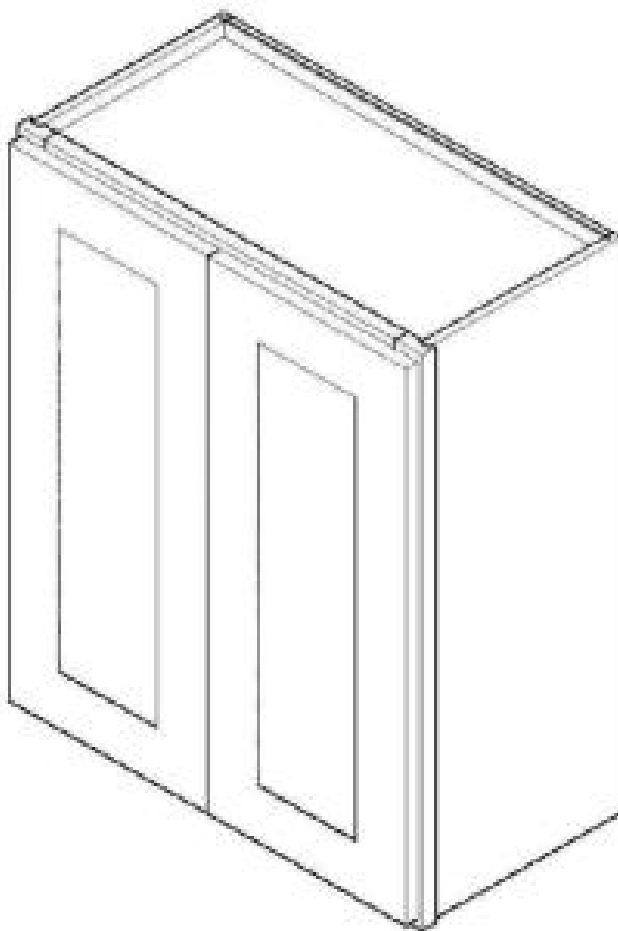


ASSEMBLY INSTRUCTIONS

Wall Cabinets

543132-NAT, 543157-NAT, 543165-NAT, 561720-NAT, 561738-NAT, 561746-NAT



Assembly Instructions

Unpacking Precautions

Use care when opening packaging with sharp tools to avoid scratching or damaging cabinet components. Retail packing materials to help protect parts during assembly. After unpacking, place all components to the side of the work area to prevent accidental damage or tipping.

Wall Cabinet Model Variations

These assembly instructions include all the steps required to assemble a Wall Cabinet with 2 door and 2 shelf

Required Tools

- Phillips Screwdriver
- Rubber Mallet
- Wood Glue



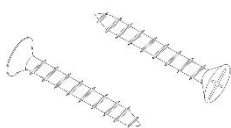
Hardware List



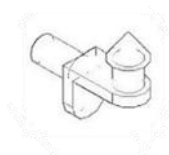
a. Door Bumper (4 PCS)



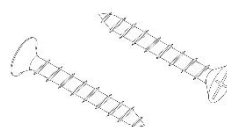
g. M7 X 12 mm Screws
(Flat Head White) (16 PCS)



h. M8 X 25 mm Screws
(Flat Head White) (6 PCS)



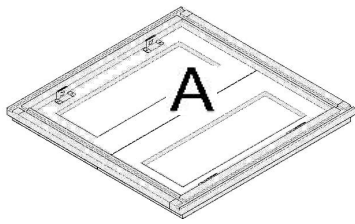
n. Shelf Pin (8 PCS)



s. M8 X 70 mm Screw
(Flat Head White) (6 PCS)

****Metal Clips covered with black cap for shipping to prevent damage.
Remove black caps before assembly.***

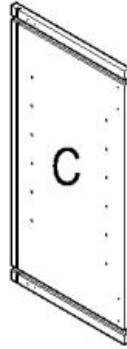
Component List



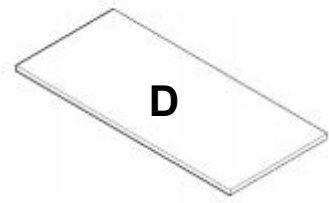
Frame (1 PC)



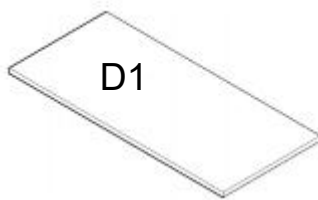
Left Side Panel (1 PC)



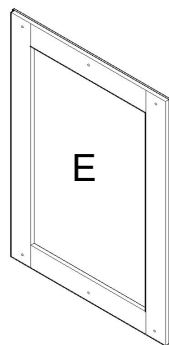
Right Side Panel (1 PC)



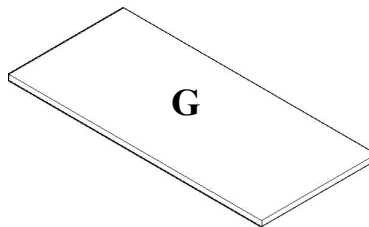
Top Panel (1 PCS)



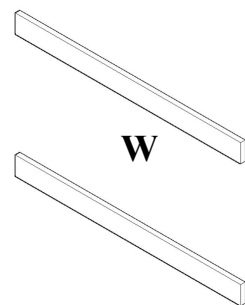
Bottom Panel (1 PC)



Back Panel (1 PC)



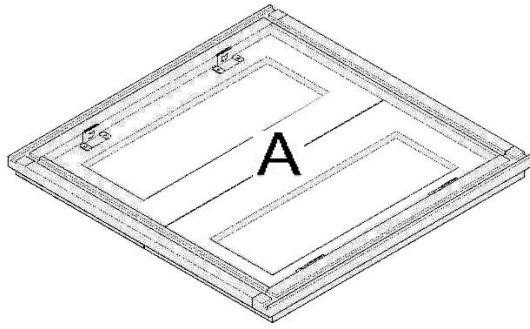
Shelf (2 PC)



Strip Panel (2 PC)

Step 1

Place the frame (A) on a soft surface.

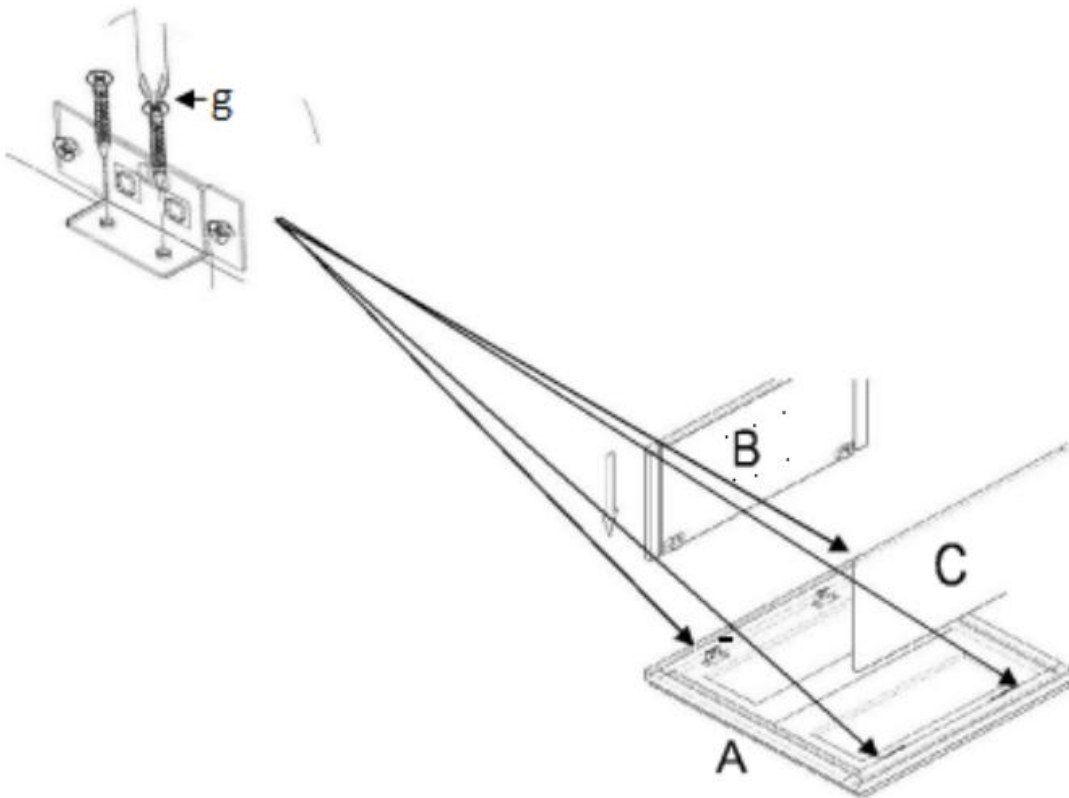


Step 2

Apply a small bead of wood glue to all grooves before assembling the left side panel (B), right side panel (C), top panel (D), bottom panel (D1) and back panel (E). Do not use excessive glue, as it may squeeze out onto visible surfaces. If excess glue appears, wipe it away immediately.

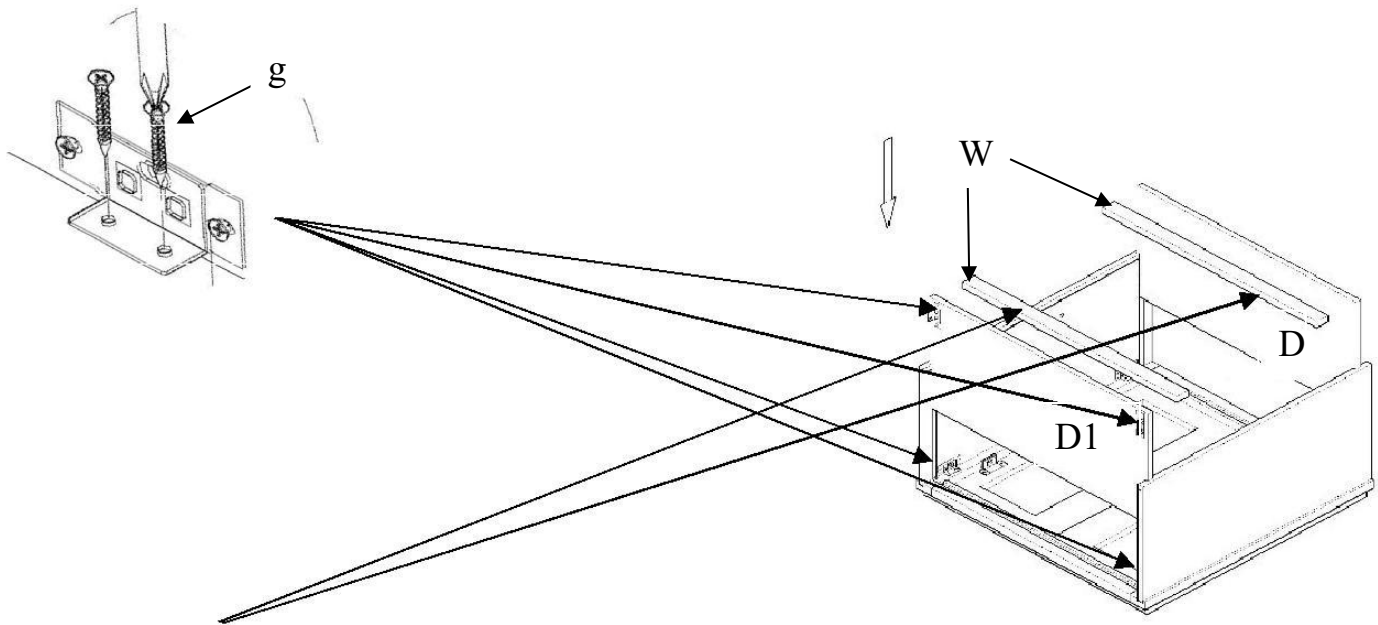
Step 3

Slide the left side panel (B) and right side panel (C) into the grooves on the frame (A) and screw the male metal clip into the frame (A) with a screwdriver. Each male clip requires 2 screws (g).



Step 4

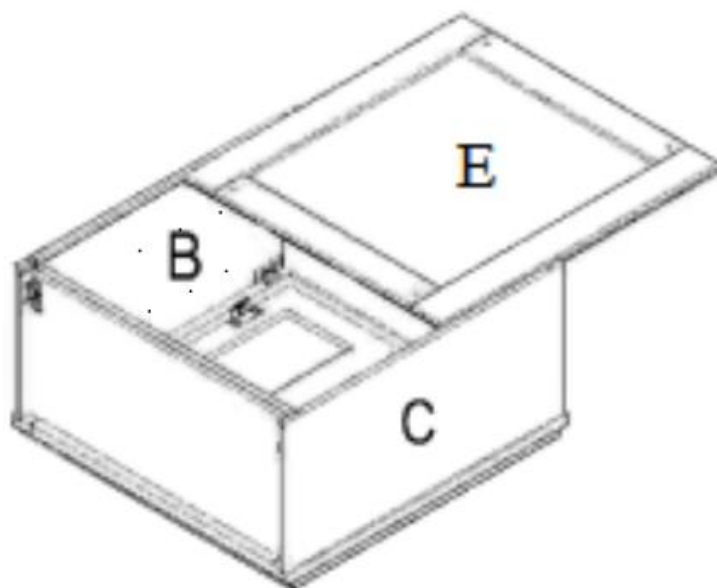
Slide the top panel (D) and bottom panel (D1) into the grooves of the left side panel (B) and right side panel (C), and then into the groove in the frame (A) below until it is completely inserted. Attach the male metal clip to the left side panel (B) and right side panel (C) using a screwdriver. Each male metal clip will need 2 screws (g).



These two strip panels (W) must be installed at the top and bottom of the cabinet interior before attaching them to the wall. Use 6 screws (s) to attach the strip panel (W) to the back panel (E).

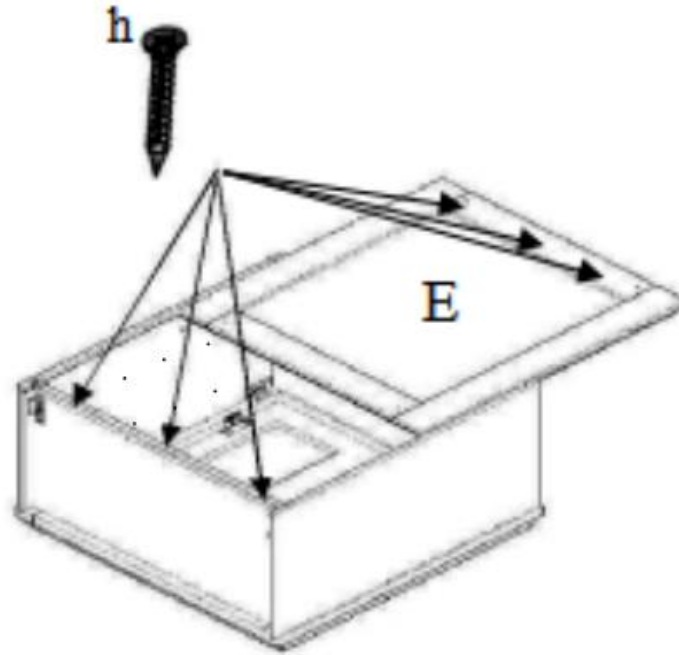
Step 5

Insert the back panel (E) between the left side panel (B) and right side panel (C).



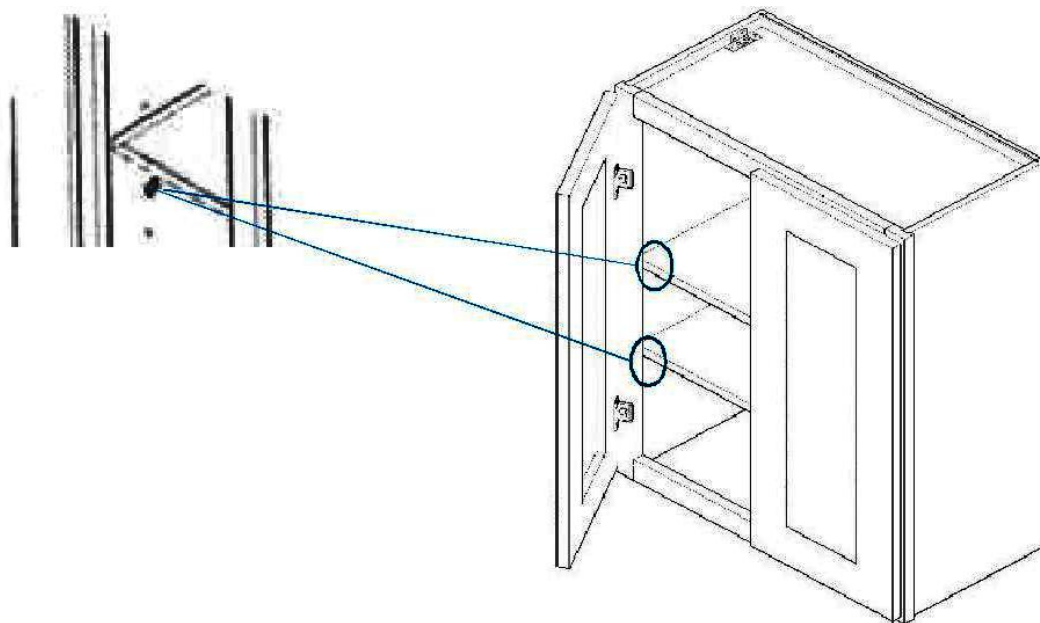
Step 6

Use the long screws (h), and the pre-drilled holes, to attach the back panel (E) to the edges of the bottom panel (D1) and top panel (D).



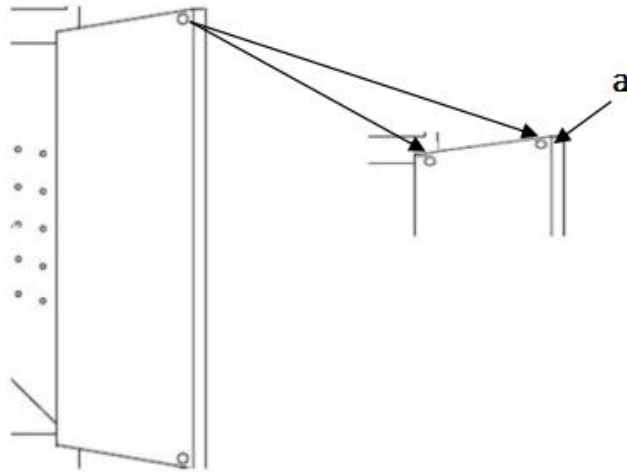
Step 7

Put the shelf pins (n) on the left side panels (B) and right side panel (C) using the holes provided. Be sure the pins on the right & left are in the same position on each side to ensure a level fit.



Step 8

Attached door bumper (a) to both the top and bottom of each door where they make contact with the frame (A) to prevent damage and reduce noise.



Step 9

This cabinet is shipped unfinished. Apply paint or stain to all exterior surfaces to properly seal and protect the wood prior to installation. The interior surfaces may be left unfinished if desired.