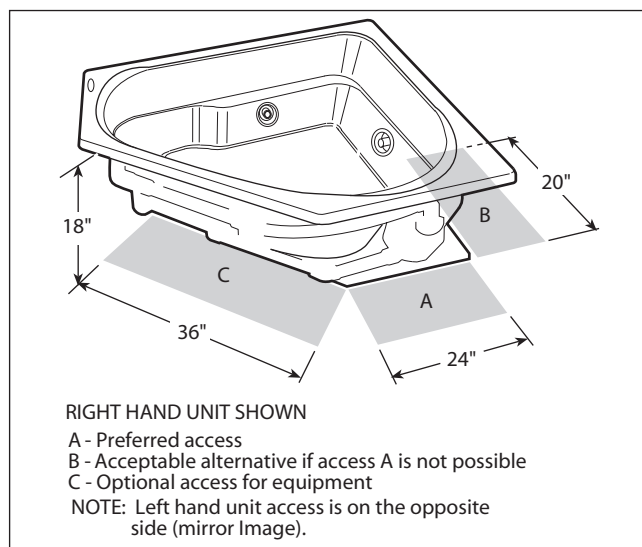
Comfort Plus tubs come with a factory installed RapidHeat™ heater and you may consider an additional service access.

If service access has not been provided, it is the home owners responsibility to remove the bath and provide the required access, should a repair become necessary.

SERVICE ACCESS (WITHOUT SKIRT)



SERVICE ACCESS (CORNER BATHS)



Service Access with Skirt

An optional skirt fits along the side of the bath for above-floor installations and is also an access panel for servicing. Allow a space of at least 8 inches (203 mm) away from the bath for skirt removal.

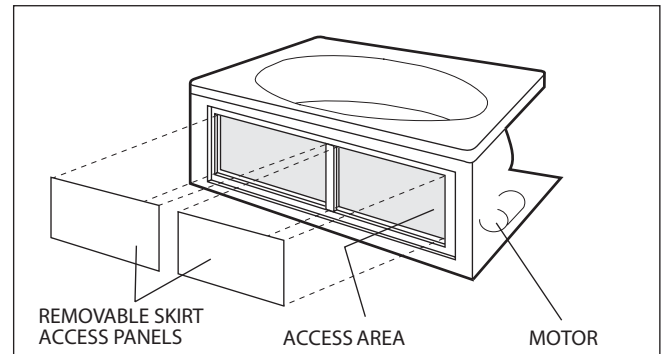
The skirt is designed to accommodate the added height of the tile, linoleum, or other floor coverings up to 1-1/4 inches (32 mm) above the floor, and will be flush with the floor when installed.

More detailed instructions on skirt installation are provided with the optional skirt assembly.

Service Access with Integral Skirt

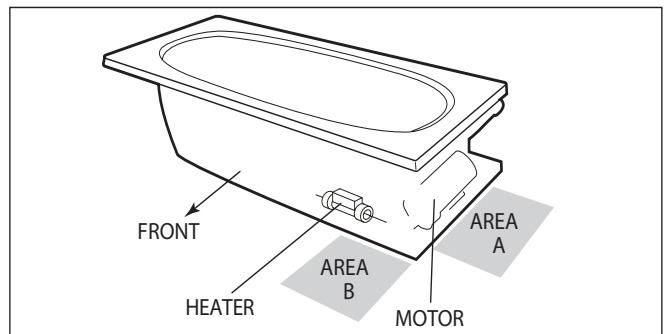
Service access is through the removable skirt panels.

SERVICE ACCESS (WITH INTEGRAL SKIRT)



In some cases, access may not have been provided because of the design of the bath environment and having full understanding that in this case, it may be necessary to remove the unit for service.

If this is the case, diagnosing a problem may not be possible without complete access to the plumbing system. This would necessitate the removal of the unit. Although this practice is not commonly implemented, it is an acceptable method.



In some cases access may have been provided in Area A but service is required in Area B which requires the unit to be pulled for service and reinstalled.

If service access has not been provided, it is the home owners responsibility to remove the bath and provide the required access, should a repair become necessary.

Electrical Connections

Two separate 120 VAC, 15 AMP circuits, which must be protected by a Ground Fault Circuit Interrupter (GFCI), are required. Install duplex outlets to the studwall underneath the bathtub, at least 4 inches (102 mm) above the floor. The duplex outlets are not provided. One circuit is for the pump/motor and the other is for the RapidHeat™ heater.

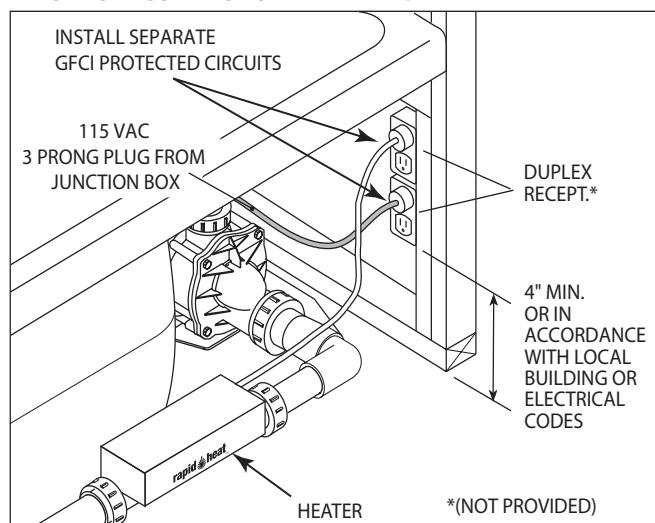
Install a separate 120 VAC, 15 AMP dedicated circuit with GFCI protection. With a #8 solid copper wire, bond the heater to the house electrical panel or approved local bond. A bonding lug is provided on the heater.

At initial start-up and before each use thereafter with power ON, push the GFCI test button. The reset button should pop out. Push this button in to reset. If the interrupter fails to operate in this manner, there is a ground current flowing or a device malfunction, indicating the possibility of electrical shock. **Turn OFF power and do not use the bath until the source of the problem has been identified and corrected.**

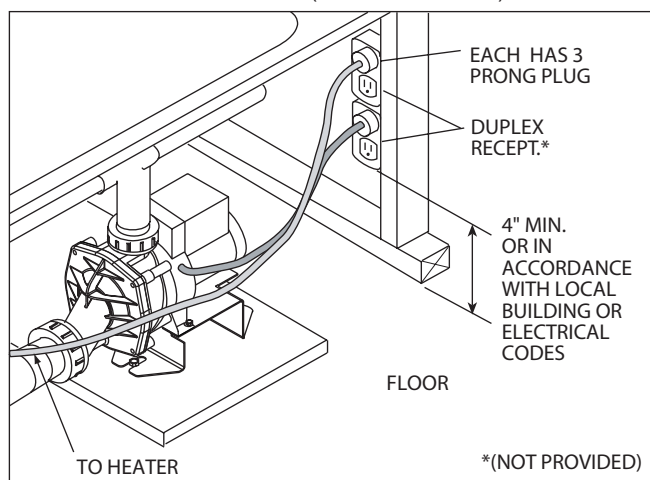
⚠ DANGER: RISK OF ELECTRIC SHOCK. Connect only to a circuit protected by a Ground Fault Circuit Interrupter.

⚠ CAUTION: Operating the motor/pump without enough water in the bath can cause leaking and permanent damage to the pump and/or heater. Before power is applied to the installation, make sure the switch is in the OFF position to avoid pump damage.

ELECTRICAL CONNECTION WITH RAPIDHEAT



ELECTRICAL CONNECTION (FOR CORNER BATHS)



PrO³ Ozone Sanitation System

Some units have an PrO³ Ozone Sanitation System installed.

Electrical connections and power supply for the PrO³ Ozone Sanitation System are incorporated into the control design of the unit. No additional electrical connections are required for the PrO³ Ozone Sanitation System.

Plumbing and Water Supply

Drain Information

A drain/overflow assembly (sold separately) must be installed on the bath, water tested, and connected to the sanitary system of the house. After opening the carton, inspect for damage and verify that the kit is of the proper finish. In the Jacuzzi Whirlpool Bath® drain/overflow kit, note that the waste flange, strainer, overflow cover and cover screws are packaged in a separate package within the kit to protect the trim finish. Follow the installation instructions provided with your drain/overflow kit. After the drain is fully installed, test for proper drainage. If the unit does not drain properly, rectify this condition before proceeding with the installation. Jacuzzi Whirlpool Bath® is not responsible for removal and or reinstallation costs.

NOTE: Watertight installation of the drain is the installer's responsibility. Drain leakage is excluded from the Jacuzzi Whirlpool Bath® warranty of this product.

Plumbing

Pump, jets, and suction fittings for the whirlpool system are factory plumbed in Schedule 40 PVC piping.

All Jacuzzi Whirlpool Bath® products are factory tested for proper operation and watertight connections prior to shipping. If leaks are detected, notify Jacuzzi Whirlpool Bath. Do not install the unit.

Water Supply

Consult local authorities for plumbing code requirements in your area.

IMPORTANT: Proper installation of the fill spout plumbing and compliance with local codes are the responsibility of the installer. Jacuzzi Whirlpool Bath® does not warrant connections of water supply fittings and piping, fill systems, or drain/overflow systems. Nor is it responsible for damage to the bath which occurs during installation.

 **CAUTION: A nonflammable protective barrier must be placed between soldering work and bath unit to prevent damage to the bath.**

Clean-Up After Installation

To avoid dulling and scratching the surface of the bath, never use abrasive cleaners. A mild liquid detergent and warm water will clean soiled surfaces.

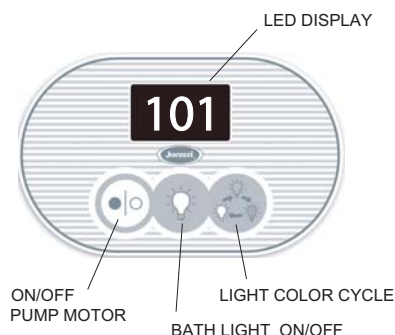
Remove spilled plaster with a wood or plastic edge. Metal tools will scratch the surface. Spots left by plaster or grout can be removed if lightly rubbed with detergent on a damp cloth or sponge.

Major scratches and gouges which penetrate the acrylic surface will require refinishing. Contact your Jacuzzi Whirlpool Bath® dealer for special instructions.

Operation

NOTE: These instructions pertain to all bath products manufactured by Jacuzzi Whirlpool Bath. Not all features discussed in this instruction pamphlet apply to all baths.

All baths manufactured by Jacuzzi Whirlpool Bath® are designed for "fill and drain," which means the bath should be drained after each use and filled with fresh water by the next bather. This is a health precaution, as these baths are not designed to hold water continuously like pools or spas.



Control Panel

The Comfort Plus control panel, located on the bath, allows you to control the pump, observe the water temperature, and control the Chromotherapy lighting system while in the bath. During operation the system displays water temperature allowing for an approximate temperature fill. The Chromotherapy lighting system controls the 2 Channel Chromotherapy lamps where you can turn ON bath lighting in white, a color of choice, or a continuous flow through all colors. The system (pump, heater, and display) automatically shuts off after 30 minutes of operation, the Chromotherapy lighting system has a 4 hour lamp timeout. To restart the system (pump, heater, and display) simply press the ON/OFF button again.

CAUTION: Temperature sensors and values are approximate and may vary. Use caution when entering heated water.

ON/OFF Pump/Motor

Pressing this button will turn ON the pump/motor. Pressing a second time will turn OFF the pump/motor.

Bath Light ON/OFF

Pressing this button will turn ON the bath light(s). The light(s) will come ON displaying the White colored light. Pressing a second time will turn all light(s) OFF. (Use the "Light Color Cycle" button to turn ON the color lights.)

Light Color Cycle

Pressing this button will turn ON the colored light(s) to the "favorite" light (default is blue). Pressing this button again will begin the light(s) cycling through each of the available colors. This will continue until the Light Color Cycle button is pushed again, which stops the light cycling action on the current color. Press the button again and you will begin the Light Color Cycle again.

Light Color Cycle (continued)

To create a new "favorite" color: Allow the lights to rotate to the new "favorite" light color. Stop the cycling on that color. Press and hold down the button for three seconds (the light will then blink to confirm the new "favorite").

LED Display

The Comfort Plus control panel water temperature displays when the water level covers the internal water sensor even if the **Comfort Plus With Light System** controls are not turned ON. This feature is designed to give a temperature indication even if the whirlpool system is not being used.

Pressing and holding the ON/OFF button for three (3) seconds displays a "time remaining" minute countdown. After displaying the "time remaining" countdown for 30 seconds, the readout reverts back to the temperature display.

Pro³ Ozone Sanitation System

Some units have an Pro³ Ozone Sanitation System installed. If your unit comes with the Pro³ Ozone Sanitation System installed, the Ozone generator will operate continuously while in whirlpool mode.

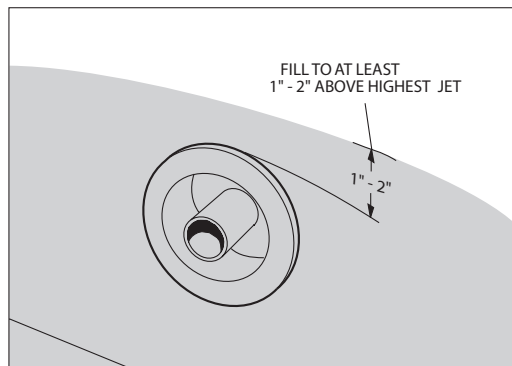
There are no operational controls for the Pro³ Ozone Sanitation System.

Please refer to the Maintenance section of this manual for additional information on the Pro³ Ozone Sanitation System.

Water Level

Close the drain and fill the bath until water is at least 1"-2" (25-51 mm) above the highest jet (see water line indicated in the illustration). **Do not turn on the whirlpool system at any time if the jets are not completely immersed in water.** Running the whirlpool system when there is insufficient water in the bath could result in water spraying outside the bath area. Running the whirlpool system without water will damage the recirculating pump.

Do not immerse the control panel by overfilling the bath.



Controlling Whirlpool Action

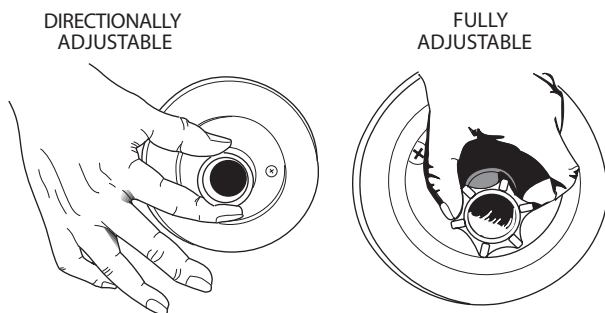
The whirlpool action in your bath is influenced by three factors – direction of flow, force of water, and force of air. All whirlpool baths manufactured by Jacuzzi Whirlpool Bath® are equipped with adjustable PowerPro® jets, that may be adjustable for one or more of the three factors.

Direction: To change the direction of the water flow, swivel the jet nozzle to the desired angle. The jets can be directed individually toward any location on your body to provide a hydromassage. The jets can also be adjusted so that they all point in the same direction (clockwise or counterclockwise) to circulate the water in a circular motion around the bath, causing a total whirlpool effect.

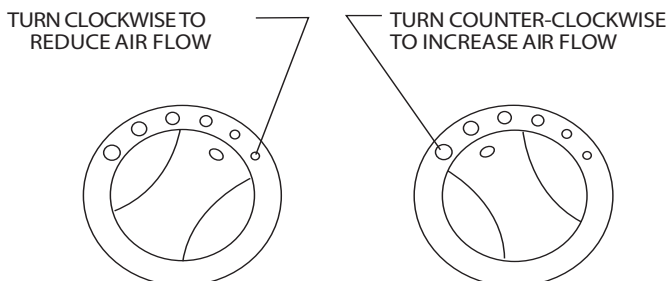
Water Force: The high volume, fully adjustable jets can be adjusted to control the force of the water coming into the bath. For robust action, increase the force of the flow by rotating the jet handles to the left (counterclockwise). For a more gentle effect, rotate the handles to the right (clockwise). **Never run the whirlpool system with all the jets closed.**

Force of Air: Two knobs located on the bath serve as controls for the air induction system. The intensity of the hydromassage whirlpool action is determined by the amount of air inducted into the water. As the amount of air is increased, the hydromassage action increases. For maximum air induction, rotate the control knobs fully counterclockwise to the largest circles. For fewer air bubbles, decrease the amount of air induction by rotating the control knob clockwise. When the knobs are turned to the smallest circles, only water is being circulated.

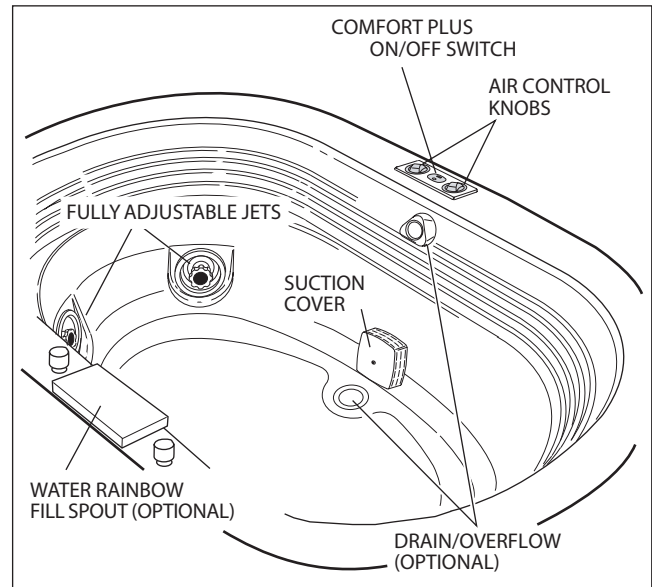
JETS



AIR INDUCTION CONTROLS



TYPICAL BATH FITTINGS



RapidHeat™ Operation

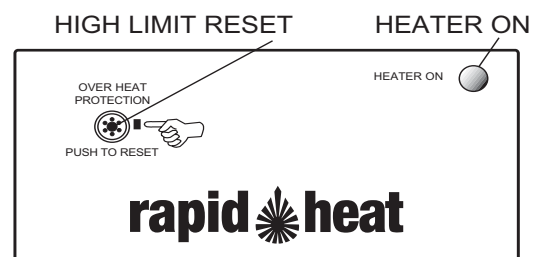
Once the heater is installed and the whirlpool pump is operating, the heating function is totally automatic. The heater will help maintain the temperature of the water in the bath.

Vacuum Switch

The heater is equipped with a preset vacuum switch which will not allow the heater to turn ON if the pump is not running with water flowing through the whirlpool system.

High-Limit Switch

The heater includes an exclusive High-Limit switch. This safety circuit will not false trip from hot tap water. It will only turn OFF the heater if the thermostat fails. To reset, press the button. If the high-limit trips frequently, contact your Authorized Electrical/Mechanical Service Provider. Visit our web site at <http://www.jacuzzi.com/> to find a Service Provider.



MAINTENANCE INSTRUCTIONS

Repairs to the Surface

Major scratches and gouges which penetrate the acrylic surface will require refinishing. Contact your Jacuzzi Whirlpool Bath® dealer for special instructions.

Purging the Whirlpool System

NOTE: THE WHIRLPOOL SYSTEM SHOULD BE PURGED AT LEAST TWICE A MONTH

To remove accumulations of bath residue from the whirlpool system, it is recommended that the whirlpool bath be purged at least twice a month. For best results, however, we recommend that you purge your whirlpool bath after each use using our exclusive two-part plumbing system cleaner made specifically for whirlpool baths.

Systems Clean™ is available through an authorized Jacuzzi Whirlpool Bath® Distributor or by calling us direct at 1-800-288-4002.

Instructions for use: Immediately after bathing and exiting the whirlpool bath, leave the bath water in the tub and add hot water, if necessary, so the water is at least 1" - 2" (25 - 51 mm) above the highest jet. Turn ON the unit without the aerator. Pour the contents of the Systems Clean Packet 1 (taking care not to get the material on yourself) into the bath near the intake for the circulation pump. Repeat same process with Systems Clean Packet 2. **It is important to use Packet 1 before Packet 2 to avoid a strong odor.** Run the bath for 5 to 10 minutes. Drain completely and rinse any residue.

If you have followed the standard purging instructions above and still have an excess accumulation of bath residue and desire an alternative cleaning mechanism, we recommend **SUPER SYSTEMS CLEAN PLUS** manufactured by Stearns Packaging to rectify this condition. This may be obtained by contacting us at 1-800-288-4002. It is recommended that you follow the instructions provided by the manufacturer with the product. Repeated use may be necessary. **SUPER SYSTEMS CLEAN PLUS** does not replace the necessity to regularly purge your whirlpool system with Systems Clean as recommended.

Bath Additives

NOTE: DO NOT USE OIL OR OIL BASED BATH ADDITIVES.

If you want to use any kind of bath additive, use only a small amount of low-foaming powder or crystal substance; the whirlpool action intensifies the foaming properties of soaps.

The use of certain bath oils, bubble baths and bath additives may increase the level of accumulations of bath residue in the whirlpool system. If excess accumulations persist, you should discontinue use of these products.

Pro³ Ozone Sanitation System

Some units have an Pro³ Ozone Sanitation System installed. If your unit comes with the Pro³ Ozone Sanitation System installed, the Ozone generator will operate continuously while in whirlpool mode.

Ozone maintenance:

Your Jacuzzi® whirlpool bath should be run at least once per week for one hour (in low speed for Luxury units) and we recommend the regular use of Systems Clean™ as directed.

Cleaning the Bath

To clean your bath, simply use a mild, nonabrasive liquid detergent solution. You can protect and restore the gloss to a dulled acrylic surface by applying an acrylic polish or automotive paste wax.

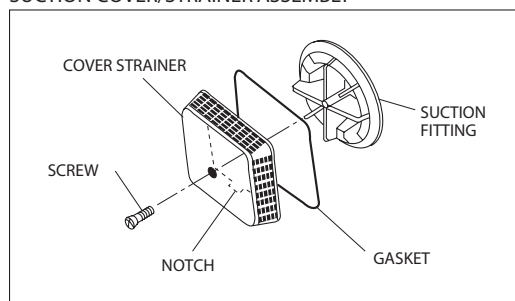
Never use abrasive household cleaners on any Jacuzzi Whirlpool Bath® product.

Suction Cover/Strainer Maintenance

Clean the suction cover/strainer of hair and debris when necessary. To do this, remove the center screw and detach the square cover. Clean the cover by backflushing debris from the holes. Replace the suction cover immediately after cleaning. When reinstalling, orient the cover/strainer with the small notch at the bottom. The gasket must be inserted into the groove of the cover/strainer before reinstalling onto the suction fitting.

CAUTION: Keep hair a minimum of 6" (152 mm) away from the suction fitting at all times when the whirlpool system is operating.  Hair longer than shoulder length should be secured close to the head, or a bathing cap should be worn. Do not operate the whirlpool system with the suction cover removed! It is a safety device and must always be in place on the suction fitting to minimize the potential hazard of hair and body entrapment.

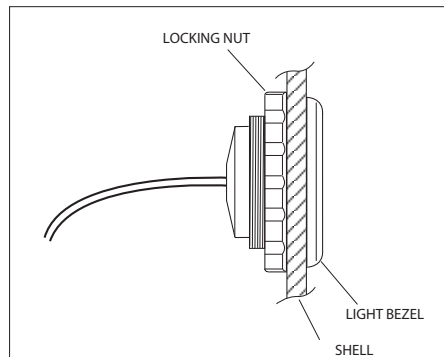
SUCTION COVER/STRAINER ASSEMBLY



Lamp

If the lights fail to function contact your Jacuzzi Whirlpool Bath® dealer. There are no customer serviceable components on the chromotherapy lighting. You may also visit our web site at <http://www.jacuzzi.com/> to find the nearest authorized service agent listing for your Jacuzzi Comfort Plus tub.

LED LIGHT ASSEMBLY



General Whirlpool Bath Troubleshooting Guide

PROBLEM	PROBABLE CAUSES	REMEDY
Pump/Motor does not start.	No power to pump/motor.	Reset GFCI.
	Pump/motor not plugged in.	Insert plug fully into outlet.
	Magic Touch switch - air tube not connected to switch or to air switch on pump/motor.	Reconnect tube to Magic Touch switch or to air switch pump/motor.
	Pump/motor faulty.	Replace pump/motor assembly.
Pump/Motor operates but no fully adjustable jets are functioning.	Jets are closed.	Open jets by rotating counterclockwise.
	Suction cover may be clogged.	With motor turned OFF, remove safety cover and remove any debris. Replace suction cover before operating.
Pump/Motor operates but air is not injected into water.	Air valves closed.	Open air control valves.
Pump/motor does not shutoff.	If a wall timer is used, the timer is defective	Replace timer.
Water leakage from pump unions.	Overtightened, O-ring may be pinched or improperly seated, under tightened.	Untighten unions check and reseal O-ring. If O-ring has been pinched out of shape, replace (refer to Service Support number below). When tightening union nuts, hand tighten only .
Pump/motor shuts OFF by itself or with wall timer, before set time elapses.	Motor thermal protection has deactivated pump/motor due to overheating. (Supply voltage low.)	Let motor cool; thermal protection will reset. Check for proper ventilation. (Check supply voltage.)
	GFCI tripped.	Reset GFCI. If it continues to trip do not use this unit. Disconnect the unit and have the problem corrected by a licensed electrician before using.
	Inadequate supply wiring.	Consult a licensed electrician to correct wiring to unit.
	Fiber-optic connector has come loose.	Consult the nearest Jacuzzi authorized service agent.

NOTE: If unit is within the warranty period, contact Jacuzzi Whirlpool Bath® Service Support at 1- (800)- 288-4002 with bath's serial number before work is started. The Serial Number is located on the Specification/Serial Number Plate. See page 24.

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Jacuzzi Whirlpool Bath®

14801 Quorum Dr., Suite 400
Dallas, TX 75254

Service Support: 1 (800) 288-4002

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AUTHORIZED SERVICE

If you need a referral for a service company near you, or need assistance with operation or maintenance related questions, please call our Service Support Department at 1-800-288-4002. Visit our web site at <http://www.jacuzzi.com/> for products and services.

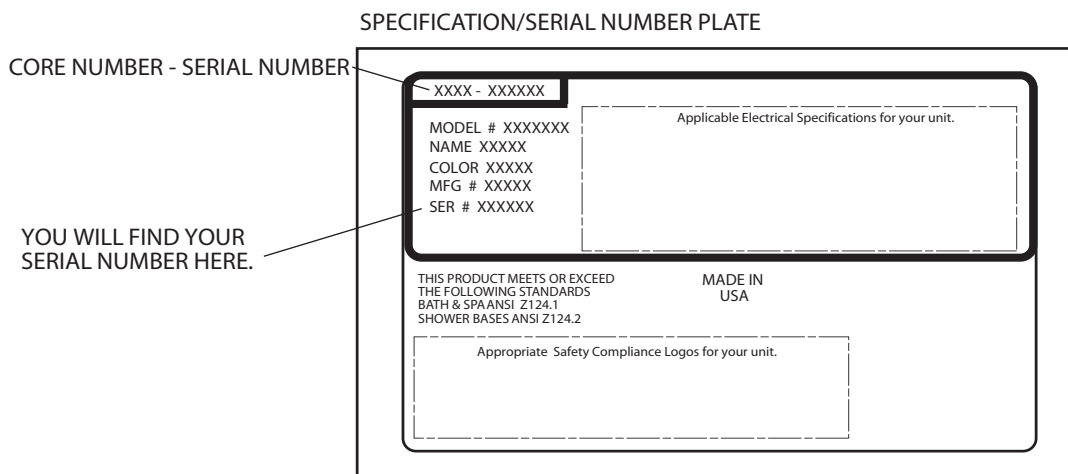
To find service agent listings for:

Electrical or Mechanical Repairs visit <http://jacuzzi.com/pdf/ASA.PDF>

Finish, Surface, or Shell-Related Repairs visit <http://jacuzzi.com/pdf/AFC.PDF>

Repair Parts or Accessories visit <http://jacuzzi.com/pdf/MPD.PDF>

When requesting service or technical assistance please have available both the model and serial number of your unit. This information can be obtained from the product registration card provided with your unit. If the card has been misplaced, this information can be obtained from the specification/serial number label on the unit itself (for location of specification/serial number label see below).



Jacuzzi Whirlpool Bath Limited Warranty

Comfort Plus Bath Product

WARRANTY COVERAGE

Jacuzzi Whirlpool Bath (the "Company") offers the following express limited warranty to the original purchaser of any Jacuzzi Whirlpool Bath Comfort Plus Group Bath Product ("unit") who purchases the product for personal or single family use ("user"). The Company will repair or replace, at its option, the unit or its equipment in accordance with the following terms and conditions.

TWO YEAR LIMITED WARRANTY ON BATHS

Our limited warranty on Comfort Plus Group Bath products is for two (2) years. Our warranty covers the unit and factory-installed components (e.g., pump, motor) against defects in material or workmanship. Warranty coverage begins on the date the unit was originally purchased by the user.

FIVE YEAR (PARTS ONLY) LIMITED WARRANTY ON PUMP AND MOTOR

Our limited warranty on the pump and motor is for five (5) years for parts only. Warranty coverage begins on the date the unit was originally purchased by the user.

NINETY DAY (PARTS ONLY) LIMITED WARRANTY ON OPTIONS AND ACCESSORIES

Our limited warranty on options and accessories manufactured by the Company is for ninety (90) days for parts only. Our warranty covers options and accessories manufactured by the Company (e.g., fill spout kits, trim kits, skirts) against defects in material or workmanship. Warranty coverage begins on the date the option or accessory was originally purchased by the user.

WARRANTY LIMITATIONS

Our limited warranty does not cover defects, damage, or failure caused by the common carrier, installer, user, or other person, or resulting from, without limitation, any of the following: careless handling (lifting unit by plumbing, abrading finish, etc.) including its own negligence; modification of any type for any reason (including modification to meet local codes); improper installation (including installation not in accordance with instructions and specifications provided with the unit); connections supplied by the installer of the equipment; improper voltage supply or unauthorized electrical modification; misuse; incorrect operation, or lack of proper routine maintenance; operation of the unit without specified minimum amount of water or at inappropriate water temperature; use of abrasive or improper cleaners; or acts of God, such as lightning, floods, earthquakes, etc.

In addition, THE COMPANY WILL NOT BE RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES or losses arising from any cause (e.g., water damage to carpet, ceiling, loss of use, etc.) including its own negligence; damages to, respecting, or resulting from: plated parts when pool and/or spa chemicals are used in the unit; optional bath equipment not manufactured by the Company but supplied by Dealer, installer or the Company; the unit's prior usage as an operational display; or defects that should have been discovered before installation. This limited warranty does not include: labor, transportation, or other costs incurred in the removal and/or reinstallation of the original unit and/or installation of a replacement unit; any costs relating to obtaining access for repair; or loss of use damage, including loss of sales, profit or business advantage of any kind under any circumstances. Bath units are excluded from any warranty coverage if any addition, deletion, or modification of any kind whatsoever has been made to the unit (or to any component).

Warranty coverage is provided in the United States of America and Canada.

EXCLUSION OF IMPLIED WARRANTIES

IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED TOGETHER OR TO THE FULL EXTENT ALLOWED BY LAW.

NOTICE: This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. There are no warranties applicable to Jacuzzi Whirlpool Bath products except as expressly stated herein or as implied by applicable state and federal laws. The Company will not be responsible for any statements or representations made in any form that go beyond, are broader than or are inconsistent with any authorized literature or specifications furnished by the Company.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations and exclusions may not apply to you.

RETURN OF WARRANTY CARD

The attached Warranty Registration Card MUST be filled out by the purchaser within thirty (30) days from purchase and mailed to Jacuzzi Whirlpool Bath in order for this warranty to become effective.

Jacuzzi Whirlpool Bath
14801 Quorum Dr., Suite 400
Dallas, TX 75254

RESPONSIBILITIES OF OTHERS

Inspecting the unit prior to installation is the responsibility of the installer or building contractor who acts on behalf of the user. They are responsible for ensuring the unit is free of defect or damage. Notices are placed on and in the unit and on the shipping carton advising the installer of this responsibility. In the event of a problem, the unit must not be installed. The Company is not responsible for failures or damage that could have been discovered, repaired, or avoided by proper inspection and testing prior to installation.

Damage occurring in transit is the responsibility of the carrier. The user or installer MUST open the crate and inspect the unit for damage when it is delivered. If damage is discovered, it must be reported immediately to the seller and the carrier in writing, and an inspection requested. Failure of the carrier to respond should be reported to the seller and the carrier. Your freight claims should be filed promptly thereafter.

It is the responsibility of the installer, building contractor, or user to provide access for service. The Company is not responsible for any costs relating to obtaining access for repair. The user shall bear such costs and, if appropriate, must seek recovery from the installer.

Damage occurring to the unit during installation is the responsibility of the installer and/or building contractor and damage occurring thereafter is the responsibility of the user.

Failure of any optional equipment is the sole responsibility of the equipment manufacturer. (Options and accessories manufactured by the Company are warranted for ninety (90) days from the original date of purchase for parts only.)

The Distributor or Dealer is responsible for knowing local code requirements and notifying the installing contractor and/or user of these requirements at the time of purchase. The Company is not responsible for costs to modify any product to obtain any code approval, such as city, county, or state building codes in U.S.A. or municipal or provincial codes in Canada.

WARRANTY SERVICE

For the customer's benefit, the Company maintains a list of independent service personnel to perform required warranty service repairs. Such firms are not agents or representatives of the Company and cannot bind the Company by words or conduct.

The Company will provide the warranty service described above when the following conditions have been met: the failure is of the nature or type covered by the warranty; the user has informed an Authorized Jacuzzi Whirlpool Bath Service Agent or Warranty Service Department Representative of the nature of the problem during the warranty period; conclusive evidence (e.g., proof of purchase or installation) is provided to the foregoing by the user proving that the failure occurred or was discovered within the warranty period; an authorized independent service person or Company representative has been permitted to inspect the unit during regular business hours within a reasonable time after the problem was reported by the user.

In order to obtain warranty service, consult your local telephone book for the location of the nearest Jacuzzi Whirlpool Bath Authorized Service Agent. Describe the problem and the Authorized Service Agent will inspect the unit and provide the required warranty service.

If you are unable to contact a Jacuzzi Whirlpool Bath Authorized Service Agent, call or write:

Jacuzzi Whirlpool Bath
Warranty Service Department
14801 Quorum Dr., Suite 400
Dallas, TX 75254
Call: 1-(800) 288-4002

To obtain warranty replacement for factory-installed components for Company supplied options and accessories manufactured and supplied by the Company, call or write the above. Provide a description of the problem and proof of purchase. You will be instructed how to obtain replacements and where to return, at your expense, the failed component(s), option(s), or accessory(ies).

All replacement parts, equipment, and repairs shall assume the remaining warranty period of the part(s) replaced.

The Company's warranty obligation shall be discharged upon tender of replacement or repair. The customer's refusal to accept the tender terminates the Company's warranty obligation.

Jacuzzi Whirlpool Bath® BP43000A 11/06

Ninety-Day
Parts Only
Limited Warranty
On
Accessory(ies)



Warranty Registration Card

This card must be filled out and returned to the address printed on the other side within thirty (30) days from date of purchase in order for this warranty to be come effective.

Purchaser's Name _____

Purchaser's Address _____

City _____ State _____ Zip _____

Date of Purchase _____

Model Name _____

Serial Number _____

Dealer's Name _____

Dealer's Address _____

1. How did you first hear about this Jacuzzi® product?

- () Advertisement () Article in Magazine/Newspaper
() Visited Dealer/Plumbing Supplier () Yellow Pages
() Builder/Plumber/Remodeler () Decorator/Architect
() Visited Retailer/Home Center Store
() Word of Mouth . . . Friend/Relative/Acquaintance
() Other (Please Describe) _____

2. Who first gave you specific information about this product (specifications, prices, etc.)?

- () Dealer/Plumbing Supplier () Builder () Remodeler
() Plumbing Contractor () Retailer/Home Center Store
() Decorator/Architect () Already Installed
3. What was the main reason for purchase?
() Styling () Warranty Service () Product Features
() Brand Name () Price () Hydrotherapy
() Home Resale
() Other _____

4. Who finally decided which product you would buy?

- () Self () Spouse () Self and Spouse Together
() Other Family Member () Designer/Architect
() Builder/Plumber/Remodeler () Already Installed
5. Who installed?
() Contractor/Plumber when remodeling
() Self/Spouse when remodeling
() Other _____

6. What is the current market value of this property?

Please estimate \$ _____

7. What is the age of the head of the household? _____ years

8. What other manufacturers did you consider?
() Eller () Lasco () Price Pfister () Aqua Glass
() Kohler () American Standard () Sterling
() Other (Specify) _____

9. How long did you shop before purchasing unit?

- () 1 day () 2 months- 6 months
() 2-7 days () 6 months- 1 year
() 1 week- 2 weeks () 1 year- 2 years
() 2 weeks- 4 weeks () +2 years
() 1 month- 2 months

10. Approximately how long have you lived in this home?

11. Please indicate, approximately, the total annual income of your household.

- () Up to \$24,999 () \$50,000 to \$74,999
() \$25,000 to \$29,999 () \$75,000 to \$99,999
() \$30,000 to \$39,999 () \$100,000 to \$149,999
() \$40,000 to \$49,999 () \$150,000 and Above

12. Was your purchase process?

- () Very easy () Easy () Difficult () Very Difficult
13. How technically aware were you of the patented Jacuzzi® jet system prior to your purchase?
() Not aware () Somewhat aware () Very aware

Ninety-Day
Parts Only
Limited Warranty
On
Accessory(ies)