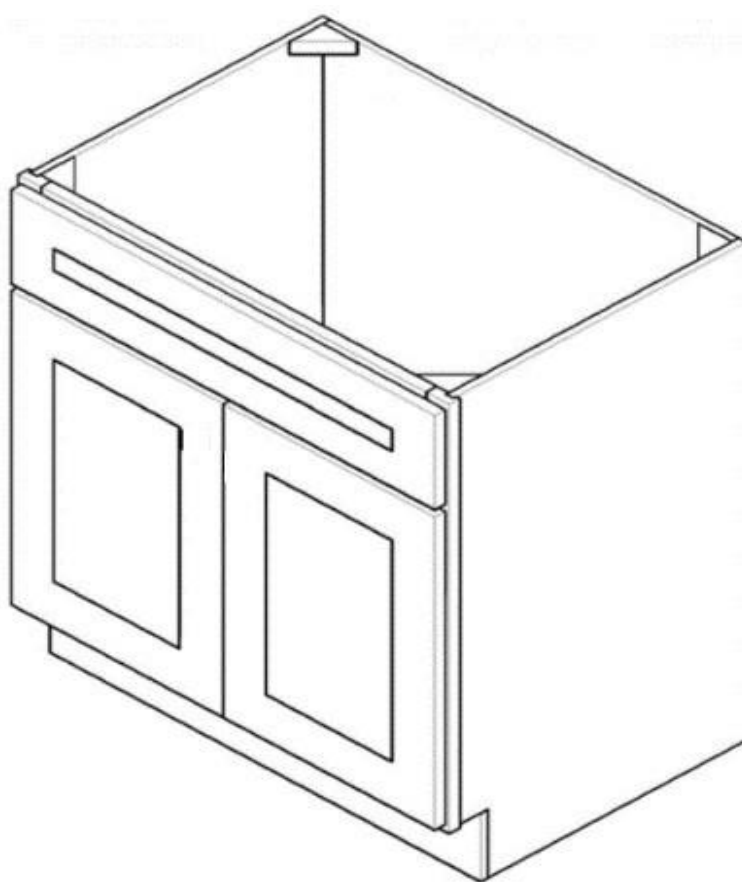


ASSEMBLY INSTRUCTIONS

Base Cabinets
561472-NAT, 561480-NAT



Assembly Instructions

Unpacking Precautions

Use care when opening packaging with sharp tools to avoid scratching or damaging cabinet components. Retail packing materials to help protect parts during assembly. After unpacking, place all components to the side of the work area to prevent accidental damage or tipping.

Base Cabinet Model Variations

These instructions cover the assembly of a Sink Base Cabinet.

Required Tools

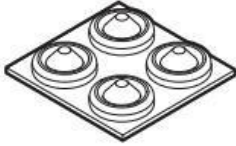
Phillips Screwdriver

Rubber Mallet Wood

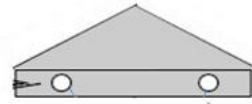
Glue



Hardware List



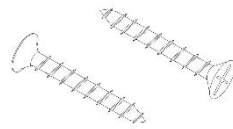
a. Door Bumper (4 PCS)



b. Corner Lock (4 PCS)



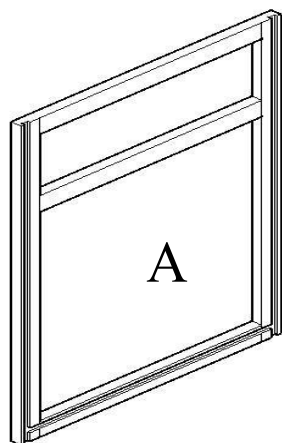
g. M7 X 12 mm Screws
(Flat Head White) (24 PCS)



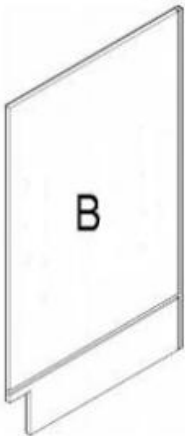
h. M8 X 25 mm Screws
(Flat Head White) (11 PCS)

****Metal Clips covered with black cap for shipping to prevent damage. Remove black caps before assembly.***

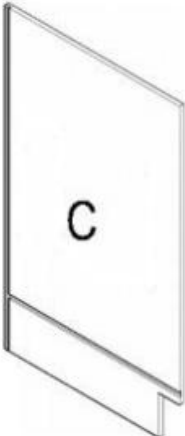
Component List



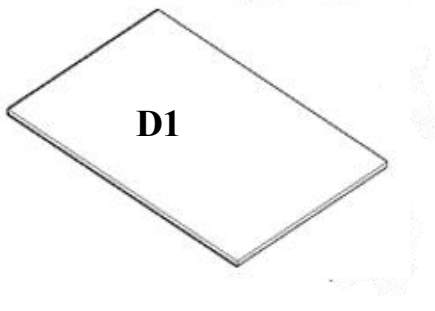
Frame (1 PC)



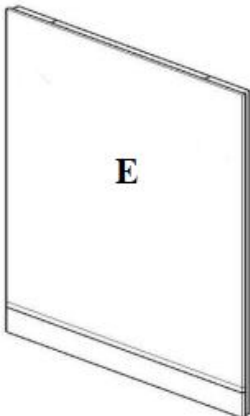
Left Side Panel (1 PC)



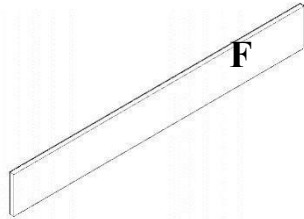
Right Side Panel (1 PC)



Bottom Panel (1 PC)



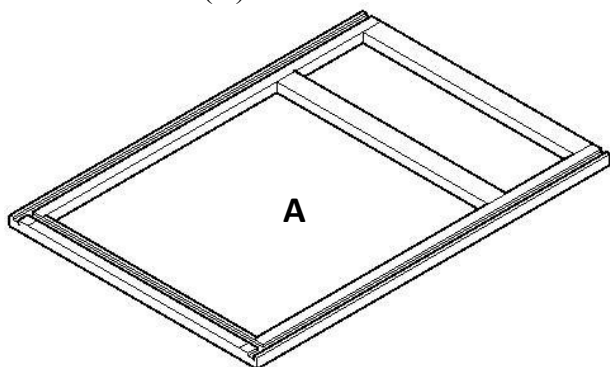
Back Panel (1 PC)



Cabinet Toe Kick (1 PC)

Step 1

Place the frame (A) on a soft surface.

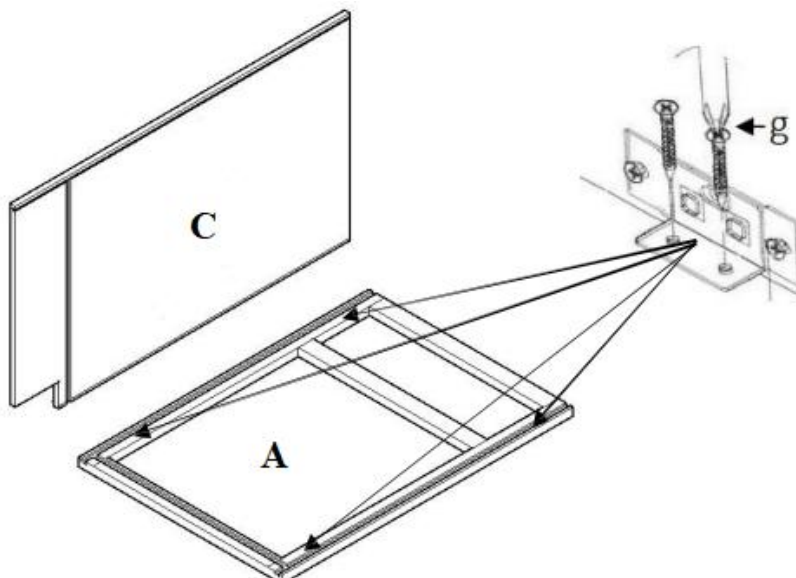


Step 2

Apply a small bead of wood glue to all grooves before assembling the left side panel (B), right side panel (C), bottom panel (D1), and back panel (E). Do not use excessive glue, as it may squeeze out onto visible surfaces. If excess glue appears, wipe it away immediately.

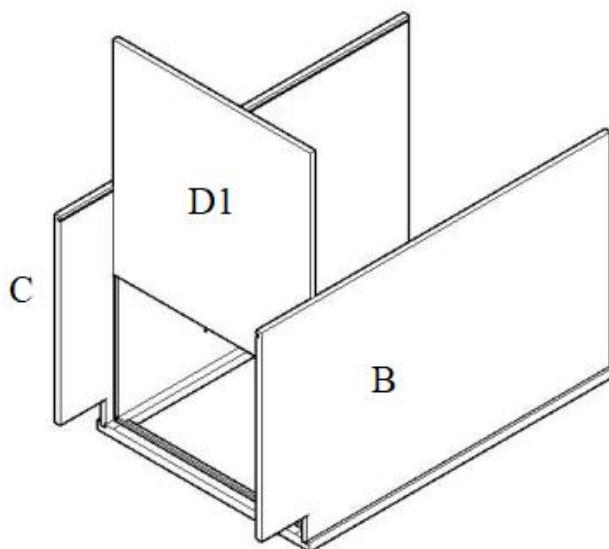
Step 3

Slide the left side panel (B) and right side panel (C) into the grooves on the frame (A) and screw the male metal clip into the frame (A) with a screwdriver. Each male clip requires 2 screws (g).



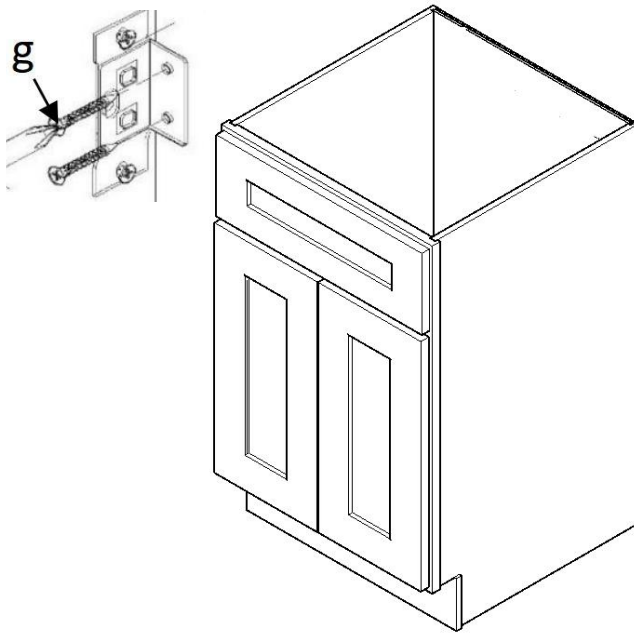
Step 4

Slide the bottom panel (D1) into the grooves of the left side panel (B) and right side panel (C), and then into the groove in the frame (A) below until it is completely inserted.



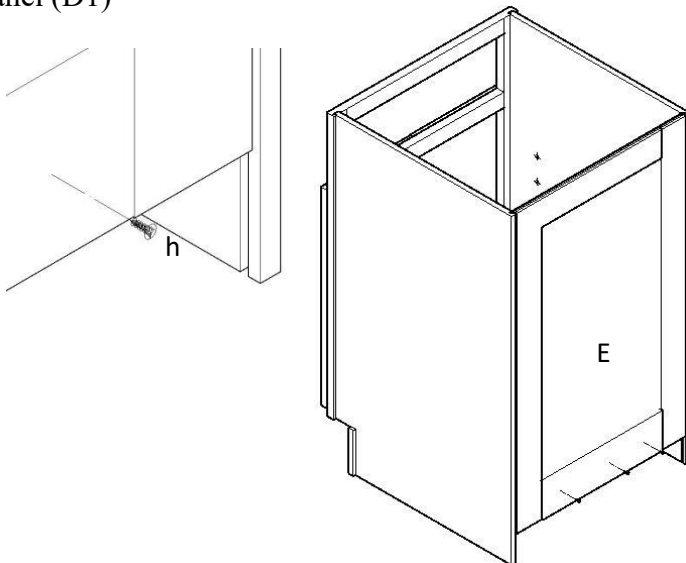
Step 5

Slide the back panel (E) into the grooves in the left side panel (B) and right side panel (C) and attach the male metal clip to the back panel (E). There are 3 metal clips on the left side and 3 metal clips on the right side. Each male metal clip will need 2 screws (g).



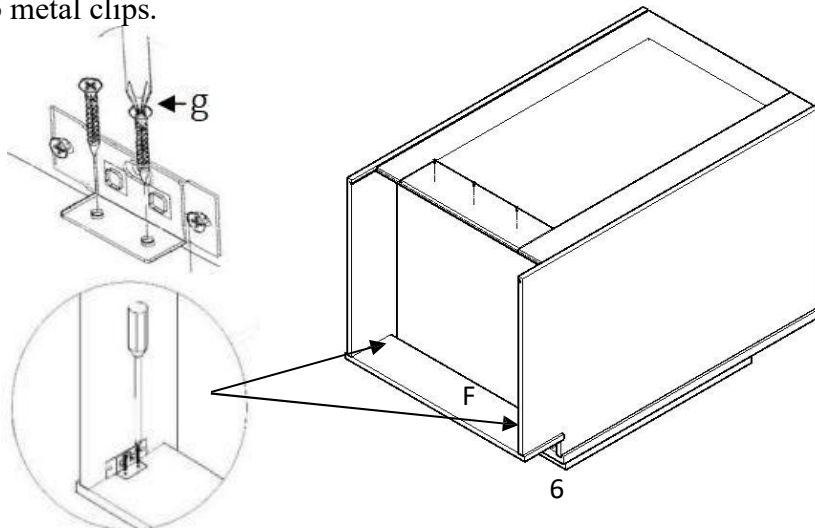
Step 6

Use the long screws (h), and the pre-drilled holes, to attach the back panel (E) to the edges of the bottom panel (D1)



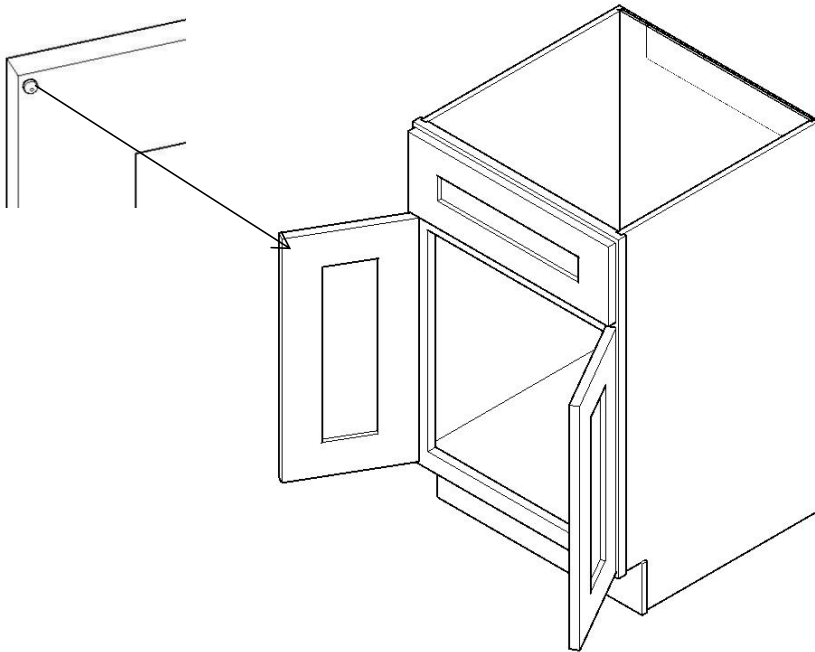
Step 7

Secure the cabinet toe kick (F) to the bottom of the cabinet using 2 screws (g) in each of the two metal clips.



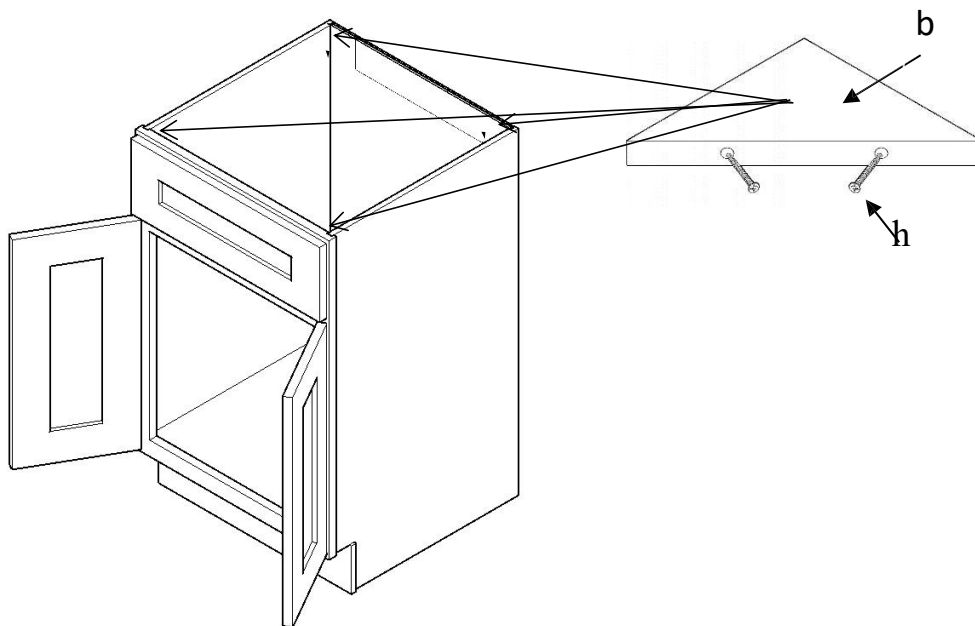
Step 8

Attached door bumper (a) to both the top and bottom of each door where they make contact with the frame (A) to prevent damage and reduce noise.



Step 9

Use 2 long screws (h) to attach 4 corner lock (b) in all four corners of the top of the cabinet



Step 10

This cabinet is shipped unfinished. Apply paint or stain to all exterior surface to properly seal and protect the wood prior to installation. The interior surfaces may be left unfinished if desired.

