Saf-T Vent® GC Specifications for Single Wall Special Gas Vent Applications

The Saf-T Vent GC system is a single-wall product designed for commercial applications. It is for use with Listed natural gas and propane burning equipment (ANSI Category I, II, III, and IV) that produce flue-gas temperatures not above 550°F. The system is to be installed and sealed per manufacturer's instructions so all joints are gas tight, preventing leakage of product of combustion into a building.

The Saf-T Vent GC system is fabricated from AL 29-4C[®] stainless steel, which is highly suited for use with high efficiency gas burning equipment, which produce excessive amounts of condensation in the vent.

All joints in the Saf-T Vent GC system are fastened with a new closure system* that combines the features of Heat-fab's tapered ends with a mechanical closure system which consists of tabs and a locking band. The locking band is tightened from a single location using a simple hand tool, pulling the two pieces together making a pressure tight assembly. When installed on positive pressure or condensing applications, the joints are to be sealed with an approved sealant. This closure system is tested to be gas tight at two and one-half times the pressure rating of 15" water column.

When properly installed the Saf-T Vent GC system may be safely and securely be utilized in unenclosed combustible installations or as a liner for existing masonry stacks. The system may pass through combustible exterior roofs or walls using the appropriate thimble devices available from Heat-fab. If the venting system must extend exposed to the outdoors for more than 3 feet, the Saf-T Vent CI Plus double-wall Special Gas Vent system is recommended.

*U.S. Patent No. 6,702,338

When connected to gas-burning appliances with a maximum continuous flue-gas temperature rating of 550°F, the Saf-T Vent GC may be installed at the clearances listed in the chart shown below.

The Saf-T Vent GC system is to be sized in accordance with appliance manufacturers' specifications, the most current edition of NFPA 211 Standard for Chimneys, Fireplaces, Vents, and Solid Fuel-Burning Appliances, the most current edition of NFPA 54 National Fuel Gas Code (ANSI Z223.1), ASHRAE recommendations, and all applicable local and regional codes. This proper sizing, based on information supplied by the consumer, is reflected in scale drawings of the system provided by Heat-fab.

The Saf-T Vent GC system is to be installed only in accordance with Heat-fab's "Installation and Maintenance Instructions" and with all applicable local, regional, and national codes.

TI	TECHNICAL SPECIFICATION					
Product	Saf-T Vent GC Special Gas Vent					
Uses	Chimneys and Vents (Horizontal or Vertical) for ANSI Category I, II, III, and IV gas-burning appliances.					
Fuels	Natural gas or propane fired equipment					
Pressure	Positive up to 15" wc, negative, or neutral					
Standard Diameters	18"-24" (larger sizes available)					
Flue-Gas Conduit	AL 29-4C [®] stainless steel					

DIAMETER	MAXIMUM FLUE GAS TEMP. (°F)	ORIENTATION	ENCLOSURE	CLEARANCE TO COMBUSTIBLE MATERIAL
18"+	550	Any	At least one side open, combustible material on a maximum of 3 sides	6"
18"+	550	Any	Fully enclosed by noncombustible material on all sides	0"
18"+	550	Any	Fully enclosed by combustible material on all sides	Not Allowed

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Saf-T Vent® GC Specifications for Single Wall Special Gas Vent Applications

The Saf-T Vent GC system is a single-wall product designed for commercial applications. It is for use with Listed natural gas and propane burning equipment (ANSI Category I, II, III, and IV) that produce flue-gas temperatures not above 550°F. The system is to be installed and sealed per manufacturer's instructions so all joints are gas tight, preventing leakage of product of combustion into a building.

The Saf-T Vent GC system is fabricated from AL 29-4C[®] stainless steel, which is highly suited for use with high efficiency gas burning equipment, which produce excessive amounts of condensation in the vent.

All joints in the Saf-T Vent GC system are fastened with the CI Plus closure system* that combines the features of Heat-fab's tapered ends with a mechanical closure system which consists of tabs and a locking band. The locking band is tightened from a single location using a simple hand tool, pulling the two pieces together making a pressure tight assembly. When installed on positive pressure or condensing applications, the joints are to be sealed with an approved sealant. This closure system is tested to be gas tight at two and one-half times the pressure rating of 15" water column.

When properly installed, the Saf-T Vent GC system may be safely and securely utilized in enclosed combustible installations with the specified clearences or as a liner for existing masonry stacks. The system may pass through combustible exterior roofs or walls using the appropriate thimble devices available from Heatfab. If the venting system must extend exposed to the outdoors for more than 3 feet, the Saf-T Vent CI Plus double-wall Special Gas Vent system is recommended.

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TE	TECHNICAL SPECIFICATION					
Product Saf-T Vent GC Special Gas Vent						
Uses	Chimneys and Vents (Horizontal or Vertical) for ANSI Category I, II, III, and IV gas-burning appliances.					
Fuels	Natural gas or propane fired equipment					
Pressure	Positive up to 15" wc, negative, or neutral					
Standard Diameters	18"-32"					
Flue-Gas Conduit	AL 29-4C® stainless steel					

DIAMETER	MAXIMUM APPLIANCE OPERATING TEMP	ANCE ORIENTATION COMBUSTIBLE MATERIAL		Minimum Framing Dimensions Through Joist Vertical or Horizontal
18"	550°F	Vertical or Horizontal	4"	(ID + 9") X (ID + 9")
20-22"	550°F	Vertical or Horizontal	5"	(ID + 9") X (ID + 9")
24-26"	550°F	Vertical or Horizontal	6"	(ID + 9") X (ID + 9")
28-32"	550°F	Vertical or Horizontal	7"	(ID + 9") X (ID + 9")

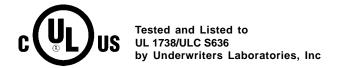
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Technical and Dimensional Data

Saf-T Vent® GC

Single Wall
AL 29-4C® Stainless Steel
Special Gas Vent
Sizes 18" -24" Diameters



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Saf-T Vent GC, large diameters, have the same joining system as Saf-T Vent CI Plus, combining the tight fit of the tapered male and female expands with a closure system which consists of tabs and a locking strap. The locking strap provides a mechanical connection between the two assembled sections. It also serves to pull together the two pieces, making a pressure-tight assembly. The locking strap is tightened from a single location using a simple hand tool. This single-point fastening system allows one installer to complete an assembly without rotating the sections or rotating himself around the sections.

Accessories:

RTV Sealant— Use to seal the system. Approximate coverage is shown in the table belw. These figures are based on a 1/4" bead of sealant, actual coverage may vary.

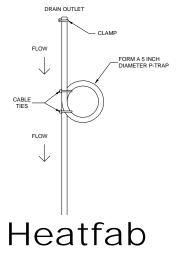
Maximum Appliance Flue Gas Temperature	Sealant	Size	Heat-fab Part Number
	General Electric (GE) RTV 106	2.8 oz tube	7000RTV
550° F.	or	10.1 oz cartridge	7000RTVL
	Dow Corning 736		

	Approximate Number of Joints			
Inner Vent Diameter, Inches	3 oz Tube	10 oz Cartridge		
18	4	14		
20	4	13		
22	3	12		
24	3	11		

Condensate Drain Tube Kit — This kit contains a length of high temperature silicone rubber tubing, a clamp, and two cable ties. The silicone tubing is rated for 500°F, and is translucent to allow inspection of the P-trap. Larger diameter drains can be plumbed directly into a drain system.

Part Number: 7000TUBE 5 feet of 3/8" diameter tubing

7000TUBE-10 10 feet of 3/8" diameter tubing 7001TUBE 10 feet of 1/2" diameter tubing



SINGLE WALL AL 29-4C® SPECIAL GAS VENT

Accessories:

In-Line Drain Section — Use to drain away condensate from the vent system. Continuous horizontal runs in excess of 30 feet require a condensate drain. High temperature silicone rubber tubing is available separately, see below.

					_ D
Part Number	DIM - A Nominal	DIM - B Installed	DIM - C Drain	DIM - D Drain	B
	Diameter	Length	Location	Diameter (OD)	
71820GC	18	7.5	3	0.5	
72020GC	20	7.5	3	0.5	
72220GC	22	7.5	3	0.5	
72420GC	24	7.5	3	0.5	L,
					D
					C

Covers:

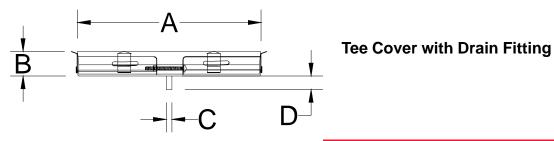
In-Line Drain Section

Tee Cover— Used to cap off the male end of a tee that is installed horizontally. The combination of a tee and a tee cover allows for the future addition of appliances to a common-vent system. When Saf-T Vent GC is used as a masonry chimney liner, a tee cover is used to cap off the bottom of a tee that is installed vertically.

Part Number	DIM - A Nominal Diameter	DIM - B Height	
71817GC 72017GC 72217GC 72417GC	18 20 22 24	1.62 1.62 1.62 1.62	Tee Cover
			- A

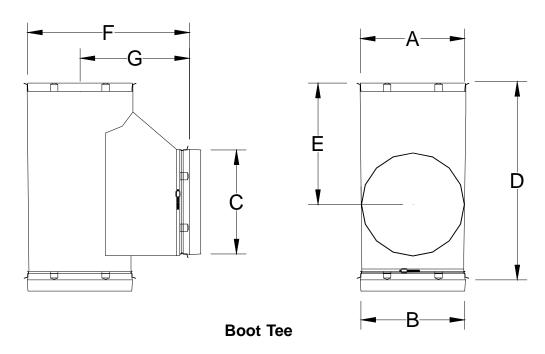
Tee Cover with Drain Fitting — Use at the base of a tee or boot tee to drain away condensate from a vent system. This type of tee cover may also be used on the leg of a tee that is installed horizontally, to create a drain in a horizontal run. High temperature silicone rubber tubing is available separately from Heat-fab.

Part Number	DIM - A Nominal Diameter	DIM - B Height	DIM - C Drain Diameter OD	DIM - D Drain Length
71817GCD	18	1.62	0.50	1
72017GCD	20	1.62	0.50	1
72217GCD	22	1.62	0.50	1
72417GCD	24	1.62	0.50	1



Boot Tees:

Boot Tee — Use vertically or horizontally to add appliances into a common-vent system. When installed horizontally, the male end of the tee body may be capped off with a tee cover to allow for future appliances. When used in conjunction with a drain tee cover, the boot tee will effectively transition a vent system from a horizontal to a vertical orientation while allowing for proper condensate drainage. The pressure drop for this fitting is equivalent to 15 feet of vent. Other diameter configurations may be available; please contact Heat-Fab's Engineering Team to discuss your special needs.



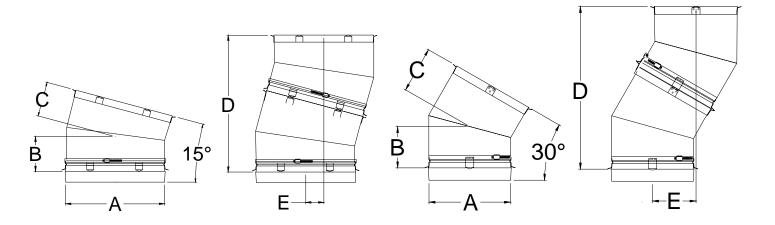
Part Number	DIM - A	DIM - B	DIM - C	DIM - D	DIM - E	DIM - F	DIM - G
	Out Non	In ninal Diamet	Tap ters	Installed Length	Centerline of Tap to	Installed Depth	Installed Distance from Tap to
					Outlet		Outlet Centerline
718184GC	18	18	4	16.5	11.0	28.5	19.5
718186GC	18	18	6	18.5	12.0	28.5	19.5
718188GC	18	18	8	20.5	13.0	28.5	19.5
7181812GC	18	18	12	24.5	15.0	28.5	19.5
71816GC	18	18	18	30.5	18.0	28.5	19.5
720206GC	20	20	6	18.5	12.0	30.5	20.5
7202010GC	20	20	10	22.5	14.0	30.5	20.5
72016GC	20	20	20	32.5	19.0	30.5	20.5
72216GC	22	22	22	34.5	20.0	32.5	21.5
72416GC	24	24	24	36.5	21.0	34.5	22.5

SINGLE WALL AL 29-4C® SPECIAL GAS VENT

Elbows:

15° Elbow — Use to achieve offsets or changes in the direction of the vent system. The degree of these welded seam elbows is not adjustable. The pressure drop for each elbow is equivalent to 3 feet of vent.

Part Number	DIM - A Nominal Diameter	DIM - B Rise	DIM - C Run	DIM - D Combined Installed Height	DIM - E Offset
71809GC	18	5.2	5.2	20.4	2.7
72009GC	20	5.3	5.3	20.9	2.8
72209GC	22	5.4	5.4	21.4	2.8
72409GC	24	5.6	5.6	21.9	2.9



15° Elbow 30° Elbow

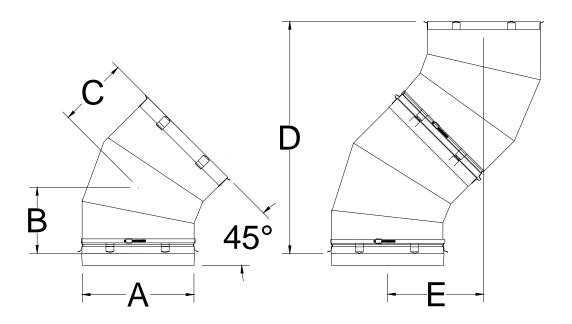
30° Elbow — Use to achieve offsets or changes in the direction of the vent system. The degree of these welded seam elbows is not adjustable. The pressure drop for each elbow is equivalent to 5 feet of vent.

Part Number	DIM - A Nominal Diameter	DIM - B Rise	DIM - C Run	DIM - D Combined Installed Height	DIM - E Offset
71810GC	18	6.1	6.7	24	6.4
72010GC	20	6.4	7.0	25	6.7
72210GC	22	6.6	7.2	26	7.0
72410GC	24	6.9	7.5	27	7.2

Elbows:

45° Elbow— Use to achieve offsets or changes in the direction of the vent system. The degree of these welded seam elbows is not adjustable. The pressure drop for each elbow is equivalent to 8 feet of vent.

Part Number	DIM - A Nominal Diameter	DIM - B Rise	DIM - C Run	DIM - D Combined Installed Height	DIM-E Offset
71811GC	18	9.1	9.7	32.0	13.3
72011GC	20	9.5	10.1	33.3	13.8
72211GC	22	9.9	10.5	34.8	14.4
72411GC	24	10.3	10.9	36.3	15.1



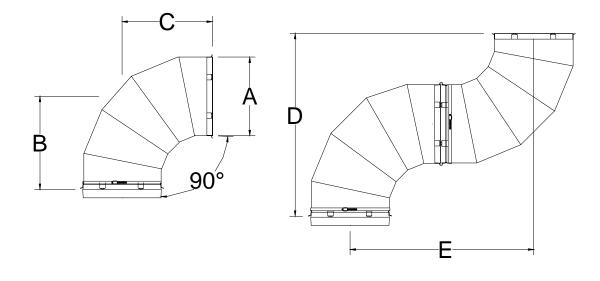
45° Elbow

SINGLE WALL AL 29-4C® SPECIAL GAS VENT

Elbows:

90° Elbow— Use to achieve offsets or changes in the direction of the vent system. The degree of these welded seam elbows is not adjustable. The pressure drop for each elbow is equivalent to 15 feet of vent.

Part Number	DIM - A Nominal Diameter	DIM - B Rise	DIM - C Run	DIM - D Combined Installed Height	DIM - E Offset
71814GC	18	18.8	18.3	37	37
72014GC	20	19.8	19.3	39	39
72214GC	22	20.8	20.3	41	41
72414GC	24	21.8	21.3	43	43



90° Elbow

Straight Lengths:

Horizontal and Vertical — Install vent with a continuous pitch of 1/4" per foot, sloping upward toward the termination (unless otherwise specified by the appliance manufacturer). It is important to provide adequate support to a Saf-T Vent system. Support horizontal portions of the vent system at 6-foot intervals. Vertical sections should be supported at least every 30-feet and after every offset or transition.

6" Length

Part Number	DIM - A Nominal Diameter	DIM - B Installed Length	DIM - C Maximum OD	
71801GC 72001GC 72201GC 72401GC	18 20 22 24	4.5 4.5 4.5 4.5	18.4 20.4 22.4 24.4	- C
12" Length				
Part Number	DIM - A Nominal Diameter	DIM - B Installed Length	DIM-C Maximum OD	
71802GC 72002GC 72202GC 72402GC	18 20 22 24	10.5 10.5 10.5 10.5	18.4 20.4 22.4 24.4	
18" Length				
Part Number	DIM - A Nominal Diameter	DIM - B Installed Length	DIM - C Maximum OD	- A
71804GC 72004GC 72204GC 72404GC	18 20 22 24	16.5 16.5 16.5 16.5	18.4 20.4 22.4 24.4	

SINGLE WALL AL 29-4C® SPECIAL GAS VENT

Straight Lengths:

Horizontal and Vertical — Install vent with a continuous pitch of 1/4" per foot, sloping upward toward the termination (unless otherwise specified by the appliance manufacturer). It is important to provide adequate support to a Saf-T Vent system. Support horizontal portions of the vent system at 6-foot intervals. Vertical sections should be supported at least every 30-feet and after every offset or transition.

2 Ft. Length					- C -
Part Number	DIM - A Nominal Diameter	DIM - B Installed Length	DIM - C Maximum OD	_	\$\begin{array}{cccccccccccccccccccccccccccccccccccc
71805GC 72005GC 72205GC	18 20 22	22.5 22.5 22.5	18.4 20.4 22.4		
72405GC	24	22.5	24.4	B	
3 Ft. Length					
Part Number	DIM - A Nominal Diameter	DIM - B Installed Length	DIM - C Maximum OD		
71807GC 72007GC 72207GC 72407GC	18 20 22 24	34.5 34.5 34.5 34.5	18.4 20.4 22.4 24.4		
					A

Adjustable Length — Use to accommodate distances not possible with the standard Saf-T Vent GC lengths. The slip connector serves as an adjustable section and eliminates the need to cut parts to length. The Slip Connector can have an installed length from 12 to 21 inches. It works best in conjunction with another straight length of Saf-T Vent GC. When used with an elbow or a tee, do not insert the Slip Connector so far that air flow within the vent becomes obstructed. When planning a venting system, include one slip connector for every change of direction and for any spans between two fixed points. Each slip connector comes with three components, a slip section, a male connector and a stainless steel hose clamp.

Part Number	DIM - A Nominal Diameter	DIM - B Minimum Installed Length	DIM - C Maximum Installed Length	DIM - D Slip Diameter	D C	
71824GC	18	12	21	17.9		
72024GC	20	12	21	19.9	B	
72224GC	22	12	21	21.9		
72424GC	24	12	21	23.9		_
					A	

SINGLE WALL AL 29-4C® SPECIAL GAS VENT

Supports:

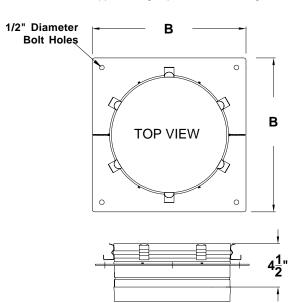
Guy Support Section — Provides vertical support using a part that is a flue-gas-carrying component of the vent system. Guy sections are primarily installed in long, inaccessible chases or used to provide support to systems with extended lengths above the roofline. Attach the guy section using stainless steel or galvanized cables or chain (supplied by others). Each guy section comes standard with one 5" long coupler and a joint locking strap, note: the coupler is not required for use on the GC product.

Part Number	DIM - A Nominal Diameter	DIM - B Installed Height	3/8" Diameter Cable Holes	A
CCA18GUY	18	4.5		
CCA20GUY	20	4.5		
CCA22GUY	22	4.5		
CCA24GUY	24	4.5	(Guy SupportSection

Vertical Support Section With Plate — Provides vertical stack support using a part that is a flue-gas

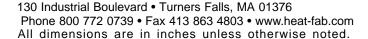
carrying component of the vent system. Framework is by others, utilizing typical construction components such as angle iron or unistrut type material. Each support section comes standard with one 5" long coupler and a joint locking strap, note: the coupler is not required for use on the GC product.

Part Number	DIM - A Nominal Diameter	DIM - B Plate Size	
CCA18VSP	18	22	
CCA20VSP	20	24	
CCA22VSP	22	26	
CCA24VSP	24	28	



Support Clamp — For use on horizontal systems to provide support at the required 6-foot intervals. Support clamps by themselves do not maintain the necessary clearances to combustible materials; be sure to consider clearances when planning the system. Support clamps are sold in pairs, with two half-shells, and two 1/4-20 nuts and bolts. This part is made from 18-gauge Type 304 stainless steel and should not be installed in the direct path of flue gases. **Never drill or screw through the Saf-T Vent GC Seal conduit.**

Part Number	DIM - A Nominal Diameter	A	A
41827SS	18		
		Support Clamp	
42027SS	20	Used singly as a saddle to rest the vent in	
42227SS	22	0 ,	
		or use in pairs to clamp around the vent;	
42427SS	24	suspend from rods or cables.	

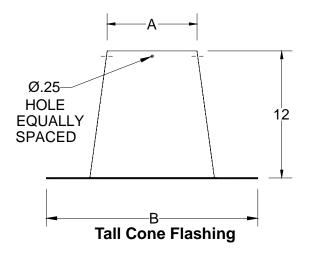


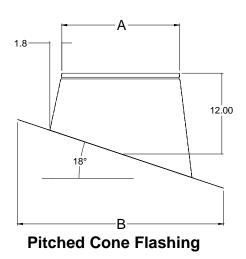
SINGLE WALL AL 29-4C® SPECIAL GAS VENT

Supports:

Tall Cone Flashing and Support— Use as a vertical roof penetration/support in conjunction with a combustible chase. Can be used with a roof curb if needed. Can be used on metal roofs with a 2-12 pitch. This part comes with a storm collar and support screws and is of all stainless steel construction. A Vented Termination Collar *must* be used when installed in a combustible chase and must be ordered separately. Can be used with Saf-T Vent GC vent when clearance to combustibles are maintained. CAUTION: the support screws can *only* be installed with Saf-T Vent CI Pus venting.

Part Number	Inner Vent Diameter	DIM-A Top of Cone Opening	DIM - B Face Plate (Square)
CCM16TCF	16	18.5	30
CCM18TCF	18	20.5	32
CCM20TCF	20	22.5	34
CCM22TCF	22	24.5	36





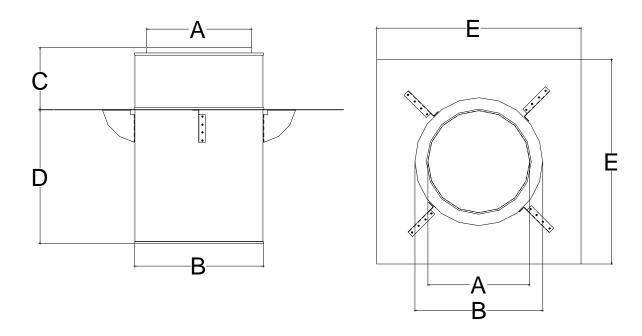
Pitched Tall Cone Flashing — Use as a vertical roof penetration in conjunction with a combustible chase. Can be used on roofs with a 2/12 - 6/12 pitch. This part comes with a storm collar and is of all stainless steel construction. A Vented Termination Collar *must* be used when installed in a combustible chase and must be ordered separately. Can be used with Saf-T Vent GC vent when clearance to combustibles are maintained.

Part Number	Inner Vent Diameter	DIM-A Top of Cone Opening	DIM - B Face Plate (Square)
CCM16TCFP	16	19.5	34
CCM18TCFP	18	21.5	36
CCM20TCFP	20	23.5	38
CCM22TCFP	22	25.5	40

Thimbles & Penetrations:

Roof Jack Support System— For use with Saf-T Vent systems with vertical terminations. Use to pass through combustible and non-combustible roof structures. The roof jack support system must be installed on a flat roof or a level curb only. Each roof jack support system includes a storm collar that provides support and, when sealed, acts as a water barrier.

Part Number	Nominal Diameter	DIM - A D of Roof Jack	DIM - B OD of Roof Jack	DIM - C Height Above Roof Line	DIM - D Height Below Roof Line	DIM - E Plate Size
51880CI	18	18.5	21.1	7.2515	30	
52080CI	20	20.5	23.1	7.25	15	32
52280CI	22	22.5	25.1	7.25	15	34
52480CI	24	24.5	27.1	7.25	15	36



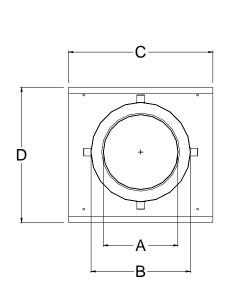
Roof Jack Support System

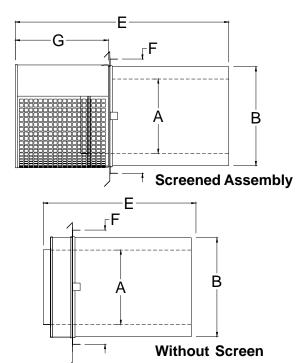
SINGLE WALL AL 29-4C® SPECIAL GAS VENT

Thimbles & Penetrations:

Wall Penetration & Horizontal Termination — For Saf-T Vent systems with horizontal terminations. Use to penetrate any combustible or non-combustible wall. This part is a thimble only and does not include any vent. Order enough vent to pass through the thimble and extend 4-8 inches beyond the building sheathing. Includes an AL 29-4C screen cover to terminate the vent system. The assembly may be painted to match the exterior decor.

Part Number	DIM - A Nominal Diameter	DIM - B Outer Tube Diameter	DIM - C Face Plate Width	DIM - D Face Plate Height	DIM - E Overall Length	DIM - F Wall Opening	DIM - G Exterior Length
51890CI	18	21	27	26	27.5	23	12
52090CI	20	23	29	28	27.5	25	12
52290CI	22	25	31	30	27.5	27	12
52490CI	24	27	33	32	27.5	29	12





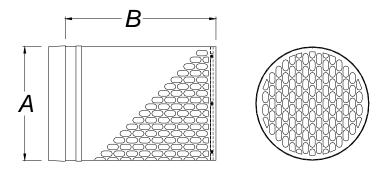
Wall Penetration Assembly - without Screen — The same as the wall penetration as shown above except without the screen cover.

Part Number	DIM - A Nominal Diameter	DIM - B Outer Tube Diameter	DIM - C Face Plate Width	DIM - D Face Plate Height	DIM - E Overall Length	DIM - F Wall Opening
51891CI	18	21	27	26	18.5	23
52091CI	20	23	29	28	18.5	25
52291CI	22	25	31	30	18.5	27
52491CI	24	27	33	32	18.5	29

Terminations:

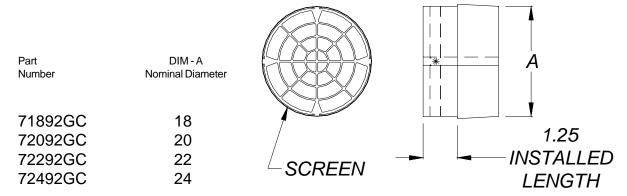
Mitered Termination with Screen — Use as a termination on horizontal or vertical systems, as specified or allowed by the appliance manufacturer.

Part Number	DIM - A Nominal Diameter	DIM - B Installed Length
71890GC	18	18.50
72090GC	20	18.50
72290GC	22	22.25
72490GC	24	22.25



Mitered Termination with Screen

Screen Termination — Use as a termination on horizontal or vertical systems, as specified or allowed by the appliance manufacturer.



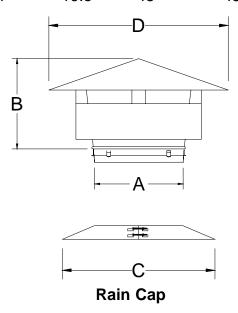
Screen Termination

SINGLE WALL AL 29-4C® SPECIAL GAS VENT

Terminations:

Rain Cap — Use as a termination on vertical systems. Category I and II appliances require a raincap or other device to prevent rainwater from entering the vent. Vent systems for positive pressure appliances may omit the raincap if there are other provisions for draining rainwater from the system. The raincap may also be used as a horizontal termination. Each raincap includes a storm collar that is used to attach the raincap to the vent system.

Part Number	DIM - A Nominal Vent Pipe Diameter	DIM - B Cap Installed Height	DIM - C Storm Collar OD	DIM - D Cap OD
CCA18RC	18	15.5	36	36
CCA20RC	20	17.5	36	36
CCA22RC	22	19.5	44	44
CCA24RC	24	19.5	48	48



Termination Accessories:

Storm Collar — For use on horizontal or vertical systems when a Heat-fab wall or roof penetration is not used or is not required. The storm collar may be tightened and sealed around the vent to prevent water from entering the building. It may also be used as a decorative shield to cover holes where the vent penetrates interior concrete and masonry walls. This part is made from Type 304 stainless steel and should not be installed in the direct path of flue gases.

Part Number	DIM - A Nominal Diameter	 A
41826SS	18	([]3800
42026SS	20	
42226SS	22	01
42426SS	24	Storm Collar

