



Industrial Series

Electric Hot Water Boiler

EB-NB Series

Installation & Operating Manual

The Electro Industries EB-NB Series electric boiler has been specifically designed for closed loop hot water applications with an output temperature range of 40° F to 195° F, including radiant floor heat, water coil, and geothermal back up, commercial process or indirect potable hot water. This electric boiler has options for fixed set point outlet temperature, outdoor reset, 0-10VDC and BACnet.

This manual contains important installation and safety information for the installer and end user. It should be read carefully before installation begins.

Element Fuse Protection – this boiler has been redesigned to use fuses for faster overcurrent protection and to increase the **SCCR** rating of the boiler to **100 kA**.

Safety grounding – a single point grounding electrode system must be established for the facility for either the Y or Delta feeds. All points including utility transformer, service entrance, Electro-Boiler utility transformer, building service entrance ground lug, etc. must be **bonded** to the same facility grounding electrode system.

Vessel – designed and fabricated to comply with ASME Section IV, with “H” Stamp and National Board of Boiler and Pressure Vessel Registration, with a maximum working pressure of either 30 psi or 125 psi (design pressure specified when placing order).

Heating elements – removable, low-watt density, Incoloy sheathed, top vessel plate screw-in element. Access is made easy via top split enclosure top cover.

Piping – 3” NPT top supply, 3” NPT left side return, 3” left side inspection plug, 1” left side bottom drain, 1” top vessel location for pressure relief and/or air relief. All system piping and pumps must be large enough to meet the required GPM flow shown on the Specification Table for the vessel size.

Limited Warranty Statement – see document XX024 included in this installation manual.

Conforms to: UL STD.UL834

Certified to: CSA STD.C22.2#165

DO NOT DESTROY THIS MANUAL. PLEASE READ CAREFULLY AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE BY A SERVICE TECHNICIAN.



ELECTRO INDUSTRIES

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Specification Table

Design Specifications

Model	Volts	kW	Total Amps	Btu/h Output	Amps 3-Phase		Element Quantity	Steps	Flow Rate @20° ΔT Required GPM	Head Loss		Boiler Weight
					Feed #1†	Feed #2†				FT	M	
EB-NB-60-600	600	60	58	204,729	58	-	5	5 @ 12	21	0.1	0.03	685
EB-NB-72-600	600	72	70	245,675	70	-	6	6 @ 12	25	0.1	0.03	690
EB-NB-84-600	600	84	81	286,620	81	-	7	7 @ 12	29	0.1	0.03	695
EB-NB-96-600	600	96	93	327,566	93	-	8	8 @ 12	33	0.1	0.03	698
EB-NB-108-600	600	108	104	368,512	58	47	9	9 @ 12	37	0.1	0.03	700
EB-NB-120-600	600	120	116	409,458	58	58	10	10 @ 12	41	0.1	0.03	705
EB-NB-132-600	600	132	128	450,403	70	58	11	11 @ 12	46	0.1	0.03	708
EB-NB-144-600	600	144	139	491,349	70	70	12	12 @ 12	50	0.1	0.03	710
EB-NB-160-600	600	160	155	545,943	155	-	8	8 @ 20	55	0.1	0.03	695
EB-NB-180-600	600	180	174	614,186	97	78	9	9 @ 20	62	0.1	0.03	698
EB-NB-200-600	600	200	193	682,429	97	97	10	10 @ 20	69	0.1	0.03	700
EB-NB-220-600	600	220	212	750,672	116	97	11	11 @ 20	76	0.1	0.03	703
EB-NB-240-600	600	240	231	818,915	116	116	12	12 @ 20	82	0.1	0.03	705
EB-NB-260-600	600	260	251	887,157	135	116	13	13 @ 20	89	0.1	0.03	708
EB-NB-280-600	600	280	270	955,400	135	135	14	14 @ 20	96	0.1	0.03	709
EB-NB-280-600H	600	278	268	948,576	135	133	13	7 @ 20/6 @ 23.3	95	0.1	0.03	709
EB-NB-300-600	600	300	289	1,023,643	155	135	15	15 @ 20	103	0.1	0.03	710
EB-NB-300-600H	600	299	288	1,020,231	155	133	13	13 @ 23	103	0.1	0.03	750
EB-NB-60-480	480	60	73	204,729	73	-	5	5 @ 12	21	0.1	0.03	690
EB-NB-72-480	480	72	87	245,675	87	-	6	6 @ 12	25	0.1	0.03	693
EB-NB-84-480	480	84	102	286,620	102	-	7	7 @ 12	29	0.1	0.03	695
EB-NB-96-480	480	96	116	327,566	116	-	8	8 @ 12	33	0.1	0.03	693
EB-NB-108-480	480	108	130	368,512	73	58	9	9 @ 12	37	0.1	0.03	700
EB-NB-120-480	480	120	145	409,458	73	73	10	10 @ 12	41	0.1	0.03	705
EB-NB-132-480	480	132	159	450,403	87	73	11	11 @ 12	46	0.1	0.03	708
EB-NB-144-480	480	144	174	491,349	87	87	12	12 @ 12	50	0.1	0.03	710
EB-NB-160-480	480	160	193	545,943	193	-	8	8 @ 20	55	0.1	0.03	695
EB-NB-180-480	480	180	217	614,186	121	97	9	9 @ 20	62	0.1	0.03	689
EB-NB-200-480	480	200	241	682,429	121	121	10	10 @ 20	69	0.1	0.03	700
EB-NB-220-480	480	220	265	750,672	145	121	11	11 @ 20	76	0.1	0.03	703
EB-NB-240-480	480	240	289	818,915	145	145	12	12 @ 20	82	0.1	0.03	705
EB-NB-260-480	480	260	313	887,157	169	145	13	13 @ 20	89	0.1	0.03	708
EB-NB-280-480	480	280	337	955,400	169	169	14	14 @ 20	96	0.1	0.03	709
EB-NB-280-480H	480	278	335	948,576	169	167	13	7 @ 20/6 @ 23	95	0.1	0.03	709
EB-NB-300-480	480	300	361	1,023,643	193	169	15	15 @ 20	103	0.1	0.03	710
EB-NB-300-480H	480	299	360	1,020,231	194	167	13	13 @ 23	103	0.1	0.03	750
EB-NB-60-208	208	60	167	204,729	167	-	4	4 @ 15	21	0.1	0.03	716
EB-NB-75-208	208	75	209	255,911	209	-	5	5 @ 15	26	0.1	0.03	718
EB-NB-90-208	208	90	250	307,093	250	-	6	6 @ 15	31	0.1	0.03	719
EB-NB-105-208	208	105	292	358,275	292	-	7	7 @ 15	36	0.1	0.03	721
EB-NB-120-208	208	120	334	409,458	334	-	8	8 @ 15	41	0.1	0.03	725
EB-NB-135-208	208	135	375	460,640	209	167	9	9 @ 15	47	0.1	0.03	728
EB-NB-150-208	208	150	417	511,822	209	209	10	10 @ 15	52	0.1	0.03	731
EB-NB-165-208	208	165	459	563,004	250	209	11	11 @ 15	57	0.1	0.03	735
EB-NB-180-208	208	180	500	614,186	250	250	12	12 @ 15	62	0.1	0.03	737
EB-NB-60-240	240	60	145	204,729	145	-	4	4 @ 15	21	0.1	0.03	716
EB-NB-75-240	240	75	181	255,911	181	-	5	5 @ 15	26	0.1	0.03	717
EB-NB-90-240	240	90	217	307,093	217	-	6	6 @ 15	31	0.1	0.03	719
EB-NB-105-240	240	105	253	358,275	253	-	7	7 @ 15	36	0.1	0.03	721
EB-NB-120-240	240	120	289	409,458	289	-	8	8 @ 15	41	0.1	0.03	725
EB-NB-135-240	240	135	325	460,640	181	145	9	9 @ 15	47	0.1	0.03	728
EB-NB-150-240	240	150	361	511,822	181	181	10	10 @ 15	52	0.1	0.03	731
EB-NB-165-240	240	165	397	563,004	217	181	11	11 @ 15	57	0.1	0.03	735
EB-NB-180-240	240	180	434	614,186	217	217	12	12 @ 15	62	0.1	0.03	737

Minimum Flow rate all models 15 GPM.

SCCR rated at 100 kA.

† Actual calculated amps, not service rating.

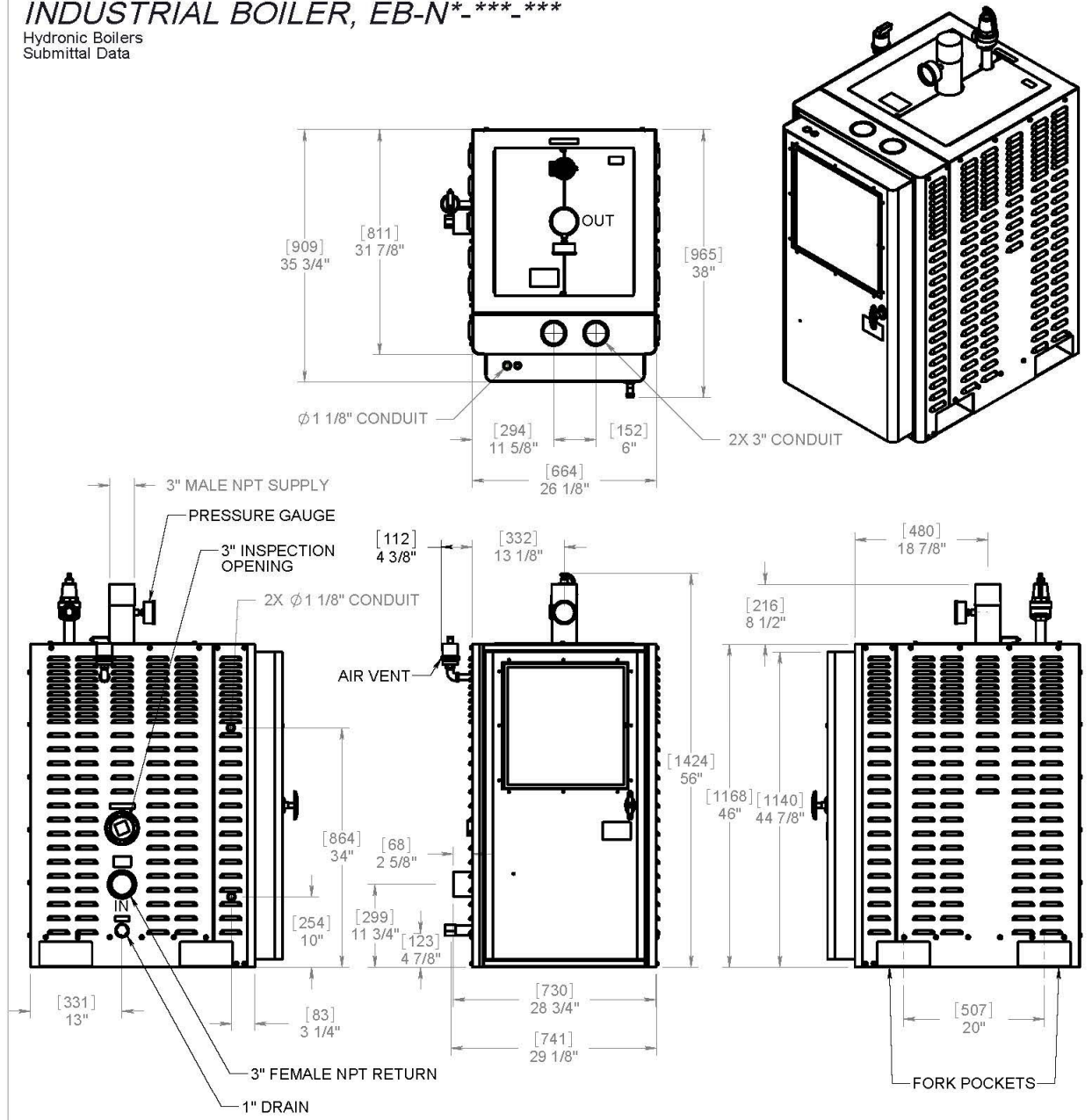
Options

EB-NB-***-***H – 125 psi vessel and relief valve.

Dimensional Drawings

INDUSTRIAL BOILER, EB-N*-***-***

Hydronic Boilers
Submittal Data



CLEARANCES

	MINIMUM CLEARANCE FROM COMBUSTIBLE SURFACES		SUGGESTED MINIMUM SERVICE CLEARANCE	
	INCH	MM	INCH	MM
BACK	0 INCH	0 MM	0 INCH	0 MM
LEFT	12 INCHES	305 MM	24 INCHES	610 MM
RIGHT	8 INCHES	203 MM	12 INCHES	305 MM
FRONT	24 INCHES	457 MM	36 INCHES	914 MM
TOP	26 INCHES	660 MM	26 INCHES	660 MM

DIMENSIONS ARE:
[mm]
IN

ELECTRO INDUSTRIES, INC.
MONTICELLO, MN 55362

ART-241_07

Handling & Storage

Receiving

It is the receiver's (person and/or company signing off on the receiving Bill of Lading) responsibility to inspect for shipping damage. All shipping claims must be made by the receiver. Verify receipt of a pallet.

Storage

This electric boiler, packed or unpacked, shall not be exposed to rain, snow, or other adverse environment. This product is designed for in-building storage and installation only.

As much as possible both the control box and the main unit must be covered with plastic throughout the construction phase to avoid accumulation of dust and moisture on the components and the complete control box. The receiver and installing contractor are responsible for maintaining the cleanliness and quality of this unit until installation is complete and approved by the user/end customer.

Main unit

The heavy construction of the cabinet and internal vessel allows for easy handling and moving of the unit with either a pallet jack or forklift. The bottom openings on the side are arranged for standard pallet jack. Forklift tines can be adjusted accordingly.



CAUTION

ANY FORKLIFT DAMAGE IS THE RESPONSIBILITY OF THE RECEIVER.

The main unit can be laid on its back and strapped to a stair jack.

Holding or lifting straps can be strung through the bottom openings.

Placement & Mechanical Information

Provide a firm and level foundation for this unit, see Specification Chart for weights.

Note: Combustible flooring material shall not be used for electric boilers.

See Dimensional Drawings for dimensions and minimum clearances.

Boiler Room

This must be an inside building installation with adequate ventilation to maintain reasonable maximum temperatures within and around the electrical/electronic components.

Main unit – front electrical panel 122° F (50° C) maximum

Control box – 104° F (40° C) maximum



CAUTION

DO NOT USE THE BOILER HOUSING TOP AS SCAFFOLDING. SEE ABOVE SECTIONS ON STORAGE, ETC.

Shipped Loose Items

Packed within there are loose items such as operational manuals, etc.

Piping Connections

The pipe extensions outside of the boiler cabinet are permanently welded to the vessel. Caution must be used to make sure field piping is properly threaded so damage does not result requiring field repair or a replacement (not under warranty) vessel.

New Installation

Piping connections and valves must comply with state and/or local codes, in addition to compliance with ANSI piping requirements.

Retrofit or Dual Systems

Make sure there is adequate valving between the two boilers for proper individual operation or proper backup boiler room operation plan.

- The control design includes provisions for utility load control, also see Dual Boilers/Dual System.

Safety Pressure Relief Valve

As factory installed, there must be a 1" pipe between vessel and pressure relief valve. The provided relief valve must be mounted with the relief lever up. Field add necessary drain pipe extension to a proper drain location within the boiler room. 30 psi relief valve included with standard models. Special order 125 psi models include 125 psi relief valve.

Vessel Drain Port/Inspection Opening

The left side bottom 1" pipe is provided for maintenance or vessel servicing drain, provide necessary extension/access.

A 3" inspection opening is provided on the lower left side of the boiler.

Purge Eliminator/Air Vent/Expansion Tank, Etc.

All standard, best practices, hydronic components must be field provided and installed external to this unit. This unit has an internal safety low water cutout and the necessary temperature safety cutout and operating controls, see operating section. However, this unit does not have an interlock flow switch or boiler room emergency stop switch. See Electrical Installation for terminal block connection provisions.

Expansion tank must be sized for the maximum Btu/h capacity.

This unit includes a small ½" integrated air vent used to assist in venting potential trapped air at the top of the boiler vessel. It is not intended to be used as a system air vent.

Direction of Flow

The **left side inlet** is the return water and the top outlet is the supply.

System Flush/Boil-Out

Prior to final system fill and start-up, the entire system (including the boiler) **must be thoroughly flushed**. Performing a pre-flush and chemical system flush significantly reduces the chances of any debris or impurities causing premature failure to the boiler and its associated system components.

It is recommended to first flush the system with clean water to remove any major debris in the system. Care should be taken to isolate the circulating pumps to avoid contaminating the pumps during this process. Then proceed with a chemical flush to remove the remaining fine particles in the system. It is recommended that a commercially available boil-out compound be used in this procedure. Follow the manufacturer's instructions for specifics regarding the boil-out procedure.

Water Treatment

Water treatment is strongly suggested to prevent scale deposits, corrosion from acids, oxygen, and other harmful elements within the specific water supply. It is the installer or user's responsibility to verify water quality and maintain acceptable water quality throughout the life of this product. A qualified water treatment specialist should be consulted to establish proper water treatment program.

As a minimum the following water properties must be considered:

- Hardness (ppm): 0-6
- pH: 7.5 – 10
- Iron Content (ppm): 0-20
- Oxygen Content (ppm): 0
- Total Dissolved Solids: 0-3500

Up to a 50/50 propylene glycol mixture is acceptable for use in these boilers. When adding this boiler to an existing hydronic heat system or replacing an older existing boiler it is strongly suggested that a magnetic particle filter be added to the system.

Installation Requirements

1. All installation work must be performed by trained, qualified contractors or technicians. Electro Industries, Inc., sponsors installation and service schools to assist the installer. **Visit our web site at electromn.com for upcoming service schools.** Note – if the trained and qualified contractor is not involved with this sale and installation, Electro Industries can require their representative to be onsite during startup. Typically this is a time and material extra charge, often on the original quotation sheet.

WARNING

ALL ELECTRICAL WIRING MUST BE IN ACCORDANCE WITH NATIONAL ELECTRIC CODE AND LOCAL ELECTRIC CODES, ORDINANCES, AND REGULATIONS.

WARNING

OBSERVE ELECTRIC POLARITY AND WIRING COLORS. FAILURE TO OBSERVE COULD CAUSE ELECTRIC SHOCK AND/OR DAMAGE TO THE EQUIPMENT.

CAUTION

This unit can only be used for its intended design as described in this manual. Any internal wiring changes, modifications to the circuit board, modifications or bypass of any controls, or installation practices not according to the details of this manual will void the product warranty, the ETL/Intertek certification, and manufacturer product liability. Electro Industries, Inc. cannot be held responsible for field modifications, incorrect installations, and conditions which may bypass or compromise the built-in safety features and controls.

2. This installation manual and Electro-Boiler products relate only to the addition of the Electro-Boiler to the hydronic system. The owner/ installer assumes all responsibility and/or liability associated with any needed installation of the gas/oil boiler, pump, plumbing, system design, hydronic systems or backup gas/oil boiler, etc. Any instructions or comments made within this manual (or factory phone assistance) relating to the gas/oil furnace are provided as comments of assistance and “helps” only.

CAUTION

Hazards or unsafe practices could result in property damage, product damage, severe personal injury and/or death.

3. Remember, safety is the installer's responsibility and the installer must know this product well enough to instruct the end user on its safe use.

At Electro Industries the safety of the installer and the end user is of highest priority. Remember, safety is the installer's responsibility and the installer must know this product well enough to instruct the end user on its safe use. Professional installers should be trained and experienced in the areas of handling electrical components, sheet metal products, and material handling processes.

Electrical Installation – Preparation

Typical external requirements – depending upon the electrical utility servicing the site, this model typically is added to the general service as a 3 Ø “Y” source.

- If the service is delta (unbonded neutral) with dedicated utility transformer, verify ground fault, a ground fault monitor may be required to maintain warranty.
- See nameplate and/or Specification Table for 3-phase operating voltage rating and kW rating to determine service entrance size.

Service feed – depending upon model, but generally this unit is fed by two service entrance 3-phase feeds. These are **not parallel** feeds, the internal distribution blocks are independent loads having a fixed number of electric element stages apply to each feed.

- See Specification Table for service feed sizing and distribution.

External or service wire size – the internal service feed distribution blocks are rated for copper or aluminum wire. It is the installer’s responsibility to have proper electrical connection at this main unit’s distribution block to prevent any overheat within the main unit cabinet.

- Wire insulation rating within the main unit cabinet must be 75° C or greater.
- Wire size, protection, routing, temperature rating, etc. is the responsibility of the installing contractor, local and national codes. See nameplate and/or Specification Table for voltage and main unit kW rating.

Safety grounding – a single point grounding electrode system must be established for the facility. Both the transformer cabinet and the general service transformer grounding conductor with the main building service entrance grounding lug **must be all bonded** to the same facility grounding electrode system.

- The main unit ground lug, next to the service feed distribution block must be connected to the facility grounding electrode system, per NEC or CEC codes. The conductor size from these main unit internal ground lugs depends upon the service feed size and must be per NEC or CEC code.

External R-W device – a contact closure is required between R and W for heat active operation. This is a simple two-wire connection in the boiler. This must be routed away from any incoming high voltage wires.

Other control devices – this boiler can be controlled using a 0-10VDC signal or via BACnet. Wiring for this control method should be routed away from any high voltage wires when entering the boiler cabinet.

Electric Installation – Power Feed

Using the information from the previous section, it is the installer’s responsibility for proper 3-phase power feed and safety grounding per NEC and CEC electric codes.

- See Specification Table for distribution between the two feeder terminal blocks. Feed #1 always has 8 or less stages.
- Prepare service conductor cables and torque as required within the terminal block as required for the installer selected cable type and size.

Some local codes and CEC electric code require single disconnect and single feed. If this is the case, installer must provide disconnect with multiple feeds per drawing BH802.

Electrical Installation – Control Box

120, single phase, 15A general service or main building service panel source – provide and route to the upper left corner CB and neutral block.

Note: A green wire ground from this general service panel is not required or suggested because the ground lug within the control box is connected to the main safety ground in the main unit. Based upon grounding details in the Electrical Installation – Preparation section, the main unit ground lug is bonded to the building grounding electrode system.

Boiler heat call R-W – there must be a contact closure between R and W to activate the boiler. This can be a thermostat heat call, end switch or building control signal.

- If operating as a hot boiler with continuous pump, typically a system on/off switch controls the R and W. Provisions need to be made to make sure it is continuous pump, suggest with this arrangement a **flow switch** is connected in this R and W contact loop.

Boiler heat call 0-10VDC operation – when the Electro-Boiler is configured through the boiler control panel to operate on a 0-10VDC signal, the facility boiler control signal must include both the 0-10VDC signal to terminal T7 (0-10VDC in) and a contact closure across the R-W terminal. The 0-10VDC will not function unless R-W is closed. If a jumper is placed across R-W, precautions must be made to ensure the system pump is active whenever a 0-10VDC signal is present at the boiler. This is to prevent elements from activating with no flow and prevent tripping of the manual high limit.

Main circulating pump – determine whether pump is continuous on or is operated by the R to W input signal, use the pump relay (the larger cube relay) on the board. When using the top two terminals this has a 25-amp, 120V or 240V, rating. Route and clearance protect these line voltage wires in and out of the control box as required by NEC/CEC code. This contact can be used to drive an external contactor for 3-phase or higher voltage pumps.

LMC or Utility load control – if this is a required part of this installation, remove the blue jumper at the LMC terminal and route two wires to the utility load receiver normally closed contact. The electric boiler elements are disabled when this circuit is open.

External Alarm – a set of dry contacts, “EXT Alarm”, provide a contact closure for remote alarm monitoring. These contacts will close on a low water cut off alarm, manual high limit, or boiler sensor fault. These are all conditions that require physical inspection of the boiler to solve the issue.

Outdoor sensor (OT) – this product is factory shipped with a 25’ (7.6 meter) cable and OT sensor. It has three tabs on the board, bottom left. From the factory, this sensor is shipped loose. If the outdoor sensor is required for the application, simply connect the sensor to the board (power cycle required).

Note wire colors and labeling, sensor cable can be disconnected for installation. Do not route OT sensor cable along line voltage Romex or line voltage wiring (crossing is okay when there is a somewhat parallel route). Sensor box must be installed in a location out of direct sunlight. Sensor box should also be mounted high enough off the ground to prevent being covered with snow or ice.

Ground fault protection – the Industrial Series boilers are compatible with ground fault detection devices used in facility electric service panels.

If ground fault protection is desired specifically for this unit, contact the factory for a recommended manufacturer’s device and installation help.

Additional Safety Control Options

Remote or boiler room emergency stop switch – a field provided stop switch with a normally closed contact can be easily wired into TB1-1 and 2 located behind the boiler high voltage safety panel. This is a 120V circuit. Simply remove the factory provided black/yellow jumper between 1 and 2 and connect the normally closed stop switch. A “REMOTE” fault will display on the monitor when this circuit opens during boiler operation.

Additional external low water cutoff – this can also be looped into the TB1-1 and 2 mentioned above. If the external LWCO has a manual reset function, it will need to be reset at that component.

- Alarm monitor “REMOTE” is the monitor for opening TB1-1 and 2.

External water flow switch – this closed to flow contact can also be added to the TB1-1 and 2 black/yel jumper loop. Its function will keep all power contactor coils de-energized whenever 1 and 2 are open (also sets remote fault).

- Another suggestion for hot boiler and continuous pump, use the water flow switch as a contact for opening the R and W system on switch (see Electrical Installation – Preparation section, bottom paragraph).

Multiple Boilers, Same System

Piping/pumps – boilers are plumbed in parallel, each flowing equally into a header or primary loop. Steps need to be taken to make sure there is an evenly divided flow into the header, related to the number of boilers in parallel. Depending upon pump sizing, the primary loop pumping system could be equal size pumps at each boiler supply pipe. See Specification Table for required flow **through each vessel**.

Controlling multiple boilers – the Electro Industries control board has built in multi-boiler control with LEAD/LAG capability. A contact closure is required across R-W at the designated lead boiler. This heat call will activate the lead boiler and establish communication to the lag boiler. Internal control board logic will determine all boiler sequencing functions. Each boiler has its own safety LWCO, HL1, and HL2 temperature limits. This control is limited to two Electro-Boilers.

If a building energy management system is used, a (0-10VDC) control signal is connected in parallel to each boiler control board. Special setup is required via the boiler control interface panel.

Dual Boilers/Dual System

Electric/gas combination – when the Electro-Boiler is used in combination with a fossil fuel boiler, control of both boilers can be achieved through the Electro-Boiler control board. The “SB IN /OUT” terminals serve as a control connection to the fossil fuel boiler “TT” or “RW”.

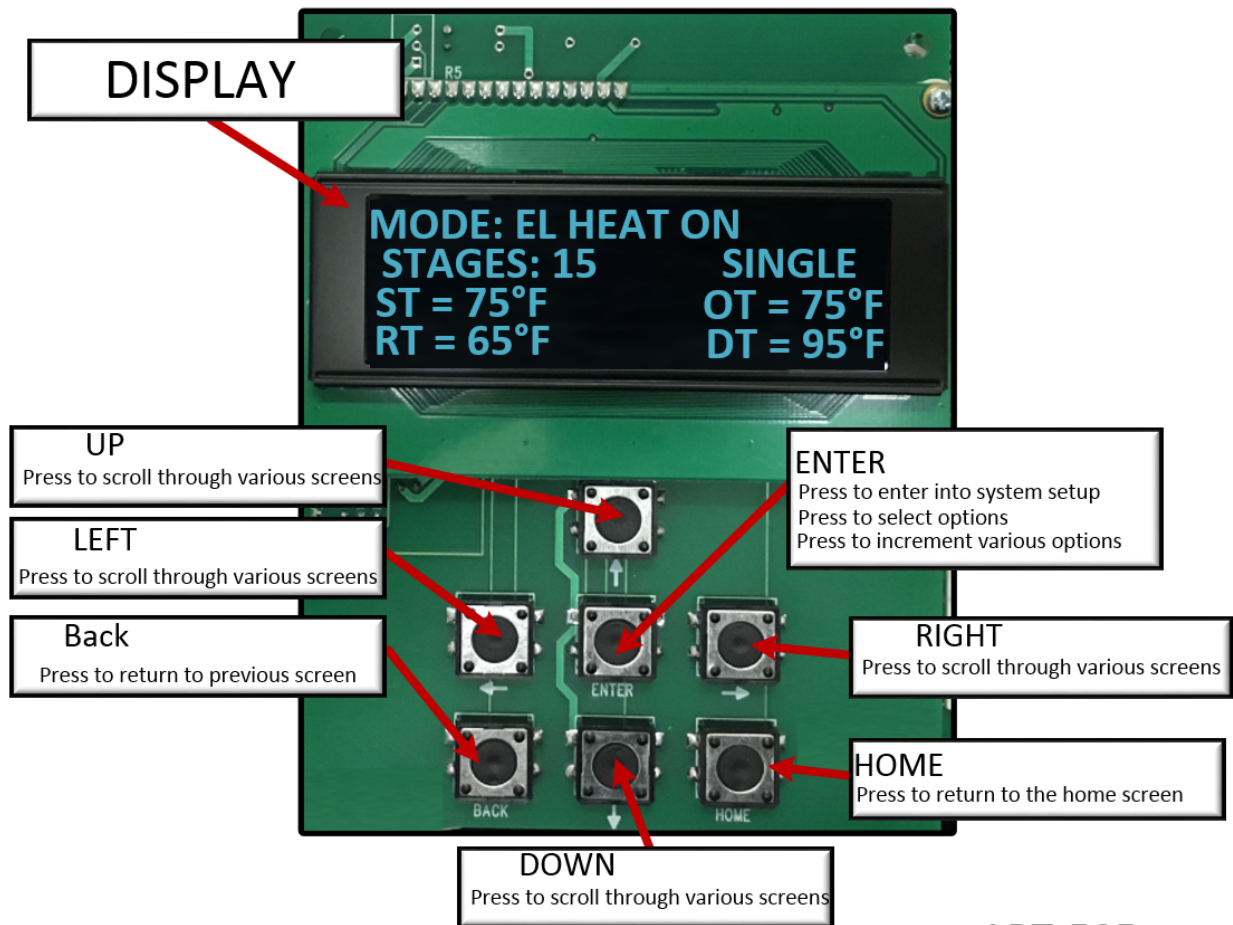
Utility load control – when a utility receiver is connected to the system as shown on BH801, and control is initiated during an active heat call, the electric stages are terminated and a switch closure is made on “SB IN/OUT” connection activating the fossil fuel boiler backup.

Setup/Programming

This boiler is supplied with a display. There are a multitude of setup functions on this display. Exhaustive research has been done to determine a “typical” application for the boiler. From the factory, this boiler is set to meet this typical application. Using the display, the Industrial Boiler can be reconfigured to meet your application.

Understanding the Product Display

- The Industrial Boiler includes a 4-line OLED display with a set of navigation buttons. Note: This is a display and a system interface with which to customize and reconfigure the operating parameters to better meet the requirements of your particular application.



ART-505
09/15/2017

LINE	LINES Description
1	Mode – Displays the current mode.
2	MISC Data – Displays active system faults as well as various system status
3	Temperatures – Displays Supply Temperature (ST) and Outdoor Temperature (OT)
4	Temperatures – Displays Return Temperature (RT) and Desired Temperature (DT)

Display Line 1, MODES	
OFF	If there is no active heat call to the Industrial Boiler, the OLED will display a mode of “OFF”. This means no heat is being generated from the heating system.
EL HEAT ON	Indicates there is a heat call requirement from the system thermostat. The Electric boiler portion of the heating system is receiving this input, and is actively working to heat the space. The stand by boiler is not active (if applicable).
SB HEAT ON	Only applicable when a backup fossil fuel boiler is connected to this Industrial Boiler. Indicates there heat call requirement from the system thermostat. The standby fossil fuel boiler portion of the heating system is receiving this input, and is actively working to heat the space. The electric boiler is not active.
FAULT	This indicates one of the system faults has gone active. Display LINE 2 will signify which system fault has gone active

Display Lines 2, VARIOUS INFORMATION		
STAGES		With the system thermostat active, and the system in electric mode, the “STAGES” indicates how many stages of the electric boiler are active at a given time. The user can expect to see the stages shift up and down depending on the relationship of ST to DT
SINGLE / LEAD / LAG		A software setting in the MULTI-BOILER section of the setup menu will be displayed alongside the stages indicator.
FAULTS		System faults are communicated via line 2 of the OLED display. The below is a run through of the possible faults.
	AUTO HL	There is a mechanical auto resetting high limit located on the top of the boiler tank. This high limit is in direct contact with the water inside the tank (not a dry well). Should the water in the tank reach a temperature of 210°F, this limit will open. Should this limit open, all electric boiler elements will be disabled. (O-210 / C-185)
	BENDER	If this boiler has a ground fault bender connected (DELTA transformer only), this fault will indicate if the bender has detected a ground fault. All electric boiler elements will be disabled and appropriate fault will be displayed should this condition be detected.
	LOW WATER	Included with this Industrial Boiler is a low water cut off. Should this control system detect a low water situation, the electric boiler elements will be disabled and the appropriate fault will be displayed.
	REMOTE “EMERGENCY STOP”	Provisions have been made within this Industrial Boiler to allow for a field provided remote switch or emergency stop. Simply place your field provided switch in series with the EM STOP circuit located inside this Industrial Boiler. All electric boiler elements will be disabled and appropriate fault will be displayed should this condition be detected.
	MANUAL HL	There is a mechanical manual high limit located on the top of the tank. This is a surface mount component measuring vessel temperature. Should the boiler vessel reach a temperature of 220°F, this limit will open. Should this limit open, all electric boiler elements will be disabled. This limit will have to be manually reset.
	FREEZE	Should the ST (supply sensor) sensor detect a value less than 45° F (7° C), a freeze condition is declared. All electric boiler elements will remain enabled and appropriate fault will be displayed should this condition be detected.

Display Lines 3 & 4, TEMPERATURES	
ST	ST is short for “Supply Temperature”. This is the temperature of the water as it leaves the Industrial Boiler. If the ST sensor is not working, the LED will display “BAD” after the ST on the OLED display.
OT	OT is short for “Outdoor Temperature”. This is the outdoor temperature. If the OT was detected upon power-up, and is no longer working, the OLED will display “BAD” after the OT on the OLED display.
RT	RT is short for “Return Temperature”. This is the temperature of the water as it enters the Industrial Boiler. If the RT sensor is not working, the OLED will display “BAD” after the RT on the OLED display.
DT	DT is short for “Desired Temperature”. This value will either be the fixed set point or the outdoor reset calibrated set point.

Hardware Setup

The Industrial Boiler product includes an outdoor sensor which is disconnected from the factory. Based on the condition of this outdoor sensor upon boiler power-up (connected or disconnected), the boiler will work to formulate its desired set point output temperature upon system thermostat demand in one of two ways:

Connected:

If the outdoor sensor is connected upon system power-up, the boiler will enable its outdoor reset function. This function allows the boiler to adjust its set point output water temperature based on the outdoor temperature. This function can be further adjusted by using the display to adjust a software variable known as **“OT @ 0°F SP”** (outdoor temperature at 0°F set point). This allows you to adjust the outdoor reset curve to better meet your application.

NOTE: If sensor is connected upon system power-up, it must be located outside.

Disconnected:

If the outdoor sensor is not connected, the boiler will disable its outdoor reset function and operate based on a fixed set point value. This fixed set point can be adjusted to better meet the application by using the display and adjust a software variable known as **“SET POINT”**. This is the fixed output water temperature the boiler will target when there is a heat demand from the system thermostat.

Software Setup

Understanding System Setup and Configuration

The display and configuration section of the display allows for system setup and calibration.

NOTES:

All changes made to the system will happen immediately. It is best not to make changes while the Industrial Boiler is actively operating (active heat call). Satisfy thermostat call before entering the setup up section of the display.

General Layout and Navigation

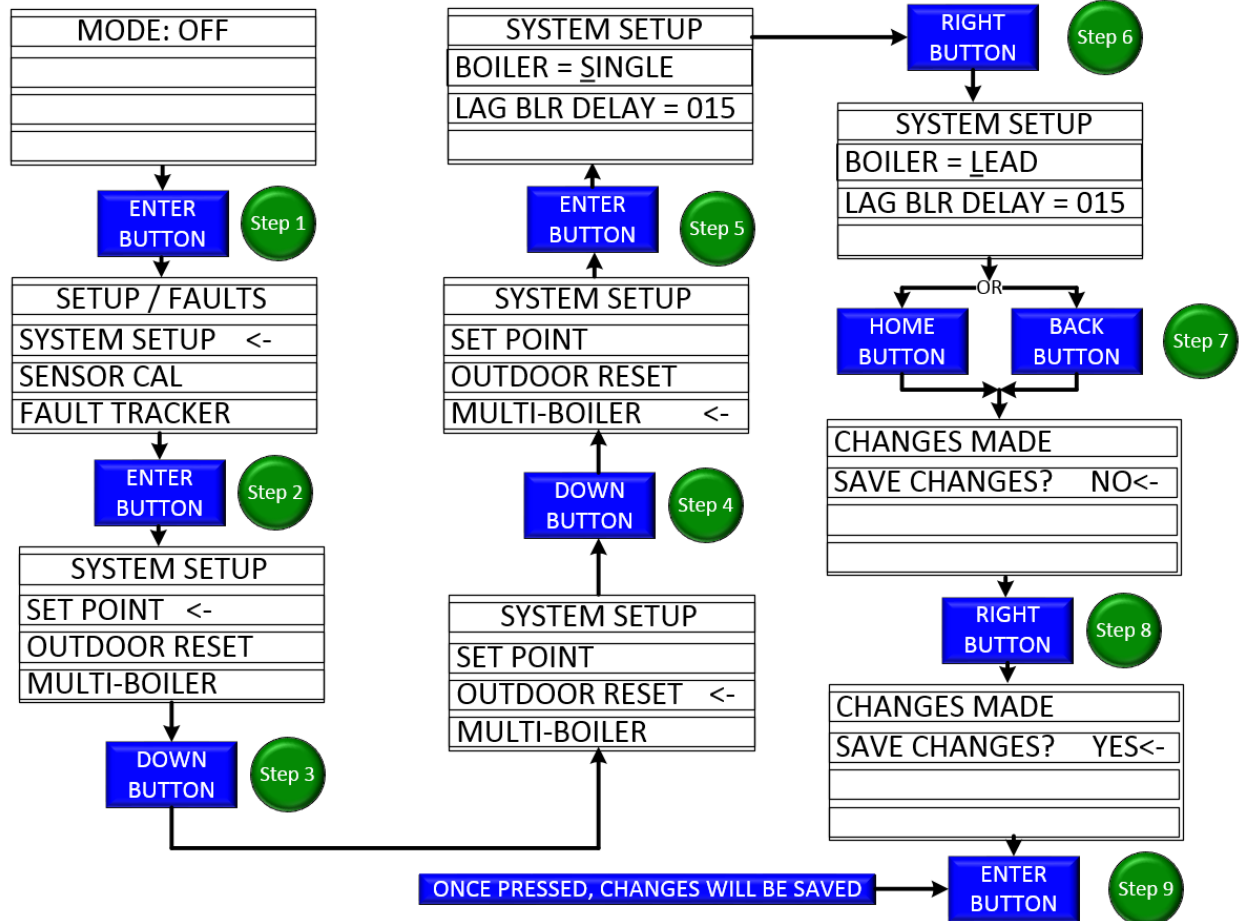
The next section will overview the various sections embedded within the SETUP / FAULT section of the product display. Deeper in the manual, we'll discuss the options imbedded within these setting in more detail. Below is meant to be a brief overview with the goal of introducing you to the various buttons and general navigation of the display.

Saving your Changes

The display uses the “BACK” and “HOME” buttons to compare changes and prompt you to save your changes.

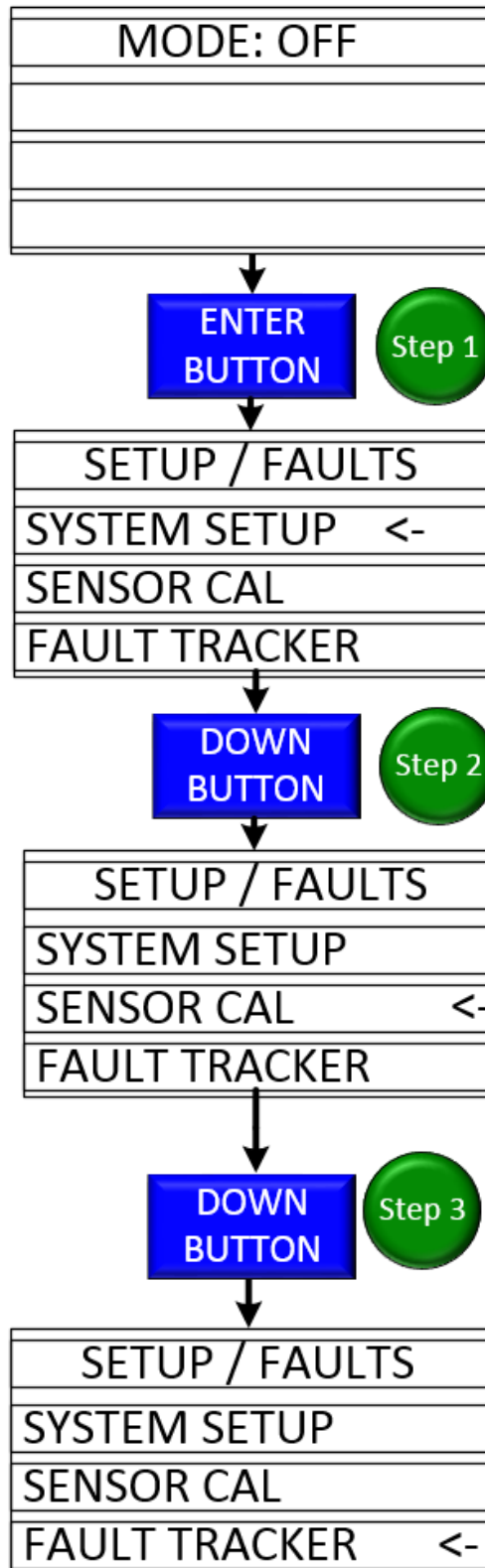
Let's run through an example.

We're going to set the boiler up as a multi-boiler system designating this boiler as the “LEAD”



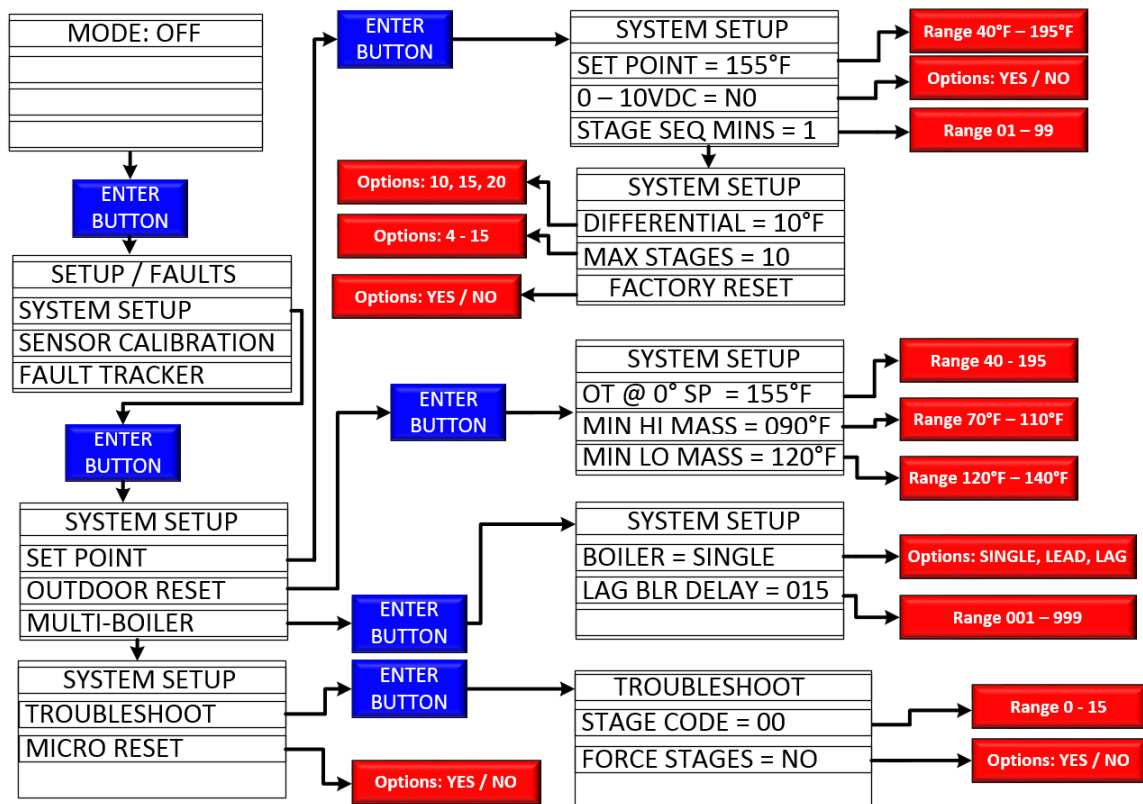
ART-506
09/15/2017

SYSTEM SETUP



ART-503
09/15/2017

SYSTEM SETUP:



ART-504
09/15/2017

SETUP / FAULTS:

SET POINT: When operating this Electro Industries Industrial boiler in NON-outdoor reset mode (outdoor sensor not connected upon power-up), this value is the fixed set point output water temperature the boiler will try and achieve and maintain upon an active thermostat heat call.

- RANGE 40°F – 195°F
- Default from factory is 155°F

0 – 10VDC: If an external controller (EX: Automated Building System Management Controller) will be used to operate this Electro Industries Industrial Boiler with a 0 – 10VDC control signal, this set up parameter must be set to “YES”.

- Options are “YES” / “NO”
- Factory default is “NO”
- If set to “YES”, boiler will still need a switch closure between R & W upon 0 – 10VDC heat demand.
- If set to “YES”, all Electro Industries Industrial Boiler temperature sensing will be disabled.
- After you change the set up to 0-10VDC you must initiate a micro reset from the control panel or cycle control power to the board.
- If the change is successful you will see 0-10VDC in the mode section of the display.

WARNING

There is no temperature sensing, no control, etc. in this mode. It is the technician's responsibility to manually control the water temperature.

STAGE SEQ MINS: This option allows the user to delay the boiler stage up sequence.

EX: If it is determined that the boiler must not reach full output for 1 hour and boiler has 10 stages. You would set this variable to 6. This would indicate that the boiler can only add another stage of heat every 6 minutes. This timer is only used upon an initial heat demand. Once at full output (timer expired), it will not be reset until the next thermostat heat call.

- Factory is 1 minute

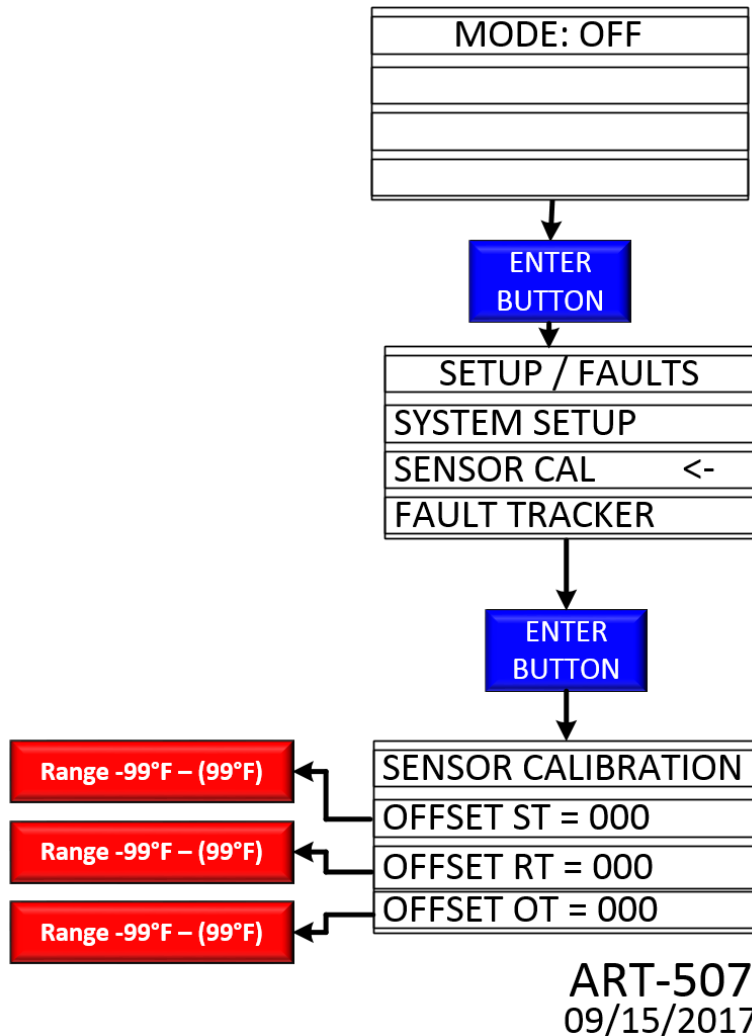
DIFFERENTIAL: This is used to indicate to the logic board (non 0-10VDC mode) how tightly to maintain boiler target temperature. It must be noted that the lower the value used, the more boiler cycling will occur. This has direct relation to life span of the boiler contactors and other components.

MAX STAGES: This is typically a factory setup screen, as the boiler is manufactured, we indicate to the logic board the amount of stages it has to work with (4 – 15 stages depending on boiler kW).

FACTORY RESET: To reset the boiler back to its factory settings, use this setting.

- NOTE the boiler will reset, if boiler is active while you reset it, it will shut down and restart.

SENSOR CALIBRATION



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Use “ENTER” Button to increase value of digit selected.
Use UP and DOWN buttons to move curser up and down
Use LEFT and RIGHT buttons to move curser left and right

OFFSET ST: If there is a need to calibrate the supply temperature sensor, enter in the desired offset.

- NOTE: The value entered is the offset, not sensor temperature. Pressing 075° will add 75° to the existing sensor reading. It will not cause the sensor to now equal 075°.

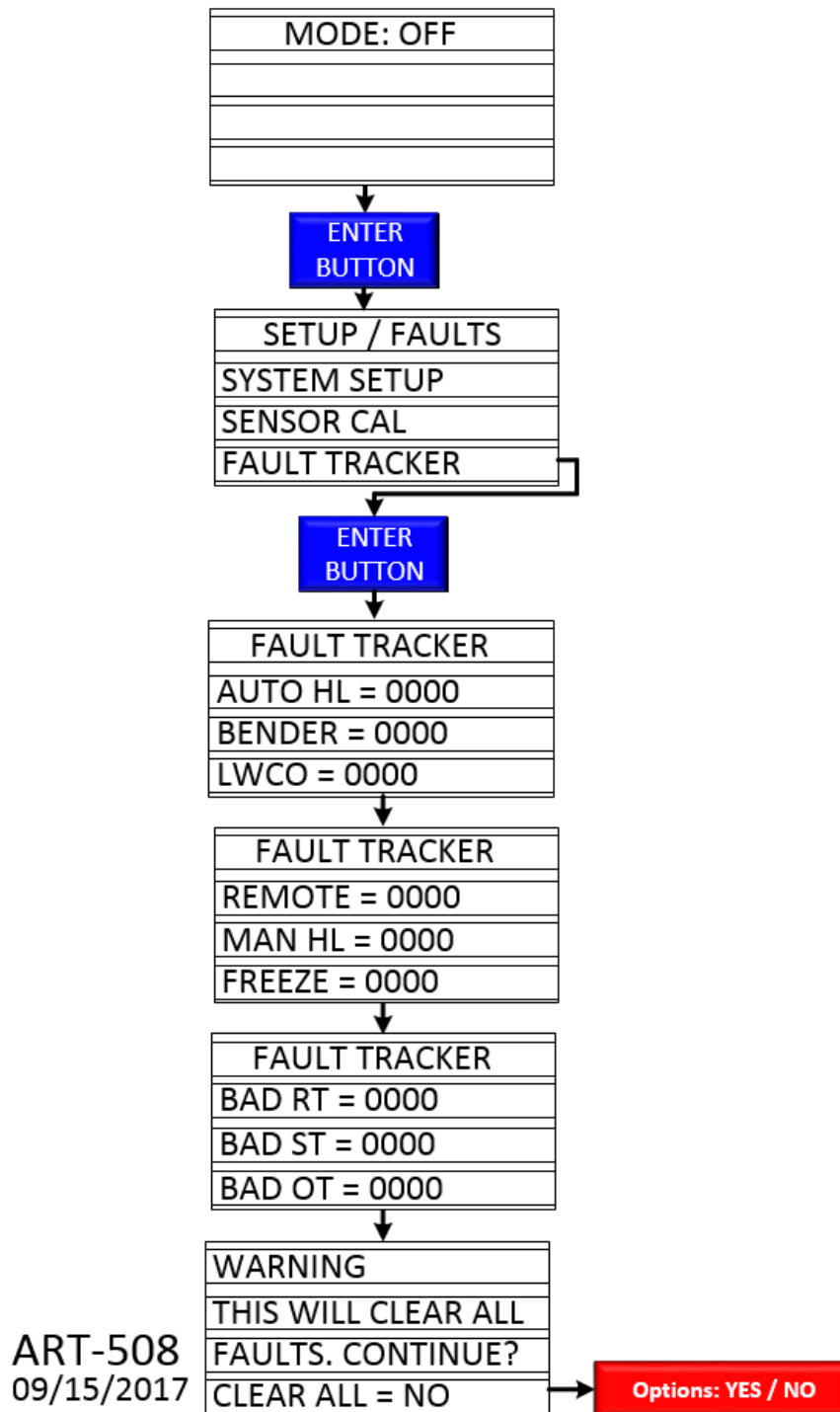
OFFSET RT: If there is a need to calibrate the return temperature sensor, enter in the desired offset.

- NOTE: The value entered is the offset, not sensor temperature. Pressing 075° will add 75° to the existing sensor reading. It will not cause the sensor to now equal 075°.

OFFSET OT: If there is a need to calibrate the outdoor temperature sensor, enter in the desired offset.

NOTE: The value entered is the offset, not sensor temperature. Pressing 075° will add 75° to the existing sensor reading. It will not cause the sensor to now equal 075°.

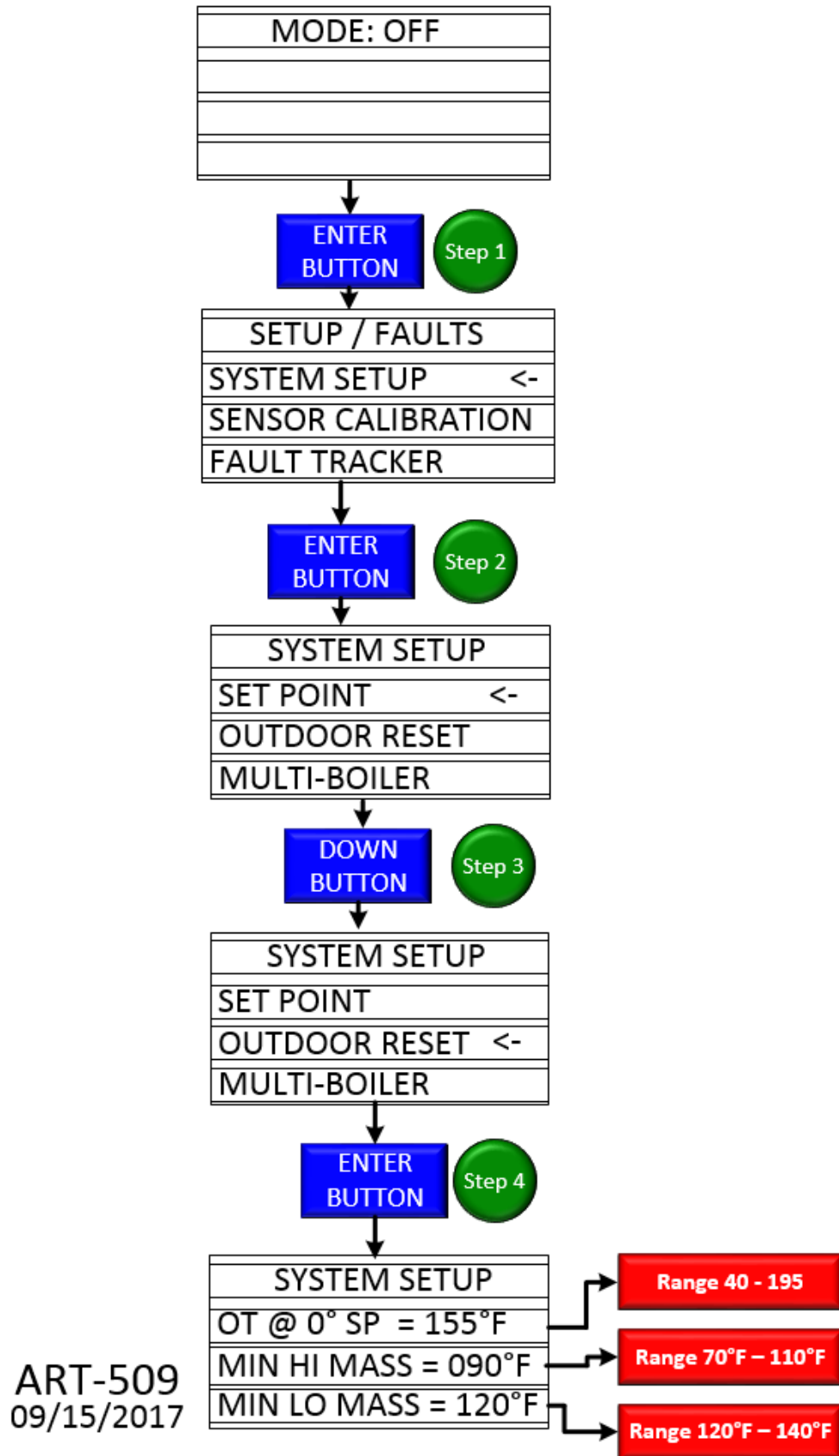
FAULT TRACKER

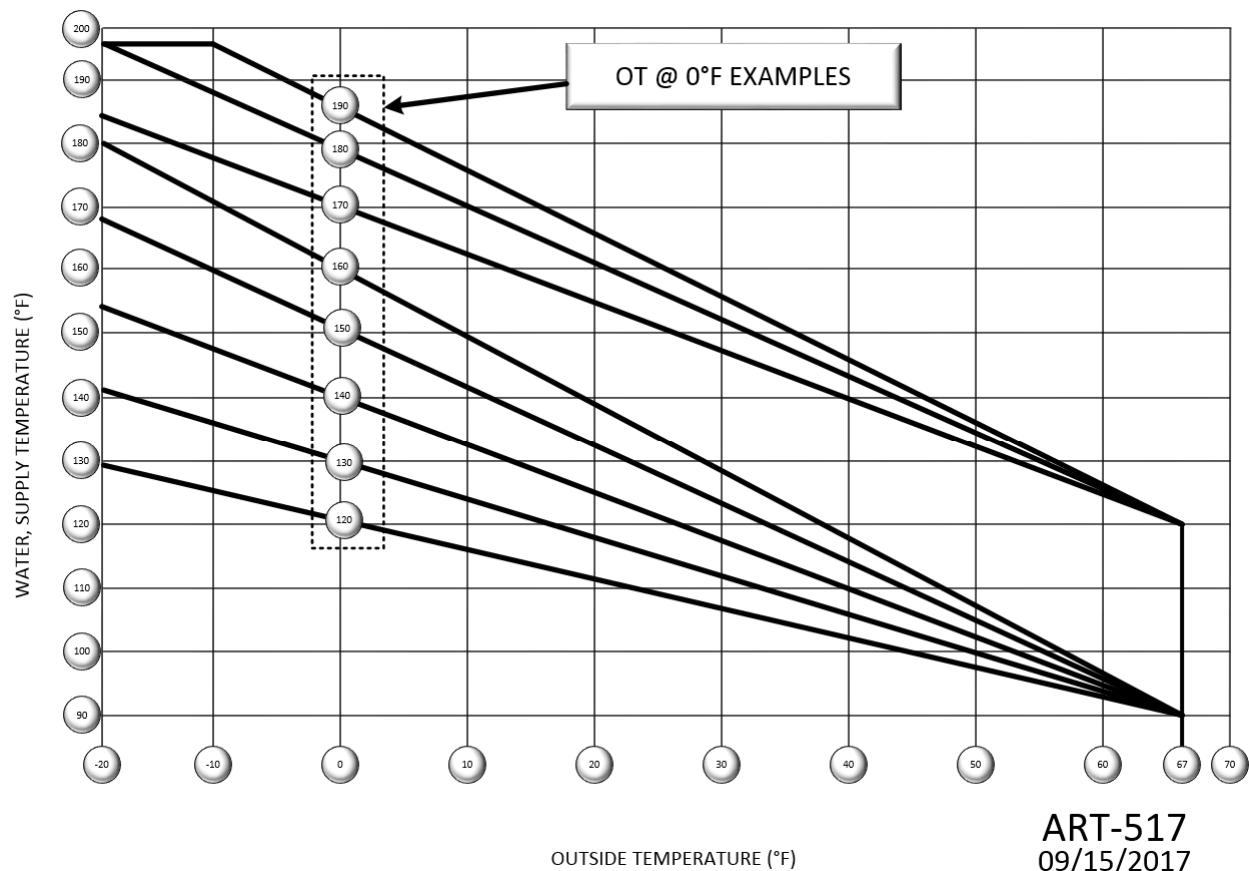


Fault tracker is a read only function of the display. It allows you to view a history of the various faults for this boiler.

You can clear / reset all faults by accessing the last screen in the string of screens. Press “YES” in the “CLEAR ALL” option will reset all to 0.

OUTDOOR RESET PARAMETERS





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OT @ 0°F SP: When operating this Electro Industries Industrial Boiler in outdoor reset mode (outdoor sensor connected upon power-up), set this value to your desired set point output water temperature when the outdoor temperature is 0°F. As the outdoor temperature fluctuates, the output water temperature desired with shift in an attempt balance the boiler output with the heat load requirement of the space.

- RANGE 40°F to 195°F.
- Factory Default: 155°F

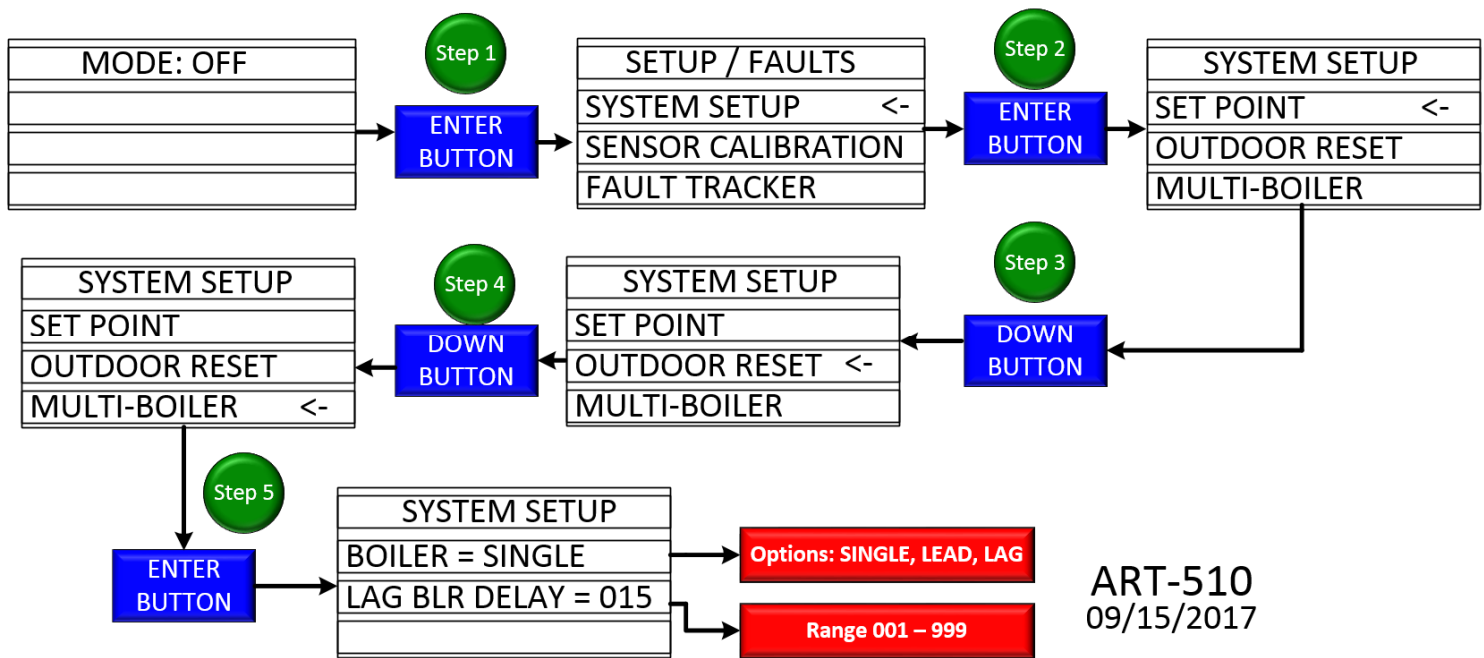
MIN HI MASS: If the application has a requirement for OT @ 0°F SP to be less than 160°F, the application is considered to be high mass (concrete slab, for example). MIN HIGH MASS setting is then used to set the minimum value for the boiler to target based on the outdoor temperature.

- Range: 70 – 110°F
- Factory default is 90°F

MIN LO MASS: If the application has a requirement for OT @ 0°F SP to be greater than 160°F, the application is considered to be low mass (baseboard heat, for example). MIN LOW MASS setting is then used to set the minimum value for the boiler to target based on the outdoor temperature.

- Range: 120 – 140°F
- Default: 120°F

DISPLAY VARIABLES DEFINED



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MULTI-BOILER

BOILER: Enter the role this boiler will play in the heating system.

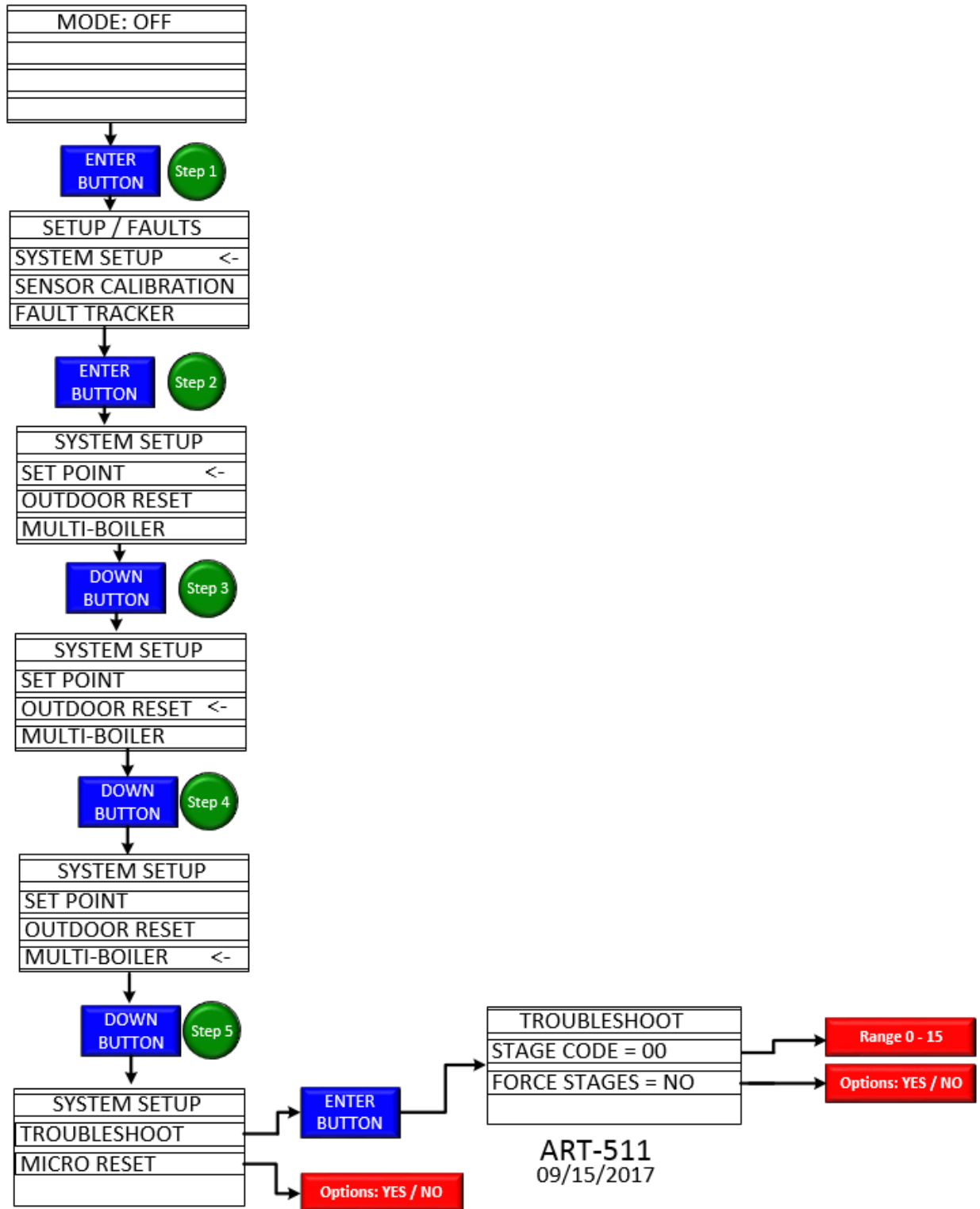
Options:

- **SINGLE:** This indicates there are no other Electro Industries Industrial Boilers in this application. It will not attempt to interface with another boiler that does not exist.
- **LEAD:** This indicates that there is another Electro Industries Industrial Boiler in this application. LEAD setting tells this boiler that it is the lead boiler and it is in control of an external boiler. The LEAD boiler will control all LEAD / LAG sequencing.
- **LAG:** This indicates that there is another Electro Industries Industrial Boiler in this application. LAG setting tells this boiler that it is the lag boiler and that another, external boiler is in control of it. The LAG boiler will only respond to the LEAD boiler LEAD / LAG sequencing.
 - **Default: SINGLE**

LAG BLR DELAY: The function of this setting depends the BOILER setting above.

- **SINGLE:** If “BOILER” is set to “SINGLE”, the LAG BLR DELAY has no function.
- **LEAD:** If “BOILER” is set to “LEAD”, LAG BLR DELAY will be the amount of time the LEAD boiler will wait to active either itself, or the LAG boiler, based on which side of the lead / lag cycle it is on.
- **LAG:** If “BOILER” is set to “LAG” the LAG BLR DELAY will act as a redundancy system protection function. Once there is a demand for heat to the boilers, (R & W switch closure), this timer will start. If the LAG boiler does not receive a “GO” signal from the LEAD boiler in this amount of time, an additional 60 minute timer will be started. If this timer expires without getting the “GO” signal from the LEAD boiler, the LAG boiler will override the LEAD boiler and begin heating. Should LEAD boiler ever go down, this will prevent the building from freezing.
 - It is suggested both the LEAD and LAG boilers have identical values placed in LAG BLR DELAY.
 - **Default: 015**

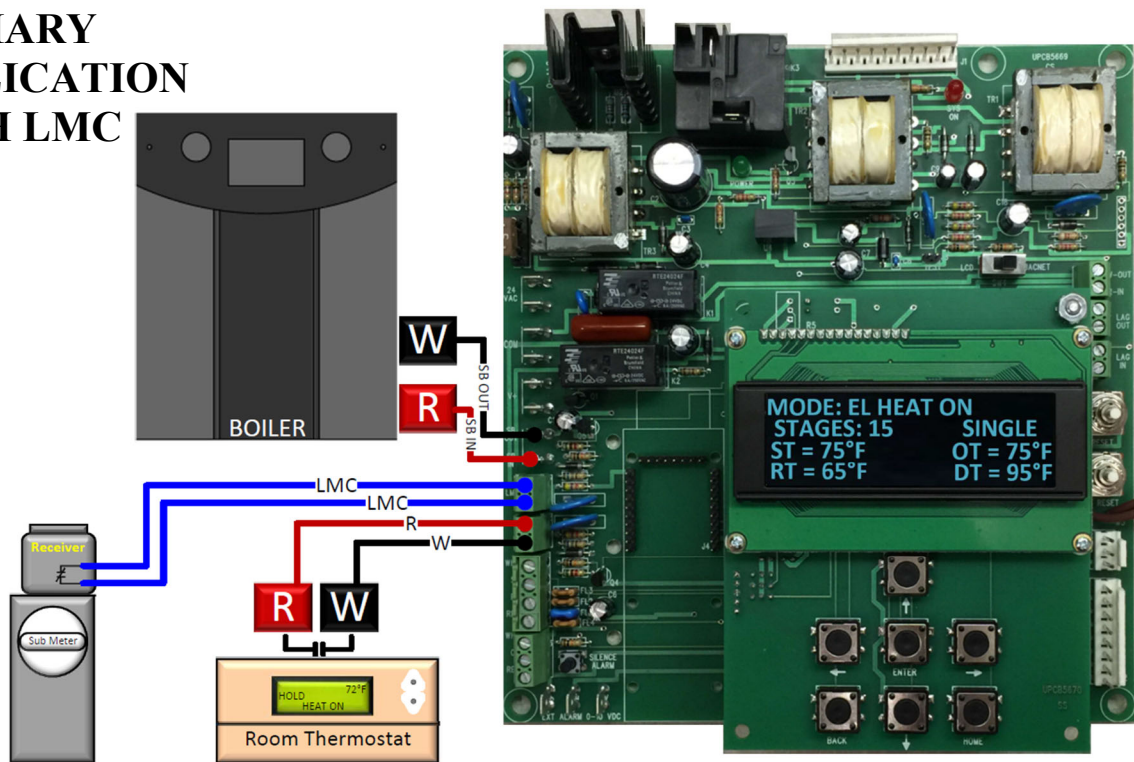
NOTE: Display will show an asterisk (*) to indicate status of the “LAG BLR DELAY” timer.



MICRO RESET

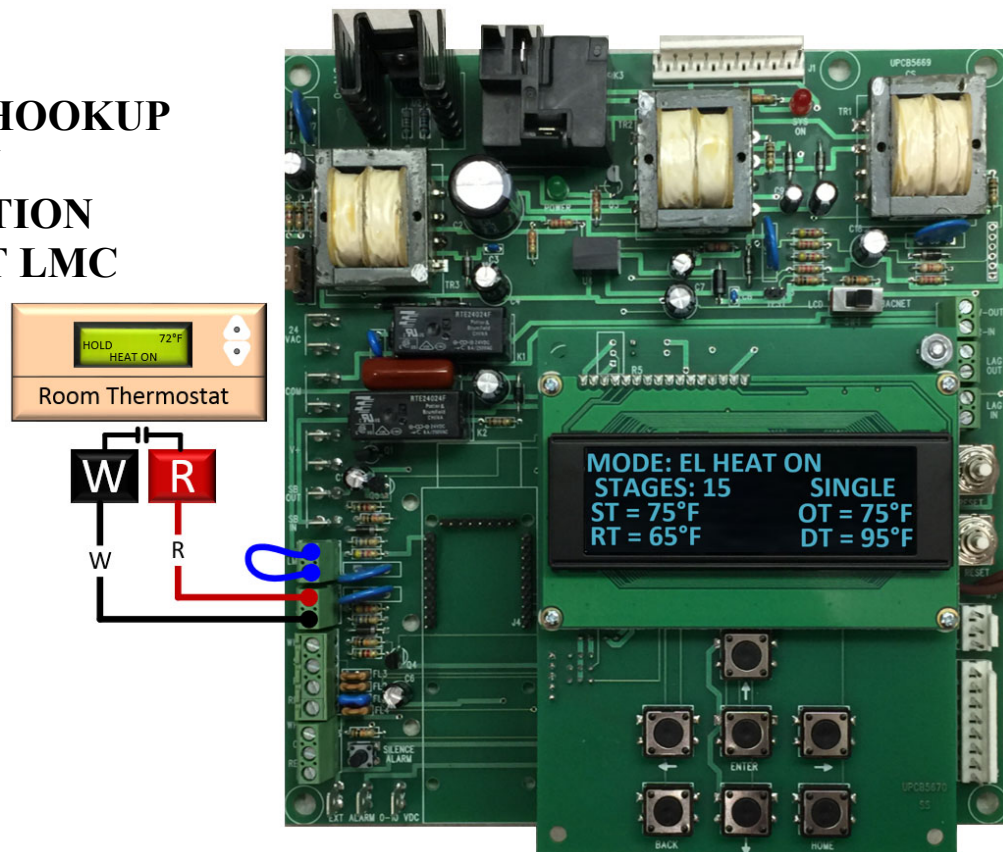
Certain setting changes made by display require a reset of the microcontroller. A power down reset of the boiler is an option, otherwise you can select to reset the microcontroller via this software selection.

SYSTEM HOOKUP PRIMARY APPLICATION WITH LMC



ART-512
09/15/2017

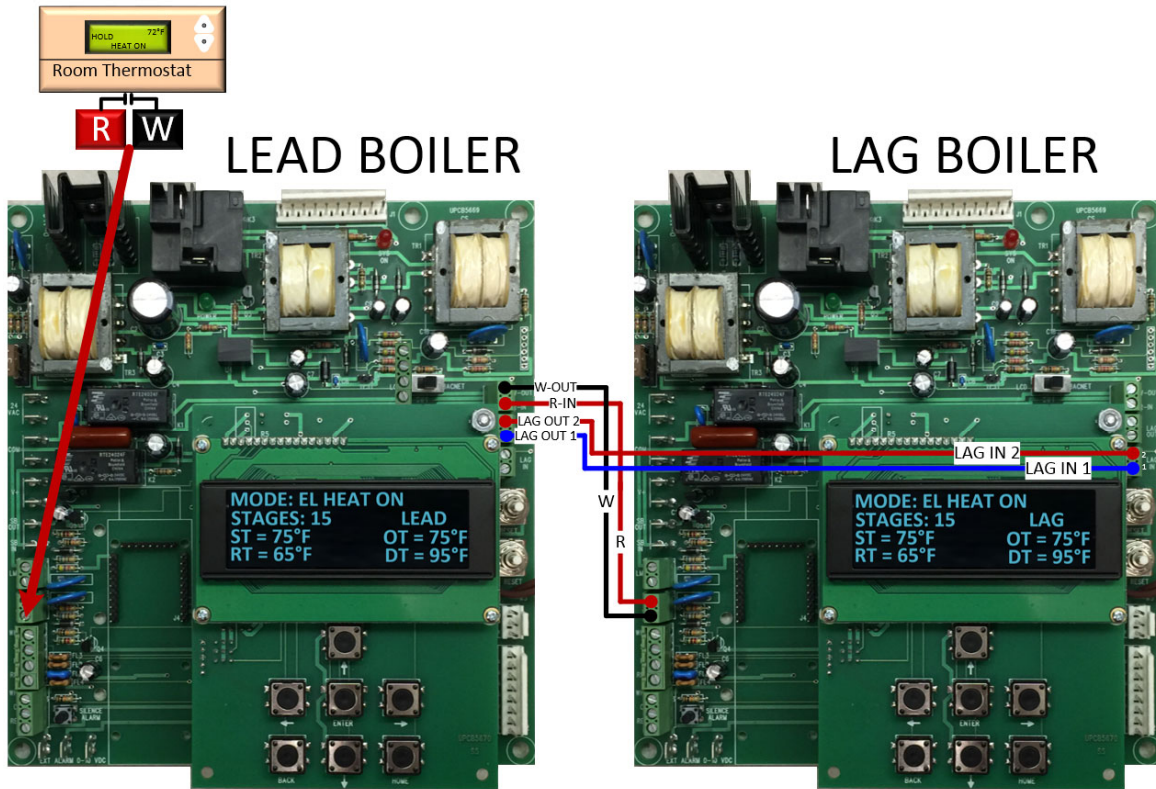
SYSTEM HOOKUP PRIMARY APPLICATION WITHOUT LMC



ART-513
09/15/2017

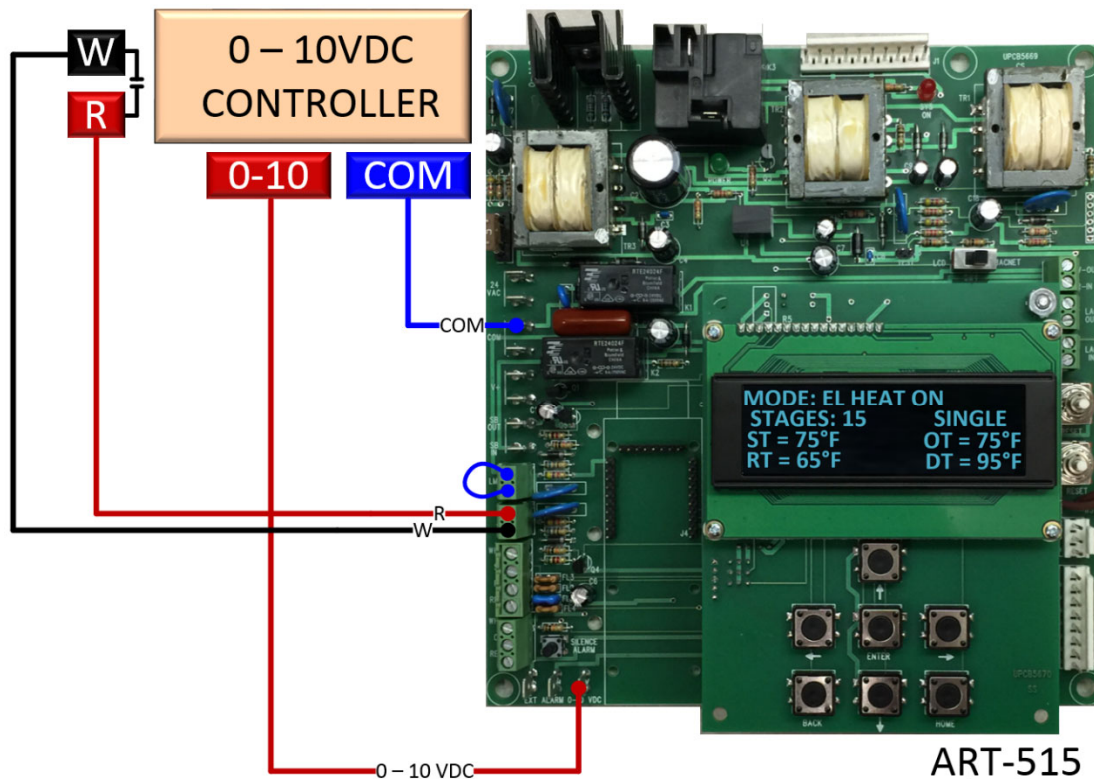
SYSTEM HOOKUP LEAD LAG BOILER

NOTE: If system has LMC, both LMC circuits need to be controlled via isolated end switches (field supplied). If not using LMC, leave factory jumpers in place.



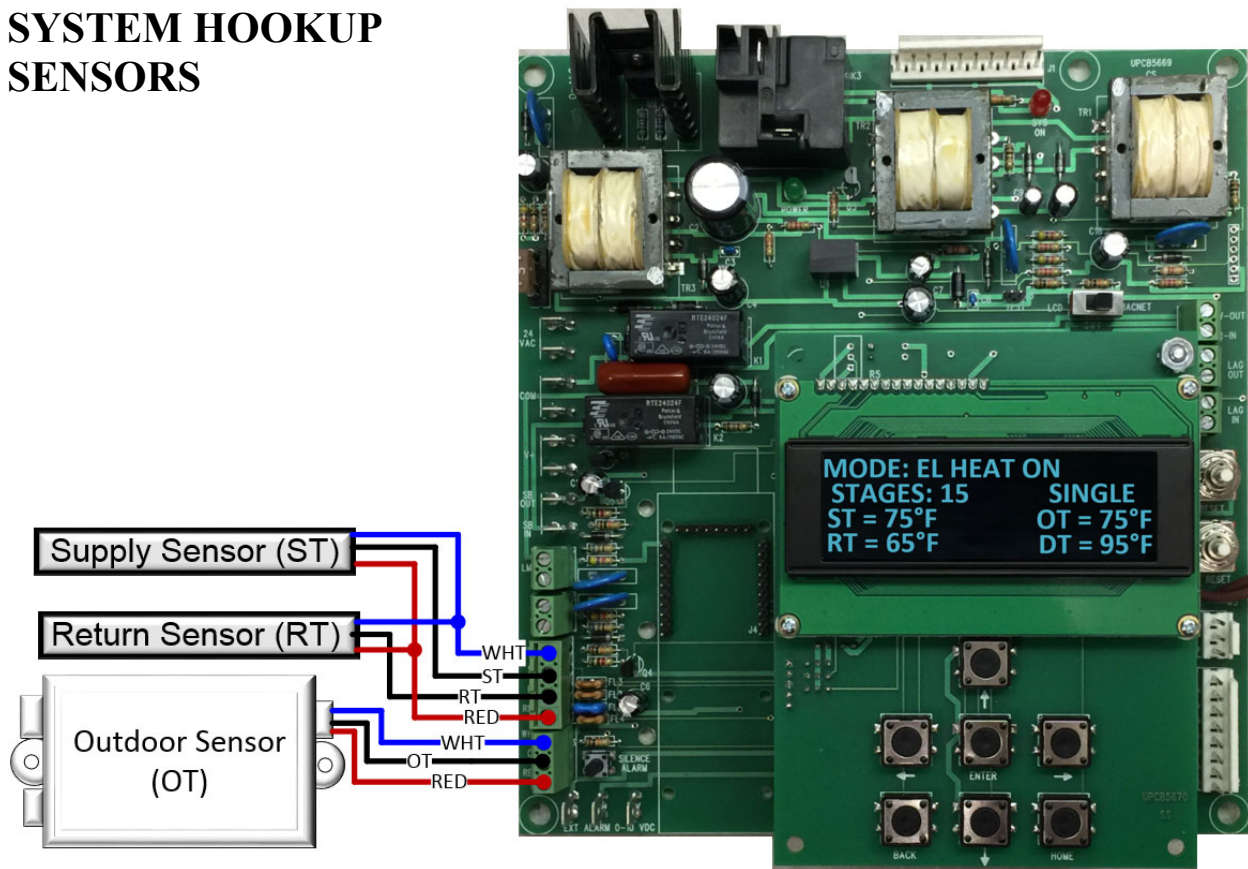
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SYSTEM HOOKUP 0 – 10VDC HOOKUP



ART-515
09/15/2017

SYSTEM HOOKUP SENSORS



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09/15/2017

Pre-Start

General inspection – inspect all components, external and internal to assure there has been no damage during shipment or installation. Verify proper cabinet clearances on both sides and top and the internal is free of construction dirt and debris. Blowing out with an air hose is suggested. Verify all electrical connections are properly tightened and correct.

- It is assumed the system is purged and water filled prior to attempting the following paragraphs (see System Flush/Boil-Out and Water Treatment).

Main unit inside panel “door switch” – the inside dead front panel must be secured before the element power contactors are energized. This door switch is on the upper left inside cabinet flange.

Condition control board to hardware STANDBY – either remove one LMC blue wire or jumper common to SB SW tab (this is a pre-start process).

Control power on – close the control box upper left 120 CB. The control board green LED should be on, see the Operations section for definition of other LED’s. There should not be an alarm.

LWCO (Low Water Cut Off) – under normal operating conditions, the red LED on the LWCO board should be illuminated.

- If the LWCO probe in the boiler vessel is not in contact with water (low water condition), boiler display will indicate “LWCO open” and LWCO board red LED is off.
- Verify system is water filled, no air at vessel top, etc.
- Reset at the board, right center pushbutton

Control device or mode – with power now on the control board, the procedure from the previous control programming section can easily be run.

Reestablish non-standby – turn off the control box 120 CB. Reference 3rd paragraph under this section, return LMC blue wire loop or remove SB SW jumper/switch.

Observations

Become familiar with the main PCB module.

LEDs

- Green – control power, control 120 CB on, proper fuse, 24-volt transformer
- Red-W – operating thermostat on, R to W closed
- Red-SYS – control 24VAC at J3-8 going to seq. J3-8 (via auto-reset HL)

Control box 120 CB – general service panel control circuit source.

Audible alarm – continuous alarm indicates a manual reset required.

Element fuses, main unit – one per element stage, interrupts power from the power distribution block.

Main unit, monitor lights – indicates element contactor is active. This is one per stage or power contactor.

LWCO control – red LED on indicates proper vessel water level.

Temperature limits information – there are three temperature sensing monitors which will control the sequencer and electric elements.

- The control main control board, with its supply sensor, controls the stages to maintain a supply temperature represented by system configuration. This sensing monitor and control applies to outdoor reset or no outdoor reset.
- Auto reset limit, HL-2 – probe at the vessel top, fixed at 210° F (99° C), signals sequencer to shut down (auto resets at approximately 195° F (90.5° C)).
- Primary safety limit, HL-1 – mounted on vessel top, fixed 225° F (107° C), manual reset (resets at approximately 160° F (71° C)).

Stage sequencing – in normal operation there is a **progressive** stage up or stage down timing. The delay between stages is not always the same, it depends upon the differential between existing and the next stage command.

- The Electro Sequencer plug-in software chip has a version 1.** with a dash number. The dash number must match the number of stages for the specific boiler unit model number (see Specification Table, stage number). This should be verified to make sure your installation and your specific model is setup for the correct maximum number of stages. This provides the correct sequence and operation for the progressive stage-up/stage-down timing.
- During alarm conditions, there is only 1-second between stages.

Startup Inspection

Comment – the words “power service” or “power source” refer to the 480/208/240 3-phase source dedicated to the electric elements.

1. Verify main power source (208VAC, 240VAC, 480VAC, 600VAC) is turned off.
2. Verify the control box 120 CB is off and R to W input is open or off.
3. Verify previous Pre-Start and Setup section and the above Operations section have been completed and have the necessary the familiarity to proceed.
4. Verify main unit and control box are free of construction debris, dust and moisture, proper electrical connections, connection terminals are properly tightened, etc.
5. Remove one main unit top cover panel and verify the vessel top is free of debris and all electric element connections are in place with no foreign material which may cause an electrical short. Secure top cover to make sure the top of the vessel remains safe and clean.
6. Verify system is water solution filled, flushed, purged, free of air, and at 10-20 psig.
7. Be prepared to activate the power service source.
8. Turn on the control box upper left 120 control source CB. If installed a Bender alarm should be **active** indicating no power service source.
9. Turn on the power service main disconnect source (208/240/480).

CAUTION

THE INDIVIDUAL STAGING FUSES DO NOT REMOVE ALL 480V POWER FROM INSIDE THE BOILER. THE TOP DISTRIBUTION BLOCK AND WIRING FROM THAT DISTRIBUTION BLOCK BECOMES LIVE AS SOON AS THE MAIN DISCONNECT IS CLOSED.

10. Using a volt meter, verify service power phase to phase voltage.
11. Install the main unit inside dead front panel. This should close the safety interlock switch (upper left) allowing the contactors to activate as required in the next steps.
12. Close the external thermostat type R to W device. One minute delay, pump relay closes first.
13. Verify pump is on and water flow circulation.
14. The unit should begin staging elements in order to satisfy system desired temperature.
15. Open the external R to W contact.
16. The system should be ready for a thermostat call (R to W).

Troubleshooting

Power Source

Electric element supply – the boiler vessel elements are fed from the main unit inside terminal block. Depending upon model number and configuration this may require 480, 208, or 240 3-phase. See Specification Table for specific installation requirement. This Electro-Boiler is designed and wired for a Delta electric element load arrangement. However, it can be serviced from a Y (no neutral current or hookup) depending upon the utility transformer and the disconnect/wiring within the facility.

- If it is a true Delta service, a specific fault detector may be required.

24-volt control source, no PWR ON LED – verify 120 control power and control box upper left CB. Verify 24-volt transformer, verify fuse, etc.

- If 24VAC is measured at the control module center left terminals and no PWR ON LED, control board is inoperative.
- If there is no 24VAC at control module, troubleshoot transformer, fuse, 120 source, etc.

Component Information, Familiarization

Low water cutout (LWCO) – information on enclosure should be adequate.

On initial power the low water cut-off will be in the “closed” position.

- Sensor is on vessel, violet wire to LCO terminal.
- 120 control power is at L1 and L2 tabs. The limit loop is from the CB to COM tab, NO tab, to PCB J7 connector (K4 NC from HL-1 reset) to HL1 inside TB.
- Test switch is adjacent to the LWCO control. When pressed, the LWCO must be reset via the reset button located on the lower right side of the control board.

Emergency stop switch field jumper – if the TB1-1 and 2 jumper is removed and a remote contact is put in its place, when this contact is opened there is a fault display “remote”. This is **not** a manual reset latching circuit, the reset would need to be built into the remote connected device(s).

Manual reset hi-limit – this is the round, surface mount, limit installed on the vessel top plate. The TB1-2 (L1) 120 passes through this limit (red and black wire) loop back to TB1-3 jumper. Internally at TB1-3 this 120 supplies all of the Sequencer pilot relay “COM” contacts (sequencer J1-10 and J2-8). When the boiler top plate surface mount limit trips, the L1 120 switches from the black to the brown wire and via TB1-5 provides an HL-1 monitor input to the Temp Sensing and Alarm module. This module has a latching circuit (K4, two wire blk/yel loop, LWCO-5 to TB1-1) and the power for the Sequencer remains interrupted until HL pushbutton reset.

Automatic reset hi-limit – screwed into the vessel top plate is a probe thermostat which has normally closed contacts in series with 24VAC Sequencer 24V J3-8 (feeding into J3-5). Thus the automatic reset removes all control power from the Sequencer. Also there is an HL-2 monitor wire fed to the control module which activates an alarm.

Bad sensor– the OLED display indicates which sensor is faulty. In this instance, “faulty” means not connected, shorted cable, or for some reason there is no digital bit pattern on the black wire. It does not mean it’s an incorrect value, there is simply no data transmitted.

- This alarm is for notification, it does not cause a safety total shutdown same as LWCO, high temp, Bender, etc.

Faulty sensor default – the OLED display indicates a sensor issue, but the boiler continues to function based upon a fixed default temperature within the logic.

- RT sensor – no default, this is not critical
- OT sensor – this is only active when outdoor sensor connected during power-up. If faulty, internal logic sets OT to 0° F (-18° C), boiler should be operating at full output and probably all stages on
- ST sensor – Internal logic sets ST to 50° F (10° C), all stages are probably on because this is significantly well below set point

Alarm, freeze – the ST sensor is sensing a value less than 45° F (7° C).

Door switch – this is at the main unit top inside flange and activates when the dead front main unit inside panel is removed.

Alarm voltage interface – this chart can help check sensor output or wire connections.

Pulses	Name	Non-Alarm		Active Alarm	
		J1-	Port	J1	Port
1	Auto Reset HL-2	4 – 24VAC	19 – 5V	4 – 0V	19 – 0V
2	Field added device	7 – 24VDC	18 – 5V	7 – <2VDC	18 – 0V
3	LWCO	2 – 0VAC	16 – 0V	2 – 120VAC	16-5V
4	Option Switch	1 – 120VAC	15 – 5V	1 – 0VAC	15 – 0V
5	Man Reset HL-1	3 – 0VAC	17 – 5V	3 – 120VAC	17 – 0V

Main unit staging contactors, power source electric element wiring – this should be straightforward from the attached wiring schematic. As stated above, the common or neutral for all contactors is via TB1-4 and the “door switch” neutral wire. The L1 side of each contactor coil is from TB1-2, through the manual reset limit (TB1-3), and through each stage pilot relay at the Sequencer board.

Sequencer, Electro – this rotating relay output board receives 16-bit binary information from the control module. This 16-bit binary code is on 4 wires, J3-1 through 4.

- Bit 0 is considered no stages on.
- Bits 1 through 15 represent the 15 stages. This means when the sequencer receives a new bit code it steps in or out to that specific stage. During transition (staging up or staging down going to the next stage number) the change in stage code number is not recognized or examined.
- Time between stage-up is 4 seconds each, time between stage-down is 2 seconds each.
- An SYS-ON signal or wire (J3-8) is the external “turn on/turn off” function.
- The output pilot duty relay contacts associated with each connector are all commoned from J2-10 and J3-8. As the staging relays pull in and out this voltage (typical 120 for contactor coil) is fed to each of the staging contactors.
- At J3-6 24VDC must be there at all times. J3-5 is common or reference.
- Note – the vessel top automatic reset limit (HL-2) is in series with the SYS-ON wire thus it interrupts the Sequencer, but the Sequencer times its stage-down and stage-up function.

STAGE CODE: Should there be a scenario where you’d like to have the boiler force a certain amount of stages on (calculation GPM for example), this is where you would indicate the amount of stages you’d like activated.

FORCE STAGES: Should there be a scenario where you’d like to have the boiler force a certain amount of stages on (calculation GPM for example), this is where you would active this sequence. Once “YES” has been selected, the amount of stages selected in the above description (STAGE CODE) will be activated.

- To exit this operation, “NO” must be selected.

Emergency Override

If this is not a dual boiler installation and in case of an absolute necessity to maintain building heat or freeze-up, the **service technician** or maintenance technician can consider rewire and manually operate the Sequencers.

CAUTION

WHEN OVERRIDING THE BUILT-IN CONTROLLERS IN THE FOLLOWING STEPS, ALL ALARM LIMITS ARE STILL ACTIVE AND WITHIN THE CONTROL CIRCUITRY. IT IS STRONGLY RECOMMENDED NO FURTHER BYPASS BE CONTEMPLATED OR USED IN ORDER TO MAINTAIN PROPER SAFETY.

Green LED off or no 10VDC at test point W2 – depending upon the sequencer, circuitry or wiring can be provided directly into the Sequencer to stage in the contactors.

Electro Sequencer – interface is at the J3 connector. 24VAC is required at J3-8 (yel/blk) and 16VDC-24VDC is required at J3-6 (red), J3-5 (gray) is common. Worst case, the 16VDC will work with two 9-volt batteries in series.

Either with 4 switches or jumpers setup the appropriate stage code based upon the following table.

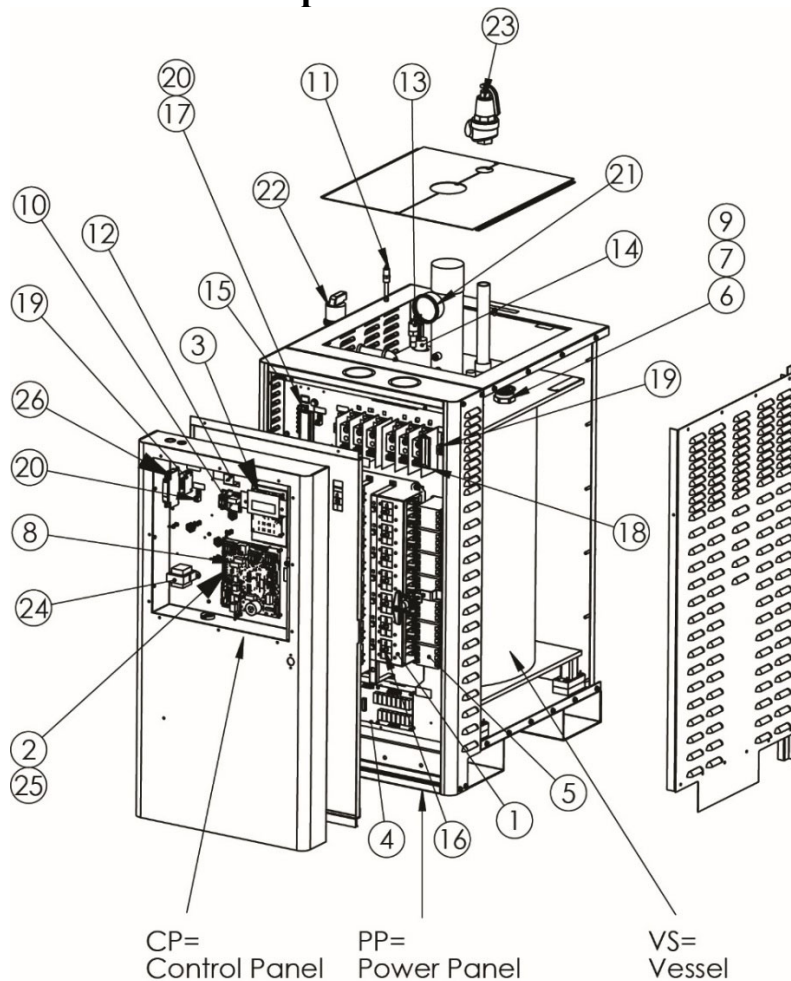
Heating Stage	J3-1	J3-2	J3-3	J3-4
1				X
2			X	
3			X	X
4		X		
5		X		X
6		X	X	
7		X	X	X
8	X			
9	X			X
10	X		X	
11	X		X	X
12	X	X		
13	X	X		X
14	X	X	X	
15	X	X	X	X

The X's in any horizontal stage column would mean a jumper to ground or control common. The Sequencer will immediately go to that specific stage. Example – stage 10, J3-1 and J3-3 both pulled down.

Accessories

Part Number	Description
EB-N-BAC	Building Automation System BACnet Interface Module
EB-N-LON	Building Automation System LonWorks Interface Module
EB-NB-***-**H	125 psi Vessel and Relief Valve

Replacement Parts



	Part Number	Description
1*	5683	Circuit Breaker, 30-amp, 3 Pole
1*	5685	Circuit Breaker, 50-amp, 3 Pole
1a*	UFH6645	Fuseholder, 30-amp, 3 Pole
1a*	UFH6646	Fuseholder, 50-amp, 3 Pole
1a*	UFUSE6650	Fuse, 30-amp, Type G
1a*	UFUSE6651	Fuse, 50-amp, Type G
2	EBNTB5669	Main Control Board
3	EBNDS5670	Display Interface with Keypad
4	EBNSQ5639	Element Sequencer Control Board (must specify boiler size when ordering)
5	5529	Contactor, 60-amp, 3 Pole Square D
6	EBNB5515	Heating Element 15 kW 208V w/gasket
6	EB5517	Heating Element 15 kW 240V w/gasket
6	EB5516	Heating Element 12 kW 480V w/gasket
6	EB5518	Heating Element 20 kW 480V w/gasket
6	EB5518-23	Heating Element 23 kW 480V w/gasket
7	5575	Element Gasket
8	UFUSE0443	Fuse, 32V, 2-amp Mini Blade Fast Acting (Control Board)
9	XPLG5580	Element Hole Plug
10	5734-120KIT	Low Water Cutoff Control Module
11	5735	Low Water Cutoff Sensor Probe

	Part Number	Description
12	USW9156	Low Water Cutoff Pushbutton Switch
13	5539	High Limit, Auto Reset 210° F
14	5531	High Limit, Manual Reset 220° F
15	USW1145	Door Safety Switch Power Panel
16	ULAMP2289	Indicator Light Green, 125VAC
17	5086	Terminal Block 6 Position, 30-amp
18	VLUG3660	Terminal Block, 3 Pole, 380-amp Main Power
19	VLUG2340	Ground Lug 250M-6 GA
20	VLUG5000	Ground Lug 2-14 GA
21	5457	Temperature/Pressure Gauge
22	5465	Air Vent
23	5452	Pressure Relief Valve 30psi
23	5454	Pressure Relief Valve 125psi
24	5541	Transformer 24VAC, 40VA Control
25	UFUSE0440	Fuse, 250V, 2-amp Glass Fast Acting
26	5681	Circuit Breaker, 15-amp, 1 Pole, 120V Square D
NS	WFSB	Temperature Sensor Supply Water
NS	WFSNR	Temperature Sensor Return Water
NS	WFS25F	Temperature Sensor Outdoor

NS = Not Shown

*Unit will either have circuit breakers or fuses depending on unit manufacture date.

Boiler Maintenance

Electro Industries' boilers are designed to give years of worry free service. Just like any other piece of mechanical heating equipment they require annual inspection and maintenance for optimal performance. Improper maintenance and missed inspection can lead to such issues as wire connection failure, electrical component failure, excessive noise, and element failure.

CAUTION

ALWAYS DISCONNECT ELECTRIC POWER FROM BOILER BEFORE PERFORMING MAINTENANCE.

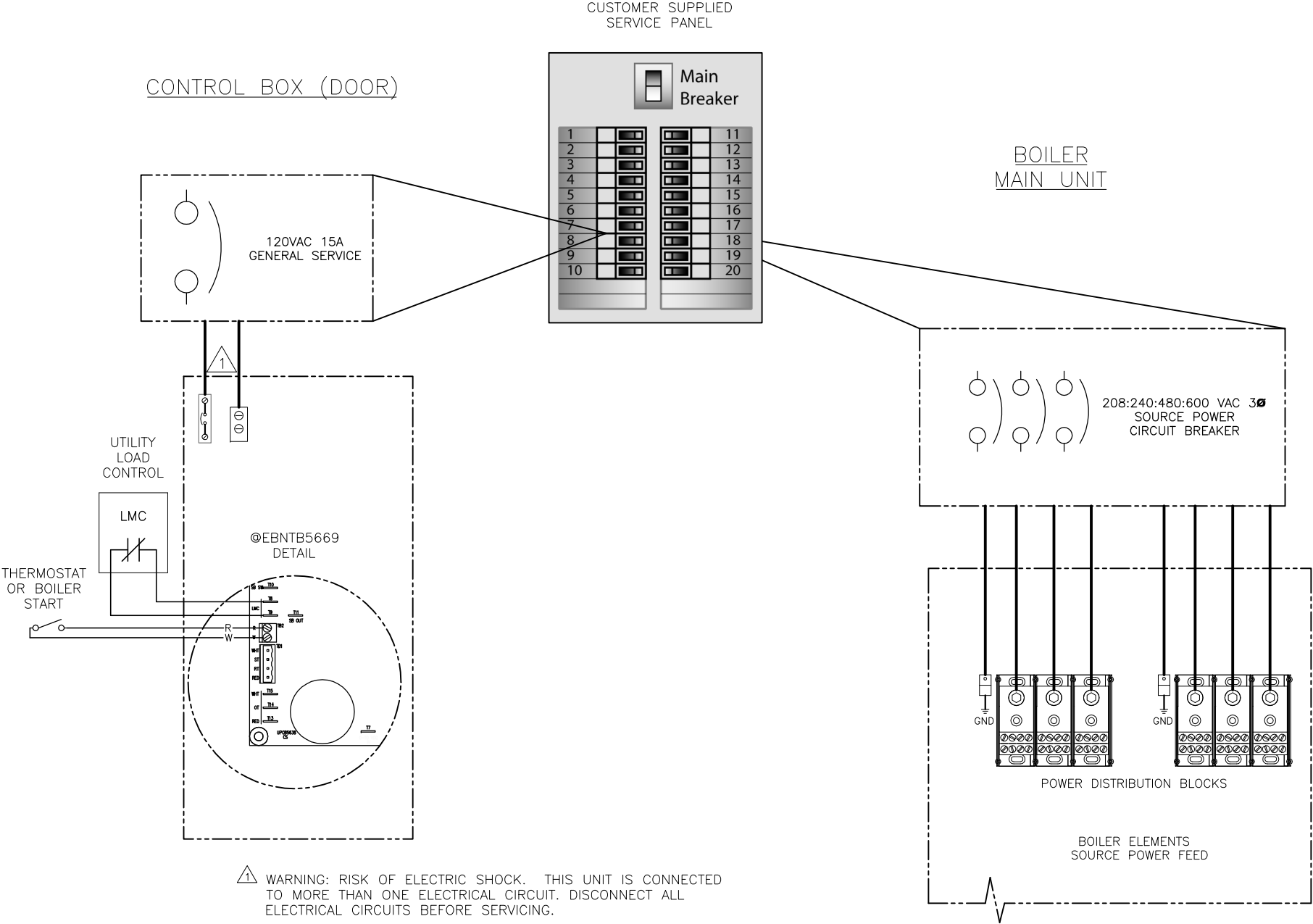
1. **Boiler Water** – water treatment is strongly suggested to prevent scale deposits, corrosion, and other chemicals that can be harmful to the boiler elements and internal components. Periodic testing of the boiler water should be performed to maintain water properties as described in this manual, see water treatment section. A qualified water treatment specialist should be consulted to establish a proper water treatment program.
2. **Electrical System** – dust build up, foreign matter, and excessive moisture can cause damage to boiler contactors, relays, and wiring connections. Inspect both the interior and exterior of the boiler and clean as needed. Always clean the interior of the boiler with source power **OFF**.
 - a. Electrical Connections – with power **OFF**, routinely check the tightness of electrical connections. This includes power entrance lugs, fuses or contactors, and circuit breakers.
 - b. Contactor Inspection – check for burned contacts, discolored wire connections, and overheated coils. Contactors that chatter or hum should be thoroughly cleaned and inspected. Replace as needed.
 - c. Heating Element Inspection – make sure wire connections are tight and corrosion free.
 - d. Overall Inspection – check the entire boiler wiring harness for frayed or damaged wires. Replace any damaged wires that may come in contact with metal parts.
3. **Boiler Mechanical System** – routinely inspect the boiler and adjacent piping for any signs of water leaks or corrosion.

CAUTION

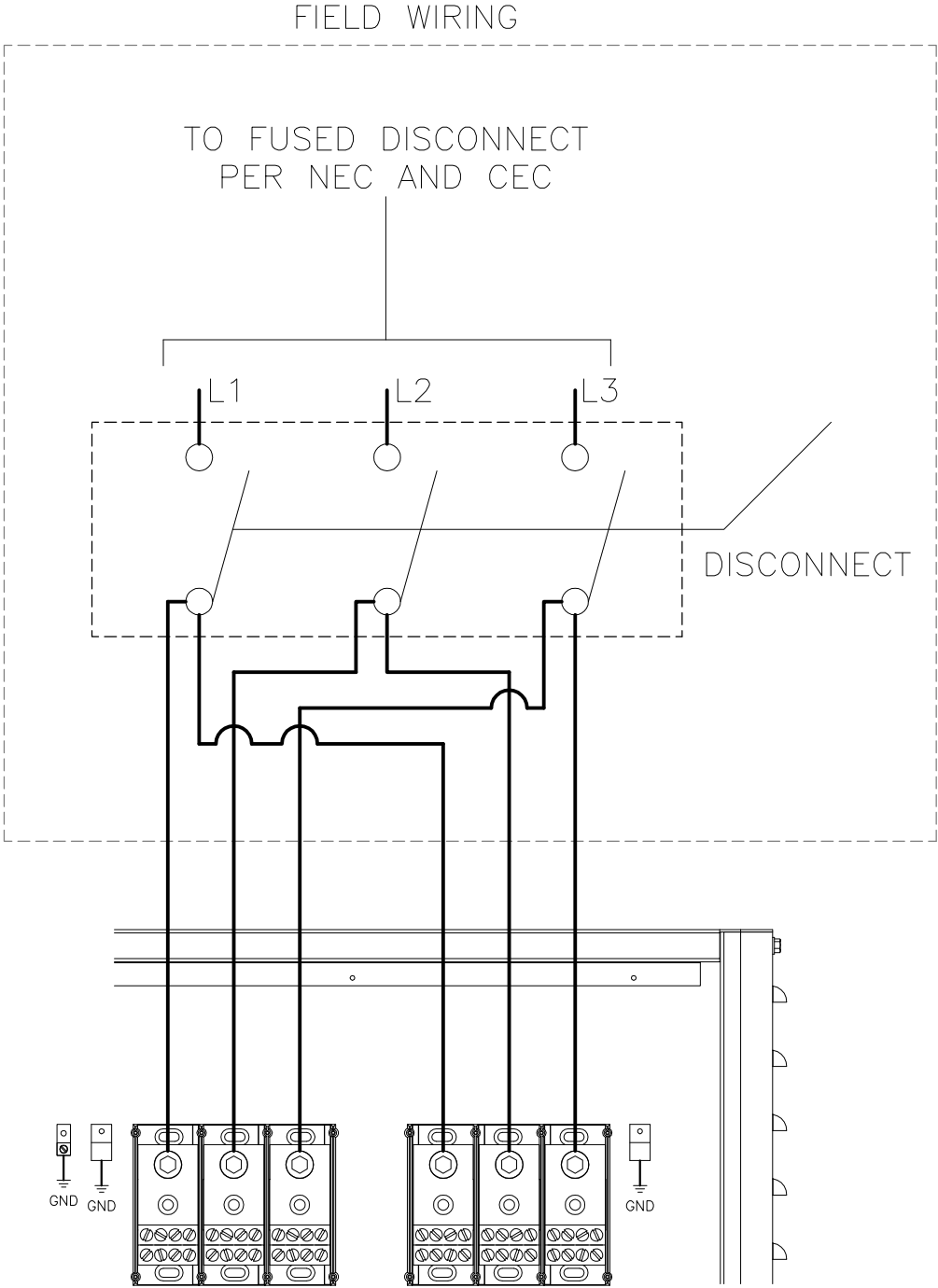
ALWAYS DISCONNECT POWER WHEN SERVICING INTERNAL COMPONENTS OF THE BOILER.

- a. Electro-Boiler Elements – these are screw-in elements with gasket. If there is indication of a leak near an element, remove the element and inspect the element gasket. Clean the element and boiler threads. Clean or replace the element gasket as needed. **DO NOT OVERTIGHTEN ELEMENTS.**
- b. Check for leaks – repair any leaks on the boiler or piping near the boiler which may cause water to enter the boiler enclosure.
- c. Boiler Vessel Inspection – the interior of the boiler vessel must be inspected annually. Remove the 3” inspection plug on the inlet side of the boiler. If there is evidence of scale or excessive sediment inside the boiler vessel, proper steps must be taken to flush and clean the boiler. Consult a local water treatment company for the best course of action. Scale formation will shorten the life of the elements and cause unpredictable control issues as well as excessive noise.
- d. While inspecting the boiler vessel, remove and clean the low water cut off probe.

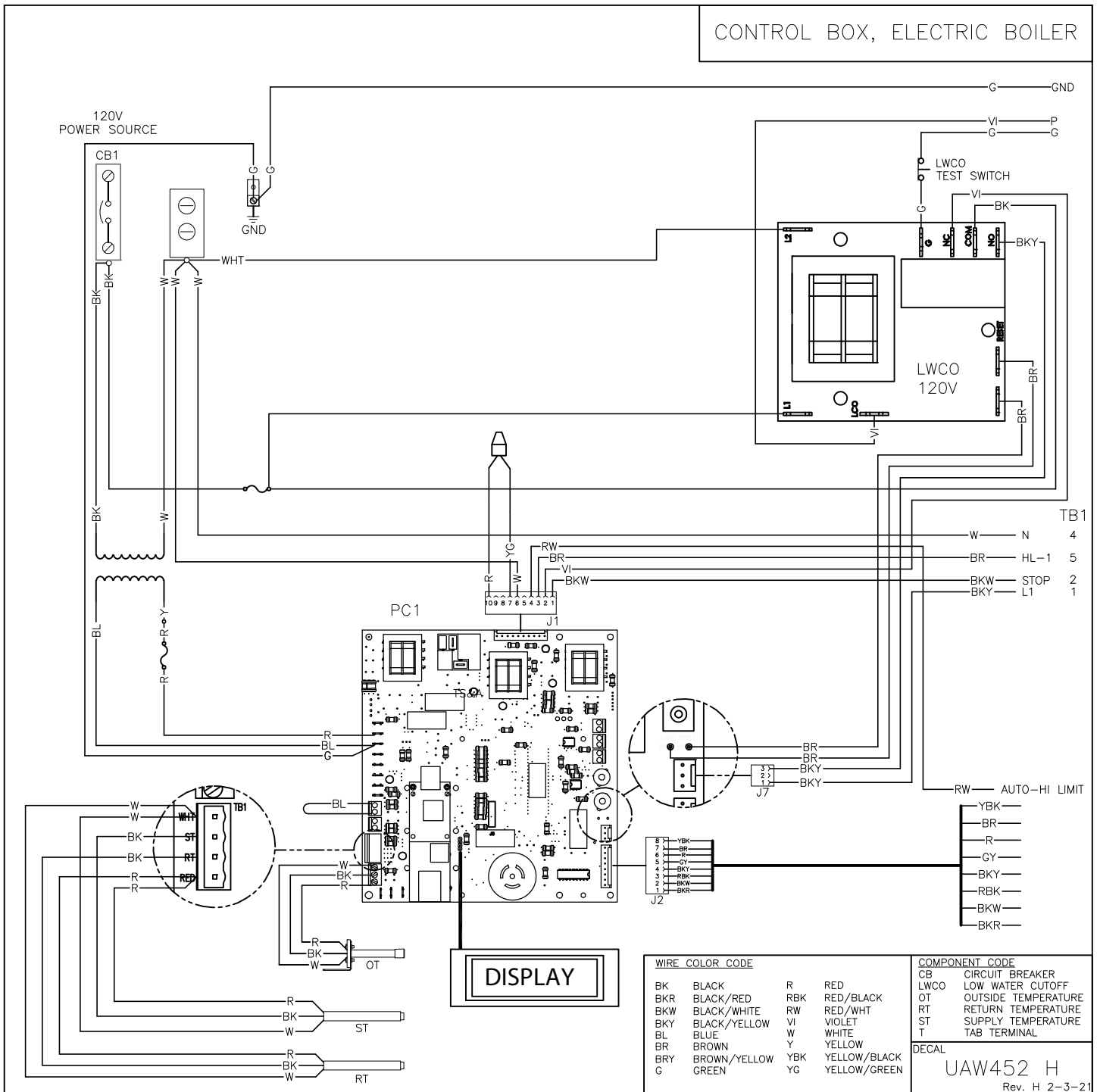
ELECTRIC BOILER
HOOKUP DRAWING



ELECTRIC BOILER
FIELD SUPPLIED
MAIN POWER
DISCONNECT



CONTROL BOX, ELECTRIC BOILER



Electro Industries Residential Limited Product Warranty

Effective November 1, 2009

Electro Industries warrants to the original owner, at the original installation site, for a period of two (2) years from date of original purchase, that the product and product parts manufactured by Electro Industries are free from manufacturing defects in materials and workmanship, when used under normal conditions and when such product has not been modified or changed in any manner after leaving the plant of Electro Industries. If any product or product parts manufactured by Electro Industries are found to have manufacturing defects in materials or workmanship, such will be repaired or replaced by Electro Industries. Electro Industries, shall have the opportunity to directly, or through its authorized representative, examine and inspect the alleged defective product or product parts. Electro Industries may request that the materials be returned to Electro Industries at owner's expense for factory inspection. The determination as to whether product or product parts shall be repaired, or in the alternative, replaced, shall be made by Electro Industries or its authorized representative.

Electro Industries will cover labor costs according to the Repair / Replacement Labor Allowance Schedule for a period of ninety (90) days from the date of original purchase, to the original owner, at the original installation site. The Repair / Replacement Labor Allowance is designed to reduce the cost of repairs. This Repair / Replacement Labor Allowance may not cover the entire labor fee charged by your dealer / contractor.

TWENTY YEAR (20) LIMITED WARRANTY ON BOILER ELEMENTS AND VESSELS

Electro Industries warrants that the boiler elements and vessels of its products are free from defects in materials and workmanship through the twentieth year following date of original purchase. If any boiler elements or vessels are found to have a manufacturing defect in materials or workmanship, Electro Industries will replace them.

TWENTY YEAR (20) LIMITED WARRANTY ON SPIN FIN ELEMENTS

Electro Industries warrants that the spin fin elements of its products are free from defects in materials and workmanship through the twentieth year following date of original purchase. If any spin fin elements are found to have a manufacturing defect in materials or workmanship, Electro Industries will replace them.

FIVE YEAR (5) LIMITED WARRANTY ON OPEN WIRE ELEMENTS

Electro Industries warrants that the open wire elements of its products are free from defects in materials and workmanship through the fifth year following date of original purchase. If any open wire elements are found to have a manufacturing defect in materials or workmanship, Electro Industries will replace them.



Monticello, MN • 800.922.4138 • www.electromn.com

CONDITIONS AND LIMITATIONS:

1. This warranty is limited to residential, single family dwelling installations only. Any commercial or multi-unit dwelling installations fall under the Electro Industries Commercial Limited Product Warranty.
2. Electro Industries shall not be liable for performance related issues resulting from improper installation, improper sizing, improper duct or distribution system, or any other installation deficiencies.
3. If at the time of a request for service the original owner cannot provide an original sales receipt or a warranty card registration then the warranty period for the product will have deemed to begin the date the product is shipped from the factory and **NOT** the date of original purchase.
4. The product must have been sold and installed by a licensed electrician, plumbing, or heating contractor.
5. The application and installation of the product must be in compliance with Electro Industries specifications, as stated in the installation and instruction manual, and all state, provincial and federal codes and statutes. If not, the warranty will be null and void.
6. The purchaser shall have maintained the product in accordance with the manual that accompanies the unit. Annually, a qualified and licensed contractor must inspect the product to assure it is in proper working condition.
7. All related heating components must be maintained in good operating condition.
8. All lines must be checked to confirm that all condensation drains properly from the unit.
9. Replacement of a product or product part under this limited warranty does not extend the warranty term or period.
10. Replacement product parts are warranted to be free from defects in material and workmanship for ninety (90) days from the date of installation. All exclusions, conditions, and limitations expressed in this warranty apply.
11. Before warranty claims will be honored, Electro Industries shall have the opportunity to directly, or through its authorized representative, examine and inspect the alleged defective product or product parts. Remedies under this warranty are limited to repairing or replacing alleged defective product or product parts. The decision whether to repair or, in the alternative, replace products or product parts shall be made by Electro Industries or its authorized representative.

THIS WARRANTY DOES NOT COVER:

1. Costs for labor for diagnosis, removal or reinstallation of an alleged defective product or product part, transportation to Electro Industries, and any other materials necessary to perform the exchange, except as stated in this warranty. Replacement material will be invoiced to the distributor in the usual manner and will be subject to adjustment upon verification of defect.
2. Any product or product part that has been damaged as a result of being improperly serviced or operated, including, but not limited to, the following: operated during construction phase, with insufficient water or air flow; allowed to freeze; subjected to flood conditions; subjected to improper voltages or power supplies; operated with air flow or water conditions and/or fuels or additives which cause unusual deposits or corrosion in or on the product; chemical or galvanic erosion; improper maintenance or subject to any other abuse or negligence.
3. Any product or product part that has been damaged as a result of natural disasters, including, but not limited to, lightning, fire, earthquake, hurricanes, tornadoes or floods.
4. Any product or product part that has been damaged as a result of shipment or handling by the freight carrier. It is the receiver's responsibility to claim and process freight damage with the carrier.
5. Any product or product part that has been defaced, abused or suffered unusual wear and tear as determined by Electro Industries or its authorized representative.
6. Workmanship of any installer of the product or product part. This warranty does not assume any liability of any nature for unsatisfactory performance caused by improper installation.
7. Transportation charges for any replacement product, product part or component, service calls, normal maintenance; replacement of fuses, filters, refrigerant, etc.

THESE WARRANTIES DO NOT EXTEND TO ANYONE EXCEPT THE ORIGINAL PURCHASER AT RETAIL AND ONLY WHEN THE PRODUCT IS IN THE ORIGINAL INSTALLATION SITE. THE REMEDIES SET FORTH HEREIN ARE EXCLUSIVE.

ALL IMPLIED WARRANTIES, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY DISCLAIMED WITH RESPECT TO ALL PURCHASERS OR OWNERS. ELECTRO INDUSTRIES IS NOT BOUND BY PROMISES MADE BY OTHERS BEYOND THE TERMS OF THESE WARRANTIES. FAILURE TO RETURN THE WARRANTY CARD SHALL HAVE NO EFFECT ON THE DISCLAIMER OF THESE IMPLIED WARRANTIES.

ALL EXPRESS WARRANTIES SHALL BE LIMITED TO THE DURATION OF THIS EXPRESS LIMITED WARRANTIES SET FORTH HEREIN AND EXCLUDE ANY LIABILITY FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES RESULTING FROM THE BREACH THEREOF. SOME STATES OR PROVINCES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS OR EXCLUSIONS MAY NOT APPLY. PRODUCTS OR PARTS OF OTHER MANUFACTURERS ATTACHED ARE SPECIFICALLY EXCLUDED FROM THE WARRANTY.

THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY HAVE OTHER RIGHTS WHICH VARY UNDER THE LAWS OF EACH STATE. IF ANY PROVISION OF THIS WARRANTY IS PROHIBITED OR INVALID UNDER APPLICABLE STATE OR PROVINCIAL LAW, THAT PROVISION SHALL BE INEFFECTIVE TO THE EXTENT OF THE PROHIBITION OR INVALIDITY WITHOUT INVALIDATING THE REMAINDER OF THE AFFECTED PROVISION OR THE OTHER PROVISIONS OF THIS WARRANTY.