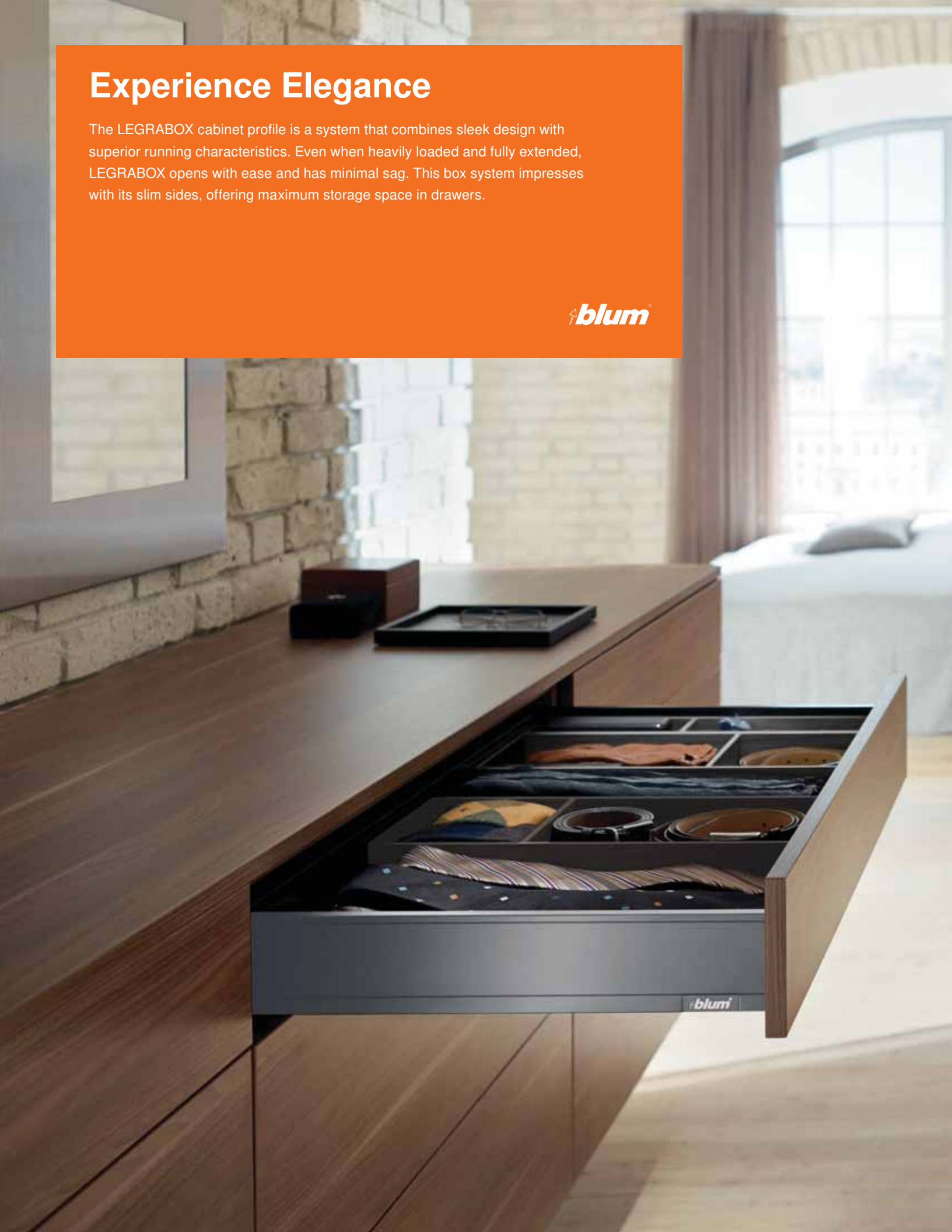
LEGRABOX

Premium Metal Drawer System

blum.com

Experience Elegance

The LEGRABOX cabinet profile is a system that combines sleek design with superior running characteristics. Even when heavily loaded and fully extended, LEGRABOX opens with ease and has minimal sag. This box system impresses with its slim sides, offering maximum storage space in drawers.



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ANSI/BHMA Testing Standards

What is shown in the brochure is based on ANSI/BHMA standards.

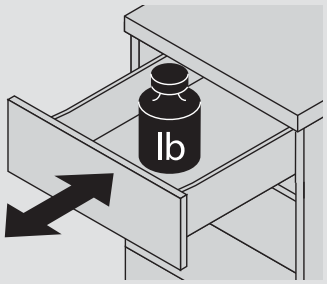
- 125 lb static, 110 lb dynamic for LEGRABOX 750 series
- 170 lb static, 155 lb dynamic for LEGRABOX 753 series

Blum's Testing Standards

Blum, Inc. is ISO 9001 certified which means that you are assured of consistent quality in every Blum product. All Blum runners must pass these tests without showing a measurable reduction in performance or deviation in adjustment position. Testing standards vary between products and applications.

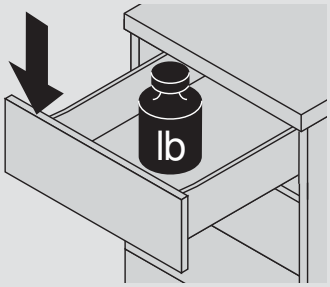
All Blum runners meet or exceed ANSI/BHMA 156.9 grade 1 requirements.
Contact your local Blum representative for more details.

Dynamic Wear Test



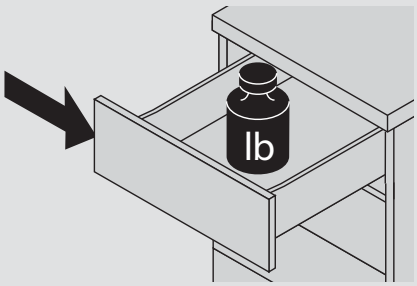
100,000 open/close cycles with a total load of 88 lb on LEGRABOX 750 and 155 lb on LEGRABOX 753 550 (22") drawers.

Static Load Test



10 times for 10 seconds each time when completely extended, 66 lb is applied to the corner of the drawer front of a fully loaded drawer.

Side Pressure Test



10 times for 10 seconds each time when completely extended, 44 lb is applied to the side of the drawer front of a fully loaded drawer.

> General Information

All Blum hardware undergoes strict quality control procedures through all stages of production. Blum hardware is designed for cabinets and cabinet components made from wood, melamine or MDF. Careful attention must be paid to installation and operating instructions when using Blum hardware (see catalogs and instruction sheets for all technical information). The manufacturer must decide on the screws or attachment methods to suit the material being used (i.e. wood, melamine, etc.). The hardware must not be exposed to acidic or corrosive materials (i.e. some household cleaning solutions). To ensure that Blum hardware functions correctly, it must be kept clean and undamaged. For any additional information please contact your Blum representative. Anyone selling Blum hardware must ensure that their customer is aware of any relevant information given in this catalog.
Care and cleaning – use a clean damp cloth.

Conditions of Sale and Delivery

All deliveries and services are based on the “general conditions of sale” which are available upon request. The technical presentations and dimensions in illustrations are non-binding. We reserve the right to make changes to specifications at any time. We do not accept any responsibility for any errors which may occur in the production of this catalog.

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Fascinating Technology

The technology behind LEGRABOX makes this runner system even easier to open. The motion technology designed into the drawer profile and roller carriage creates a fluid running action in this unrivaled drawer, even under heavy loads.

Heavy Load Capacity

The cabinet profile has increased stability along the length of the runner. Even wide, heavy drawers experience a smooth running action, thanks to a high static carrying capacity of 125 and 170 lbs.

Stability for Tall Fronts

A new front fixing bracket guarantees maximum stability when opening and closing of tall drawer fronts.

LEGRABOX

Design

Refined, Luxurious Finishes

LEGRABOX in matte Orion gray, matte Silk white or brushed Stainless steel complement a wide range of colors and materials.

Ordering Codes

- OG-M (Orion gray)
- SW-M (Silk white)*
- INGL (Stainless steel)

*Silk white coming soon

Sleek Design

Impressively slim 1/2" drawer sides, which are straight on both the inside and out, provide a sleek look while maximizing usable interior drawer space.

Versatility

The versatile LEGRABOX program allows for a wide range of design options for any kitchen, bath or cabinet application.

LEGRABOX combines design and function for well-balanced solutions creating elegance in motion.

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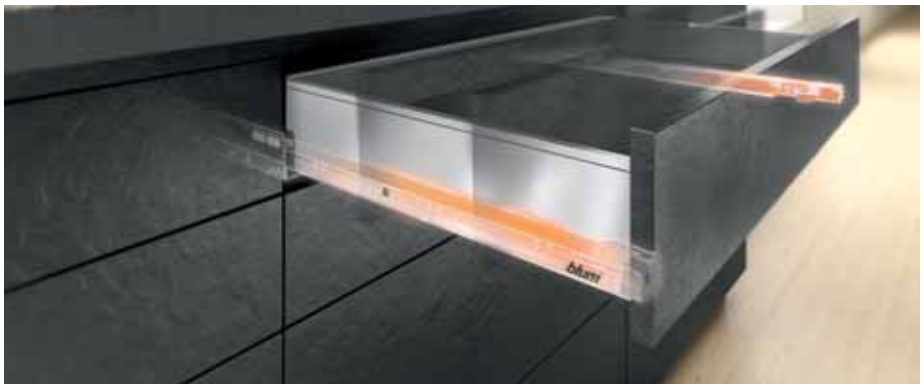
LEGRABOX



BLUMOTION

BLUMOTION adapts to different weights and closing forces to give a smooth and silent close every time. Whether it is a small top drawer or a wide deep drawer, BLUMOTION guarantees the soft close you have come to expect from Blum.

TIP-ON BLUMOTION

With TIP-ON BLUMOTION for LEGRABOX, we have combined the mechanical opening of TIP-ON, LEGRABOX's smooth running action, and the reliable soft close of BLUMOTION.

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SERVO-DRIVE

SERVO-DRIVE enables drawers to open automatically with just a touch of the drawer front or with a light pull of the handle. This unique feature is based on an electrical drive unit that, once activated, opens the drawer for you.

AMBIA-LINE

Stylish and functional, AMBIA-LINE drawer organization system creates a clean, harmonious look to the interior of your drawer. Stored items are always organized, easy to find and readily accessible. Other organizational options also include our kitchen accessories.

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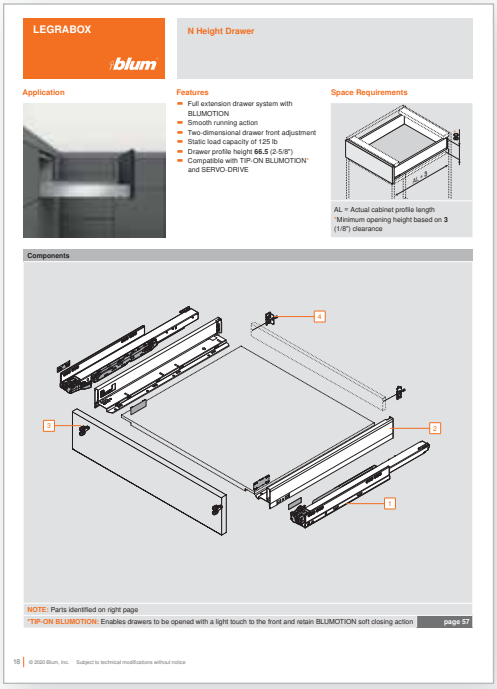
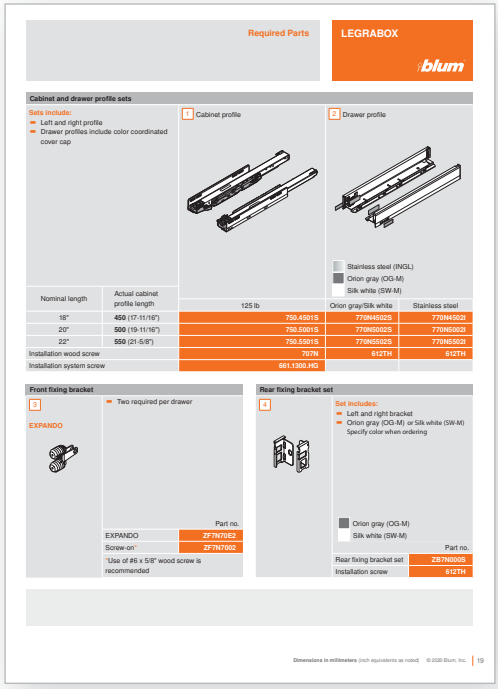
Application Page

Provides details of the application and an overview of the parts that make up the drawer



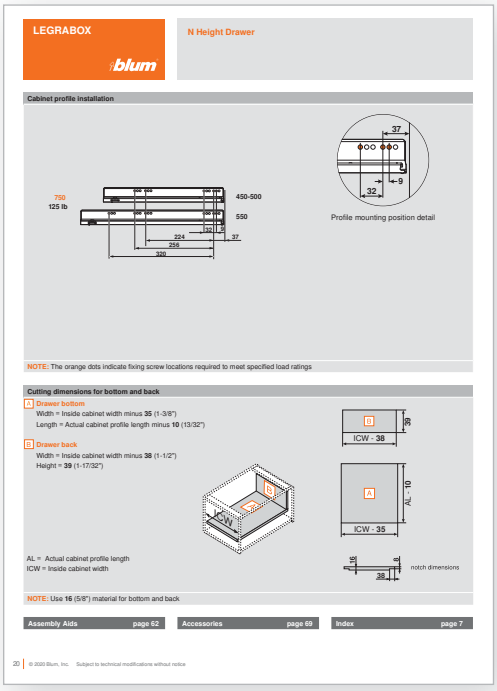
Required Parts

Contains all necessary components with part numbers listed to order the drawer



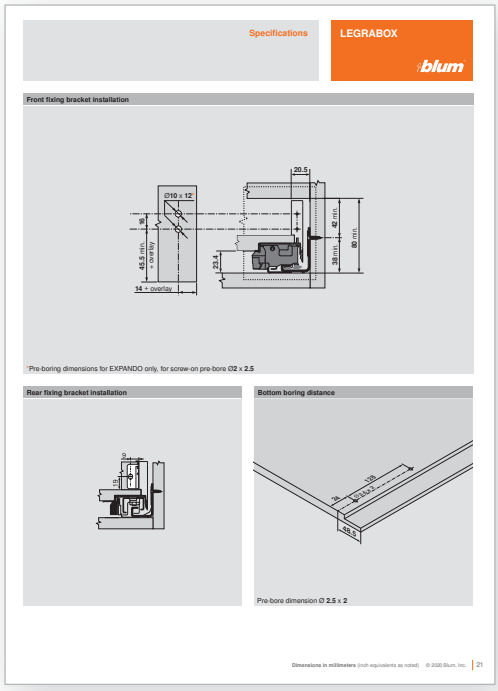
Installation Dimensions

Cabinet profile installation and cutting dimensions for the bottom and back of the drawer



Specifications

Front and rear fixing bracket installation specifications



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Step 1

Measure inside cabinet width (ICW)

Use inside cabinet width (ICW) to calculate the drawer bottom and back dimensions. Formulas are found on the specification page of each application.

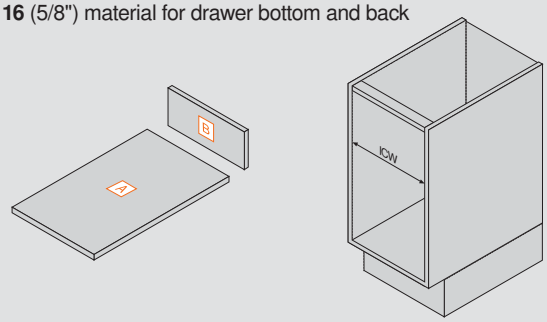
M Height example:

A Drawer bottom: Width = ICW minus **35** (1-3/8")
Length = Actual cabinet profile length minus **10** (13/32")

B Drawer back: Width = ICW minus **38** (1-1/2")
Height = **63** (2-15/32")

For best assembly results, use BOXFIX E-L.

Use **16** (5/8") material for drawer bottom and back

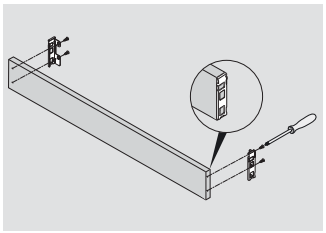


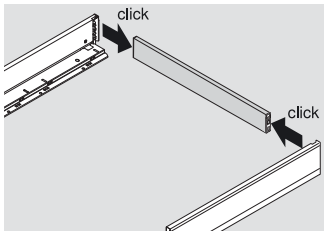
NOTE: Minimum inside cabinet width without TIP-ON BLUMOTION = **148** (5-13/16")

Step 2

Attach drawer back

Rear fixing brackets are attached with #6 x 1/2" truss head screws (612TH). The drawer back, with rear fixing brackets attached, snaps into the rear of both drawer profiles.



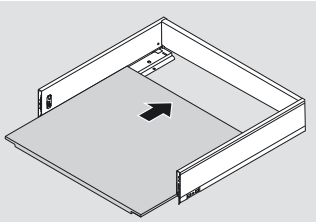


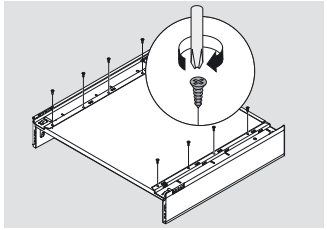
Step 3

Drawer bottom installation

The drawer bottom slides into the drawer profiles.

Push the drawer bottom flush with the front of the drawer.
Pre-bore and attach with wood screws (612TH).



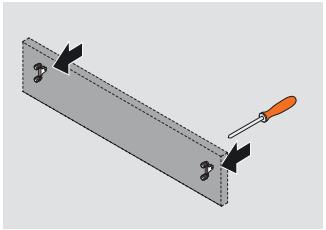


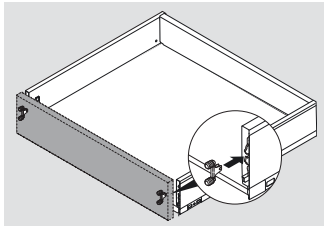
Step 4

Attach drawer front

Follow the installation drawing for locating hole positions for front fixing brackets and pre-bore the necessary EXPANDO Ø**10** x **12** holes (screw-on versions also available). Insert front fixing bracket into pre-bored holes and screw as shown to secure.

Snap drawer front onto drawer.

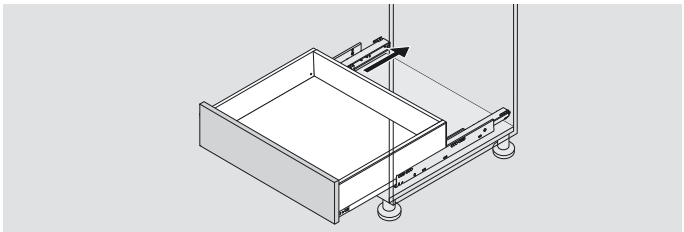




Step 5

Drawer box installation

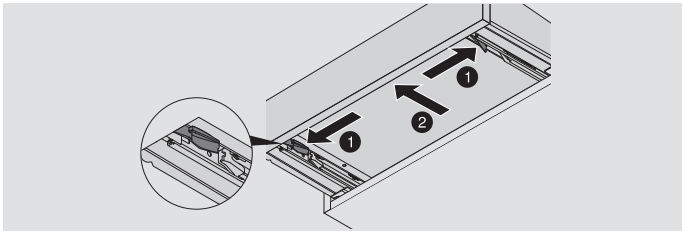
Place drawer box onto cabinet profiles and insert drawer box into cabinet.



Drawer Removal

Drawer box removal

Pull drawer forward to reveal locking devices. Squeeze triggers on locking device and lift drawer box off of runners.



Additional **installation instructions available on blum.com/legraboxinstallation**

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One of the many benefits of the LEGRABOX system is the fully integrated, three-dimensional adjustment mechanism. Height and side adjustments can be made easily on the inside of the drawer profile, beneath the cover cap, and the tilt adjustment is located at the rear of the profile. Additionally, all adjustments are made using a T20 TORX driver (see page 72).

Height Adjustment

Tilt Adjustment

Side Adjustment

Front Removal

> Online Resource for Planning

Easy Planning

Blum offers many online tools to help you with your kitchen planning and ordering. Online Product Configurator (OPC) offers a parts list and planning information based on your specifications. Once complete, your results can then be exported to a shareable document.

OPC is easily accessible on our website at blum.com/configurator

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N Height (**66.5**)

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M Height (**90.5**)

Pages 22 - 25

K Height (**128.5**)

Pages 26 - 29

C Height (**177**)

Pages 30 - 33

F Height (**241**)

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M Height Interior Roll-out

Pages 38 - 41

K Height Interior Roll-out

Pages 42 - 45

C Height Interior Roll-out

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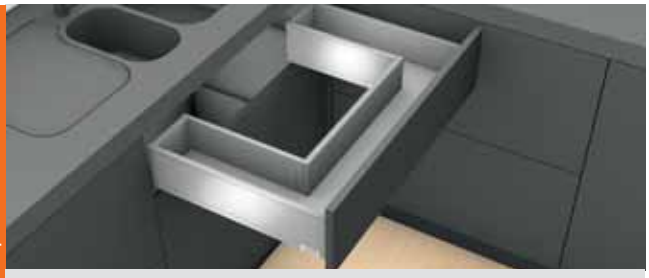
Wraparound Sink Drawer



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Silk White V1 Packaging

Ordering LEGRABOX is easy with V1 packaging that includes all parts needed to start building a drawer.

***Silk white coming soon**

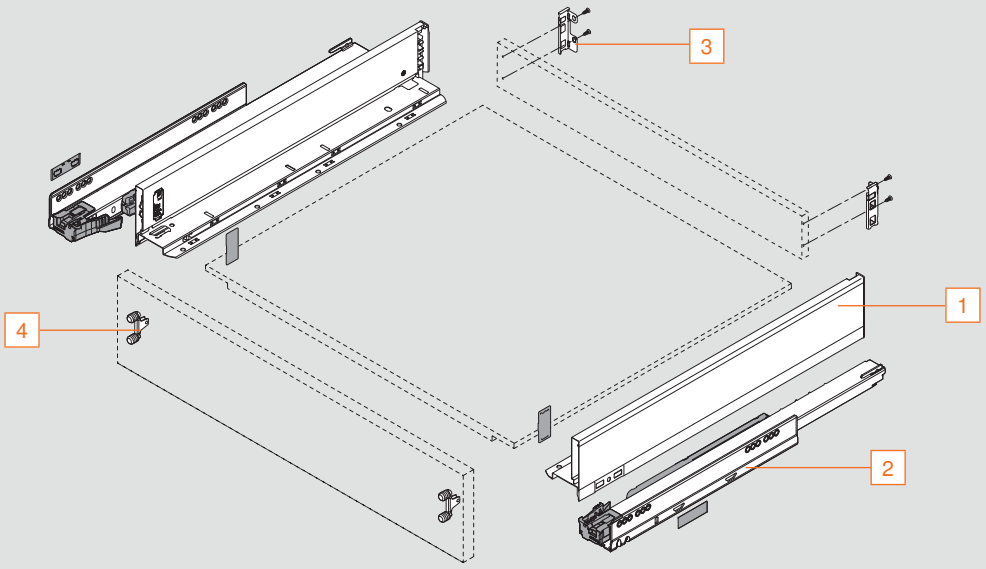
Drawer set includes:

1) 1 pair of drawer profiles
* Color coordinated cover caps included in a drawer profile box inside the kit

2) 1 pair of cabinet profiles

3) 1 pair of rear fixing brackets

4) 1 set of front fixing brackets



125 lb LEGRABOX Silk White Drawer Sets	
Reference Number	Description
N Height	
770N45S0S	450 mm (18” Nominal length)
770N50S0S	500 mm (20” Nominal length)
770N55S0S	550 mm (22” Nominal length)
M Height	
770M27S0S	270 mm (11” Nominal length)
770M35S0S	350 mm (14” Nominal length)
770M40S0S	400 mm (16” Nominal length)
770M45S0S	450 mm (18” Nominal length)
770M50S0S	500 mm (20” Nominal length)
770M55S0S	550 mm (22” Nominal length)
K Height	
770K35S0S	350 mm (14” Nominal length)
770K40S0S	400 mm (16” Nominal length)
770K45S0S	450 mm (18” Nominal length)
770K50S0S	500 mm (20” Nominal length)
770K55S0S	550 mm (22” Nominal length)
C Height	
770C27S0S	270 mm (11” Nominal length)
770C35S0S	350 mm (14” Nominal length)

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125 lb LEGRABOX Silk White Drawer Sets	
Reference Number	Description
C Height	
770C40S0S	400 mm (16” Nominal length)
770C45S0S	450 mm (18” Nominal length)
770C50S0S	500 mm (20” Nominal length)
770C55S0S	550 mm (22” Nominal length)
F Height	
770F40S0S	400 mm (16” Nominal length)
770F45S0S	450 mm (18” Nominal length)
770F50S0S	500 mm (20” Nominal length)
770F55S0S	550 mm (22” Nominal length)
170 lb LEGRABOX Silk White Drawer Sets	
Reference Number	Description
M Height	
773M45S0S	450 mm (18” Nominal length)
773M50S0S	500 mm (20” Nominal length)
773M55S0S	550 mm (22” Nominal length)
773M60S0S	600 mm (24” Nominal length)
773M65S0S	650 mm (26” Nominal length)
K Height	
773K45S0S	450 mm (18” Nominal length)
773K50S0S	500 mm (20” Nominal length)
773K55S0S	550 mm (22” Nominal length)
C Height	
773C45S0S	450 mm (18” Nominal length)
773C50S0S	500 mm (20” Nominal length)
773C55S0S	550 mm (22” Nominal length)
773C60S0S	600 mm (24” Nominal length)
773C65S0S	650 mm (26” Nominal length)
F Height	
773F45S0S	450 mm (18” Nominal length)
773F50S0S	500 mm (20” Nominal length)
773F55S0S	550 mm (22” Nominal length)
773F65S0S	650 mm (26” Nominal length)

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Orion Gray V1 Packaging

Ordering LEGRABOX is easy with V1 packaging that includes all parts needed to start building a drawer.

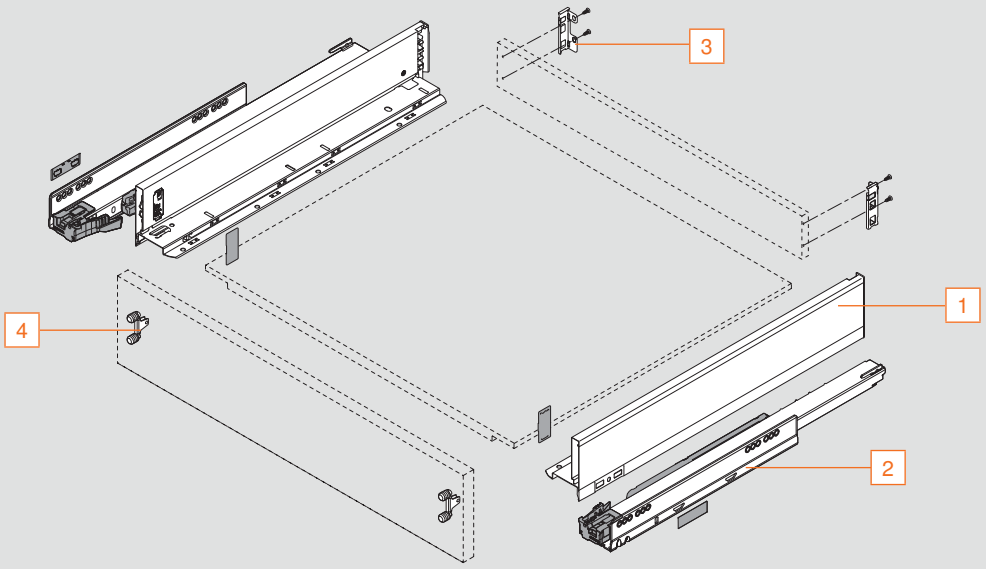
Drawer set includes:

1) 1 pair of drawer profiles
* Color coordinated cover caps included in a drawer profile box inside the kit

2) 1 pair of cabinet profiles

3) 1 pair of rear fixing brackets

4) 1 set of front fixing brackets



125 lb LEGRABOX Orion Gray Drawer Sets	
Reference Number	Description
N Height	
770N45S0S	450 mm (18” Nominal length)
770N50S0S	500 mm (20” Nominal length)
770N55S0S	550 mm (22” Nominal length)
M Height	
770M27S0S	270 mm (11” Nominal length)
770M35S0S	350 mm (14” Nominal length)
770M40S0S	400 mm (16” Nominal length)
770M45S0S	450 mm (18” Nominal length)
770M50S0S	500 mm (20” Nominal length)
770M55S0S	550 mm (22” Nominal length)
K Height	
770K35S0S	350 mm (14” Nominal length)
770K40S0S	400 mm (16” Nominal length)
770K45S0S	450 mm (18” Nominal length)
770K50S0S	500 mm (20” Nominal length)
770K55S0S	550 mm (22” Nominal length)
C Height	
770C27S0S	270 mm (11” Nominal length)
770C35S0S	350 mm (14” Nominal length)

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125 lb LEGRABOX Orion Gray Drawer Sets	
Reference Number	Description
C Height	
770C40S0S	400 mm (16” Nominal length)
770C45S0S	450 mm (18” Nominal length)
770C50S0S	500 mm (20” Nominal length)
770C55S0S	550 mm (22” Nominal length)
F Height	
770F40S0S	400 mm (16” Nominal length)
770F45S0S	450 mm (18” Nominal length)
770F50S0S	500 mm (20” Nominal length)
770F55S0S	550 mm (22” Nominal length)
170 lb LEGRABOX Orion Gray Drawer Sets	
Reference Number	Description
M Height	
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773M50S0S	500 mm (20” Nominal length)
773M55S0S	550 mm (22” Nominal length)
773M60S0S	600 mm (24” Nominal length)
773M65S0S	650 mm (26” Nominal length)
K Height	
773K45S0S	450 mm (18” Nominal length)
773K50S0S	500 mm (20” Nominal length)
773K55S0S	550 mm (22” Nominal length)
C Height	
773C45S0S	450 mm (18” Nominal length)
773C50S0S	500 mm (20” Nominal length)
773C55S0S	550 mm (22” Nominal length)
773C60S0S	600 mm (24” Nominal length)
773C65S0S	650 mm (26” Nominal length)
F Height	
773F45S0S	450 mm (18” Nominal length)
773F50S0S	500 mm (20” Nominal length)
773F55S0S	550 mm (22” Nominal length)
773F65S0S	650 mm (26” Nominal length)

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Stainless Steel V1 Packaging

Ordering LEGRABOX is easy with V1 packaging that includes all parts needed to start building a drawer.

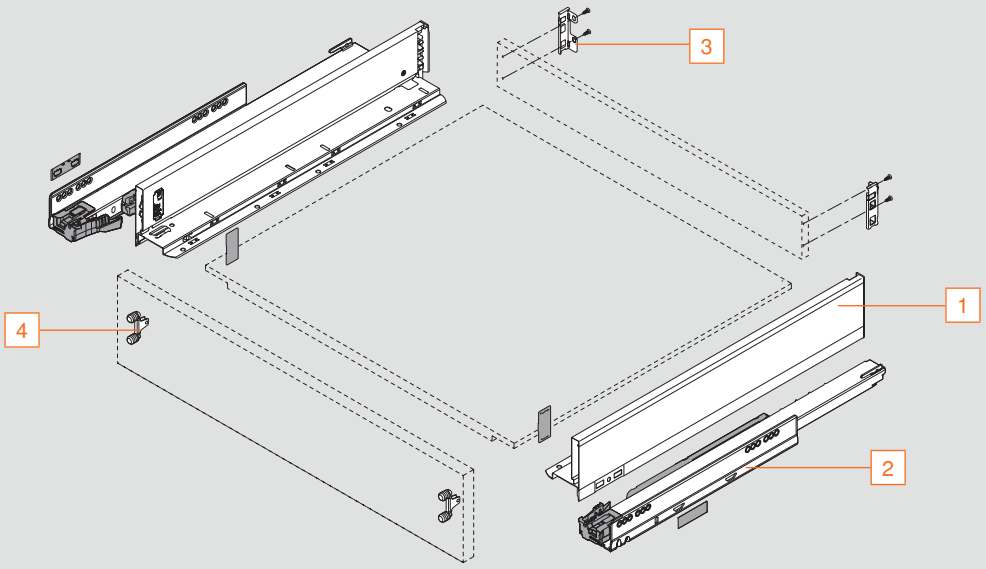
Drawer set includes:

1) 1 pair of drawer profiles
* Color coordinated cover caps included in a drawer profile box inside the kit

2) 1 pair of cabinet profiles

3) 1 pair of rear fixing brackets

4) 1 set of front fixing brackets



125 lb LEGRABOX Stainless Steel Drawer Sets	
Reference Number	Description
N Height	
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770N50S0I	500 mm (20” Nominal length)
770N55S0I	550 mm (22” Nominal length)
M Height	
770M27S0I	270 mm (11” Nominal length)
770M35S0I	350 mm (14” Nominal length)
770M40S0I	400 mm (16” Nominal length)
770M45S0I	450 mm (18” Nominal length)
770M50S0I	500 mm (20” Nominal length)
770M55S0I	550 mm (22” Nominal length)
K Height	
770K35S0I	350 mm (14” Nominal length)
770K40S0I	400 mm (16” Nominal length)
770K45S0I	450 mm (18” Nominal length)
770K50S0I	500 mm (20” Nominal length)
770K55S0I	550 mm (22” Nominal length)
C Height	
770C27S0I	270 mm (11” Nominal length)
770C35S0I	350 mm (14” Nominal length)

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125 lb LEGRABOX Stainless Steel Drawer Sets	
Reference Number	Description
C Height	
770C40S0I	400 mm (16” Nominal length)
770C45S0I	450 mm (18” Nominal length)
770C50S0I	500 mm (20” Nominal length)
770C55S0I	550 mm (22” Nominal length)
F Height	
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770F45S0I	450 mm (18” Nominal length)
770F50S0I	500 mm (20” Nominal length)
770F55S0I	550 mm (22” Nominal length)
170 lb LEGRABOX Stainless Steel Drawer Sets	
Reference Number	Description
M Height	
773M45S0I	450 mm (18” Nominal length)
773M50S0I	500 mm (20” Nominal length)
773M55S0I	550 mm (22” Nominal length)
773M60S0I	600 mm (24” Nominal length)
773M65S0I	650 mm (26” Nominal length)
K Height	
773K45S0I	450 mm (18” Nominal length)
773K50S0I	500 mm (20” Nominal length)
773K55S0I	550 mm (22” Nominal length)
C Height	
773C45S0I	450 mm (18” Nominal length)
773C50S0I	500 mm (20” Nominal length)
773C55S0I	550 mm (22” Nominal length)
773C60S0I	600 mm (24” Nominal length)
773C65S0I	650 mm (26” Nominal length)
F Height	
773F45S0I	450 mm (18” Nominal length)
773F50S0I	500 mm (20” Nominal length)
773F55S0I	550 mm (22” Nominal length)
773F65S0I	650 mm (26” Nominal length)

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LEGRABOX

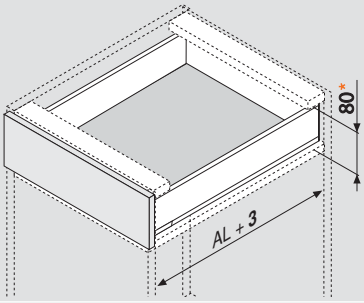
N Height Drawer

Application

Features

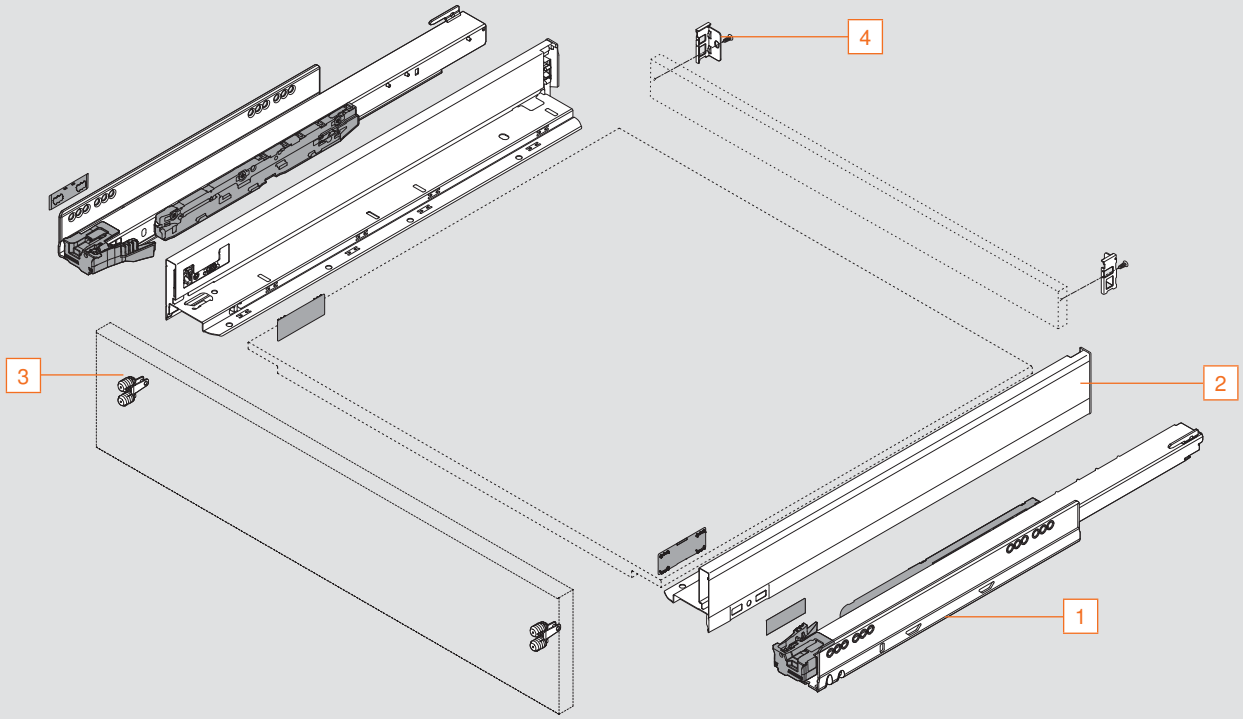
- Full extension drawer system with BLUMOTION
- Smooth running action
- Two-dimensional drawer front adjustment
- Static load capacity of 125 lb
- Drawer profile height **66.5** (2-5/8")
- Compatible with TIP-ON BLUMOTION* and SERVO-DRIVE
- **Silk white coming soon**

Space Requirements



AL = Actual cabinet profile length
*Minimum opening height based on **3** (1/8") clearance

Components



NOTE: Parts identified on right page

***TIP-ON BLUMOTION:** Enables drawers to be opened with a light touch to the front and retain BLUMOTION soft closing action

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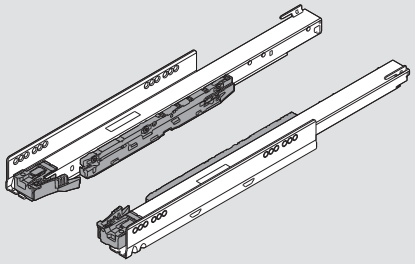
Cabinet and drawer profile sets

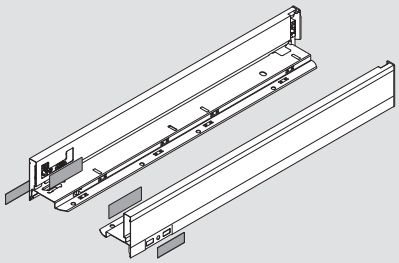
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap
- Specify color when ordering: Orion gray (OG-M), Silk white (SW-M)

1 Cabinet profile



2 Drawer profile



Stainless steel (INGL)
Orion gray (OG-M)
Silk white (SW-M)

Nominal length	Actual cabinet profile length	125 lb	Orion gray/Silk white	Stainless steel
18"	**450** (17-11/16")	**750.4501S**	**770N4502S**	**770N4502I**
20"	**500** (19-11/16")	**750.5001S**	**770N5002S**	**770N5002I**
22"	**550** (21-5/8")	**750.5501S**	**770N5502S**	**770N5502I**
Installation wood screw		**707N**	**612TH**	**612TH**
Installation system screw		**661.1300.HG**		

Front fixing bracket

3

EXPANDO

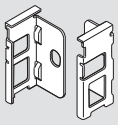
- Two required per drawer

	Part no.
EXPANDO	**ZF7N70E2**
Screw-on*	**ZF7N7002**

*Use of #6 x 5/8" wood screw is recommended

Rear fixing bracket set

4



Set includes:

- Left and right bracket
- Orion gray (OG-M) or Silk white (SW-M) Specify color when ordering

Orion gray (OG-M)
Silk white (SW-M)

	Part no.
Rear fixing bracket set	**ZB7N000S**
Installation screw	**612TH**

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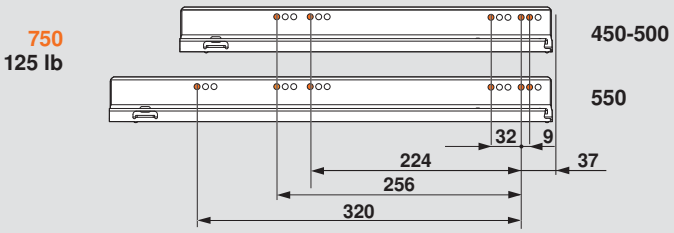
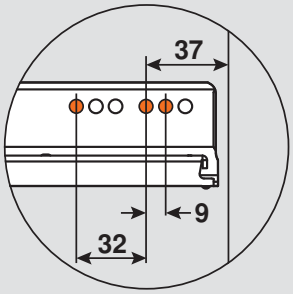
Cabinet profile installation





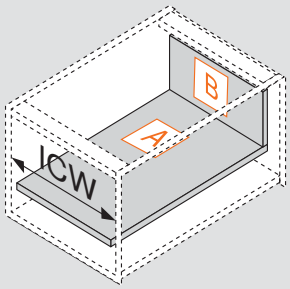
Profile mounting position detail

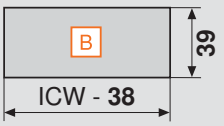
NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

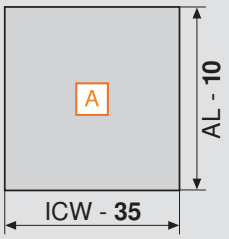
Cutting dimensions for bottom and back

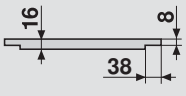
A **Drawer bottom**
Width = Inside cabinet width minus **35** (1-3/8")
Length = Actual cabinet profile length minus **10** (13/32")

B **Drawer back**
Width = Inside cabinet width minus **38** (1-1/2")
Height = **39** (1-17/32")









notch dimensions

AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use **16** (5/8") material for bottom and back

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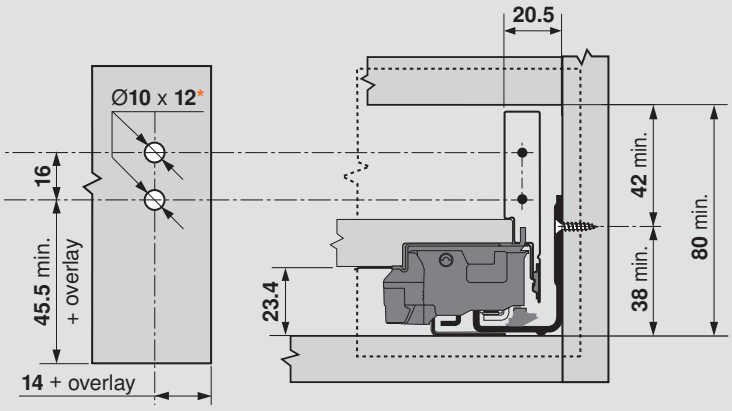
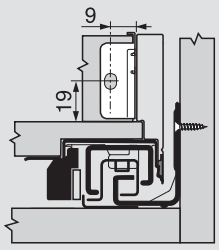
Front fixing bracket installation



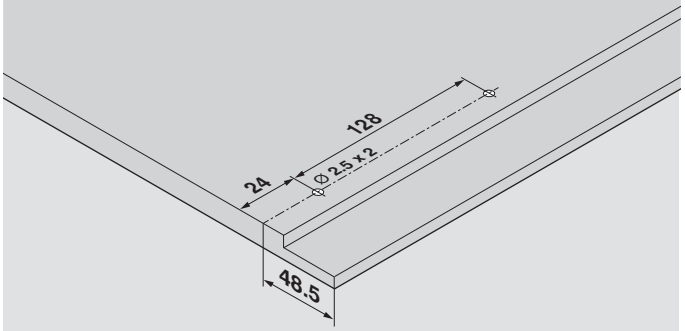
NOTE: For full drawer assembly see page 9

*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø**2** x **2.5**

Rear fixing bracket installation



Bottom boring distance



Pre-bore dimension Ø **2.5** x **2**

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LEGRABOX

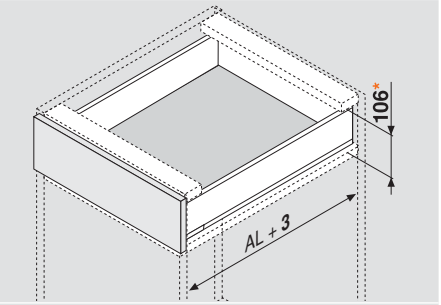
M Height Drawer

Application

Features

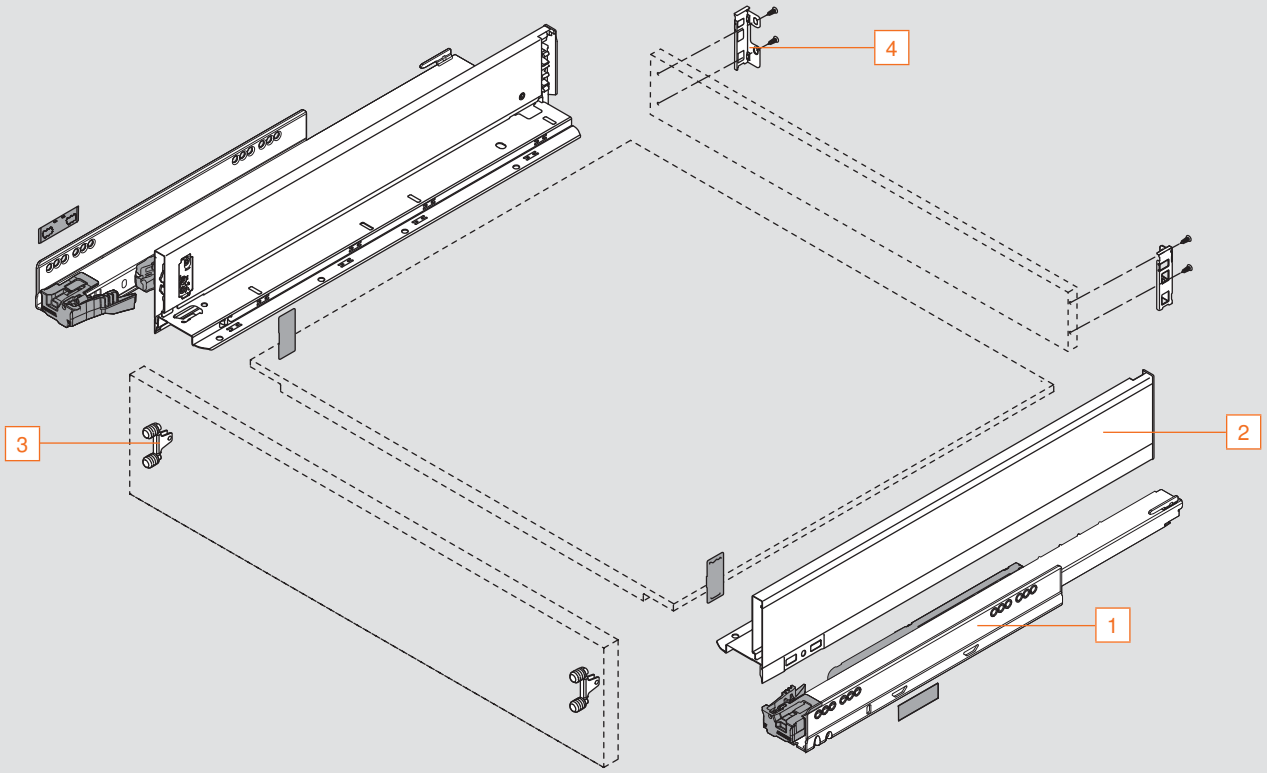
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Static load capacity of 125 lb and 170 lb
- Drawer profile height **90.5** (3-9/16")
- Compatible with TIP-ON BLUMOTION* and SERVO-DRIVE
- **Silk white coming soon**

Space Requirements



AL = Actual cabinet profile length
*Minimum opening height based on **3** (1/8") clearance

Components



NOTE: Parts identified on right page

***TIP-ON BLUMOTION:** Enables drawers to be opened with a light touch to the front and retain BLUMOTION soft closing action

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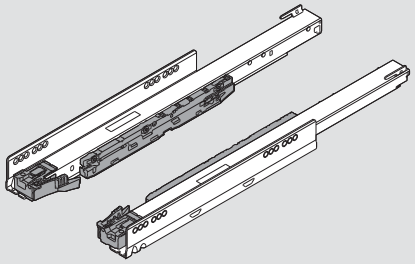
Cabinet and drawer profile sets

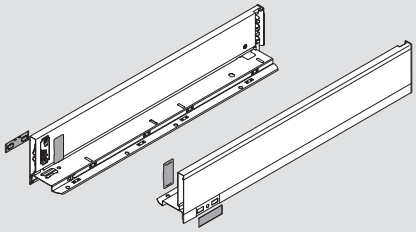
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap
- Specify color when ordering: Orion gray (OG-M), Silk white (SW-M)

1 Cabinet profile



2 Drawer profile



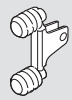
Stainless steel (INGL)
Orion gray (OG-M)
Silk white (SW-M)

Nominal length	Actual cabinet profile length	125 lb	170 lb	Orion gray/Silk white	Stainless steel
11"	**270** (10-5/8")	**750.2701S**		**770M2702S**	**770M2702I**
14"	**350** (13-3/4")	**750.3501S**		**770M3502S**	**770M3502I**
16"	**400** (15-3/4")	**750.4001S**		**770M4002S**	**770M4002I**
18"	**450** (17-11/16")	**750.4501S**	**753.4501S**	**770M4502S**	**770M4502I**
20"	**500** (19-11/16")	**750.5001S**	**753.5001S**	**770M5002S**	**770M5002I**
22"	**550** (21-5/8")	**750.5501S**	**753.5501S**	**770M5502S**	**770M5502I**
24"	**600** (23-5/8")		**753.6001S**	**770M6002S**	**770M6002I**
26"	**650** (25-9/16")		**753.6501S**	**770M6502S**	**770M6502I**
Installation wood screw		**707N**	**707N**	**612TH**	**612TH**
Installation system screw		**661.1300.HG**	**661.1300.HG**		

Front fixing bracket

3

EXPANDO



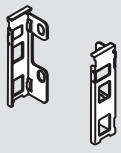
- Two required per drawer

	Part no.
EXPANDO	**ZF7M70E2**
Screw-on*	**ZF7M7002**

*Use of #6 x 5/8" wood screw is recommended

Rear fixing bracket set

4



Set includes:

- Left and right bracket
- Orion gray (OG-M) or Silk white (SW-M) Specify color when ordering

Orion gray (OG-M)
Silk white (SW-M)

	Part no.
Rear fixing bracket set	**ZB7M000S**
Installation screw	**612TH**

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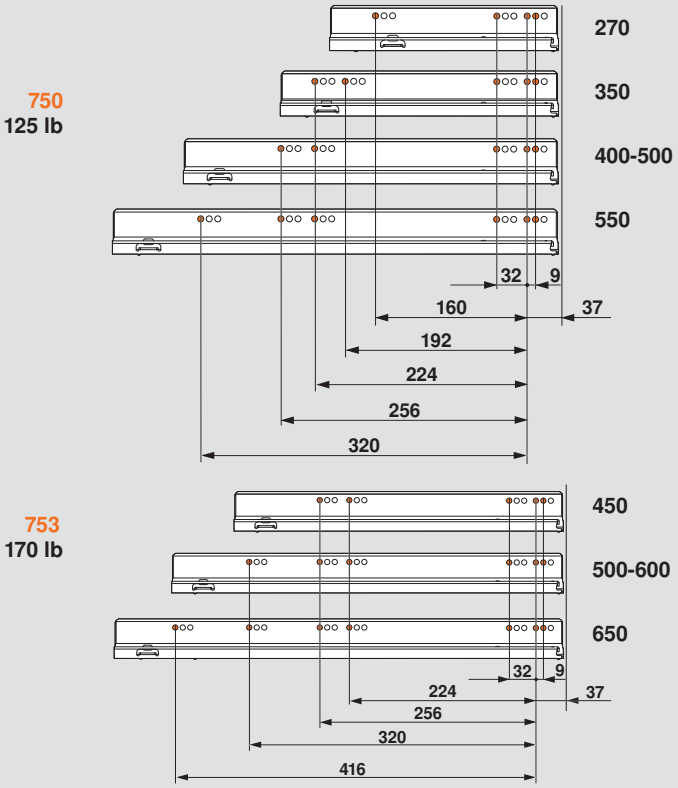
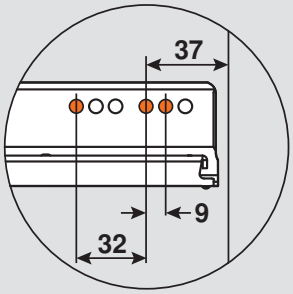
Cabinet profile installation



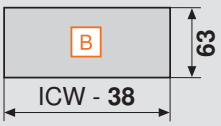


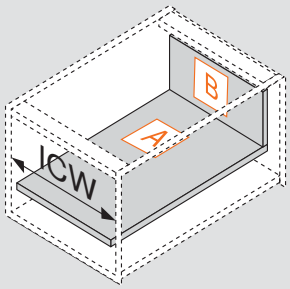
NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

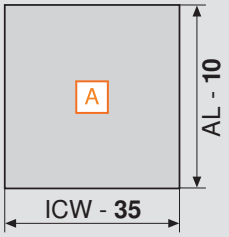
Cutting dimensions for bottom and back

A **Drawer bottom**
Width = Inside cabinet width minus **35** (1-3/8")
Length = Actual cabinet profile length minus **10** (13/32")

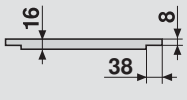
B **Drawer back**
Width = Inside cabinet width minus **38** (1-1/2")
Height = **63** (1-17/32")







AL = Actual cabinet profile length
ICW = Inside cabinet width



notch dimensions

NOTE: Use **16** (5/8") material for bottom and back

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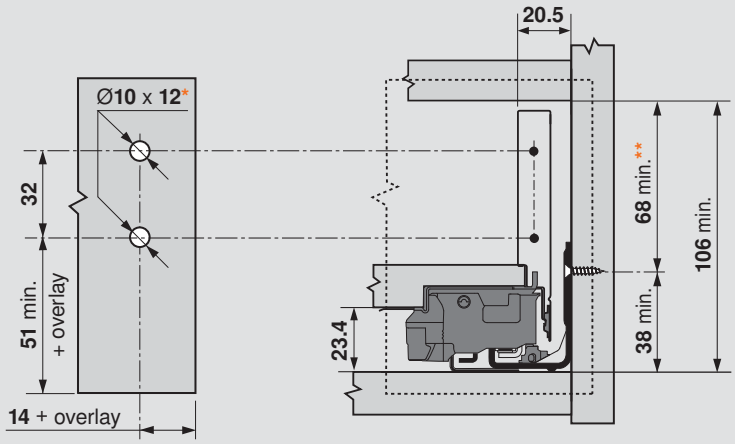
Front fixing bracket installation

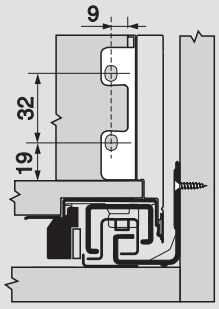


NOTE: For full drawer assembly see page 9

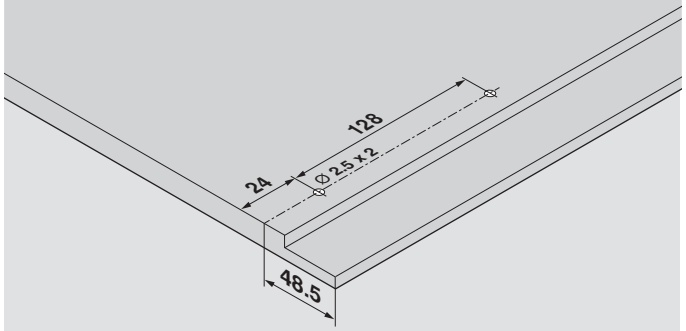
*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø**2** x **2.5**

Includes **2 tilt adjustment

Rear fixing bracket installation



Bottom boring distance



Pre-bore dimension Ø **2.5** x **2**

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LEGRABOX

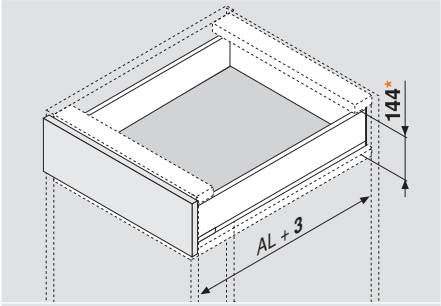
K Height Drawer

Application

Features

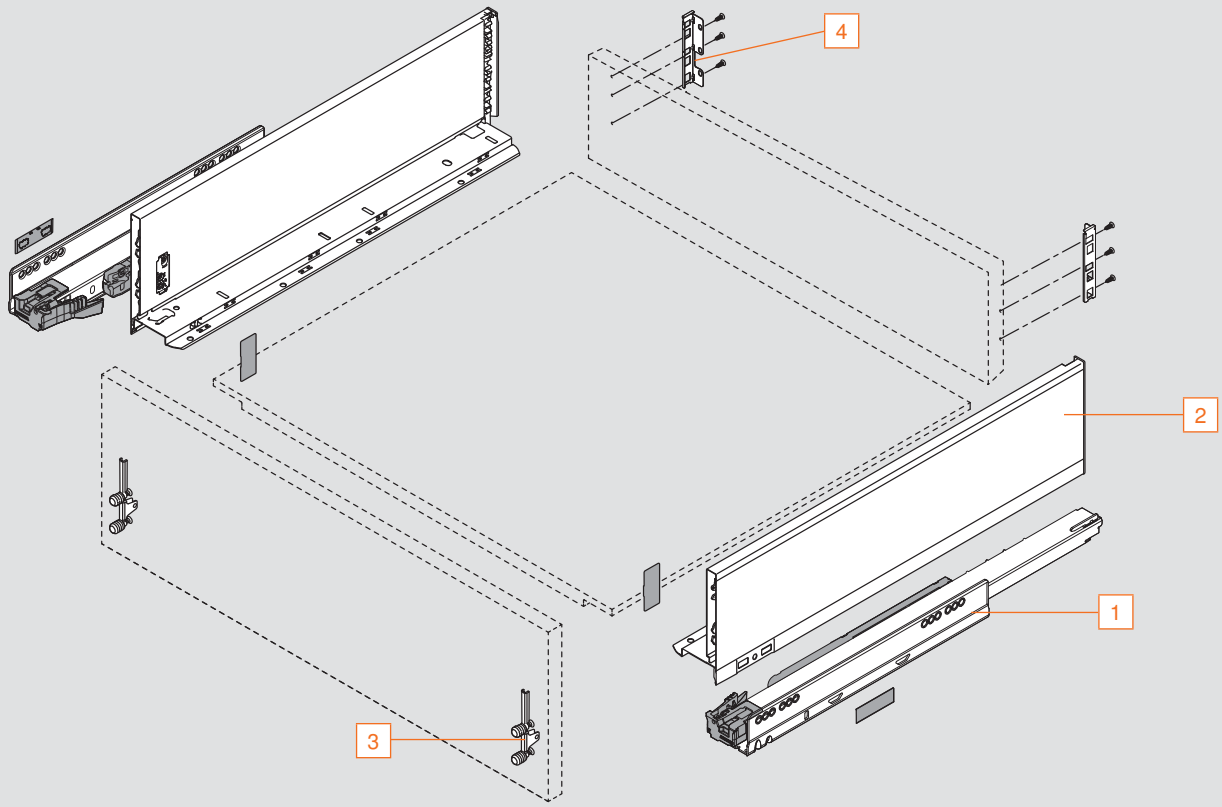
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Static load capacity of 125 lb and 170 lb
- Drawer profile height **128.5** (5-1/16")
- Compatible with TIP-ON BLUMOTION* and SERVO-DRIVE
- **Silk white coming soon**

Space Requirements



AL = Actual cabinet profile length
*Minimum opening height based on **3** (1/8") clearance

Components



NOTE: Parts identified on right page

***TIP-ON BLUMOTION:** Enables drawers to be opened with a light touch to the front and retain BLUMOTION soft closing action

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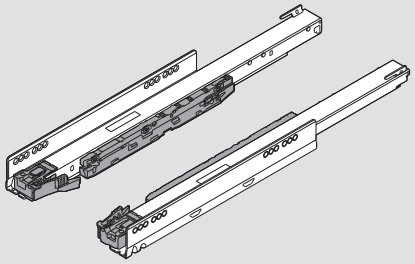
Cabinet and drawer profile sets

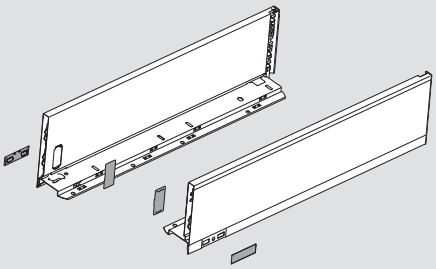
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap
- Specify color when ordering: Orion gray (OG-M), Silk white (SW-M)

1 Cabinet profile



2 Drawer profile



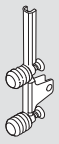
Stainless steel (INGL)
Orion gray (OG-M)
Silk white (SW-M)

Nominal length	Actual cabinet profile length	125 lb	170 lb	Orion gray/Silk white	Stainless steel
14"	**350** (13-3/4")	**750.3501S**		**770K3502S**	**770K3502I**
16"	**400** (15-3/4")	**750.4001S**		**770K4002S**	**770K4002I**
18"	**450** (17-11/16")	**750.4501S**	**753.4501S**	**770K4502S**	**770K4502I**
20"	**500** (19-11/16")	**750.5001S**	**753.5001S**	**770K5002S**	**770K5002I**
22"	**550** (21-5/8")	**750.5501S**	**753.5501S**	**770K5502S**	**770K5502I**
Installation wood screw		**707N**	**707N**	**612TH**	**612TH**
Installation system screw		**661.1300.HG**	**661.1300.HG**		

Front fixing bracket

3

EXPANDO



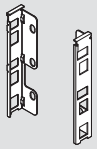
- Two required per drawer

	Part no.
EXPANDO	**ZF7K70E2**
Screw-on*	**ZF7K7002**

*Use of #6 x 5/8" wood screw is recommended

Rear fixing bracket set

4



Set includes:

- Left and right bracket
- Orion gray (OG-M) or Silk white (SW-M) Specify color when ordering

Orion gray (OG-M)
Silk white (SW-M)

	Part no.
Rear fixing bracket set	**ZB7K000S**
Installation screw	**612TH**

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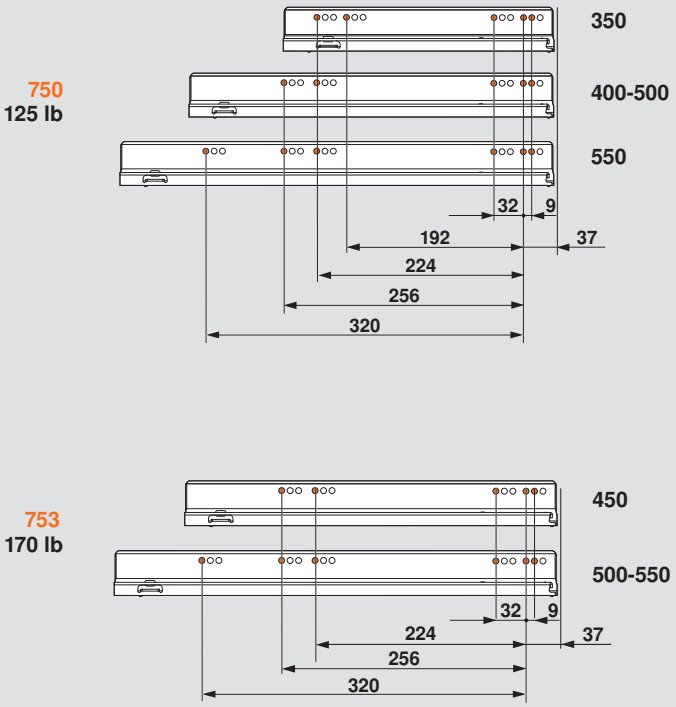
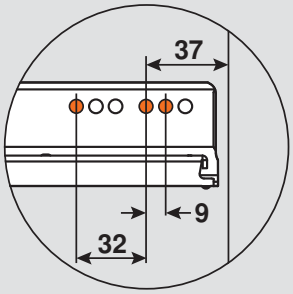
Cabinet profile installation



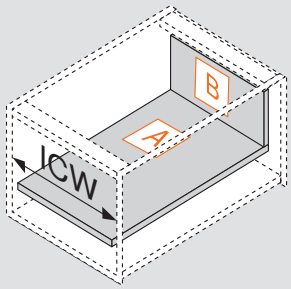


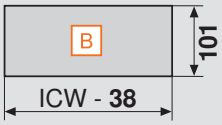
NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

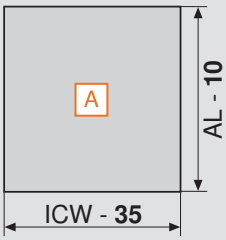
Cutting dimensions for bottom and back

A **Drawer bottom**
Width = Inside cabinet width minus **35** (1-3/8")
Length = Actual cabinet profile length minus **10** (13/32")

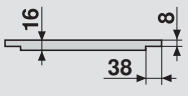
B **Drawer back**
Width = Inside cabinet width minus **38** (1-1/2")
Height = **101** (3-31/32")







AL = Actual cabinet profile length
ICW = Inside cabinet width



notch dimensions

NOTE: Use **16** (5/8") material for bottom and back

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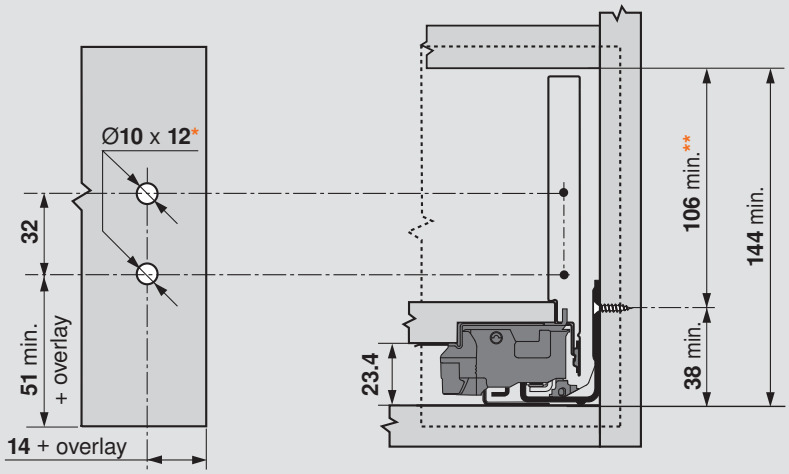
Front fixing bracket installation

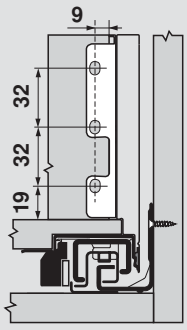


NOTE: For full drawer assembly see page 9

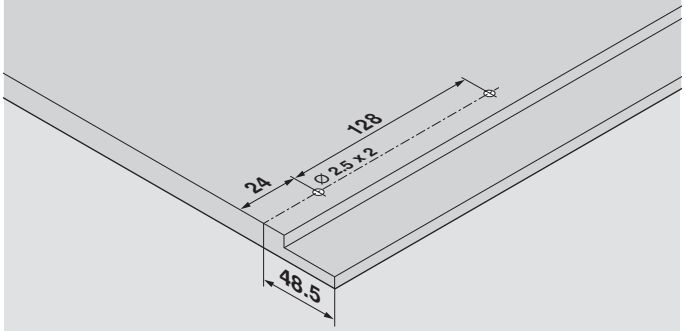
*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø**2** x **2.5**

Includes **2 tilt adjustment

Rear fixing bracket installation



Bottom boring distance



Pre-bore dimension Ø**2.5** x **2**

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LEGRABOX

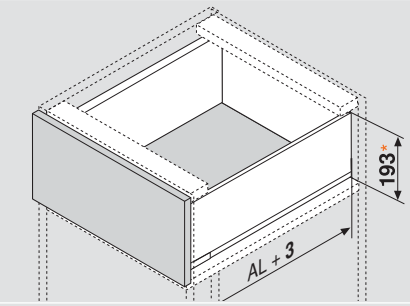
C Height Drawer

Application

Features

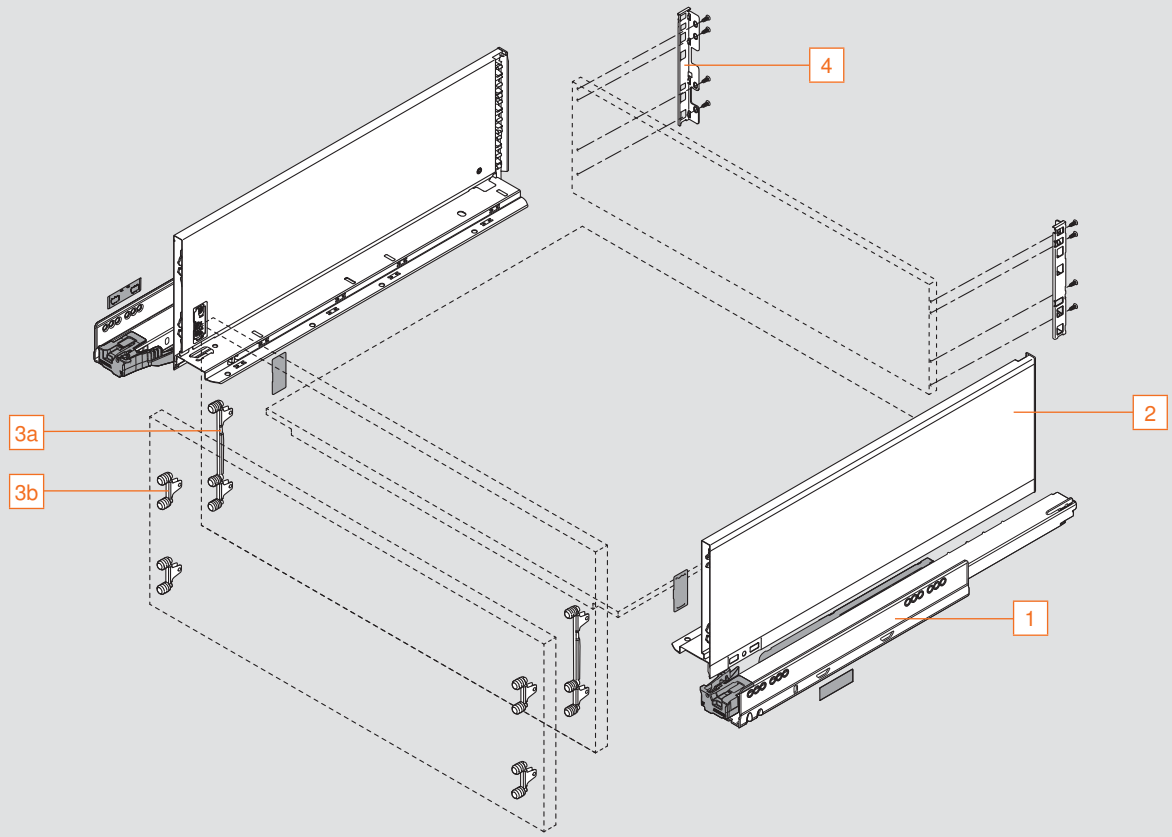
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Static load capacity of 125 lb and 170 lb
- Drawer profile height **177** (7")
- Compatible with TIP-ON BLUMOTION* and SERVO-DRIVE
- **Silk white coming soon**

Space Requirements



AL = Actual cabinet profile length
*Minimum opening height based on **3** (1/8") clearance

Components



NOTE: Parts identified on right page

***TIP-ON BLUMOTION:** Enables drawers to be opened with a light touch to the front and retain BLUMOTION soft closing action

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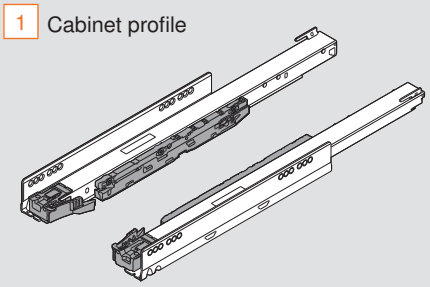
Cabinet and drawer profile sets

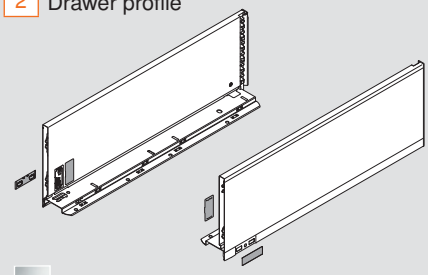
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap
- Specify color when ordering: Orion gray (OG-M), Silk white (SW-M)

1 Cabinet profile



2 Drawer profile



Stainless steel (INGL)
Orion gray (OG-M)
Silk white (SW-M)

Nominal length	Actual cabinet profile length	125 lb	170 lb	Orion gray/Silk white	Stainless steel
11"	**270** (10-5/8")	**750.2701S**		**770C2702S**	**770C2702I**
14"	**350** (13-3/4")	**750.3501S**		**770C3502S**	**770C3502I**
16"	**400** (15-3/4")	**750.4001S**		**770C4002S**	**770C4002I**
18"	**450** (17-11/16")	**750.4501S**	**753.4501S**	**770C4502S**	**770C4502I**
20"	**500** (19-11/16")	**750.5001S**	**753.5001S**	**770C5002S**	**770C5002I**
22"	**550** (21-5/8")	**750.5501S**	**753.5501S**	**770C5502S**	**770C5502I**
24"	**600** (23-5/8")		**753.6001S**	**770C6002S**	**770C6002I**
26"	**650** (25-9/16")		**753.6501S**	**770C6502S**	**770C6502I**
Installation wood screw		**707N**	**707N**	**612TH**	**612TH**
Installation system screw		**661.1300.HG**	**661.1300.HG**		

Front fixing bracket options

EXPANDO

3a

- Two C brackets required per drawer

	Part no.
EXPANDO	**ZF7C70E2**
Screw-on*	**ZF7C7002**

3b **OR**

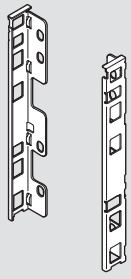
- Four M brackets required per drawer

	Part no.
EXPANDO	**ZF7M70E2**
Screw-on*	**ZF7M7002**

*Use of #6 x 5/8" wood screw recommended

Rear fixing bracket set

4



Set includes:

- Left and right bracket
- Orion gray (OG-M) or Silk white (SW-M) Specify color when ordering

Orion gray (OG-M)
Silk white (SW-M)

	Part no.
Rear fixing bracket set	**ZB7C000S**
Installation screw	**612TH**

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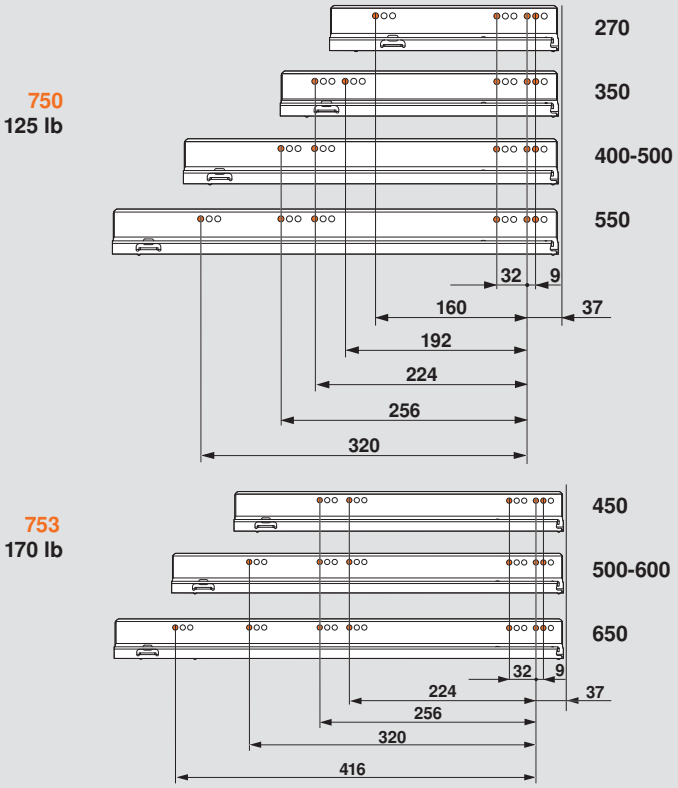
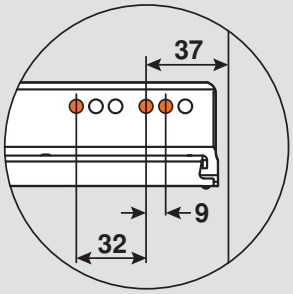
Cabinet profile installation



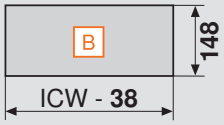


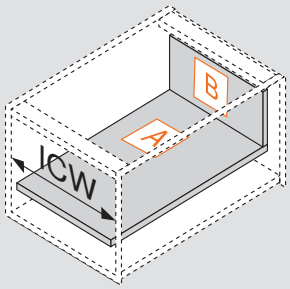
NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

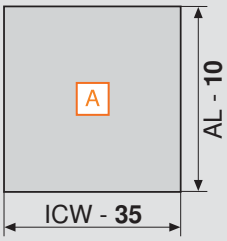
Cutting dimensions for bottom and back

A **Drawer bottom**
Width = Inside cabinet width minus **35** (1-3/8")
Length = Actual cabinet profile length minus **10** (13/32")

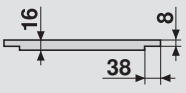
B **Drawer back**
Width = Inside cabinet width minus **38** (1-1/2")
Height = **148** (5-13/16")







AL = Actual cabinet profile length
ICW = Inside cabinet width



notch dimensions

NOTE: Use **16** (5/8") material for bottom and back

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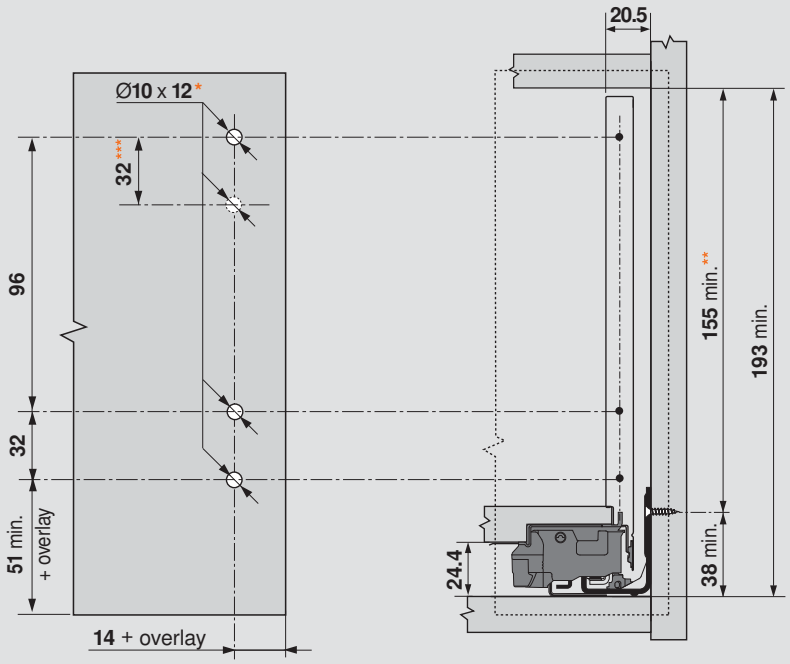
Front fixing bracket installation



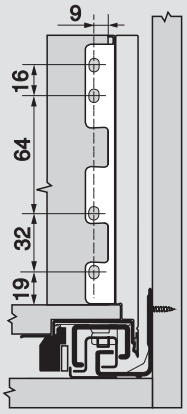
NOTE: For full drawer assembly see page 9

*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø**2** x **2.5**

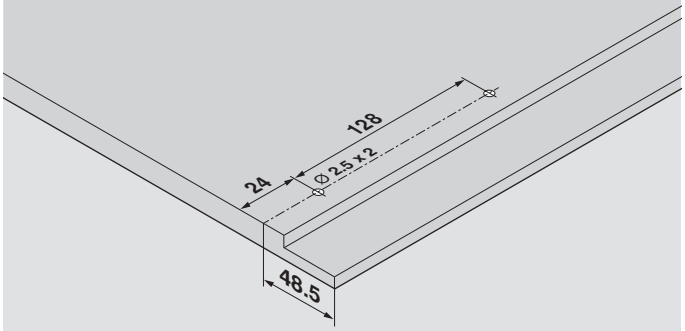
Includes **2 tilt adjustment

***For use with two M brackets

Rear fixing bracket installation



Bottom boring distance



Pre-bore dimension Ø**2.5** x **2**

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LEGRABOX

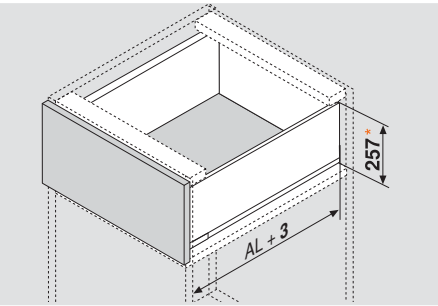
F Height Drawer

Application

Features

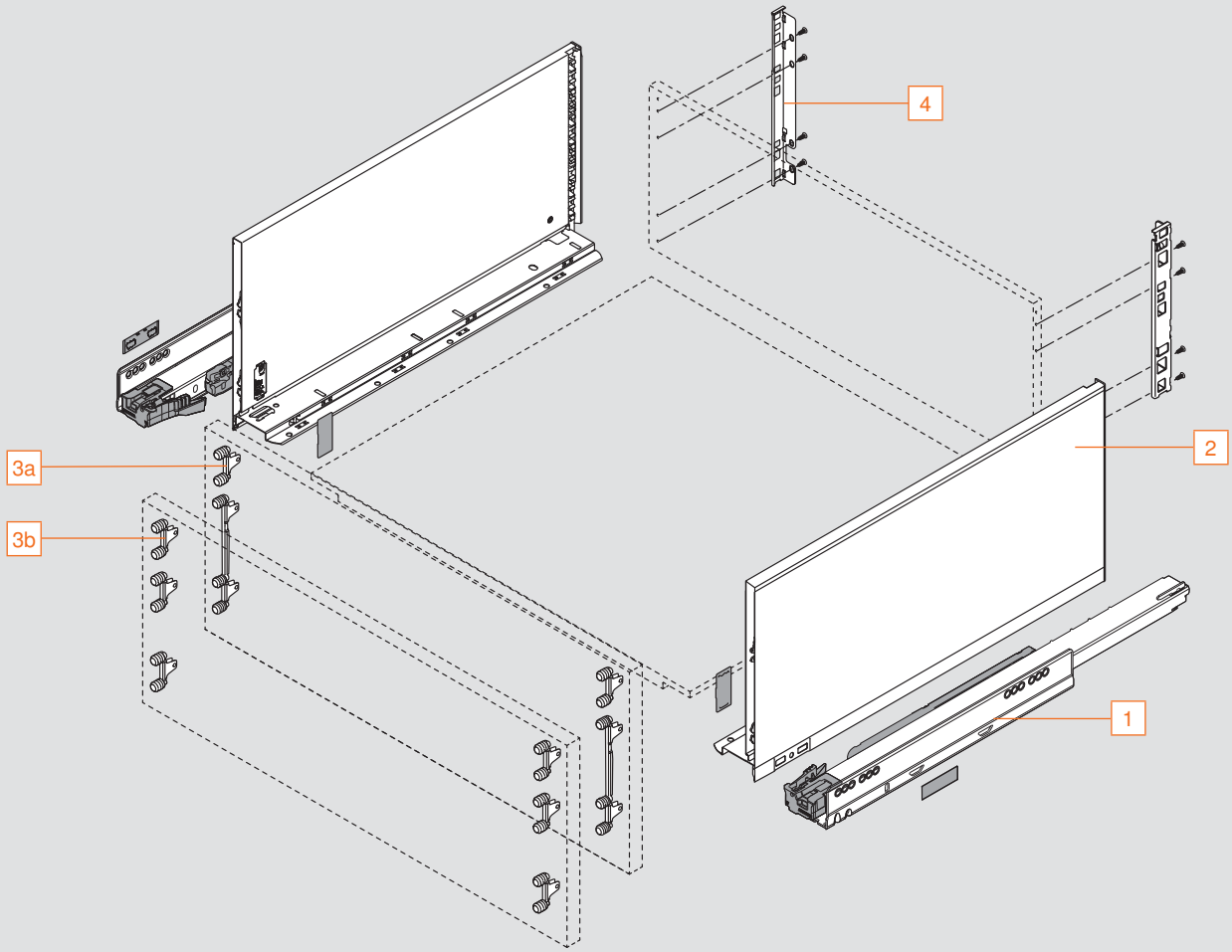
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Static load capacity of 125 lb and 170 lb
- Drawer profile height **241** (9-1/2")
- Compatible with TIP-ON BLUMOTION* and SERVO-DRIVE
- **Silk white coming soon**

Space Requirements



AL = Actual cabinet profile length
*Minimum opening height based on **3** (1/8") clearance

Components



NOTE: Parts identified on right page

***TIP-ON BLUMOTION:** Enables drawers to be opened with a light touch to the front and retain BLUMOTION soft closing action

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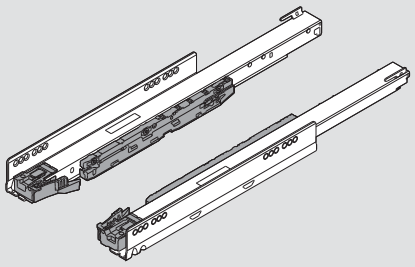
Cabinet and drawer profile sets

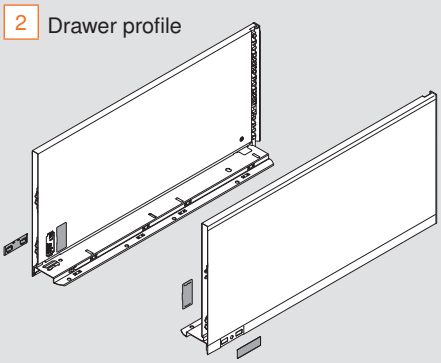
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap
- Specify color when ordering: Orion gray (OG-M), Silk white (SW-M)

1 Cabinet profile



2 Drawer profile



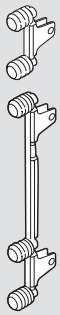
Stainless steel (INGL)
Orion gray (OG-M)
Silk white (SW-M)

Nominal length	Actual cabinet profile length	125 lb	170 lb	Orion gray/Silk white	Stainless steel
16"	**400** (15-3/4")	**750.4001S**		**770F4002S**	**770F4002I**
18"	**450** (17-11/16")	**750.4501S**	**753.4501S**	**770F4502S**	**770F4502I**
20"	**500** (19-11/16")	**750.5001S**	**753.5001S**	**770F5002S**	**770F5002I**
22"	**550** (21-5/8")	**750.5501S**	**753.5501S**	**770F5502S**	**770F5502I**
26"	**650** (25-9/16")		**753.6501S**	**770F6502S**	**770F6502I**
Installation wood screw		**707N**	**707N**	**612TH**	**612TH**
Installation system screw		**661.1300.HG**	**661.1300.HG**		

Front fixing bracket options

EXPANDO

3a



OR

3b

- Two M brackets required per drawer
- Two C brackets required per drawer

	Part no.
EXPANDO	**ZF7M70E2**
Screw-on*	**ZF7M7002**
EXPANDO	**ZF7C70E2**
Screw-on*	**ZF7C7002**

- Six M brackets required per drawer

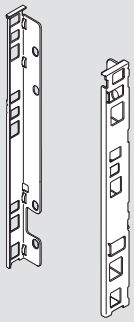
	Part no.
EXPANDO	**ZF7M70E2**
Screw-on*	**ZF7M7002**

*Use of #6 x 5/8" wood screw recommended

NOTE: Top bracket ZFM70E2 provides lateral stability

Rear fixing bracket set

4



Set includes:

- Left and right bracket
- Orion gray (OG-M) or Silk white (SW-M) Specify color when ordering

Orion gray (OG-M)
Silk white (SW-M)

	Part no.
Rear fixing bracket set	**ZB7F000S**
Installation screw	**612TH**

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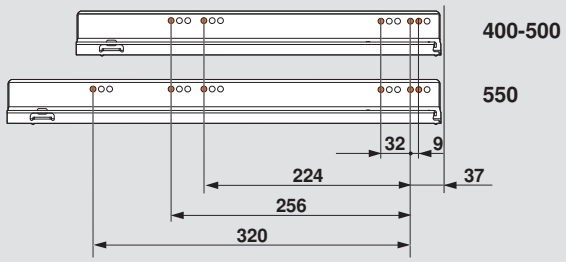
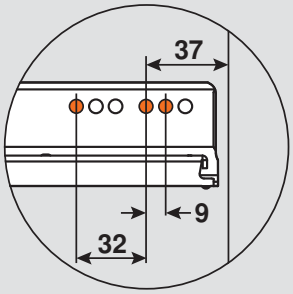
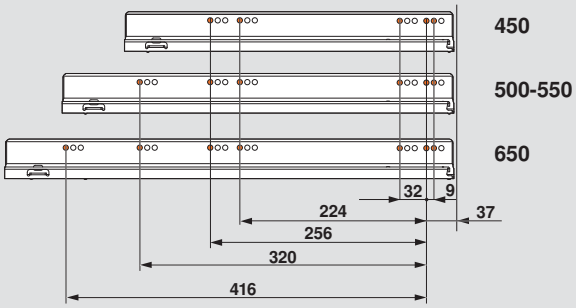
Cabinet profile installation

750
125 lb





753
170 lb

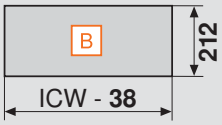


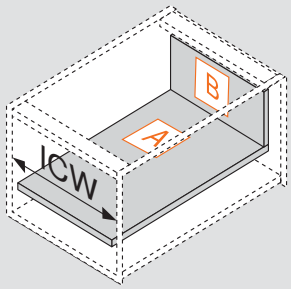
NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

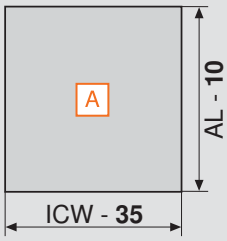
Cutting dimensions for bottom and back

A **Drawer bottom**
Width = Inside cabinet width minus **35** (1-3/8")
Length = Actual cabinet profile length minus **10** (13/32")

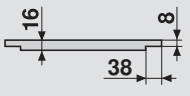
B **Drawer back**
Width = Inside cabinet width minus **38** (1-1/2")
Height = **212** (8-11/32")







AL = Actual cabinet profile length
ICW = Inside cabinet width



notch dimensions

NOTE: Use **16** (5/8") material for bottom and back

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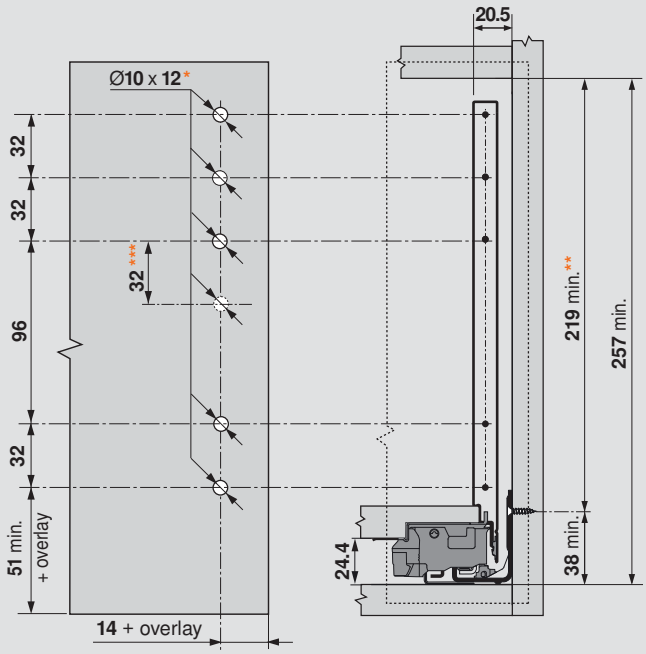
Front fixing bracket installation



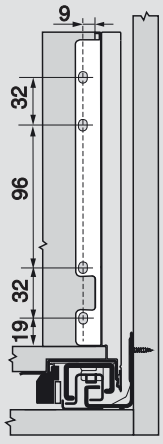
NOTE: For full drawer assembly see page 9

*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø**2** x **2.5**

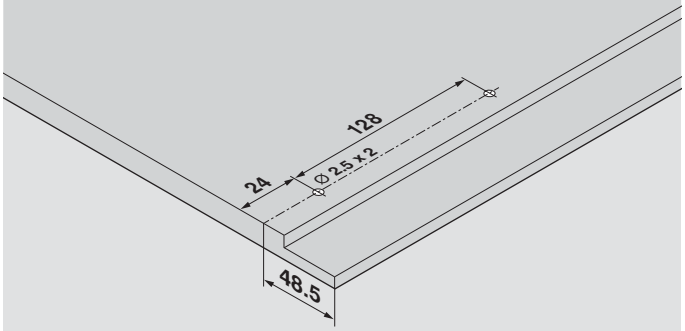
Includes **2 tilt adjustment

***For use with three M brackets

Rear fixing bracket installation



Bottom boring distance



Pre-bore dimension Ø**2.5** x **2**

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LEGRABOX

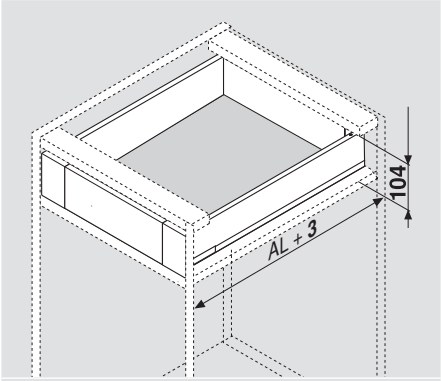
M Height Interior Roll-out

Application

Features

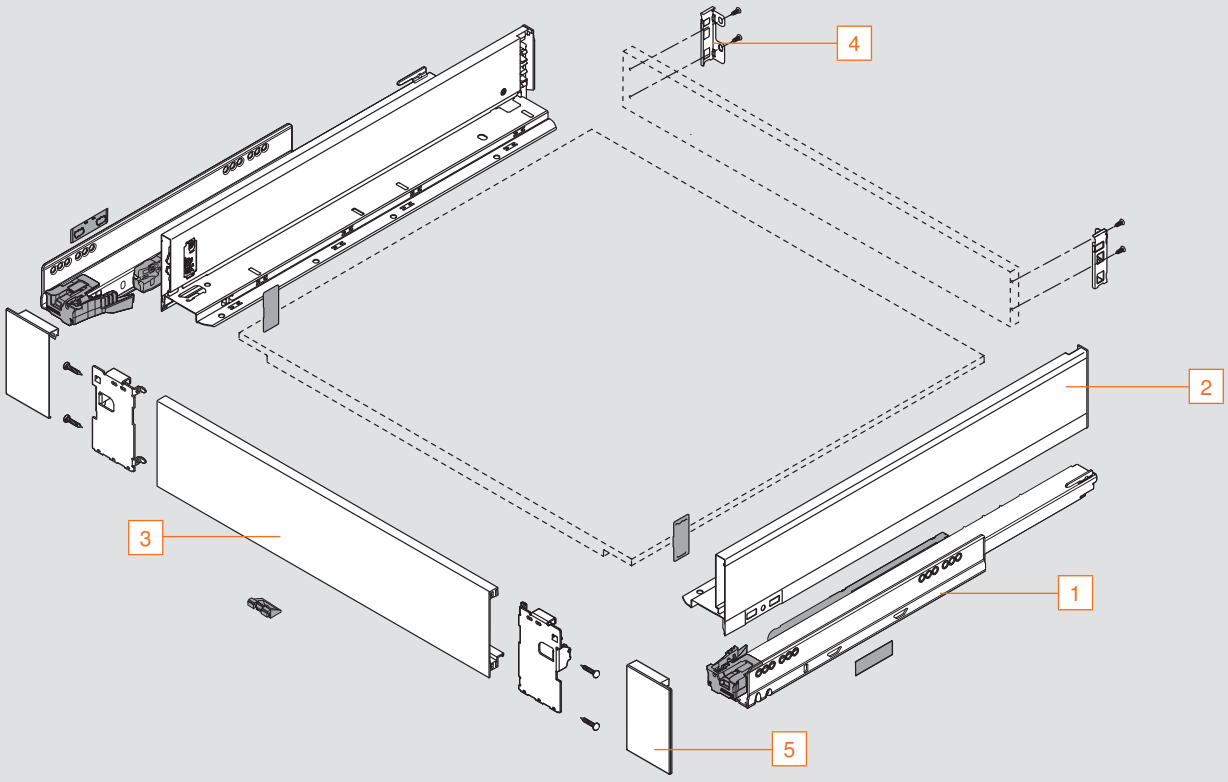
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Static load capacity of 125 lb and 170 lb
- Drawer profile height **90.5** (3-9/16")
- Compatible with TIP-ON BLUMOTION* and SERVO-DRIVE
- **Silk white coming soon**

Space Requirements



AL = Actual cabinet profile length

Components



NOTE: Parts identified on right page

***TIP-ON BLUMOTION:** Enables drawers to be opened with a light touch to the front and retain BLUMOTION soft closing action

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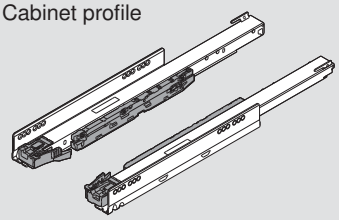
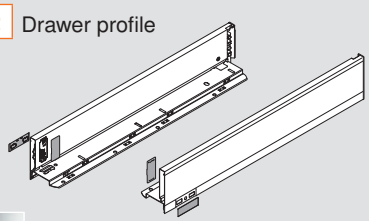
Cabinet and drawer profile sets

Sets include:
- Left and right profile
- Drawer profiles include color coordinated cover cap
- Specify color when ordering: Orion gray (OG-M), Silk white (SW-M)

1 Cabinet profile



2 Drawer profile

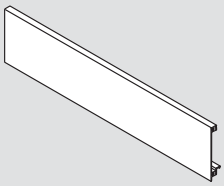


Stainless steel (INGL)
Orion gray (OG-M)
Silk white (SW-M)

Nominal length	Actual cabinet profile length	125 lb	170 lb	Orion gray/ Silk white	Stainless steel
11"	**270** (10-5/8")	**750.2701S**		**770M2702S**	**770M2702I**
14"	**350** (13-3/4")	**750.3501S**		**770M3502S**	**770M3502I**
16"	**400** (15-3/4")	**750.4001S**		**770M4002S**	**770M4002I**
18"	**450** (17-11/16")	**750.4501S**	**753.4501S**	**770M4502S**	**770M4502I**
20"	**500** (19-11/16")	**750.5001S**	**753.5001S**	**770M5002S**	**770M5002I**
22"	**550** (21-5/8")	**750.5501S**	**753.5501S**	**770M5502S**	**770M5502I**
24"	**600** (23-5/8")		**753.6001S**	**770M6002S**	**770M6002I**
26"	**650** (25-9/16")		**753.6501S**	**770M6502S**	**770M6502I**
Installation wood screw		**707N**	**707N**	**612TH**	**612TH**
Installation system screw		**661.1300.HG**	**661.1300.HG**		

Front piece

3



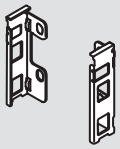
- Length **1043** (41-1/16")
- Cut to size
- Maximum inside cabinet width = **1168** (46")

NOTE: Choose Orion gray (OG-M), Silk white (SW-M) or Brushed nickel (ELN2) on order form

	Part no.
Front piece	**ZV7.1043C01**

Rear fixing bracket set

4



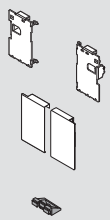
Set includes:
- Left and right bracket
- Orion gray (OG-M) or Silk white (SW-M) Specify color when ordering

Orion gray (OG-M)
Silk white (SW-M)

	Part no.
Rear fixing bracket set	**ZB7M000S**
Installation screw	**612TH**

Interior front fixing bracket set

5



Set includes:
- Left and right front fixing bracket
- Left and right outer cover cap
- Locking piece (Z31A0008)
- Screws
- Orion gray (OG-M) or Silk white (SW-M) Specify color when ordering

	Part no.
Orion gray/Silk white	**ZI7.0MS0**
Stainless steel (INGL)	**ZI7.0MI0**

NOTE: M Height interior front assembly instructions on page 50

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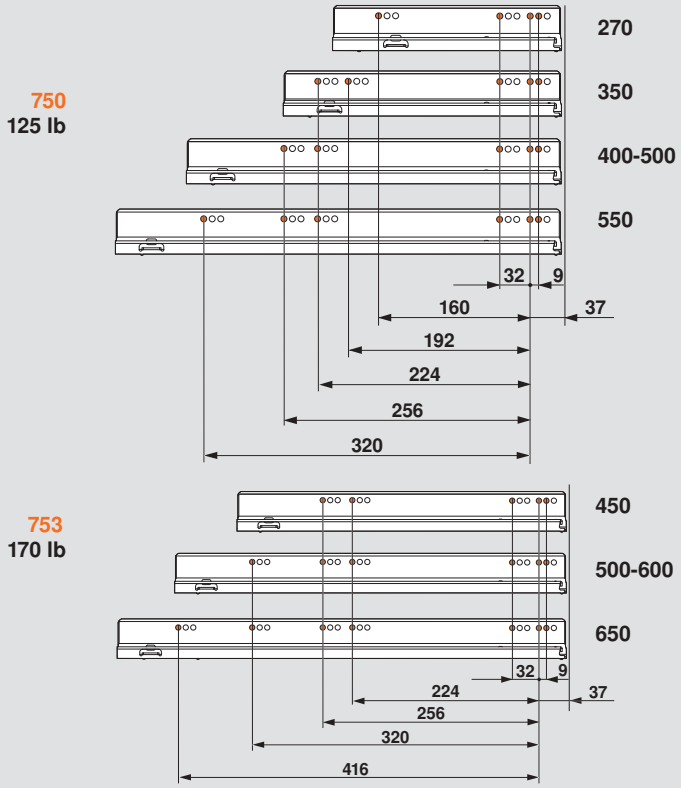
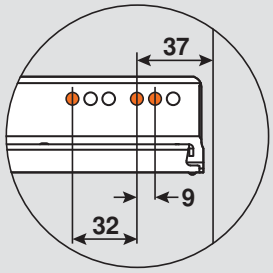
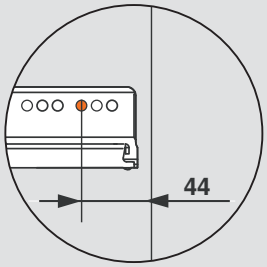
Cabinet profile installation





Profile mounting position detail

NOTE: Cabinet profile mounting position for interior roll-out w/ TIP-ON BLUMOTION

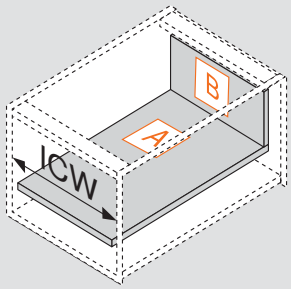


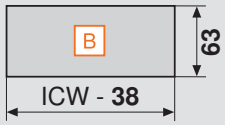
NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

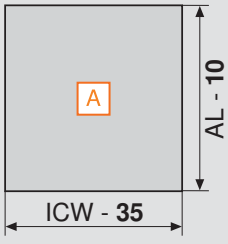
Cutting dimensions for bottom and back

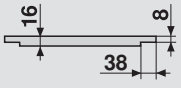
A **Drawer bottom**
Width = Inside cabinet width minus **35** (1-3/8")
Length = Actual cabinet profile length minus **10** (13/32")

B **Drawer back**
Width = Inside cabinet width minus **38** (1-1/2")
Height = **63** (2-15/32")









notch dimensions

AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use **16** (5/8") material for bottom and back

Assembly Aids page 62 | Accessories page 69 | Index page 79

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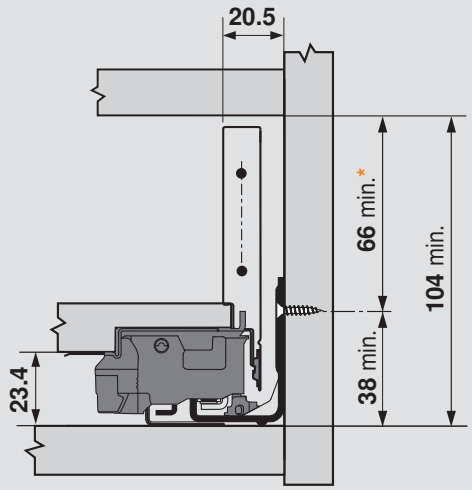
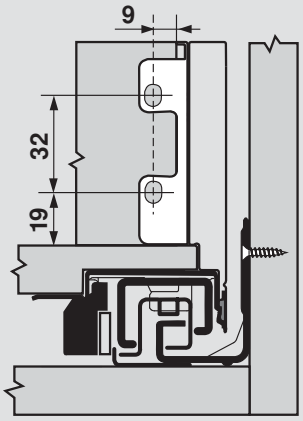
Interior roll-out space requirements



NOTE: For full drawer assembly see page 9 and 50

*Include **2** tilt adjustment

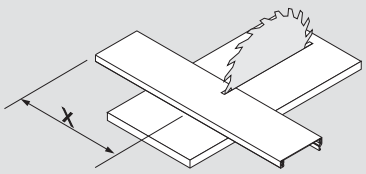
Rear fixing bracket installation



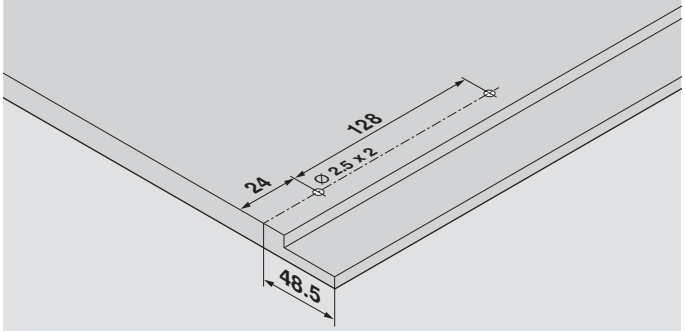
Cutting front piece

Using a metal cutting blade, cut front piece to size.

X = Inside cabinet width minus **126** (5")



Bottom boring distance



Pre-bore dimension Ø**2.5** x **2**

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LEGRABOX

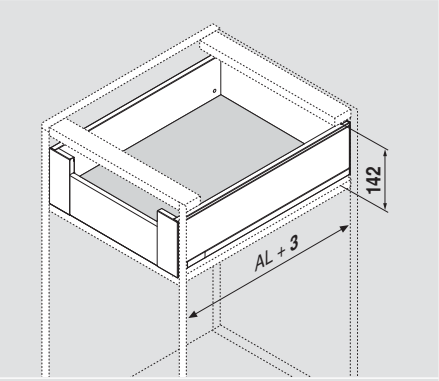
K Height Interior Roll-out

Application

Features

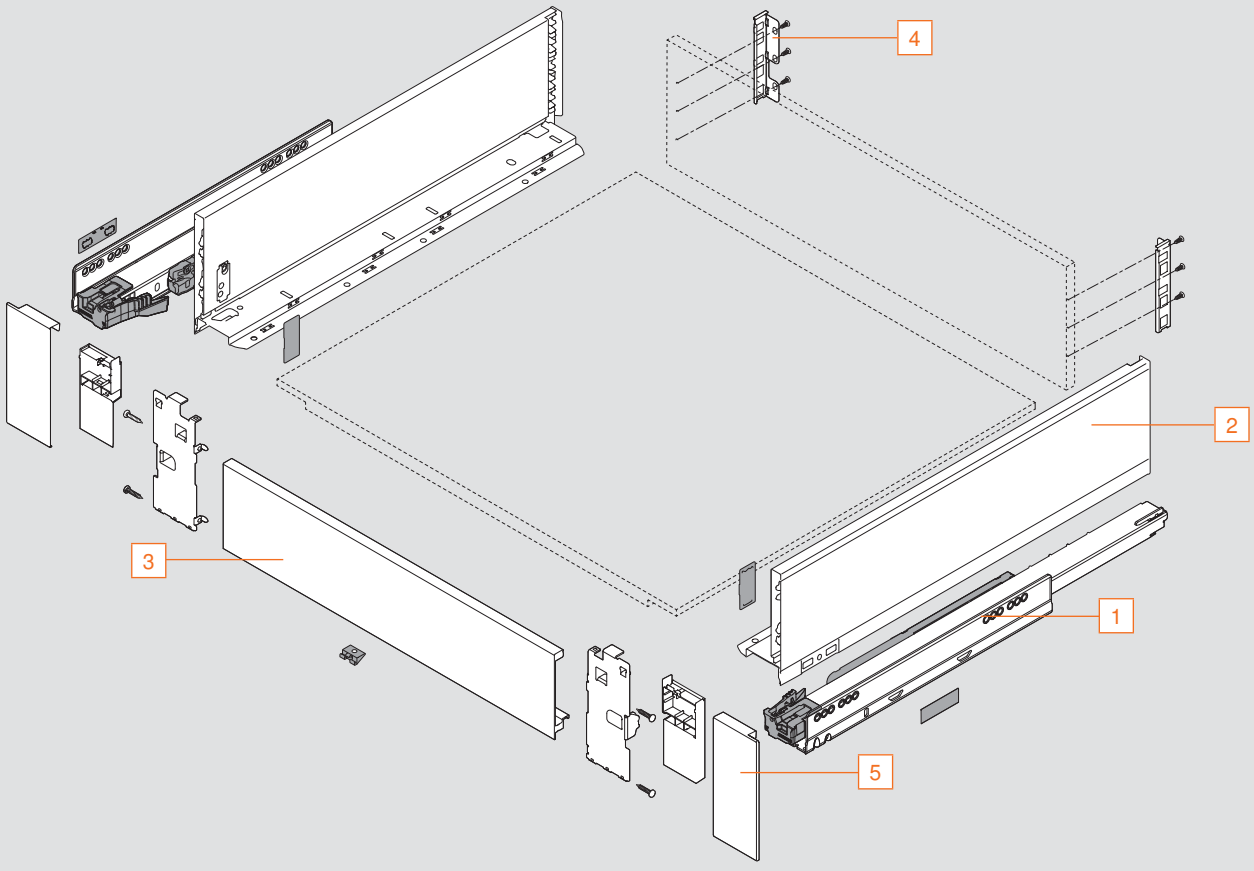
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Static load capacity of 125 lb and 170 lb
- Drawer profile height **128.5** (5-1/16")
- Compatible with TIP-ON BLUMOTION* and SERVO-DRIVE
- **Silk white coming soon**

Space Requirements



AL = Actual cabinet profile length

Components



NOTE: Parts identified on right page

***TIP-ON BLUMOTION:** Enables drawers to be opened with a light touch to the front and retain BLUMOTION soft closing action

page 57

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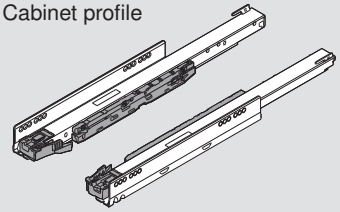
Cabinet and drawer profile sets

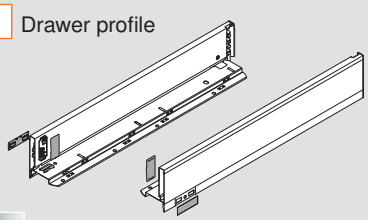
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap
- Specify color when ordering: Orion gray (OG-M), Silk white (SW-M)

1 Cabinet profile



2 Drawer profile

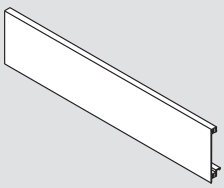


Stainless steel (INGL)
Orion gray (OG-M)
Silk white (SW-M)

Nominal length	Actual cabinet profile length	125 lb	170 lb	Orion gray/Silk white	Stainless steel
14"	**350** (13-3/4")	**750.3501S**		**770K3502S**	**770K3502I**
16"	**400** (15-3/4")	**750.4001S**		**770K4002S**	**770K4002I**
18"	**450** (17-11/16")	**750.4501S**	**753.4501S**	**770K4502S**	**770K4502I**
20"	**500** (19-11/16")	**750.5001S**	**753.5001S**	**770K5002S**	**770K5002I**
22"	**550** (21-5/8")	**750.5501S**	**753.5501S**	**770K5502S**	**770K5502I**
Installation wood screw		**707N**	**707N**	**612TH**	**612TH**
Installation system screw		**661.1300.HG**	**661.1300.HG**		

Front piece

3



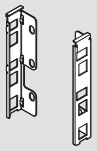
- Length **1043** (41-1/16")
- Cut to size
- Maximum inside cabinet width = **1168** (46")

NOTE: Choose Orion gray (OG-M), Silk white (SW-M) or Brushed nickel (ELN2) on order form

	Part no.
Front piece	**ZV7.1043C01**

Rear fixing bracket set

4



Set includes:

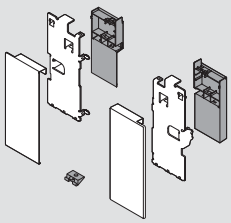
- Left and right bracket
- Orion gray (OG-M) or Silk white (SW-M) Specify color when ordering

Orion Gray (OG-M)
Silk White (SW-M)

	Part no.
Rear fixing bracket set	**ZB7K000S**
Installation screw	**612TH**

Interior front fixing bracket set

5



Set includes:

- Left and right front fixing bracket
- Left and right outer cover cap
- Locking piece (Z31A0008)
- Screws
- Orion gray (OG-M) or Silk white (SW-M) Specify color when ordering

	Part no.
Orion gray/Silk white	**ZI7.0KS0**
Stainless steel (INGL)	**ZI7.0KI0**

NOTE: K Height interior front assembly instructions on page 50

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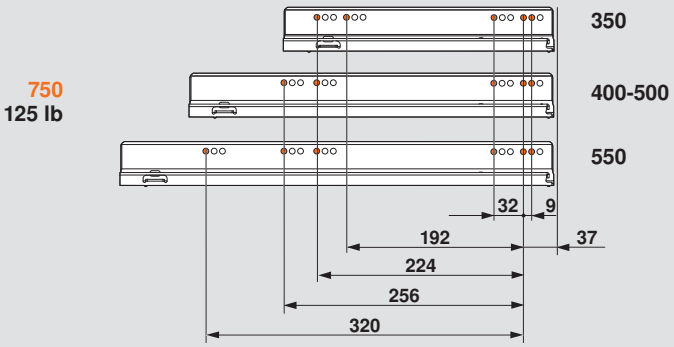
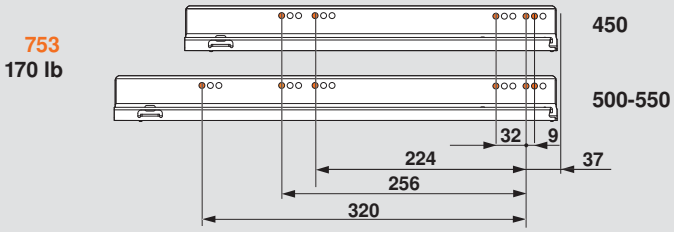
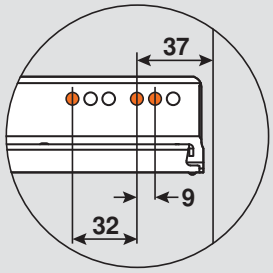
Cabinet profile installation

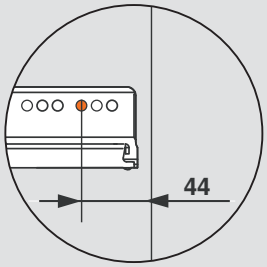






Profile mounting position detail

NOTE: Cabinet profile mounting position for interior roll-out w/ TIP-ON BLUMOTION

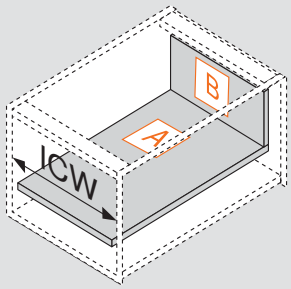


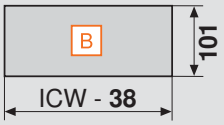
NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

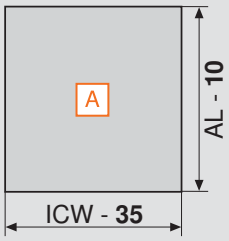
Cutting dimensions for bottom and back

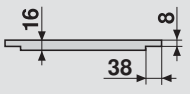
A **Drawer bottom**
Width = Inside cabinet width minus **35** (1-3/8")
Length = Actual cabinet profile length minus **10** (13/32")

B **Drawer back**
Width = Inside cabinet width minus **38** (1-1/2")
Height = **101** (3-31/32")









notch dimensions

AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use **16** (5/8") material for bottom and back

Assembly Aids page 62 | Accessories page 69 | Index page 79

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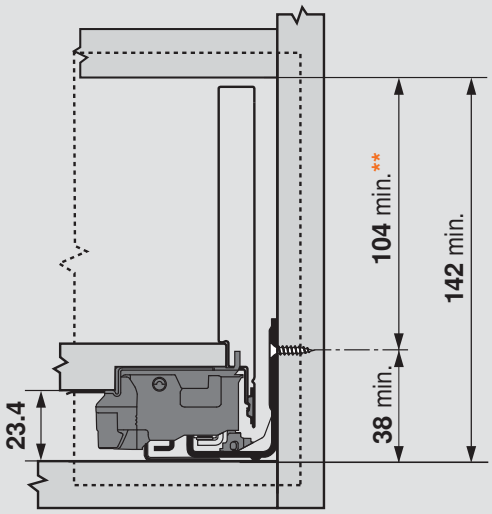
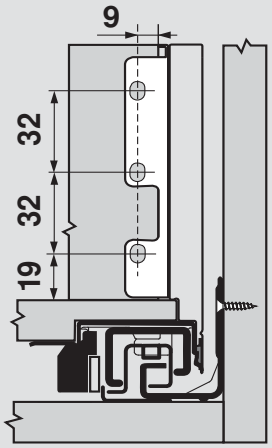
Interior roll-out space requirements



NOTE: For full drawer assembly see page 9 and 50

*Include **2** tilt adjustment

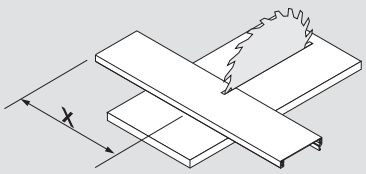
Rear fixing bracket installation



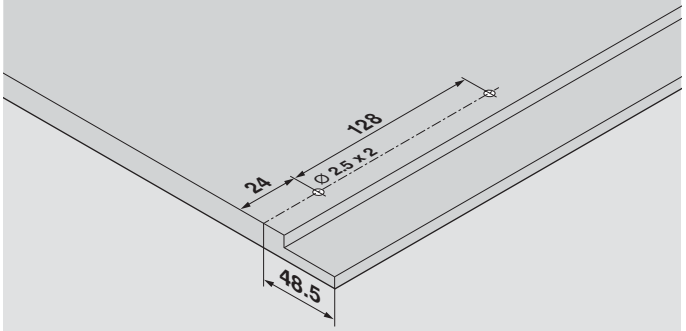
Cutting front piece

Using a metal cutting blade, cut front piece to size.

X = Inside cabinet width minus **126** (5")



Bottom boring distance



Pre-bore dimension Ø**2.5** x **2**

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LEGRABOX

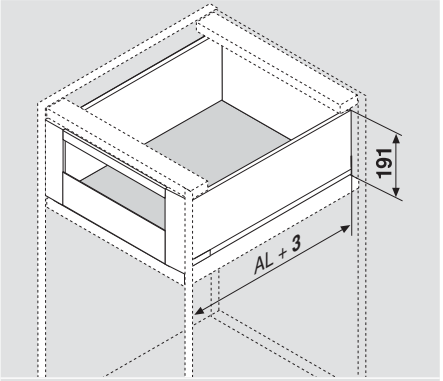
C Height Interior Roll-out

Application

Features

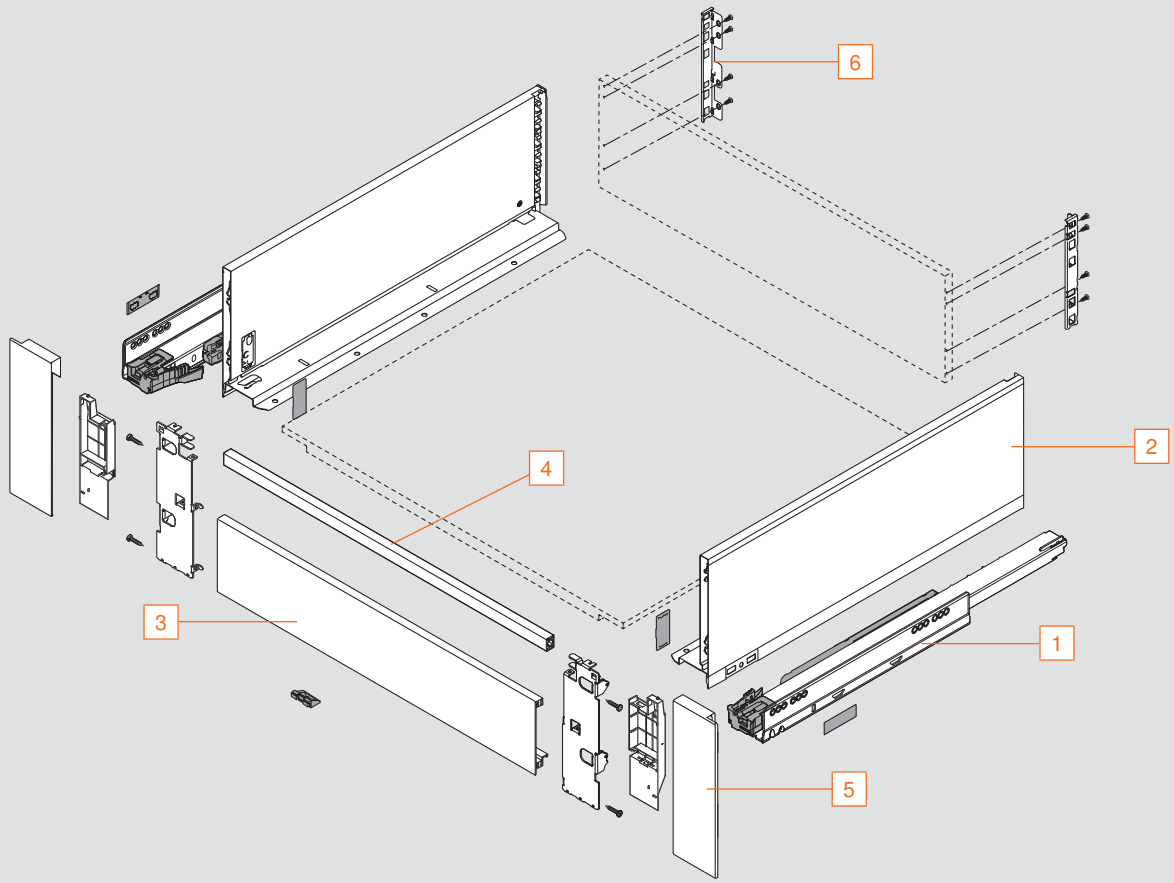
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Static load capacity of 125 lb and 170 lb
- Drawer profile height **177** (7")
- Compatible with TIP-ON BLUMOTION* and SERVO-DRIVE
- **Silk white coming soon**

Space Requirements



AL = Actual cabinet profile length

Components



NOTE: Parts identified on right page

***TIP-ON BLUMOTION:** Enables drawers to be opened with a light touch to the front and retain BLUMOTION soft closing action

page 57

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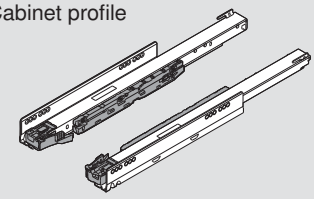
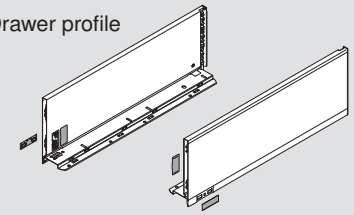
Cabinet and drawer profile sets

Sets include:
- Left and right profile
- Drawer profiles include color coordinated cover cap
- Specify color when ordering: Orion gray (OG-M), Silk white (SW-M)

1 Cabinet profile



2 Drawer profile

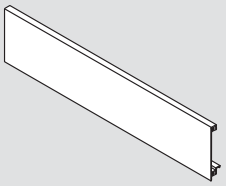


Stainless steel (INGL)
Orion gray (OG-M)
Silk white (SW-M)

Nominal length	Actual cabinet profile length	125 lb	170 lb	Orion gray/Silk white	Stainless steel
11"	**270** (10-5/8")	**750.2701S**		**770C2702S**	**770C2702I**
14"	**350** (13-3/4")	**750.3501S**		**770C3502S**	**770C3502I**
16"	**400** (15-3/4")	**750.4001S**		**770C4002S**	**770C4002I**
18"	**450** (17-11/16")	**750.4501S**	**753.4501S**	**770C4502S**	**770C4502I**
20"	**500** (19-11/16")	**750.5001S**	**753.5001S**	**770C5002S**	**770C5002I**
22"	**550** (21-5/8")	**750.5501S**	**753.5501S**	**770C5502S**	**770C5502I**
24"	**600** (23-5/8")		**753.6001S**	**770C6002S**	**770C6002I**
26"	**650** (25-9/16")		**753.6501S**	**770C6502S**	**770C6502I**
Installation wood screw		**707N**	**707N**	**612TH**	**612TH**
Installation system screw		**661.1300.HG**	**661.1300.HG**		

Front piece

3



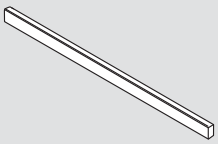
- Length **1043** (41-1/16")
- Cut to size
- Maximum inside cabinet width = **1168** (46")

NOTE: Choose Orion gray (OG-M), Silk white (SW-M) or Brushed nickel (ELN2) on order form

	Part no.
Front piece	**ZV7.1043C01**

Cross gallery rail

4



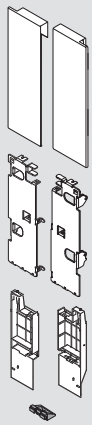
- Length **1080** (42-1/2")
- Cut to size

NOTE: Choose Orion gray (OG-M), Silk white (SW-M) or Brushed nickel (ELN2) on order form

	Part no.
Cross rail	**ZR7.1080U**

Interior front fixing bracket set

5

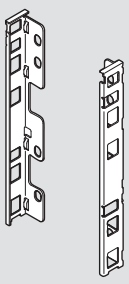


Set includes:
- Left and right front fixing bracket
- Left and right outer cover cap
- Left and right inside cover cap
- Locking piece (Z31A0008)
- Screws
- Orion gray (OG-M) or Silk white (SW-M) Specify color when ordering

	Part no.
Orion gray/Silk white	**ZI7.3CS0**
Stainless steel (INGL)	**ZI7.3CI0**

Rear fixing bracket set

6



Set includes:
- Left and right bracket
- Orion gray (OG-M) or Silk white (SW-M) Specify color when ordering

Orion gray (OG-M)
Silk white (SW-M)

	Part no.
Rear fixing bracket set	**ZB7C000S**
Installation screw	**612TH**

NOTE: C Height interior front assembly instructions on page 51

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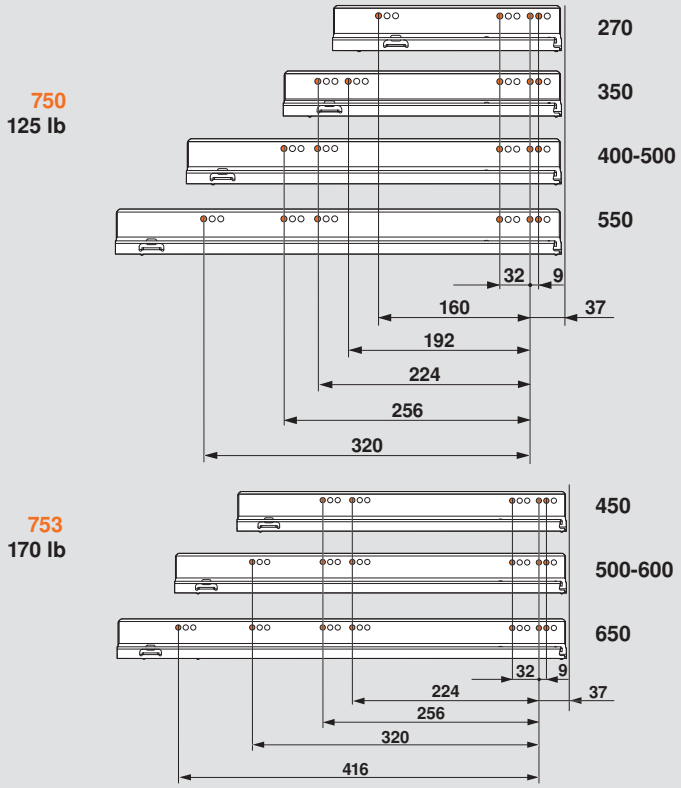
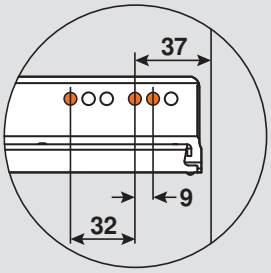
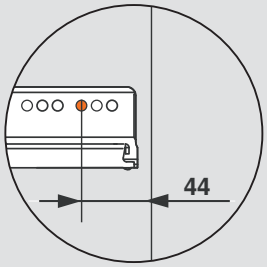
Cabinet profile installation





Profile mounting position detail

NOTE: Cabinet profile mounting position for interior roll-out w/ TIP-ON BLUMOTION

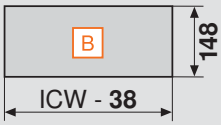


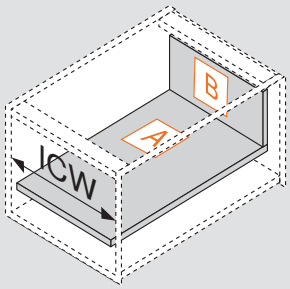
NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

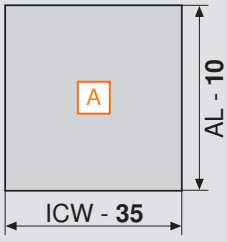
Cutting dimensions for bottom and back

A **Drawer bottom**
Width = Inside cabinet width minus **35** (1-3/8")
Length = Actual cabinet profile length minus **10** (13/32")

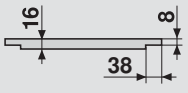
B **Drawer back**
Width = Inside cabinet width minus **38** (1-1/2")
Height = **148** (5-13/16")







AL = Actual cabinet profile length
ICW = Inside cabinet width



notch dimensions

NOTE: Use **16** (5/8") material for bottom and back

Assembly Aids page 62 | Accessories page 69 | Index page 79

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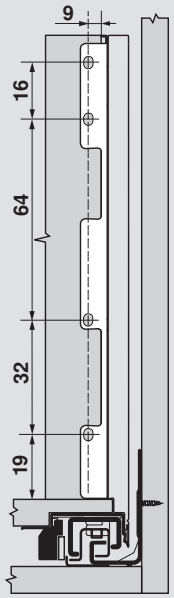
Interior roll-out space requirements

NOTE: For full drawer assembly see page 9 and 51

*Include **2** tilt adjustment

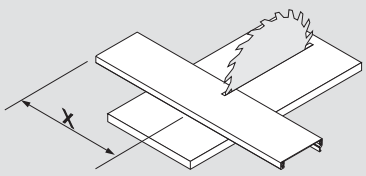
Rear fixing bracket installation



Cutting front piece

Using a metal cutting blade, cut front piece to size.

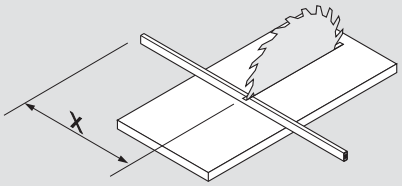
X = Inside cabinet width minus **126** (4-31/32")



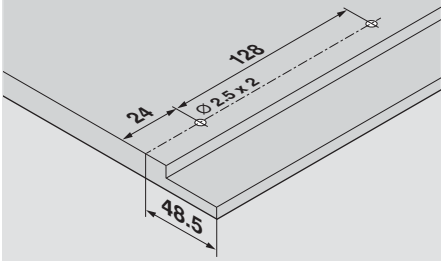
Cutting cross rail

Using a metal cutting blade, cut cross rail to size.

X = Inside cabinet width minus **90** (3-17/32")



Bottom boring distance



Pre-bore dimension Ø**2.5** x **2**

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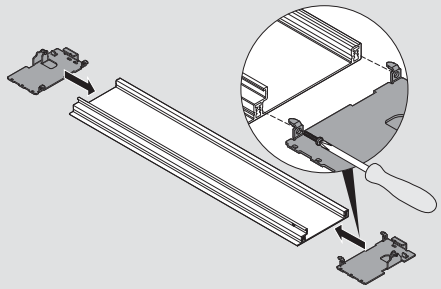
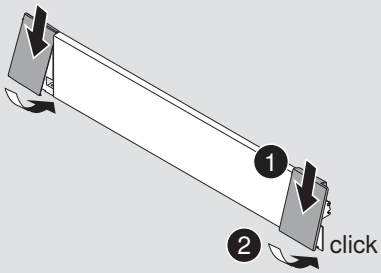
M Height Interior Front Assembly

1



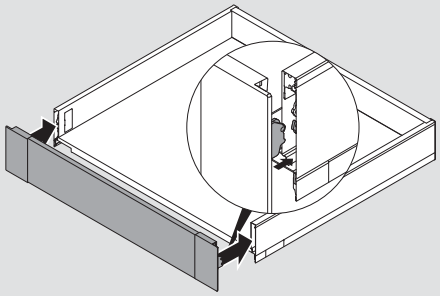
Install interior front fixing brackets to pre-cut interior front piece.

2



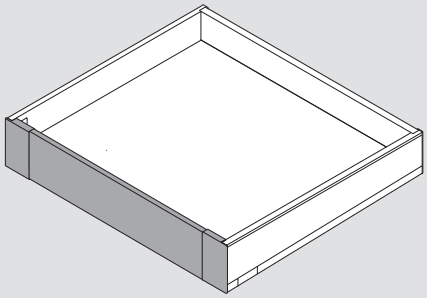
Install interior front cover caps.

3



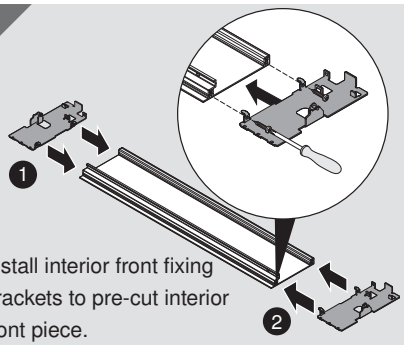
Attach interior front assembly to drawer box.

4



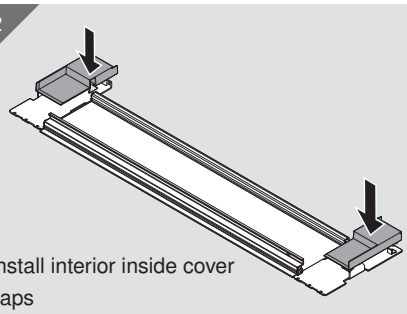
K Height Interior Front Assembly

1



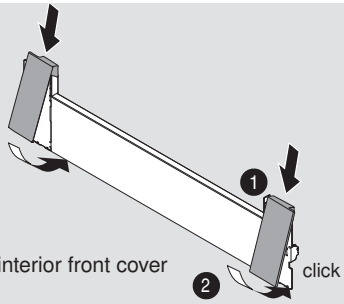
Install interior front fixing brackets to pre-cut interior front piece.

2



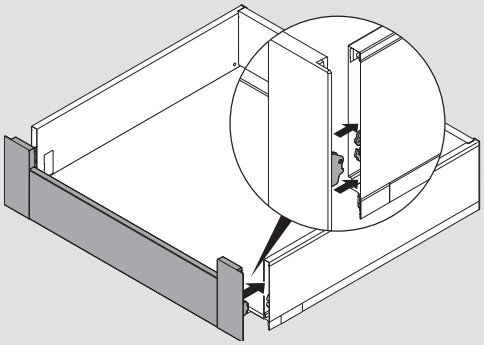
Install interior inside cover caps

3



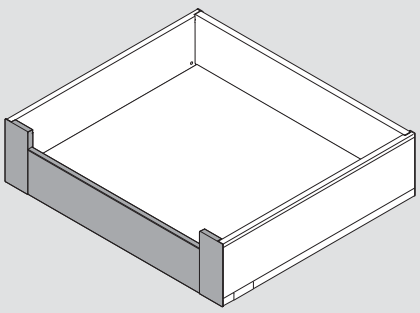
Install interior front cover caps

4



Attach interior front assembly to drawer box.

5



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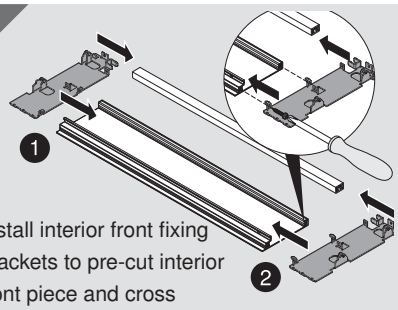
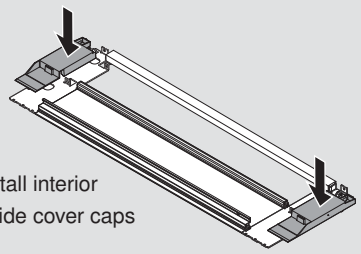
C Height Interior Front Assembly

1



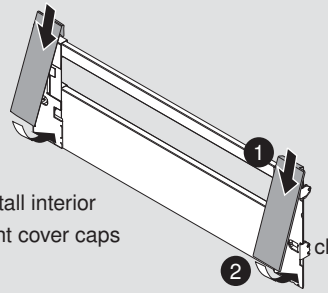
Install interior front fixing brackets to pre-cut interior front piece and cross gallery rail

2



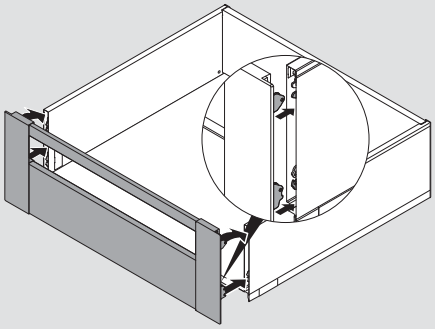
Install interior inside cover caps

3



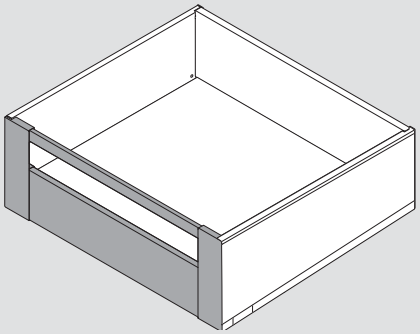
Install interior front cover caps

4



Attach interior front assembly to drawer box.

5



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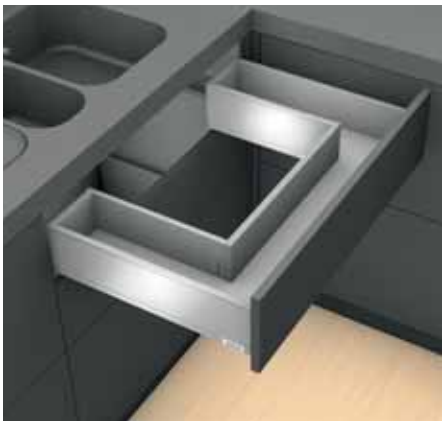
LEGRABOX

Wraparound Sink Drawer

Application

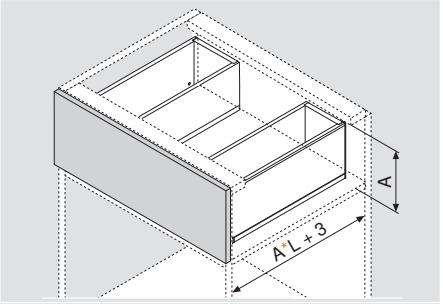


Features

- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Static load capacity of 125 lb and 170 lb

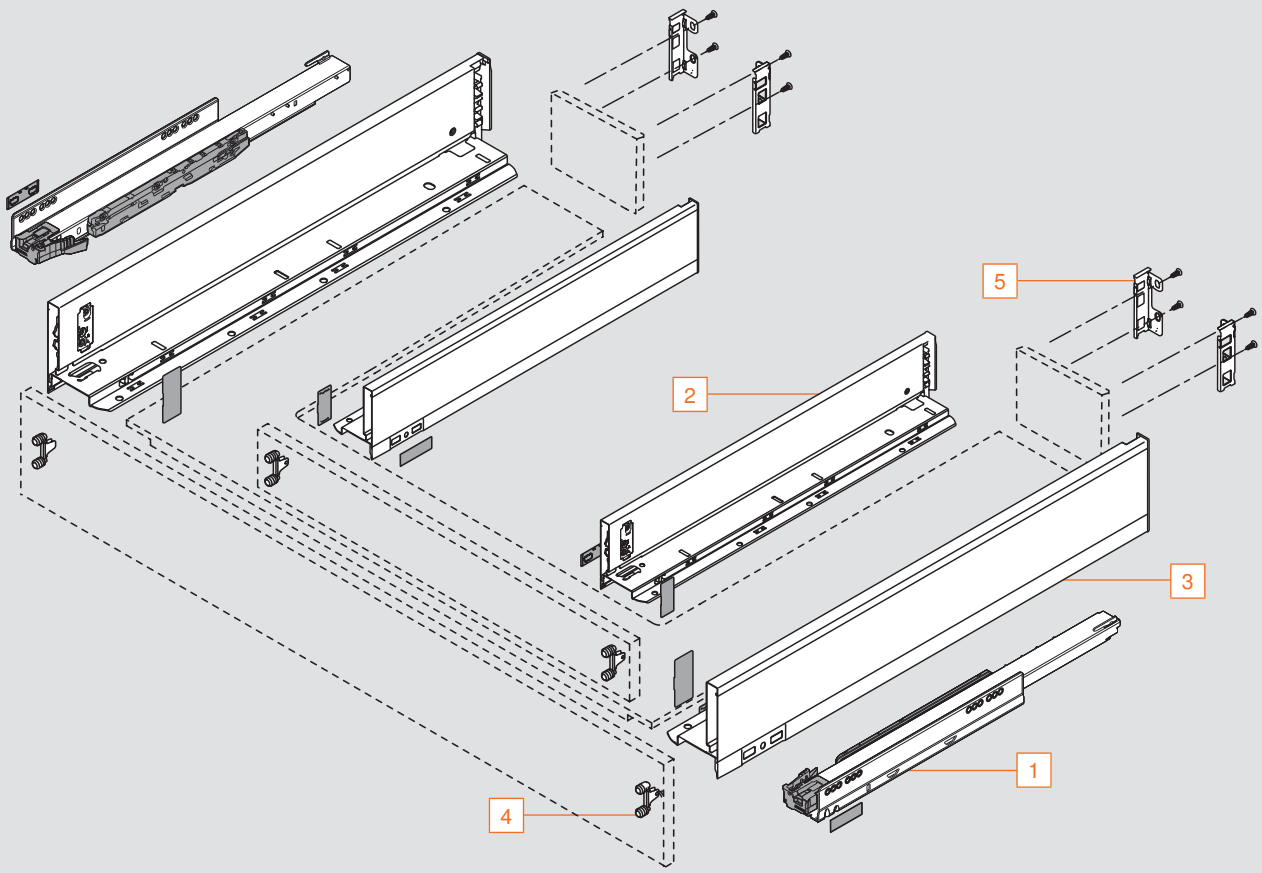
A	
M Height	**106**
K Height	**144**
C Height	**193**

Space Requirements



AL = Actual cabinet profile length
*Minimum opening height based on **3** (1/8") clearance

Components



NOTE: Components showing a M Height wraparound sink drawer application

NOTE: Parts identified on right page

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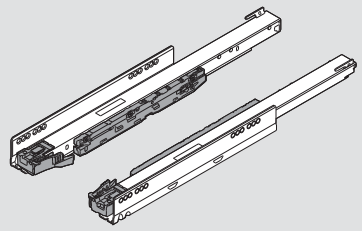
Cabinet profile set

1 Cabinet profile

Sets includes:

- Left and right cabinet profile



Nominal length	Actual cabinet profile length
22"	**550** (21-5/8")

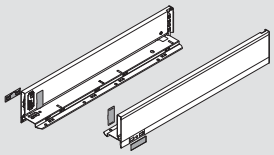
Profile	Part no.
125 lb	**750.5501S**
170 lb	**753.5501S**
Screws	**Part no.**
Installation wood screw	**707N**
Installation system screw	**661.1300.HG**

Inside drawer profile set

2 Drawer profile

Sets includes:

- Left and right drawer profile
- Drawer profiles include color coordinated cover cap
- Specify color when ordering



Nominal length	Actual cabinet profile length
18"	**450** (17-11/16")

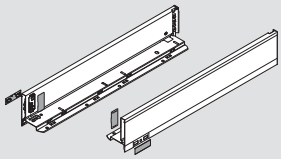
M Height	Part no.
Orion gray/Silk white	**770M4502S**
Stainless steel	**770M4502I**
Screws	**Part no.**
Installation wood screw	**612TH**

Outside drawer profile set

3 Drawer profile

Sets includes:

- Left and right drawer profile
- Drawer profiles include color coordinated cover cap
- Specify color when ordering



Nominal length	Actual cabinet profile length
22"	**550** (21-5/8")

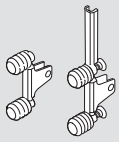
M Height	Part no.
Orion gray/Silk white	**770M5502S**
Stainless steel	**770M5502I**
K Height	**Part no.**
Orion gray/Silk white	**770K5502S**
Stainless steel	**770K5502I**
C Height	**Part no.**
Orion gray/Silk white	**770C5502S**
Stainless steel	**770C5502I**
Screws	**Part no.**
Installation wood screw	**612TH**

Front fixing bracket options

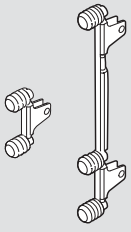
4

EXPANDO

OR



OR



- Two M brackets required per drawer

	Part no.
EXPANDO	**ZF7M70E2**
Screw-on*	**ZF7M7002**

- Two M brackets required per drawer
- Two K brackets required per drawer

	Part no.
EXPANDO	**ZF7M70E2**
Screw-on*	**ZF7M7002**
EXPANDO	**ZF7K70E2**
Screw-on*	**ZF7K7002**

- Two M brackets required per drawer
- Two C brackets required per drawer

	Part no.
EXPANDO	**ZF7M70E2**
Screw-on*	**ZF7M7002**
EXPANDO	**ZF7C70E2**
Screw-on*	**ZF7C7002**

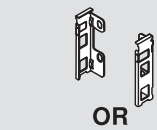
*Use of #6 x 5/8" wood screw recommended

Rear fixing bracket set options

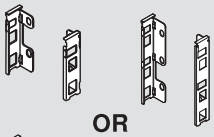
5

Set includes:

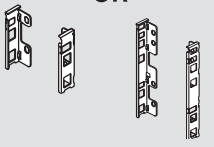
- Left and right bracket
- Two pairs required per drawer
- Orion gray (OG-M) or Silk white (SW-M)
- Specify color when ordering



OR



OR



- Two M brackets required per drawer

	Part no.
Rear fixing bracket set	**ZB7M000S**
Installation screw	**612TH**

- One M bracket required per drawer
- One K bracket required per drawer

	Part no.
Rear fixing bracket set	**ZB7M000S**
Rear fixing bracket set	**ZB7K000S**
Installation screw	**612TH**

- One M bracket required per drawer
- One C bracket required per drawer

	Part no.
Rear fixing bracket set	**ZB7M000S**
Rear fixing bracket set	**ZB7C000S**
Installation screw	**612TH**

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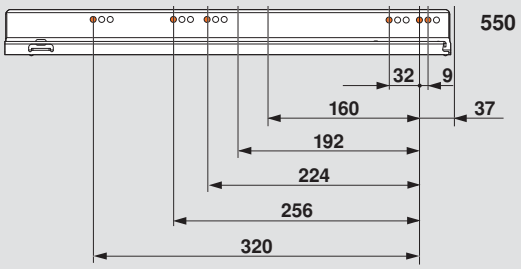
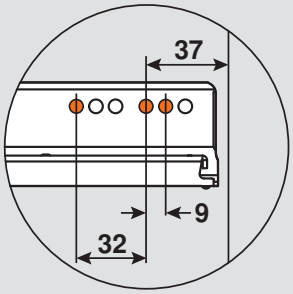
Cabinet profile installation

750
125 lb
753
170 lb





NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

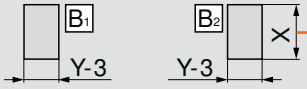
Cutting dimensions for bottom and back

Drawer bottom

Width = Inside cabinet width minus **35** (1-3/8")
Length = Actual cabinet profile length minus **10** (13/32")

Drawer back

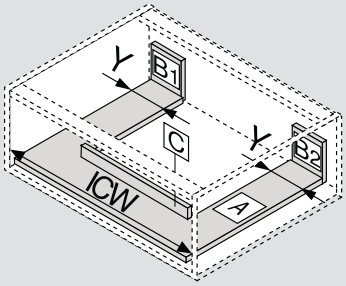
Width = Inside cabinet width minus **38** (1-1/2")
Height = **63** (2-15/32")

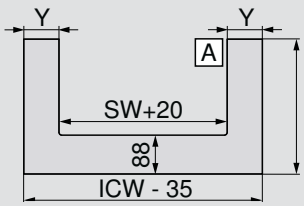


Back

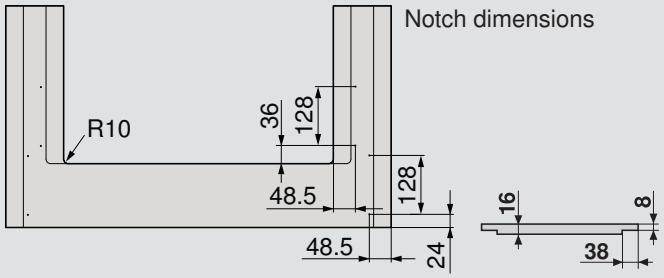
X	
M Height	**63**
K Height	**101**
C Height	**148**

Divider





Bottom
Y = ((ICW - 35) - (SW + 20)) divided by 2
Y min = **115**



****27** for screw on bracket (ZF7M002)
AL = Actual cabinet profile length
ICW = Inside cabinet width
SW = Sink width

NOTE: Use **16** (5/8") material for bottom, back and divider

Assembly Aids page 62 | Accessories page 69 | Index page 79

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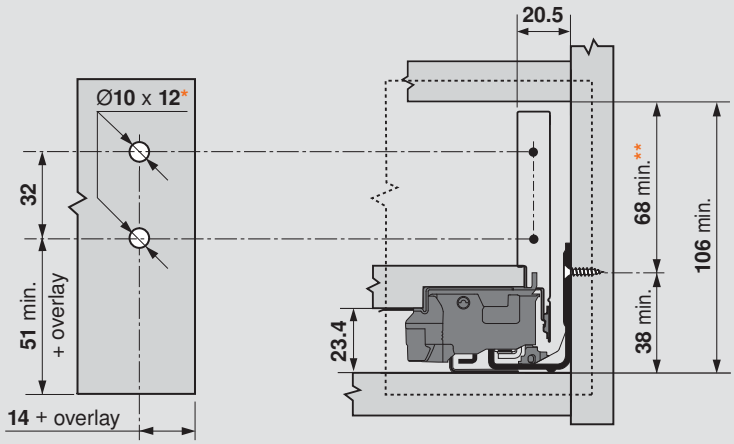
Front fixing bracket installation

M Height



NOTE: For full drawer assembly see page 9

*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø**2** x **2.5**

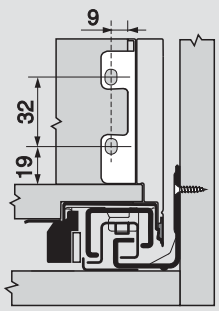
Includes **2 tilt adjustment

Additional front fixing bracket installation

K Height	page 29
C Height	page 33

Rear fixing bracket installation

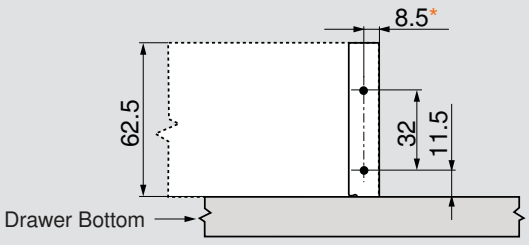
M Height



Additional rear fixing bracket installation

K Height	page 29
C Height	page 33

Inside divider installation



NOTE: Use **16** (5/8") material for bottom, back and divider

*7 when using ZF7M7002

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Precise front gap adjustment

The front gap template can be used to precisely and conveniently adjust the front gap to 2.5 mm.

Simple, tool-free assembly

The TIP-ON BLUMOTION unit can be assembled tool-free, once aligned, the mechanism snaps in place.

Cabinet Profile Installation

The LEGRABOX S cabinet profile uses standard LEGRABOX installation specifications.

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TIP-ON BLUMOTION for LEGRABOX

TIP-ON BLUMOTION combines the best of both worlds – a mechanical, non-electric, opening support system. This allows you to touch the drawer front to open the drawer – and a soft close.

TIP-ON BLUMOTION for LEGRABOX provides flexibility by offering the TIP-ON unit in four different strengths. Find your drawer runner length and select the appropriate unit and trigger. A synchronization rod is recommended for all cabinet widths for optimal function.

TIP-ON BLUMOTION for LEGRABOX Cabinet Profile

TIP-ON BLUMOTION Units and Triggers

S1 – Light gray (270 mm)

L1 – Light gray (350 mm — 550 mm)

L3 – Dust gray (350 mm — 550 mm)

L5 – Black (450 mm — 650 mm)

Optimal Opening and Closing Function

Can be used for actual cabinet profile length in mm	Unit	Total weight of drawer, when loaded
		<22 lb / 44 lb / 66 lb / 88 lb / 110 lb / 132 lb / 155 lb
270	S1	**0 - 44 lb**
350 — 550	L1	**0 - 44 lb**
350 — 550	L3	**44 - 88 lb**
450 — 650	L5	**88 - 155 lb**

Dimensions in millimeters (inch equivalents as noted)

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LEGRABOX

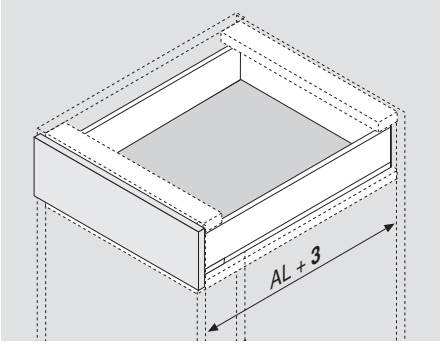
TIP-ON BLUMOTION

Application

Features

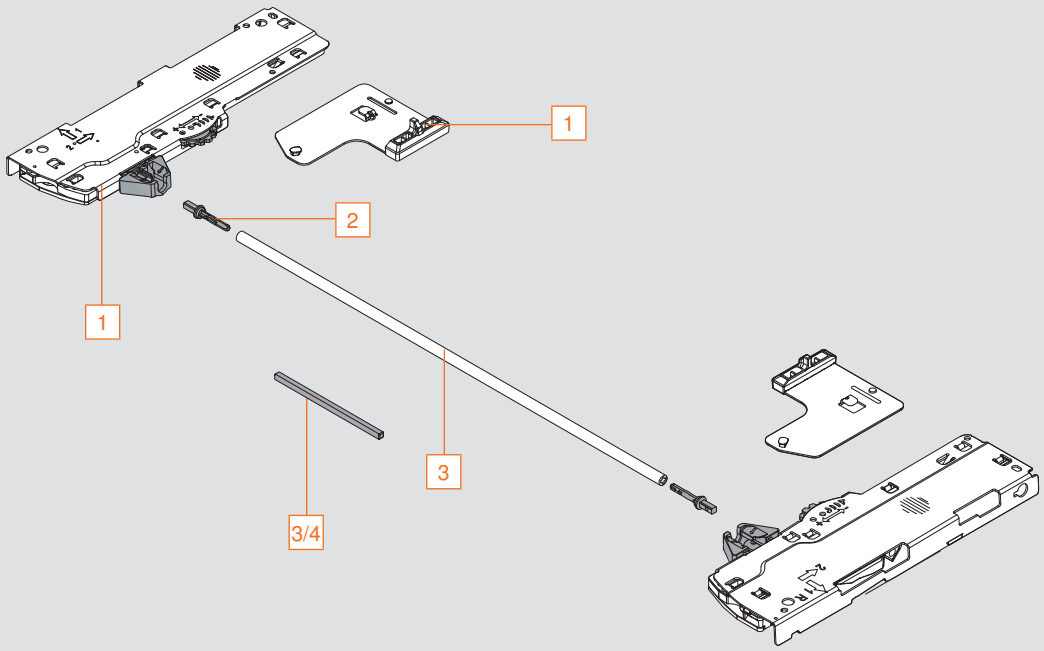
- Enables LEGRABOX drawers to be opened with just a light touch of the drawer front
- Fully mechanical motion
- Smooth running action

Space Requirements



AL = Actual cabinet profile length

Components



NOTE: Parts identified on right page

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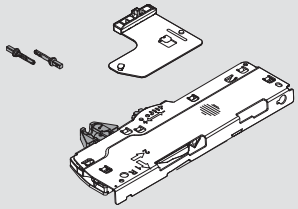
Choose cabinet and drawer profile before selecting TIP-ON BLUMOTION unit and trigger, see pages 18-49.

TIP-ON BLUMOTION for LEGRABOX

Sets include:
- Left and right TIP-ON units and triggers
- Two synchronization adapters

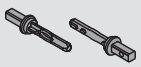
1 TIP-ON BLUMOTION unit and trigger



Nominal length	Actual cabinet profile length	S1	L1	L3	L5
11"	**270** (10-5/8")	**T60L7140**			
14"	**350** (13-3/4")		**T60L7340**	**T60L7540**	
16"	**400** (15-3/4")		**T60L7340**	**T60L7540**	
18"	**450** (17-11/16")		**T60L7340**	**T60L7540**	**T60L7570**
20"	**500** (19-11/16")		**T60L7340**	**T60L7540**	**T60L7570**
22"	**550** (21-5/8")		**T60L7340**	**T60L7540**	**T60L7570**
24"	**600** (23-5/8")				**T60L7570**
26"	**650** (25-9/16")				**T60L7570**

TIP-ON BLUMOTION synchronization

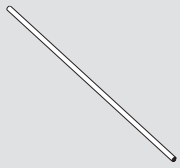
2



- To be used with the T60L118W synchronization rod
- Two adapters are provided with TIP-ON BLUMOTION unit and trigger

	Part no.
Synchronization adapters	**T60.000D**

3

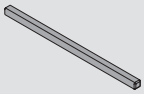


- Inside cabinet width:
  Minimum = **294** (11-9/16")
  Maximum = **1365** (53-3/4")
- Length **1118** (44-1/32", cut to size

	Part no.
Synchronization rod	**T60L1118W**

TIP-ON BLUMOTION synchronization for narrow applications

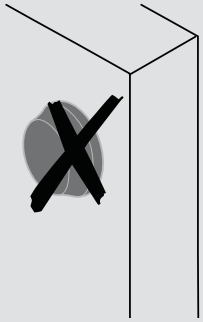
3/4



- Inside cabinet width:
  Minimum = **261** (10-9/32")
  Maximum = **285** (11-7/32")
- Length **64** (2-1/2"), cut to size

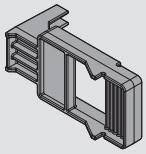
	Part no.
Sync. rod	**T60.300D.22**

NOTE: A synchronization rod is recommended for all cabinet widths for optimal function



Do not use bumpers, as this can inhibit the function of TIP-ON BLUMOTION when the drawer front is pressed.

TIP-ON BLUMOTION front gap template



- For creating a **2.5** (3/32") front gap

Part no.
65.5631.US

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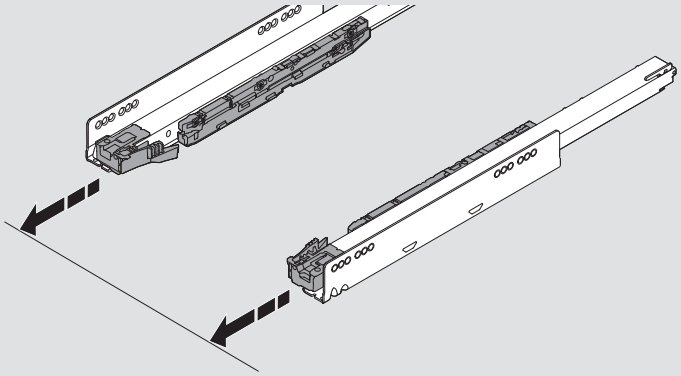
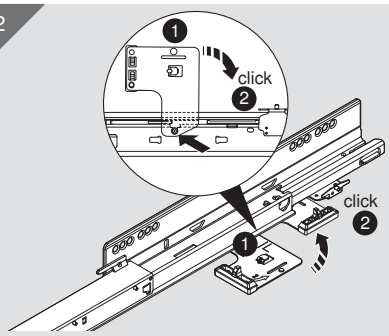
TIP-ON BLUMOTION Assembly

1



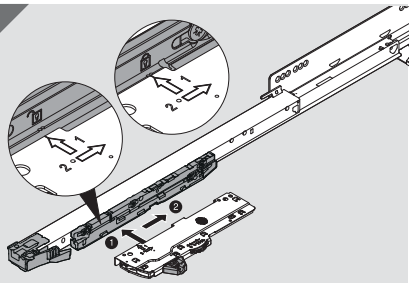
Fully extend cabinet profiles.

2



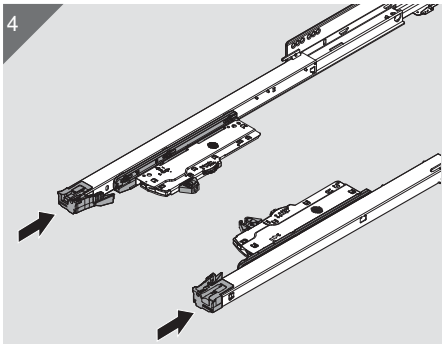
Install trigger to underside of cabinet profile

3



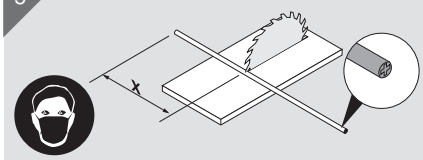
Attach TIP-ON BLUMOTION unit to cabinet profile

4



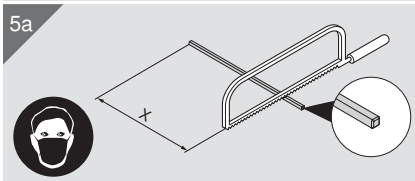
Completely close cabinet profiles

5



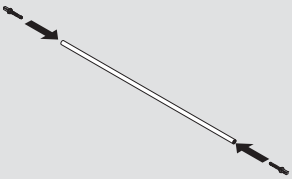
X = ICW (Inside cabinet width) - **247** (9 23/32")

5a



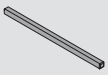
X = ICW (Inside cabinet width) - **221** (8-11/16")

6



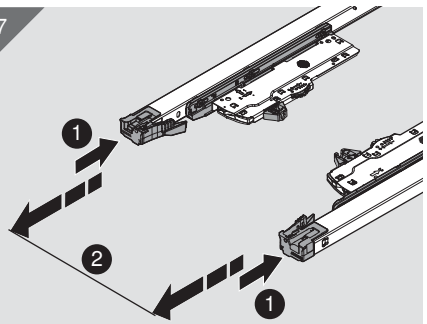
Minimum opening width = **294** (11-9/16")

6a



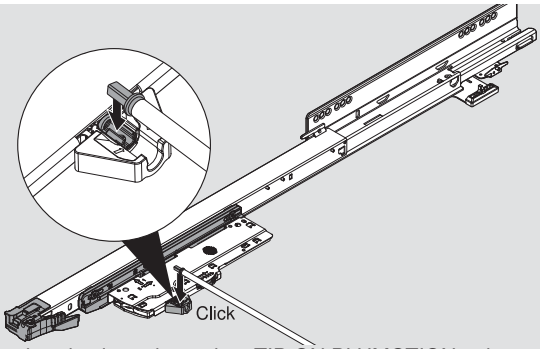
Minimum opening width = **261** (10-9/32")

7



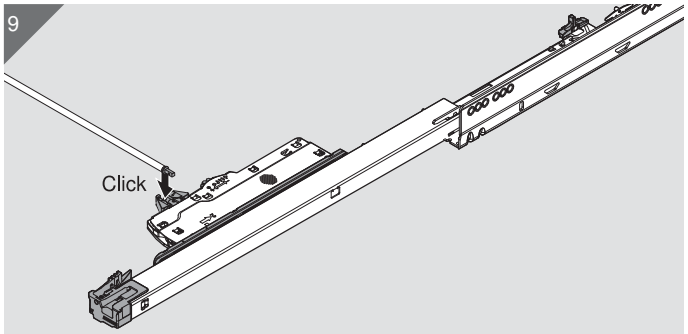
Push both cabinet profiles in simultaneously for installation of synchronization rod.

8



Insert synchronization adapter into TIP-ON BLUMOTION unit.

9



Repeat for opposite side.

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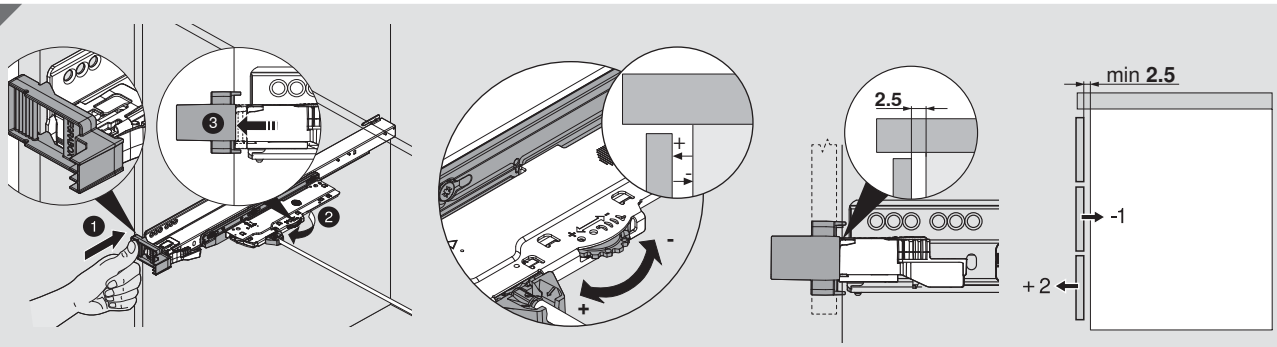
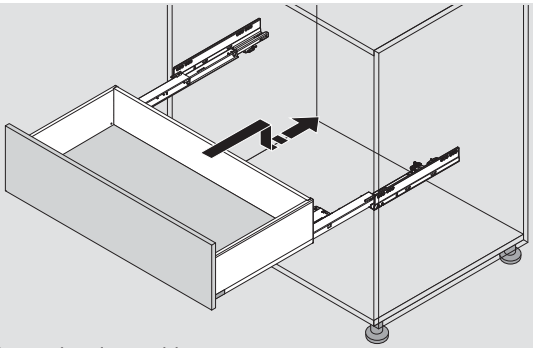
10



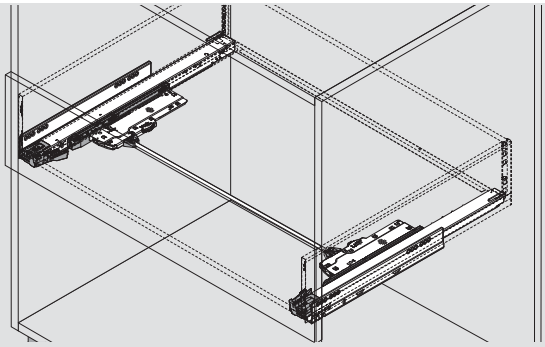
Push both cabinet profiles in simultaneously. Use front gap template (65.5631.US) to set correct front gap.

11



Install drawer box into cabinet.

12

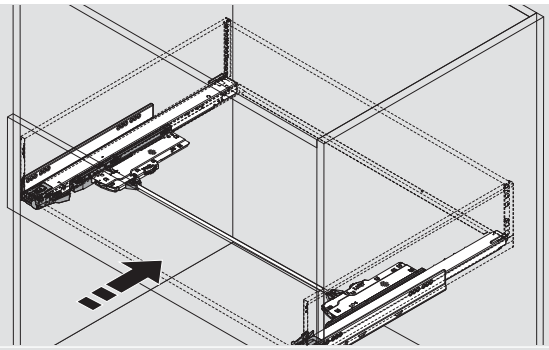


Push drawer fully closed and cycle drawer once

Additional installation instructions available on blum.com/legraboxinstallation

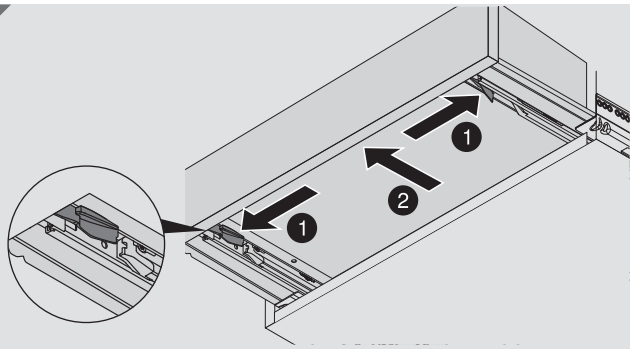
Removal

1



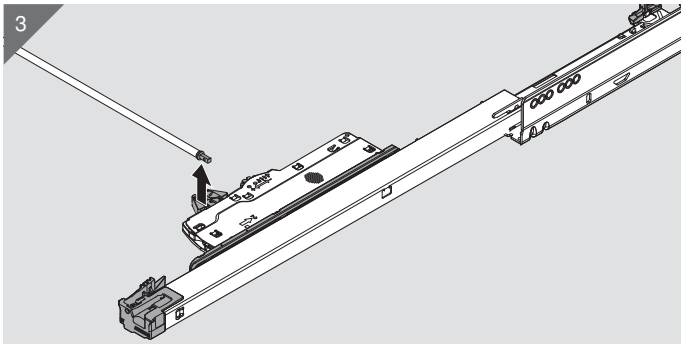
Push on drawer front to open

2



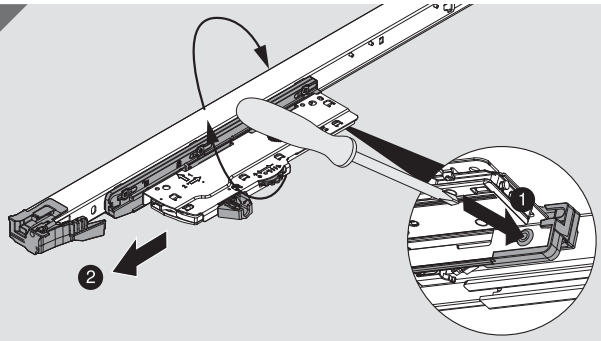
Remove drawer box by releasing locking devices on cabinet profile.

3



With cabinet profiles extended remove synchronization rod.

4



Remove TIP-ON BLUMOTION unit and trigger.

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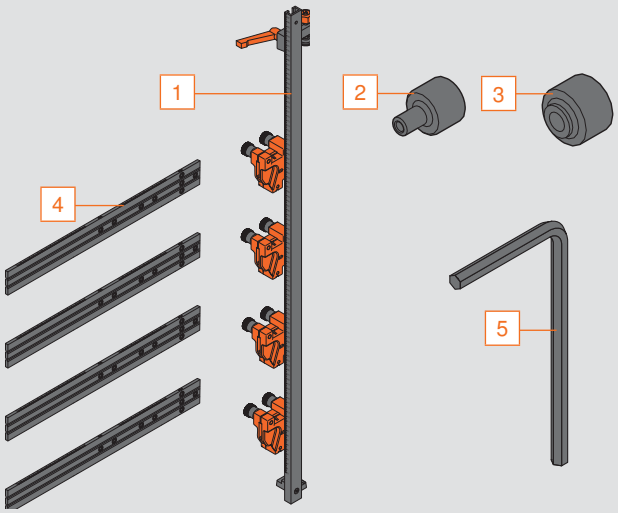
Cabinet profile template

- Used for pre-boring holes for LEGRABOX, TANDEMBOX, and TANDEM drawer runners
- Can also be used to pre-bore AVENTOS locating pins and pre-boring for hinge mounting plates

	Part no.
Cabinet profile template	65.1000.01
Replacement template	65.1001.01
Ø**2.5** drill bit	DB-2.5mm

Components



Cabinet profile template includes:

1. Rail, 1 meter long (qty 1)
2. Ø**2.5** stop collar (qty 1)
3. Ø**5** stop collar (qty 1)
4. Replacement template (qty 4)
5. Allen wrench (qty 1)

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Universal individual template

- Used for pre-boring holes for LEGRABOX, TANDEMBOX, and TANDEM drawer runners
- Can also be used to pre-bore for AVENTOS locating pins and pre-boring for hinge mounting plates
- Calibrated scales for accurate setting

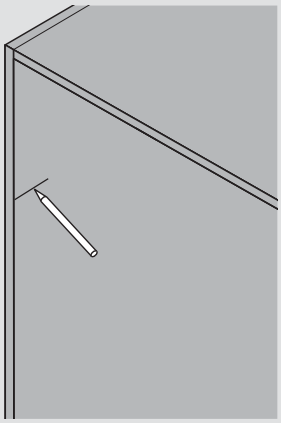
Set includes:

- Universal individual template
- Ø**2.5** and Ø**5** stop collars

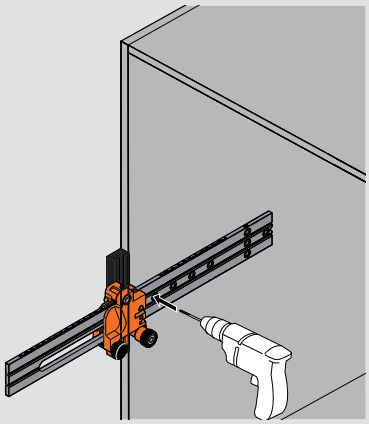
	Part no.
Universal individual template	**65.1051.02**
Ø**2.5** drill bit	**DB-2.5mm**

Pre-boring for cabinet profile mounting holes

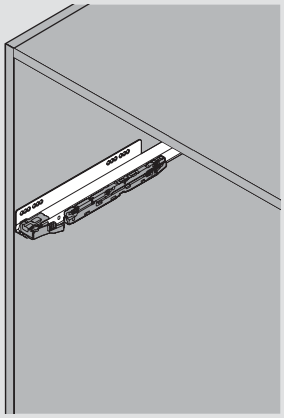
1 Mark position



2 Line up template with mark and pre-bore required holes



3 Attach runner



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LEGRABOX starter kit

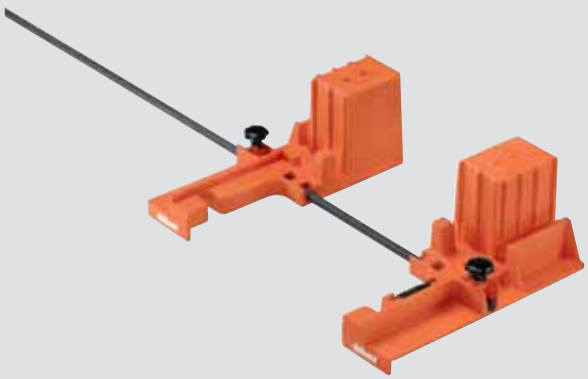
Set includes:

- BOXFIX E-L
- LEGRABOX boring template
- TORX 20 screw driver
- VIX bit

- For all LEGRABOX heights and lengths
- For cabinet widths **250** to **1200** (9-13/16" to 47-1/4")
- For cabinet back heights up to **250** (9-13/16")

	Part no.
LEGRABOX starter kit	**ZMM.0700.20**

BOXFIX E-L



Using BOXFIX E-L you can manually assemble LEGRABOX easier than ever. Its easy setup and comfortable work height all contribute to a more efficient assembly of LEGRABOX drawers.

- For all LEGRABOX heights and lengths
- For cabinet widths **250** to **1200** (9-13/16" to 47-1/4")
- For cabinet back heights up to **250** (9-13/16")

	Part no.
BOXFIX E-L	**ZMM.0700**

BOXFIX P

Using the new BOXFIX P you can assemble LEGRABOX and TANDEMBOX faster than ever. Its easy setup, pneumatic clamps, and comfortable work height all contribute to faster, more efficient assembly of LEGRABOX and TANDEMBOX drawers.

- For all LEGRABOX and TANDEMBOX heights and lengths
- One adjustable stop for drawer width included (additional stops available)
- For cabinet widths **275** to **1200** (10-13/16" to 47-1/4")
- For back heights up to **350** (13-3/4")

	Part no.
BOXFIX P	**ZMM.2750.01**

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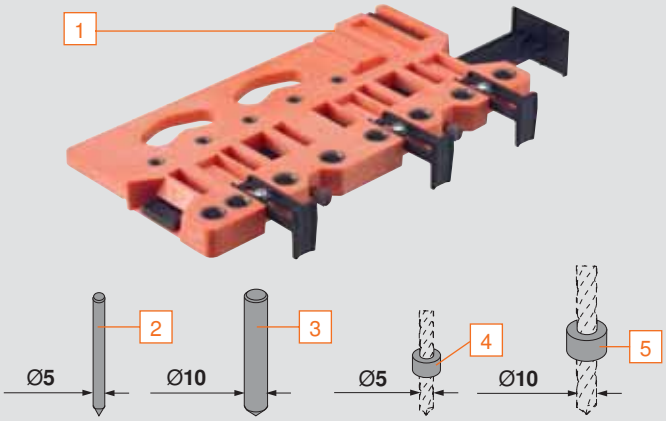
LEGRABOX boring template

- For exact pre-boring of drawer bottom and back
- Pre-bore dimension Ø**2.5** x **2**
- Ø**2.5** stop collar
- **2.5** allen wrench

	Part no.
LEGRABOX boring template	**ZML.7000**

Universal boring template



Set includes:

1. Template
2. Ø**5** marking pin
3. Ø**10** marking pin
4. Ø**5** stop collar
5. Ø**10** stop collar

- Used for boring drawer fronts, located all fixing positions
- Used to pre-bore for drawer fronts, bottoms and backs for LEGRABOX, TANDEMBOX and METABOX drawer systems, also AVENTOS mounting plates

	Part no.
Universal boring template	**ZML.0040.01**
Ø**5** drill bit	**DB-5mm**
Ø**10** drill bit	**DB-10mm**

Front marking template

- For precise marking of the front fixing bracket locations
- Accomodates the N, M, K, C and the F Height

	Part no.
Front marking template	**ZML.3710**

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MINIPRESS P – Deluxe boring and insertion machine

- Front adjustable boring distance with digital counter
- Pneumatic hold-down clamps
- Boring depth adjustment
- Ruler stops (qty 4)
- Tool kit included
- Dust collection attachment
- Optional laser center line set
- Accepts 8 or 9 spindle heads

	Part no.
Single phase – 220V power	M53.1053*US
Three phase – 220V power	M53.1004*US

MINIPRESS M – 110V manual boring and insertion machine

- 110V power with molding plug (portable)
- Does not require pressurized air
- Ruler stops (qty 4)
- Tool kit included
- Dust collection attachment
- Accepts 8 or 9 spindle heads

	Part no.
Single phase – 110V power	M52.1056*US

EASYSTICK

- Automatically moves stops for exact drilling locations for all Blum products
- Built-in cabinet configurator for cabinet design with integrated Blum hardware
- Available as upgrade for MINIPRESS P (models 2007 and newer)

	Part no.
Computer	MZD.5000
Fence - overall 1700mm*	MZD.2000
Fence extensions - additional 1700**	MZD.2V00
Support for extension ruler	M2V.2E00

* Maximum position 953mm from center
** 1700 each side

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8 spindle head

- 8 spindle head for use with MINIPRESS/MINIDRILL M53
- Bores eight holes spaced **32** apart, perpendicular to the fence
- Quick-disconnect chucks
- Once aligned, does not require additional adjustment
- Bores all METABOX/TANDEMBOX/LEGRABOX front fixing brackets and galleries
- Bores cabinet side panels for all Blum runner systems
- Requires retrofit set for use with machines produced in 2009 or prior

Includes:

- **Ø3** allen wrench
- Distance spacer
- Drive pin
- Air hose

	Part no.
8 spindle head	MZK.880S
Chuck cover cap	M30.1329

9 spindle head

- 9 spindle head for use with MINIPRESS/MINIDRILL M53
- Bores nine holes spaced **32** apart, parallel to the fence
- Quick-disconnect chucks
- Once aligned, does not require additional adjustment
- Bores cabinet side panel for **32** milimeter system boring for Blum mounting plates and runners
- Requires retrofit set for use with machines produced in 2009 or prior

Includes:

- **Ø3** allen wrench
- Distance spacer
- Drive pin
- Air hose

	Part no.
9 spindle head	MZK.190S
Chuck cover cap	M30.1329

LEGRABOX bottom router

- For easy and precise notching of the drawer bottom
- Single phase - 220V power
- Dust collection required

	Part no.
LEGRABOX bottom router	M35.7200.NA

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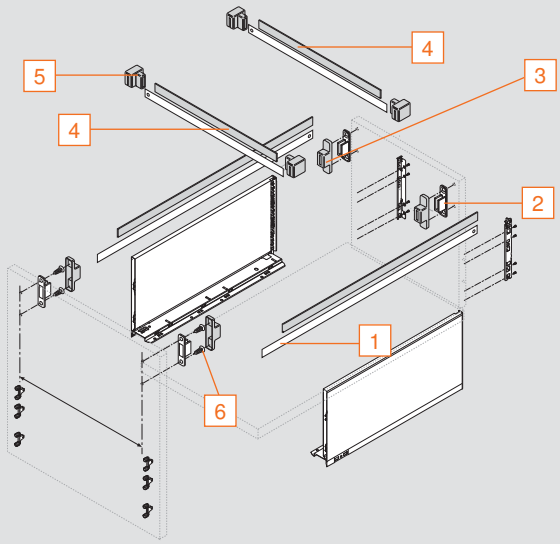
METAFILE set

Set makes one standard hanging file. Recommended use in combination with F & C Height drawer.



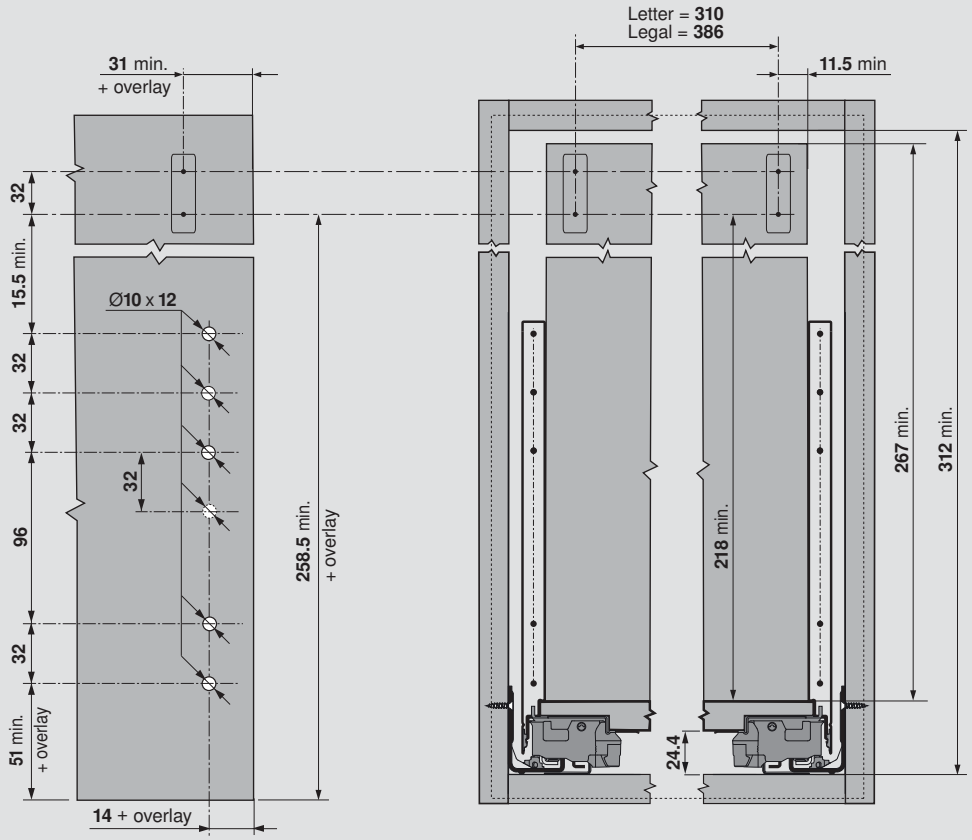
Set includes:

1. Steel hanging rails (qty 4) – 3 x 13 x 550 (1/8" x 1/2" x 21-5/8")
2. Rail support brackets (qty 4)
3. Rail support covers (qty 4)
4. Glide profiles (qty 4) – length 550 (21-5/8")
5. Lateral brackets (qty 4)
6. Flathead wood screws (qty 8) – #6 x 19 (3/4")

NOTE: Choose Dust gray (R737) for use with LEGRABOX

	Part no.
METAFILE Dust gray set	ZRM.5500
METAFILE Silk white set	ZRM.5500.US
Replacement parts	
Glide profiles	ZRM.550G
Installation wood screw	6064N

METAFILE installation dimensions



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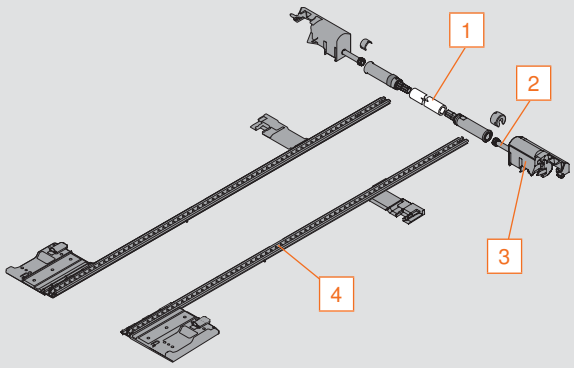
Lateral stabilizer set



Set includes:

1. Linkage rod, **1071** (42-5/32")
2. Pinion gears (qty 2)
3. Rear brackets, left and right
4. Gear racks, left and right

- Recommended for cabinet widths from **900** - **1400** (35-7/16" - 55-1/8")
- Minimum space requirement (depth) AL +15 (AL = Actual cabinet profile length)

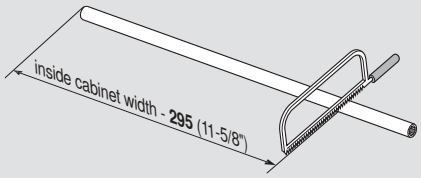
Runner length	Part no.
270 - **400** (11" - 16")	**ZS7M400LU**
450 - **650** (18" - 26")	**ZS7M650LU**

NOTE: Parts identified to the right of the image

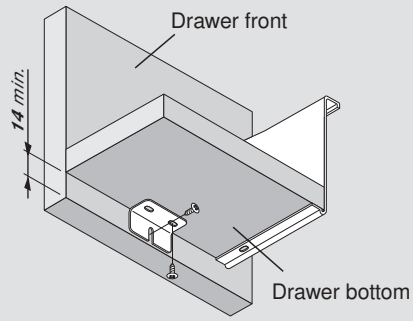
NOTE: Lateral stabilizer instructions on pages 70 and 71

Linkage rod specifications

- Length = Inside cabinet width minus **295** (11-5/8")
- Maximum inside cabinet width **1366** (53-8/4")



Drawer front support bracket



- Add-on bracket for wide drawers to keep the front tight to the drawer bottom
- Attach with 612TH screws #6 x 1/2" trusshead

	Part no.
Support bracket	ZSB.0090.01
Installation screw	612TH

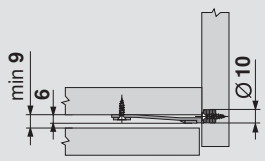
Front stabilization bracket

- Used for stabilizing wide drawers and/or tall drawer fronts
- Reinforces the connection between the drawer bottom and the front
- One required per drawer, center on drawer bottom

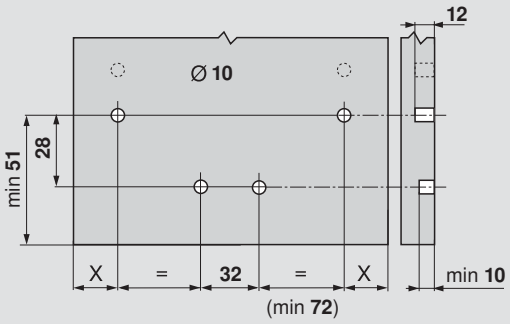
	Part no.
Front stabilization bracket	Z96.10E1

Front stabilization bracket application

Space requirements



Front boring dimensions



NOTE: X = **14** + overlay

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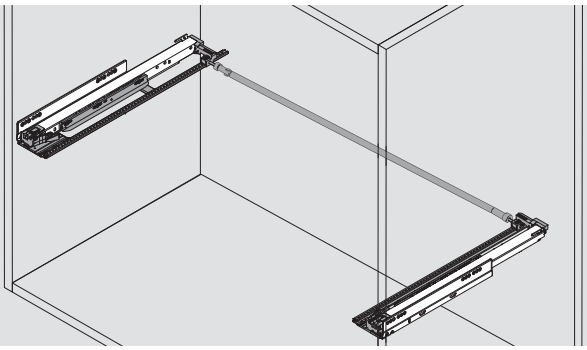
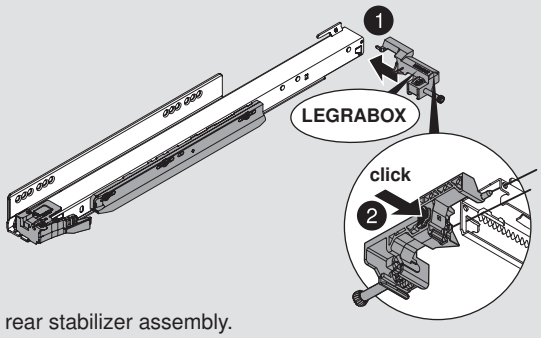
Lateral Stabilizer Assembly

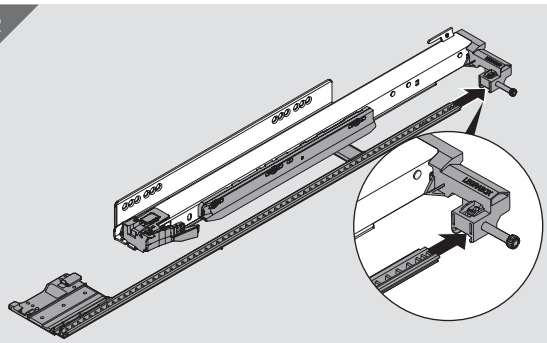


1



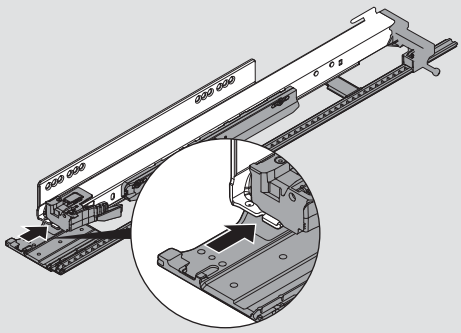
Install rear stabilizer assembly.

2



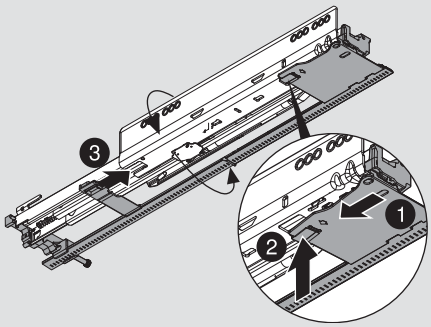
Insert gear rack into rear stabilizer assembly.

3



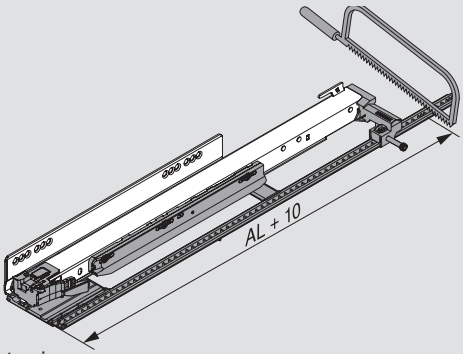
Attach gear rack in place to underside of cabinet profile.

4



Attach gear rack in place to underside of cabinet profile.

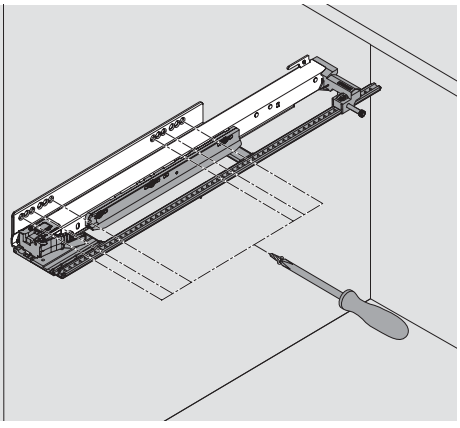
5



Cut gear rack to size.

AL = Actual cabinet profile length

6



Install cabinet profile.

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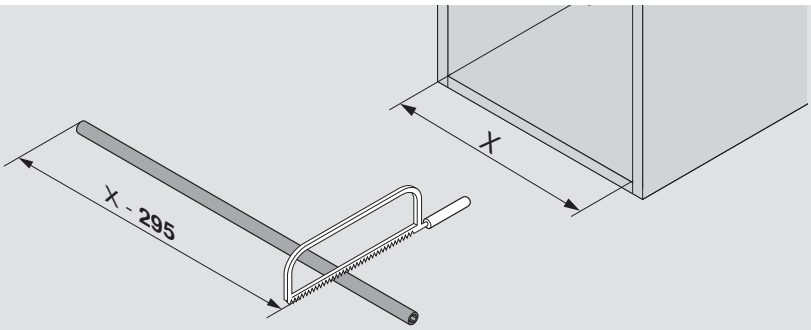
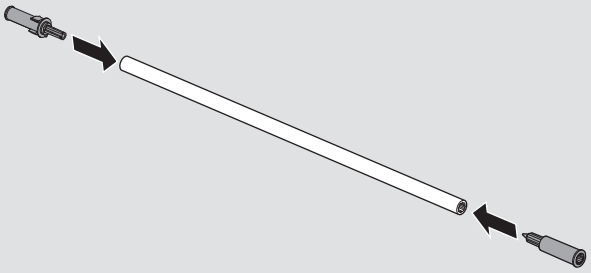
7



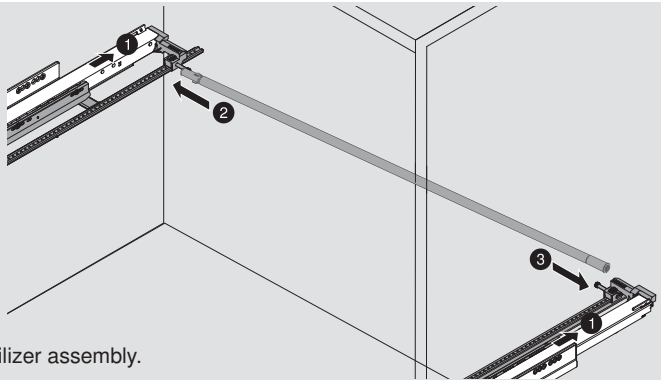
Cut linkage rod to size.

8



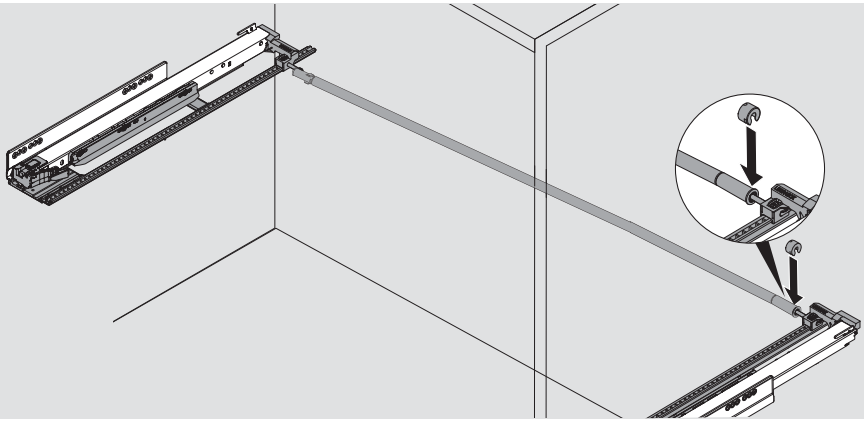
Insert linkage rod adapters.

9



Install linkage rod onto lateral stabilizer assembly.

10



Install locking clips.

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TORX DRIVER

- For LEGRABOX adjustments
- TORX size 20 (T20)
- Blade length **100**
- Total length **210**

	Part no.
T20 TORX DRIVER	**TORX DRIVER**

Short TORX DRIVER

- For LEGRABOX adjustments
- TORX size 20 (T20)
- Blade length **35**

	Part no.
T20 TORX DRIVER	**SHORT TORX DRIVER**

POZI DRIVER

A POZI screwdriver (different from Phillips) is the most crucial tool you can use to assure that full torque is applied to all Blum mounting screws. POZI screws can be identified by the distinctive “tick” marks located in the center of the screwhead recess.

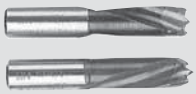
	Part no.
#2 POZI DRIVER	**POZI DRIVER**
1/4" Magnetic bit holder	**BIT HOLDER**
#2 x 1" POZI bit insert	**POZI BIT #2X1**
#2 x 2" POZI bit insert	**POZI BIT #2X2**

Deep thread system screw

- Pilot bore Ø**5** (3/16") hole

	Part no.
#7 x 13, #2 POZI	**661.1300.HG**
#7 x 14.5, #2 POZI	**661.1450.HG**

Ø10 Drill bit



- Ø**10** (13/32") drill bit for the MINIPRESS boring heads

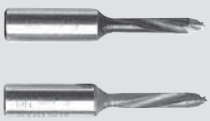
	Part no.
Drill bit (right hand)	**M01.ZB10.02**
Drill bit (left hand)	**M01.ZB10.03**

Deep thread wood screw

- Pilot bore Ø**2.5** (3/32") hole

	Part no.
#6 x 5/8", #2 Phillips	**606N**
#6 x 5/8", #2 POZI	**606P**
#7 x 5/8", #2 Phillips	**707N**
#7 x 3/4", #2 Phillips	**7074N**

Ø5 Drill bit



- Ø**5** (3/16") drill bit for the MINIPRESS boring heads

	Part no.
Drill bit (right hand)	**M01.ZB05.D2**
Drill bit (left hand)	**M01.ZB05.D3**

Truss head wood screw

- Pilot bore Ø**2.5** (3/32") hole

	Part no.
#6 x 1/2", #2 Phillips	**612TH**

VIX bit

- For pre-drilling a Ø**3** (1/8") pilot hole

	Part no.
Ø3 piloting bit	**VPB-5**

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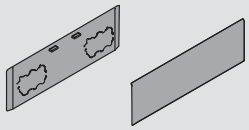
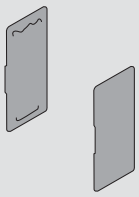
LEGRABOX outside cover caps



- For use with LEGRABOX drawers
- Non-handed, symmetrical design
- Colors: Orion gray (OG-M), Nickel (IN-G) and Silk white (SW-M). Specify color when ordering
- Custom logo printing available

	Part no.
Orion gray/Silk white outside cover cap	ZA7.0700
Nickel outside cover cap	ZA7.0709

LEGRABOX inside cover caps



- For use with M, K, C and F height LEGRABOX applications
- Non-handed, symmetrical design
- Colors: Orion gray (OG-M), Nickel (IN-G) and Silk white (SW-M). Specify color when ordering
- Covers adjustment area on the inside of the drawer profile

	Part no.
Orion gray/SIlk white inside cover cap	ZA7.5700
Nickel inside cover cap	ZA7.5709

- For use with N height LEGRABOX application
- Non-handed, symmetrical design
- Colors: Orion gray (OG-M), Nickel (IN-G) and Silk white (SW-M). Specify when ordering
- Covers adjustment area on the inside of the drawer profile

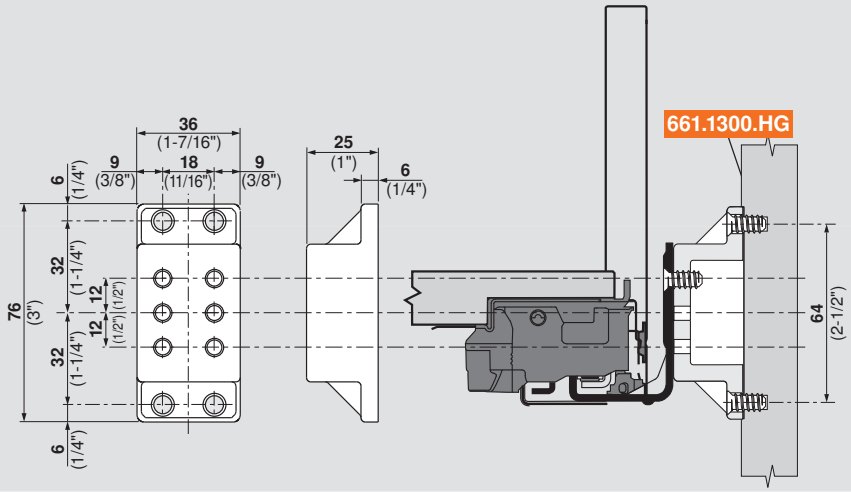
	Part no.
Orion gray/Silk white inside cover cap	ZA7.5710
Nickel inside cover cap	ZA7.5719

Side spacer

For spacing cabinet profiles for clearance on interior roll-out trays

	Part no.
Spacer	T59.3570
POZI installation screw	661.1300.HG

Side spacer application



NOTE: Use two on 750 series and three on 753 series

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AMBIA-LINE for LEGRABOX

Create perfect order in any drawer with AMBIA-LINE. This storage solution system, with its narrow-frame design, offers various options for organizing the interiors of your drawers with simple elegance. AMBIA-LINE inserts can be combined to suit a wide range of cabinet widths. Use a damp cloth to clean all AMBIA-LINE products.

Blum's Ideas for Functional Kitchens

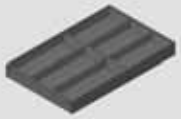
With its reduced dimensions, AMBIA-LINE is particularly suited for LEGRABOX, the elegant box system, with straight and narrow drawer sides. Stylish and practical, AMBIA-LINE drawer organization system in Orion gray provides a clean, harmonious look and function to the interior of your drawer.

To calculate inside drawer width available:

LEGRABOX – Inside cabinet width - **41** (1-5/8")

blum.com/ideas

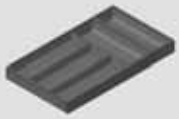
Flatware insert



- Width **300 (12")**
- Height **50 (2")**
- Coated with a soft touch, noise-dampening material

	Part no.
For 500 (20") drawer	ZC7S500BS3

Flatware insert



- Width **300** (12")
- Height **50** (2")
- Coated with a soft touch, noise-dampening material

	Part no.
For 550 (22") drawer	ZC7S550BS3

Narrow utensil insert

- Width **100** (4")
- Height **51** (2")

	Part no.
For 500 (20") drawer	ZC7S500RS1
For 550 (22") drawer	ZC7S550RS1

Wide utensil insert

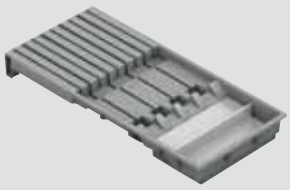
- Width **200** (8")
- Height **51** (2")

	Part no.
For 500 (20") drawer	ZC7S500RS2
For 550 (22") drawer	ZC7S550RS2

Accessories

AMBIA-LINE Knife holder

- Length **409** (16-1/8")
- Width **187** (7-3/8")
- Height **43** (1-11/16")
- Holds 9 knives
- High quality nylon and stainless steel
- Use with wide utensil insert



	Part no.
Knife holder	ZC7M0200

AMBIA-LINE Spice tray

- Length **356** (14")
- Width **200** (7-7/8")
- Height **84** (3-5/16")
- Non-slip bottom
- High quality nylon and stainless steel
- Use with deep drawer insert

	Part no.
Spice tray	ZC7G0P0I

Plate holder

- Adjustable width **186** to **322** (7-5/16" to 12-11/16")
- Overall height **170** (6-11/16")
- Holds up to 12 plates
- Non-slip bottom
- High quality nylon and stainless steel

	Part no.
Plate holder	ZC7T0350

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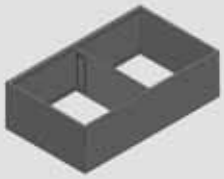
Deep Drawer Insert

Deep drawer insert



- Length **370** (14-9/16")
- Width **218** (8-9/16")
- Height **111** (4-3/8")
- Includes adjustable cross divider (qty 1)
- Steel frame
- For C and F height drawers
- Magnetic back
- Non-slip rubbet feet
- Order steel adapter plate (ZC7A0P0C) separately

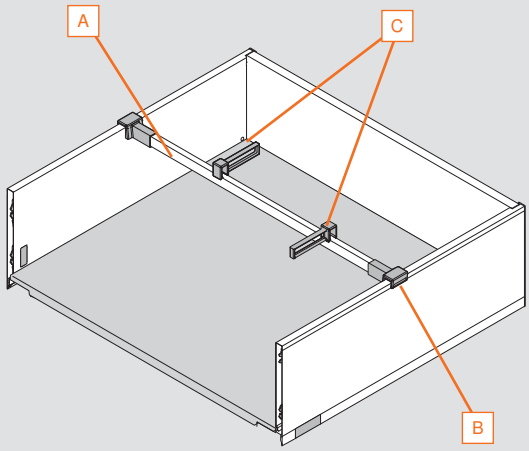
	Part no.
Deep drawer insert	ZC7F400RSP

Adapter plate

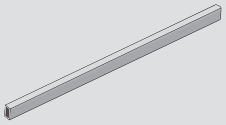
- Length **218** (8-9/16")
- Height **148** (5-13/16")
- To be used with deep drawer insert (ZC7F000RSP)

	Part no.
Adapter plate	ZC7A0P0C

Deep Drawer Cross Gallery Rail



A Cross gallery rail



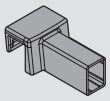
- Length **1080** (42-1/2")
- Cut cross rail to size

Cutting Dimensions
Inside cabinet width minus **90** (3-17/32")

NOTE: Choose Orion gray (OG-M) or brushed nickel (ELN2) on order form

	Part no.
Cross gallery rail	ZR7.1080U

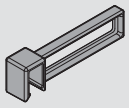
B Connector



- 2 required per cross rail set-up (order each separately)
- Dust gray

	Part no.
Connector	ZC7U10E0

C Lateral divider



- Dust gray

	Part no.
Lateral divider	ZC7U10F0

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Notes

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