

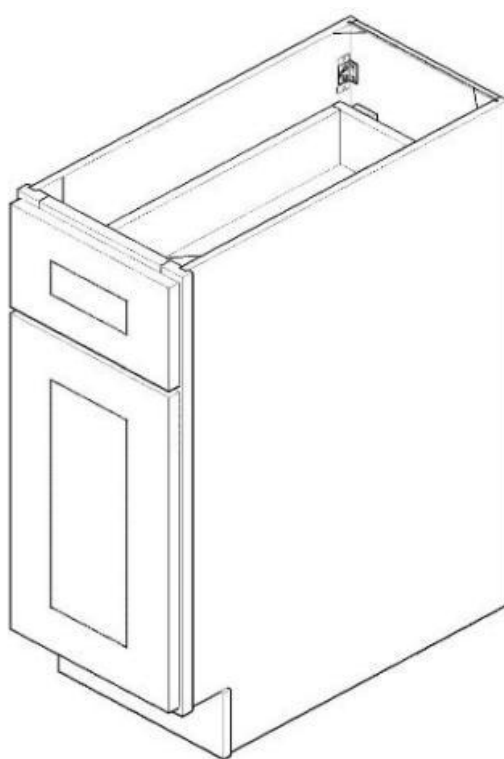


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ASSEMBLY INSTRUCTIONS

Base Cabinets

561316-NAT, 561324-NAT, 561332-NAT, 561340-NAT



Assembly Instructions

Unpacking Precautions

Use care when opening packaging with sharp tools to avoid scratching or damaging cabinet components. Retail packing materials to help protect parts during assembly. After unpacking, place all components to the side of the work area to prevent accidental damage or tipping.

Base Cabinet Model Variations

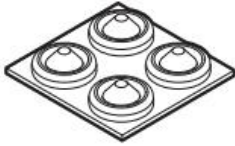
These instructions cover the assembly of a Base Cabinet with a one shelf, one drawers, and one door.

Required Tools

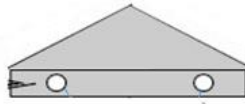
Phillips Screwdriver
Rubber Mallet Wood
Glue



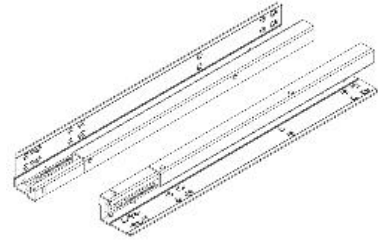
Hardware List



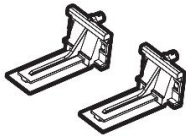
a. Door Bumper (6 PCS)



b. Corner Lock (4 PCS)



c. Drawer Glide (1 PCS)



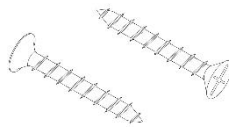
d. Drawer Glide Holder (2 PCS)



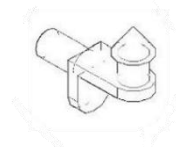
e. Plastic Clip Drawer (2 PCS)



g. M7 X 12 mm Screws
(Flat Head White) (24 PCS)



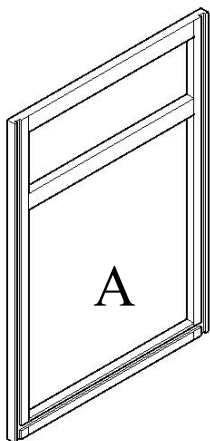
h. M8 X 25 mm Screws
(Flat Head White) (10 PCS)



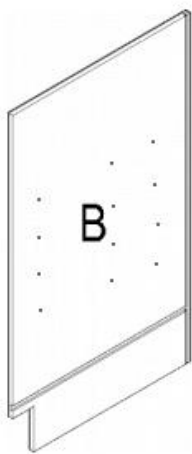
n. Shelf Pin (6 PCS)

****Metal Clips covered with black cap for shipping to prevent damage. Remove black caps before assembly.***

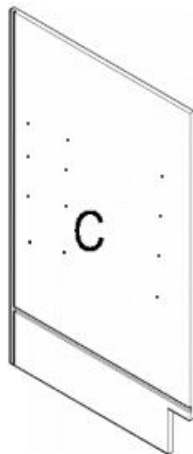
Component List



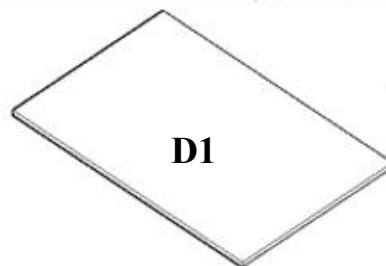
Frame (1 PC)



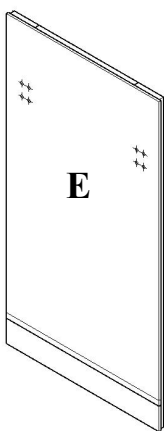
Left Side Panel (1 PC)



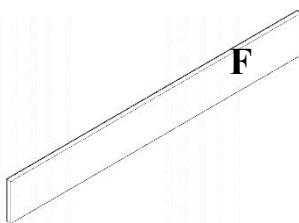
Right Side Panel (1 PC)



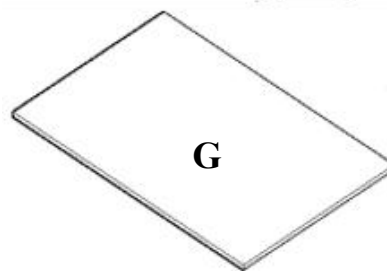
Bottom Panel (1 PC)



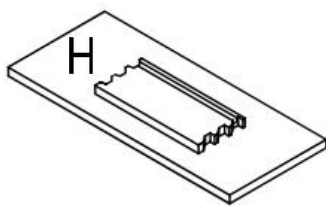
Back Panel (1 PC)



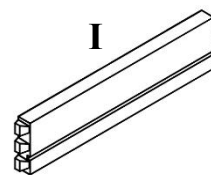
Cabinet Toe Kick (1 PC)



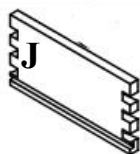
Shelf (1 PC)



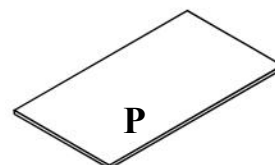
Drawer Face (1 PC)



Drawer Side (2 PCS)



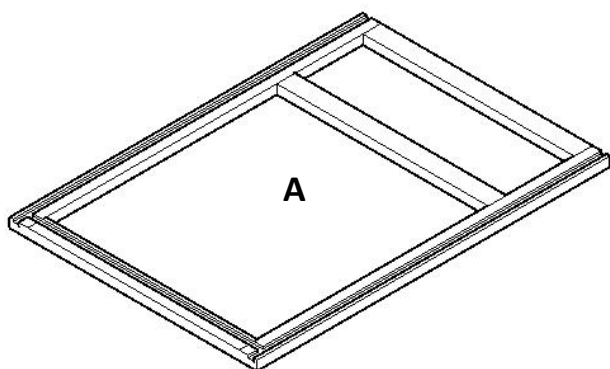
Drawer Back (1 PCS)



Drawer Bottom (1 PCS)

Step 1

Place the frame (A) on a soft surface.

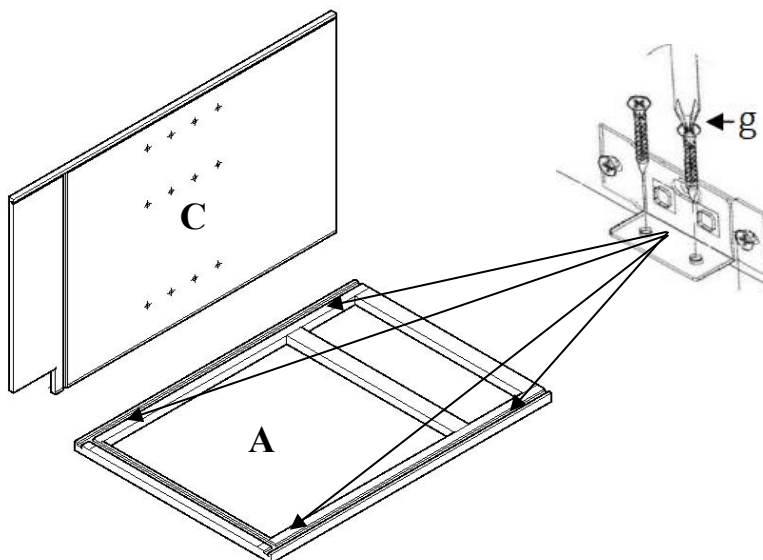


Step 2

Apply a small bead of wood glue to all grooves before assembling the left side panel (B), right side panel (C), bottom panel (D1), and back panel (E). Do not use excessive glue, as it may squeeze out onto visible surfaces. If excess glue appears, wipe it away immediately.

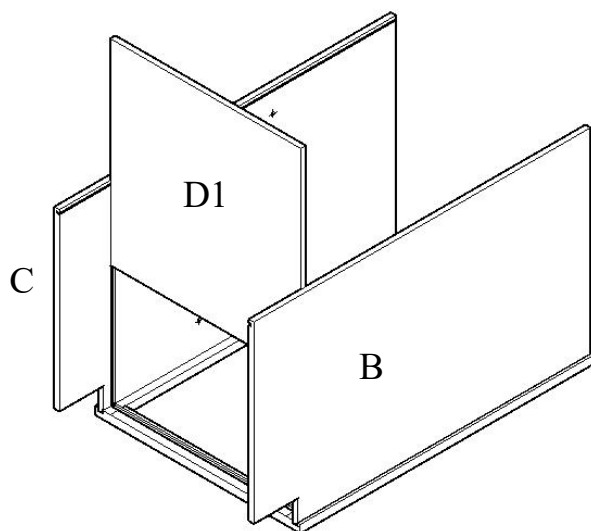
Step 3

Slide the left side panel (B) and right side panel (C) into the grooves on the frame (A) and screw the male metal clip into the frame (A) with a screwdriver. Each male clip requires 2 screws (g).



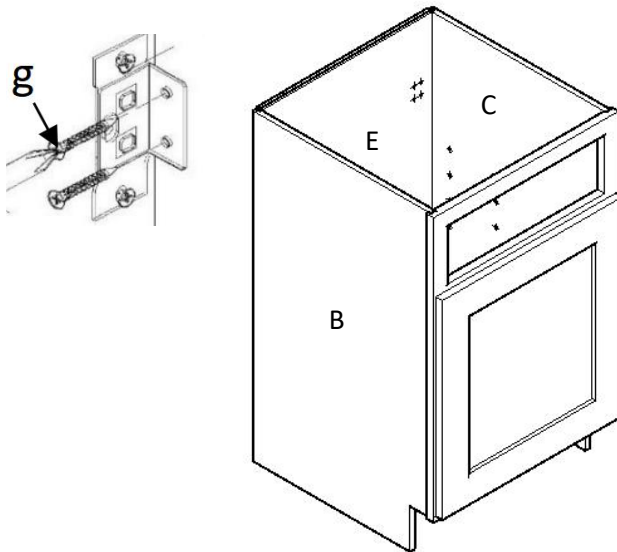
Step 4

Slide the bottom panel (D1) into the grooves of the left side panel (B) and right side panel (C), and then into the groove in the frame (A) below until it is completely inserted.



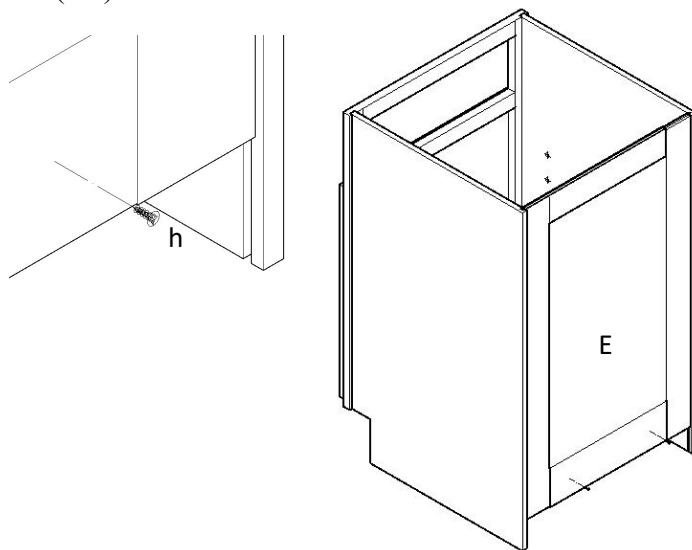
Step 5

Slide the back panel (E) into the grooves in the left side panel (B) and right side panel (C) and attach the male metal clip to the back panel (E). There are 3 metal clips on the left side and 3 metal clips on the right side. Each male metal clip will need 2 screws (g).



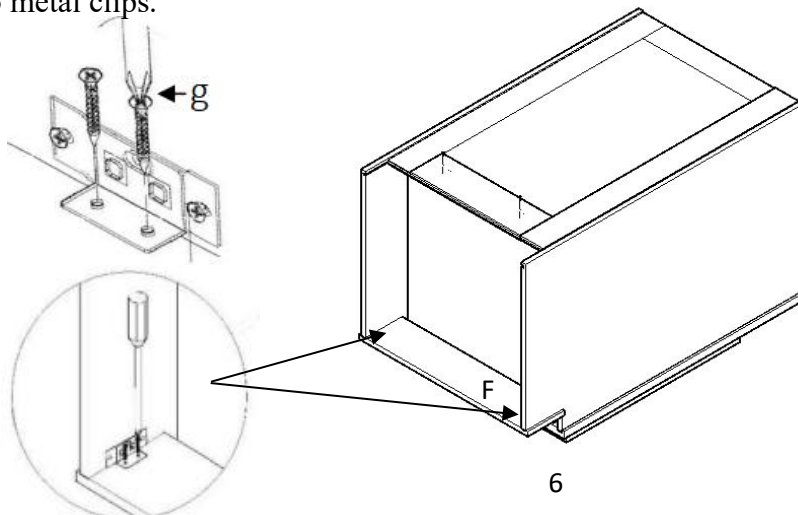
Step 6

Use the long screws (h), and the pre-drilled holes, to attach the back panel (E) to the edges of the bottom panel (D1)



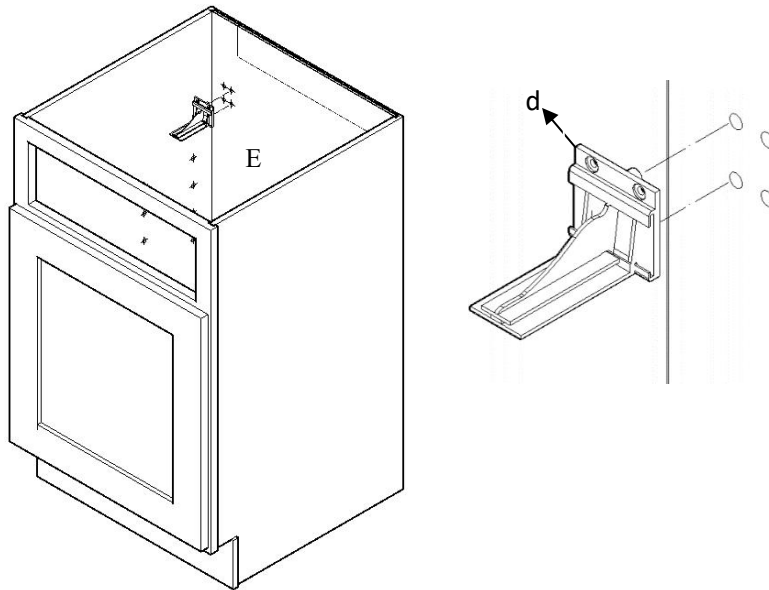
Step 7

Secure the cabinet toe kick (F) to the bottom of the cabinet using 2 screws (g) in each of the two metal clips.



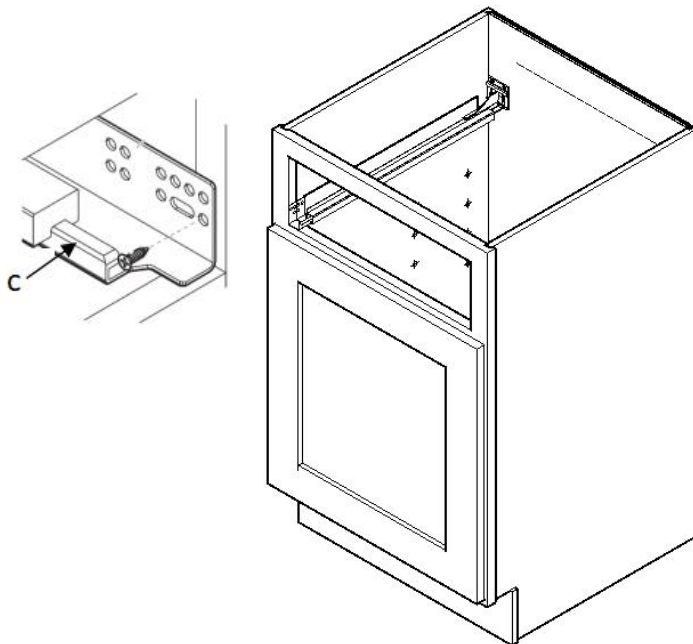
Step 8

Attach the drawer glide holder (d) to the back panel (E) by inserting them into the 2 holes provided on the back panel (E).



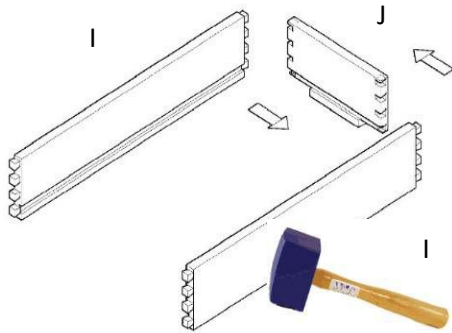
Step 9

Using 1 small screw to attach both left and right drawer glides (c) to the interior edge of the frame left & right (A) for each drawer.



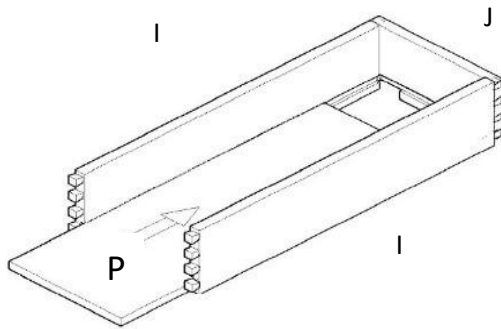
Step 10

Align the dovetails of one of the drawer side (I) with the teeth on the drawer back (J) and gently seat the drawer side (I) into the drawer back (J). This can be done by gently tapping the side with a rubber mallet. Ensure both drawer side (I) have the grooves facing inward matching the groove on the drawer back (J).



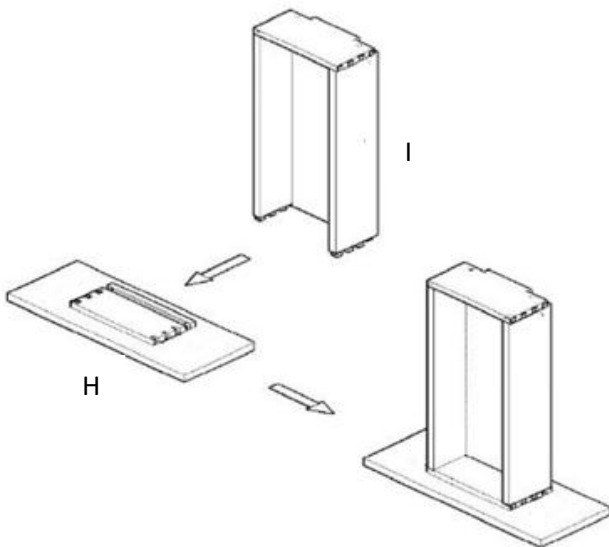
Step 11

Slide the drawer bottom (P) into the grooves in the drawer side (I) and drawer back (J) until it is fully inserted.



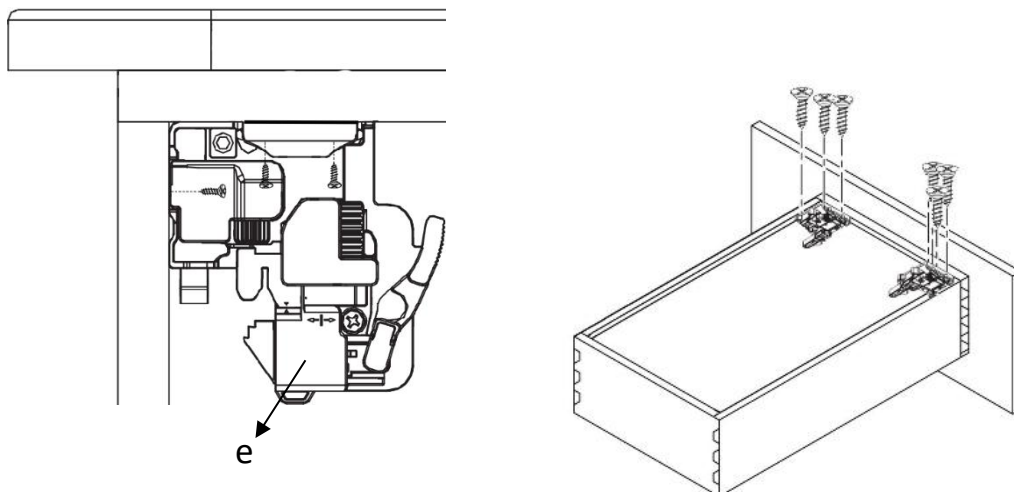
Step 12

Attach the drawer face (H) to the drawer box by aligning the dovetails of drawer side (I) with the teeth on the drawer face (H).



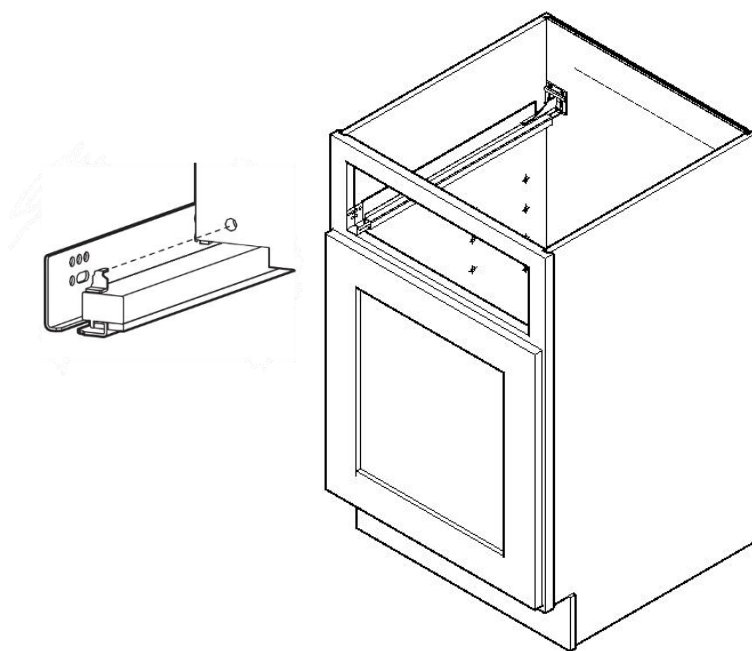
Step 13

Attach the plastic clip drawer (e) on the bottom of the drawer, using 6 small screws, 3 small screws for each. Turn over the whole drawer.



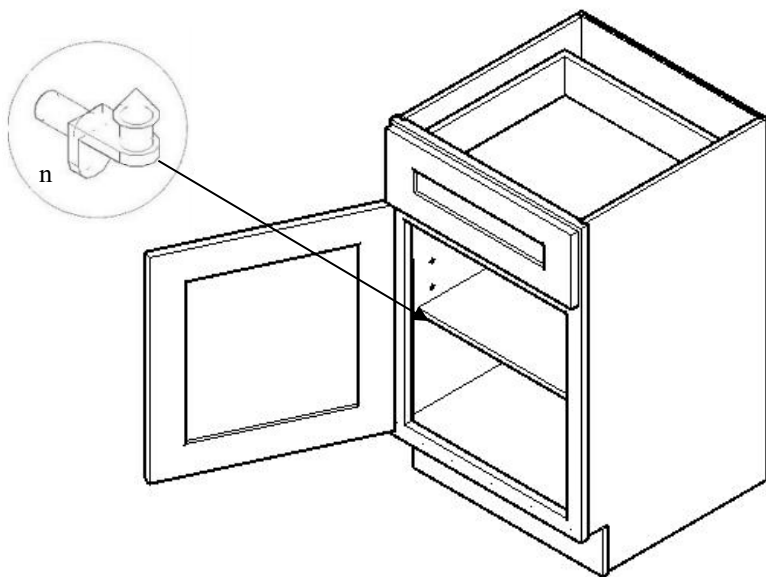
Step 14

Install the drawer into the cabinet by aligning the bottom drawer with the rails already installed inside the cabinet. Additionally, the holes in the back of the drawers need to align with the metal prong, as shown.



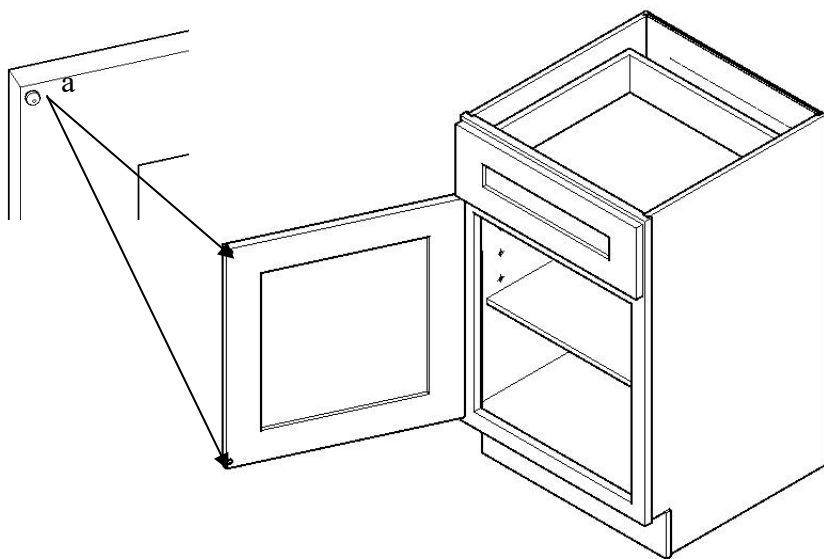
Step 15

Put the shelf pins (n) on the left side panels (B) and right side panel (C) using the holes provided. Be sure the pegs on the right & left are in the same position on each side to insure a level fit.



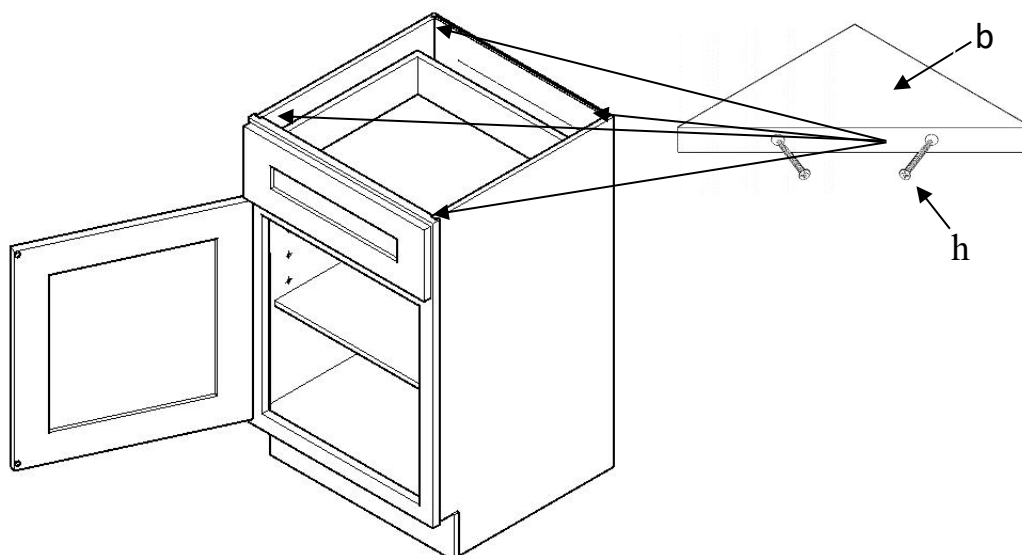
Step 16

Attached Drawer Bumper and door bumper (a) to both the top and bottom of each drawer and door where they make contact with the frame (A) to prevent damage and reduce noise.



Step 17

Use 2 long screws (h) to attach 4 corner lock (b) in all four corners of the top of the cabinet



Step 18

This cabinet is shipped unfinished. Apply paint or stain to all exterior surface to properly seal and protect the wood prior to installation. The interior surfaces may be left unfinished if desired.