



## Hanover Outdoor Furniture



### IMPORTANT

If you have any problems with this product (missing or damaged parts, assembly issues, etc.),

**PLEASE DO NOT RETURN TO THE RETAILER/STORE**

from where you purchased the product.

Please call our Toll-Free Customer Service Hotline at: **1-800-416-3511**

Between 9:00 AM and 5:00 PM Eastern Time, Monday through Friday

Or visit our website at: **[www.hanover-products.com](http://www.hanover-products.com)**

To expedite any future warranty claims, please retain the Instruction Sheet, Warranty Card and receipt for future use.

For additional on-line support on assembly, troubleshooting and care & maintenance of your outdoor furniture, please visit our website at: **[www.hanover-products.com](http://www.hanover-products.com)**.

**IMPORTANT!! PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE ASSEMBLY!!**  
**TO EXPEDITE ANY FUTURE WARRANTY CLAIMS, PLEASE KEEP INSTRUCTION SHEET, WARRANTY CARD AND RECEIPT**

**Step 1:** Identify all parts packed in carton against the parts list. Remove all protective materials. Place parts on a non-abrasive surface to avoid scratching. If you are missing any parts or are unsure how to proceed with the assembly, call our Customer Service Center at 1-800-416-3511. **Do not attempt assembly if any parts are missing or damaged.**














**Step 2:** Attach the seat frame to the left chair frame by using three 1/4"x48 mm bolts and washers as shown in **Fig.1**. Guide bolts through holes in the seat frame and left chair frame, add a nut with washer to each bolt. **Hand tighten only.** Repeat for the right chair frame.

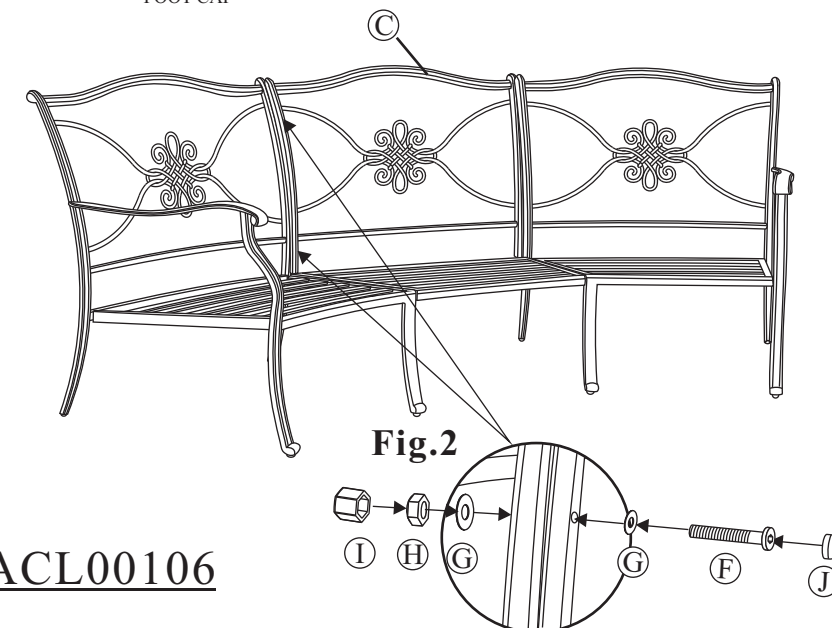
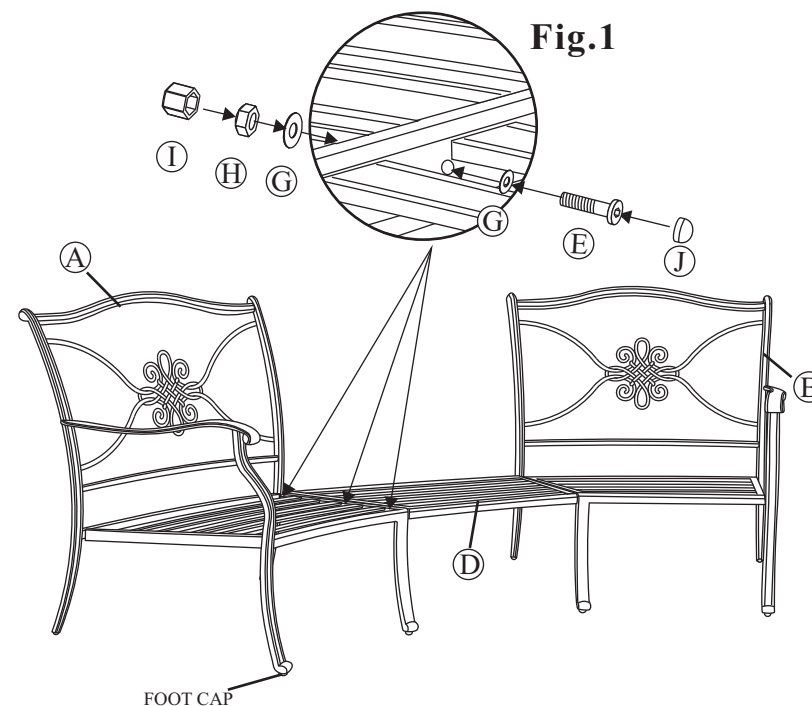
**Step 3:** Attach the back frame to the left chair frame by using two 1/4"x68 mm bolts and washers as shown in **Fig.2**. Guide bolts through holes in the back frame and left chair frame, add a nut with washer to each bolt. **Hand tighten only.** Repeat for the right chair frame.

**Step 4:** After making any necessary adjustments to the alignment of the frames, use the hex bolt driver and hex wrench to tighten all nuts and bolts. **Do not over tighten.** Over tightening may strip bolts. Cover all nuts and bolts with covers. Your sectional sofa is now ready for use.

**IMPORTANT NOTE:** Damage to welds or frames resulting from over tightened bolts or improper assembly is not covered under our warranty. Please read all instructions carefully before assembly. If you have any questions regarding your assembly, call our Customer Service Center at 1-800-416-3511.

\* NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	PART LIST	DESCRIPTION	ORDER PART #	QTY		PART LIST	DESCRIPTION	ORDER PART #	QTY
A		LEFT CHAIR FRAME		1	H		1/4" NUT	HW0014	10
B		RIGHT CHAIR FRAME		1	I		NUT COVER	HW0027	10
C		BACK FRAME		1	J		BOLT COVER	HW0105	10
D		SEAT FRAME		1	K		HEX WRENCH	HW0009	1
E		1/4" X 48 MM BOLT	HW0274	6	L		HEX BOLT DRIVER	HW0006	1
F		1/4" X 68 MM BOLT	HW0447	4			FOOT CAP FACTORY ASSEMBLY	FC0030	
G		Ø6.5 X 1.0 MM WASHER	HW0004	20					



**ACL00106**

**IMPORTANT!! PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE ASSEMBLY!!**  
**TO EXPEDITE WARRANTY CLAIMS PLEASE KEEP INSTRUCTION SHEET, WARRANTY CARD AND COPY OF RECEIPT**

**Step 1:** Remove all protective materials and set parts on a flat, non-abrasive surface. Identify parts packed in carton against the parts list. If you are missing any parts or are unsure how to proceed with assembly, call our Customer Service Center at 1-800-416-3511. **Do not attempt assembly if any parts are missing or damaged.**










**Step 2:** Place the ottoman top upside down on a flat, non-abrasive surface. Attach a ottoman leg-1 to the ottoman top by using two bolts and washers as shown in *Figure 1*. Guide the bolt through the hole in the leg-1, into the pre-drilled hole in the table rim. **Hand tighten only.** Repeat for the other leg-1. Attach a ottoman leg-2 to the ottoman top by using three bolts and washers as shown in *Figure 2*. **Hand tighten only.** Repeat for the other leg-2. Attach a ottoman leg-3 to the ottoman top by using three bolts and washers as shown in *Figure 3*. **Hand tighten only.**

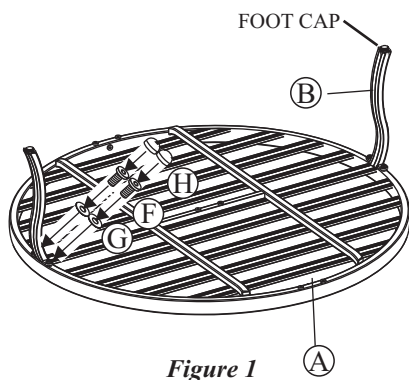
**Step 3:** After making any necessary adjustments to the alignment of the legs and the ottoman top bracket, use hex bolt driver to tighten all bolts. **Do not over tighten.** Over tightening may strip bolts or damage the welds or frame. Cover all bolts with covers.

**Step 4:** At the time, turn the table in the upright position. Your ottoman is now ready for use. If you have any questions, please call our Customer Service Center at 1-800-416-3511.

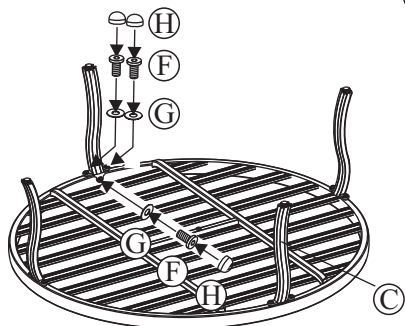
**IMPORTANT NOTE:** Damage to welds or frames resulting from over tightened bolts or improper assembly is not covered under our warranty. Please read all instructions carefully before assembly. If you have any questions regarding your assembly, call our Customer Service Center at 1-800-416-3511.

*\* NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE*

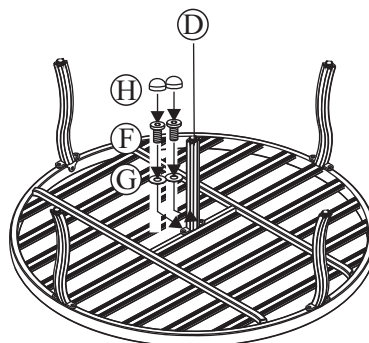
	PARTS LIST	DESCRIPTION	ORDER PART #	QTY
A		OTTOMAN TOP		1
B		OTTOMAN LEG-1		2
C		OTTOMAN LEG-2		2
D		OTTOMAN LEG-3		1
E		HEX BOLT DRIVER	HW0006	1
F		1/4" X 18 MM BOLT	HW0035	12
G		Ø6.5 X 1.0 MM WASHER	HW0004	12
H		BOLT COVER	HW0105	12
		FOOT CAP FACTORY ASSEMBLY	FC0030	



*Figure 1*



*Figure 2*



*Figure 3*

**ACL00108**