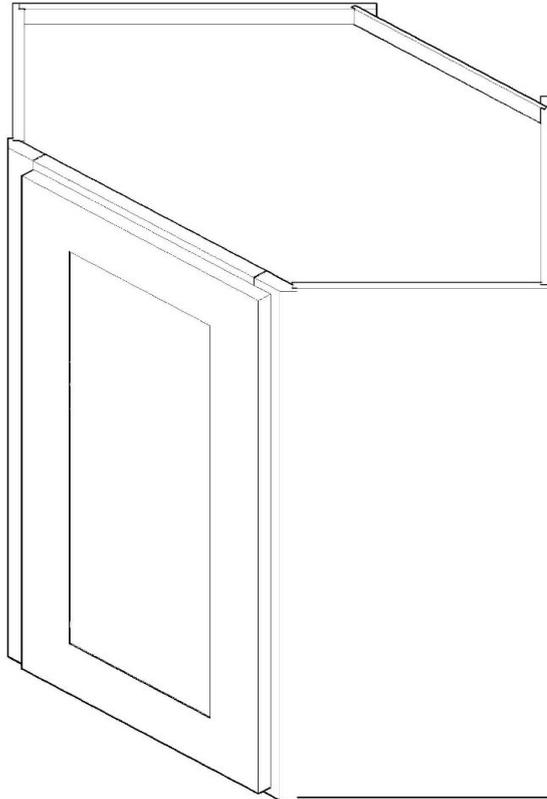


ASSEMBLY INSTRUCTIONS

Wall Corner Cabinet

562363, 561779



ASSEMBLY INSTRUCTIONS

DHI Corp. • 5205 W. Donges Bay Rd. • Mequon, WI 53092 • 800.558.8700

Unpacking Precautions

If using a sharp object to unpack the cabinet components and the packing materials, be careful to avoid scratching or damaging the cabinet components. The various packing materials may be used to protect the cabinet components during assembly. During the unpacking process, place the various components away from and to the side of the work area so that they will not be inadvertently knocked over or otherwise damaged.

Base Cabinet Model Variations

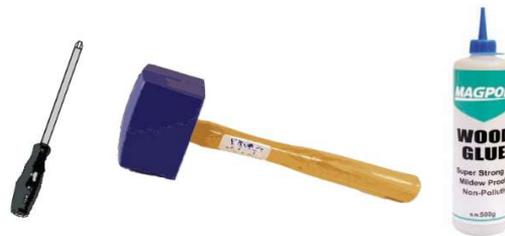
These assembly instructions include all the steps required to assemble a Wall Cabinet with or without a Shelf/Shelves.

Required Tools

Phillips Screwdriver

Rubber Mallet

Wood Glue



Hardware Considerations/Screw Size Clarification

(I) Small 1/2"

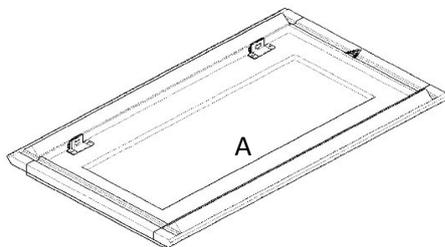
(K) Large 1 1/4"

(M) Larger 2 3/8" (Optional)



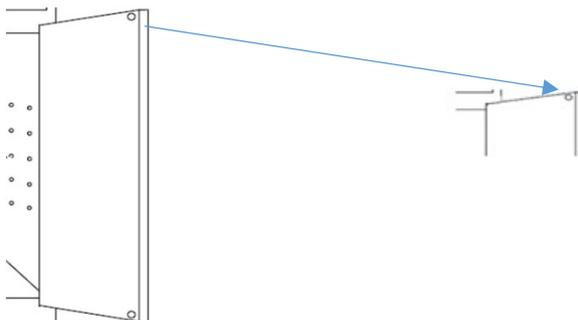
Step 1:

Lay the face frame with doors(A) on a soft surface, doors facing down.



Step 2

Attached rubber bumpers to both the top and bottom of each door where they make contact with the face frame to prevent damage and reduce noise.

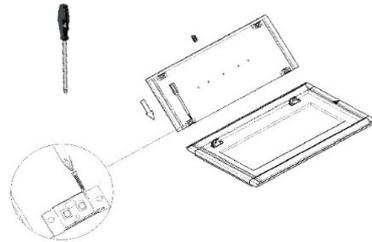


Step 3

Using the wood glue, squeeze a small bead of glue in all grooves before assembling the cabinet sides, bottom, top and back panels. Be careful not to use too much glue, this could cause excess glue to squeeze out and onto the panels, if this should happen, be sure to remove quickly.

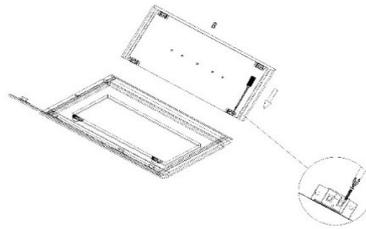
Step 4

Slide the Right Side panel in the groove of the face frame, and mount the male clip to the face frame with the screw driver. Each male clip will need 2 Small screws(I).



Step 5

Slide the Left Side panel in the left groove of the face frame, and mount the male clip to the face frame with the screw driver. Each male clip will need 2 small screws(I).

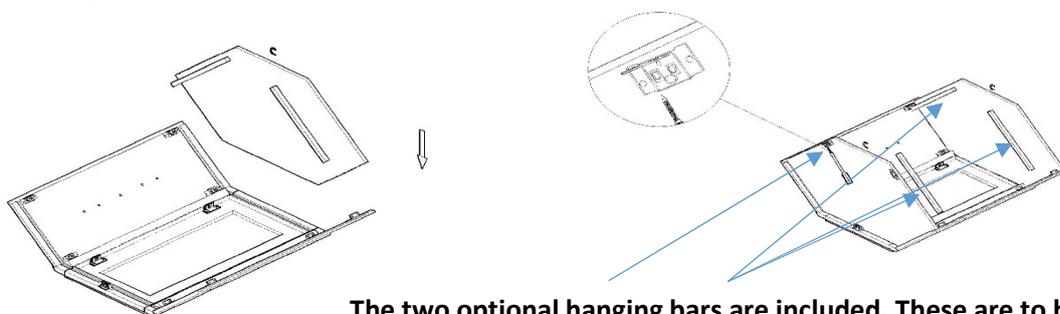


Step 6

Slide the top and bottom panel into the grooves of the right and left side panels, and then into the groove in the frame below until it is fully seated.

Step 7

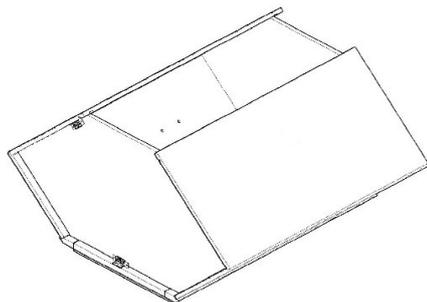
There're three clips on the bottom panels and three clips on the top panels. Each clip will need 2 small screws(I).



The two optional hanging bars are included. These are to be installed at the top and bottom of the inside of the cabinet prior to mount to the wall. The Larger screws(M 2 3/8") are needed.

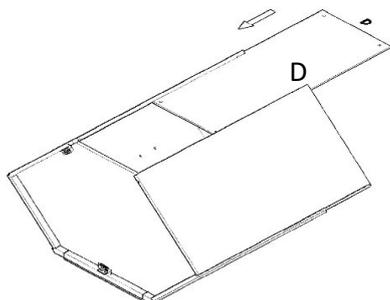
Step 8

Attach the two side panels, connecting with the bottom and top panels with metal clips(two on the top & two on the bottom)



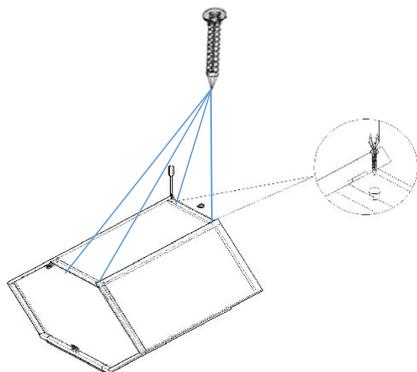
Step 9

Insert the Back Panel(D) between the two Side Panels, align it to the two side panels



Step 10

Use the long screws(K), upon the pre-drilled holes , to attach the back panel to the edges of the top & bottom panel.



Step 11

Put the shelf pins on the left and right side panels using the holes provided. Be sure the pegs on the right & left are in the same position on each side to insure a level fit.

