

USER GUIDE

SAFETY • INSTALLATION & INTEGRATION • OPERATING INSTRUCTIONS • MAINTENANCE • SERVICE



1000 Series • 1224BEV • 24" Beverage Center

Tip: Click on any section below to jump directly there

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WELCOME TO U-LINE

Congratulations on your U-Line purchase. Your product comes from a company with over five decades and three generations of premium modular ice making, refrigeration, and wine preservation experience. U-Line continues to be the American leader, delivering versatility and flexibility for multiple applications including residential, light commercial, outdoor and marine use. U-Line's complete product collection includes modular Wine Captain® Models, Beverage Centers, Clear Ice Machines, Crescent Ice Makers, Glass & Solid Door Refrigerators, Drawer Models, Freezers, and Combo® Models.

U-Line has captivated those with an appreciation for the finer things with exceptional functionality, style, inspired innovations and attention to even the smallest details. We are known and respected for our unwavering dedication to product design, quality and selection. U-Line is headquartered in Milwaukee, Wisconsin with a west coast office located in Laguna Beach, California and European support in Dublin, Ireland. U-Line has shipped product to five continents for over two decades and is proud to have the opportunity to ship to you.

PRODUCT INFORMATION

Looking for additional information on your product? User Guides, Quick Reference Guides, CAD Drawings, Compliance Documentation, and Product Warranty information are all available for reference and download at u-line.com under Documentation.

PROPERTY DAMAGE / INJURY CONCERNS

In the unlikely event property damage or personal injury is suspected related to a U-Line product, please take the following steps:

1. U-Line Customer Care must be contacted immediately at +1.800.779.2547.
2. Service or repairs performed on the unit without prior written approval from U-Line is not permitted. If the unit has been altered or repaired in the field without prior written approval from U-Line, claims will not be eligible.

SERVICE INFORMATION

Answers to Customer Frequently Asked Questions are available at u-line.com under Customer Care or you may contact our Customer Care group directly, contact information below.

GENERAL INQUIRIES

U-Line Corporation
8900 N. 55th Street
Milwaukee, Wisconsin 53223 USA
Monday - Friday 8:00 am to 4:30 pm CST
T: +1.414.354.0300
F: +1.414.354.7905
Email: sales@u-line.com
u-line.com

SERVICE & PARTS ASSISTANCE

Monday - Friday 8:00 am to 5:30 pm CST
T: +1.800.779.2547
F: +1.414.354.5696
Service Email: onlineservice@u-line.com
Parts Email: onlineparts@u-line.com

CONNECT WITH US



Designed, engineered and assembled in WI, USA

Safety and Warning

NOTICE

Please read all instructions before installing, operating, or servicing the appliance.

Use this appliance for its intended purpose only and follow these general precautions with those listed throughout this guide:

SAFETY ALERT DEFINITIONS

Throughout this guide are safety items labeled with a Danger, Warning or Caution based on the risk type:

DANGER

Danger means that failure to follow this safety statement will result in severe personal injury or death.

WARNING

Warning means that failure to follow this safety statement could result in serious personal injury or death.

CAUTION

Caution means that failure to follow this safety statement may result in minor or moderate personal injury, property or equipment damage.

DANGER

This unit contains R600a (Isobutane) which is a flammable hydrocarbon. It is safe for regular use. Do not use sharp objects to expedite defrosting. Do not service without consulting the “R600a specifications” section included in the User Guide. Do not damage the refrigerant circuit.

WARNING

Service must be done by factory authorized service personnel. Any parts shall be replaced with like components. Failure to comply could increase the risk of possible ignition due to incorrect parts or improper service.

Disposal and Recycling



RISK OF CHILD ENTRAPMENT. Before you throw away your old refrigerator or freezer, take off the doors and leave shelves in place so children may not easily climb inside.

If the unit is being removed from service for disposal, check and obey all federal, state and local regulations regarding the disposal and recycling of refrigeration appliances, and follow these steps completely:

1. Remove all consumable contents from the unit.
2. Unplug the electrical cord from its socket.
3. Remove the door(s)/drawer(s).

Environmental Requirements

This model is intended for indoor/interior applications only and is not to be used in installations that are open/exposed to natural elements.

This unit is designed to operate between 50°F (10°C) and 100°F (38°C). Higher ambient temperatures may reduce the unit's ability to reach low temperatures and/or reduce ice production on applicable models.

For best performance, keep the unit out of direct sunlight and away from heat generating equipment.

In climates where high humidity and dew points are present, condensation may appear on outside surfaces. This is considered normal. The condensation will evaporate when the humidity drops.



Damages caused by ambient temperatures of 40°F (4°C) or below are not covered by the warranty.

Electrical



SHOCK HAZARD — Electrical Grounding

Required. Never attempt to repair or perform maintenance on the unit until the electricity has been disconnected.

Never remove the round grounding prong from the plug and never use a two-prong grounding adapter.

Altering, cutting or removing power cord, removing power plug, or direct wiring can cause serious injury, fire, loss of property and/or life, and will void the warranty.

Never use an extension cord to connect power to the unit.

Always keep your working area dry.

NOTICE

Electrical installation must observe all state and local codes. This unit requires connection to a grounded (three-prong), polarized receptacle that has been placed by a qualified electrician.

The unit requires a grounded and polarized 115 VAC, 60 Hz, 15A power supply (normal household current). An individual, properly grounded branch circuit or circuit breaker is recommended. A GFCI (ground fault circuit interrupter) is usually not required for fixed location appliances and is not recommended for your unit because it could be prone to nuisance tripping. However, be sure to consult your local codes.

See CUTOUT DIMENSIONS for recommended receptacle location.

Cutout Dimensions

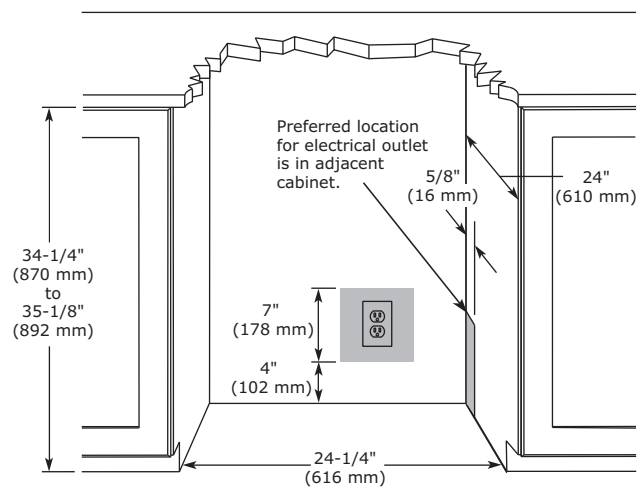
PREPARE SITE

Your U-Line product has been designed for either free-standing or built-in installation. When built-in, your unit does not require additional air space for top, sides, or rear. However, the front grille must NOT be obstructed, and clearance is required for an electrical connection in the rear.

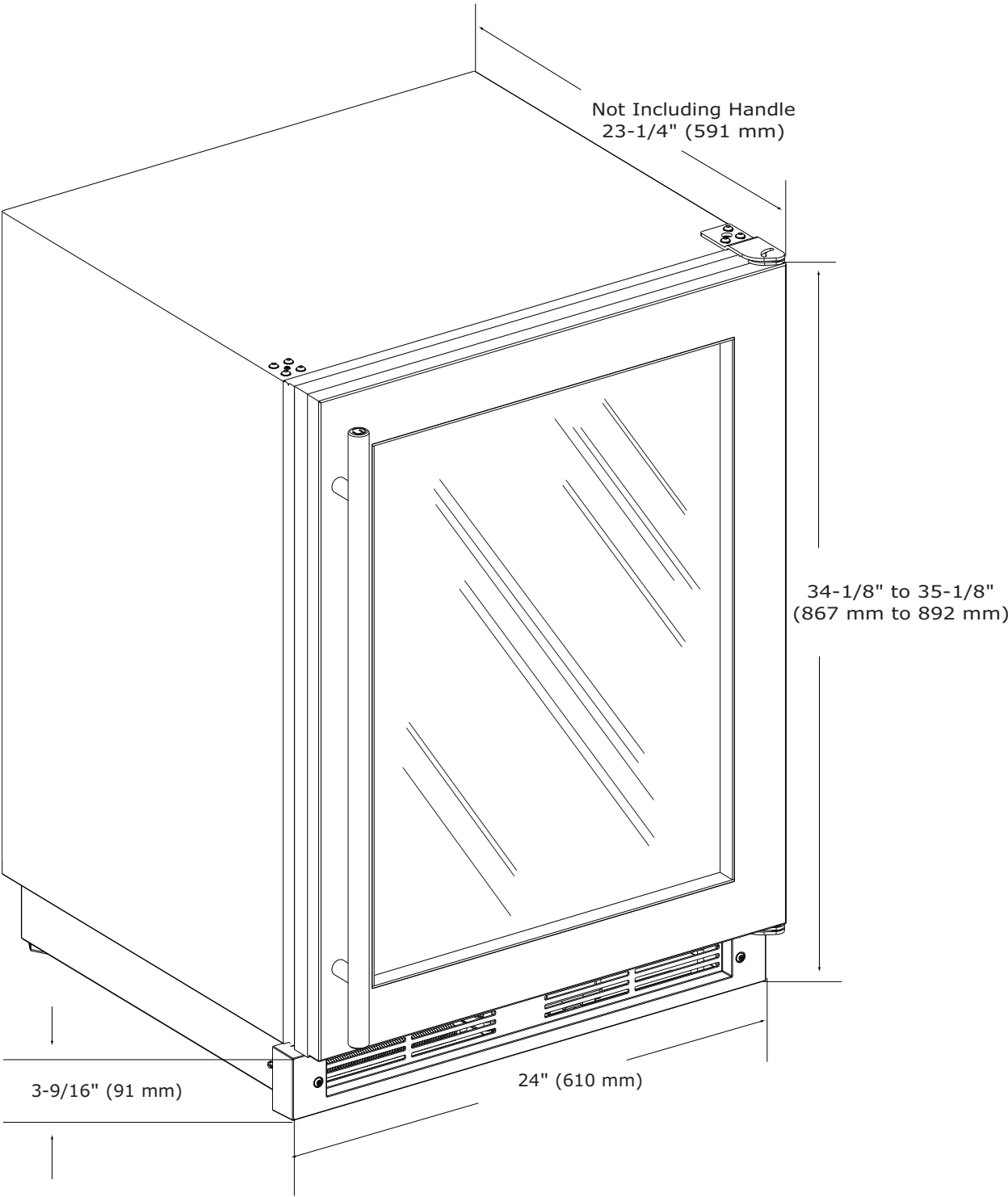


Unit can NOT be installed behind a closed cabinet door.

CUTOUT DIMENSIONS



Product Dimensions



Side-by-Side Installation

Two units may be installed side-by-side.

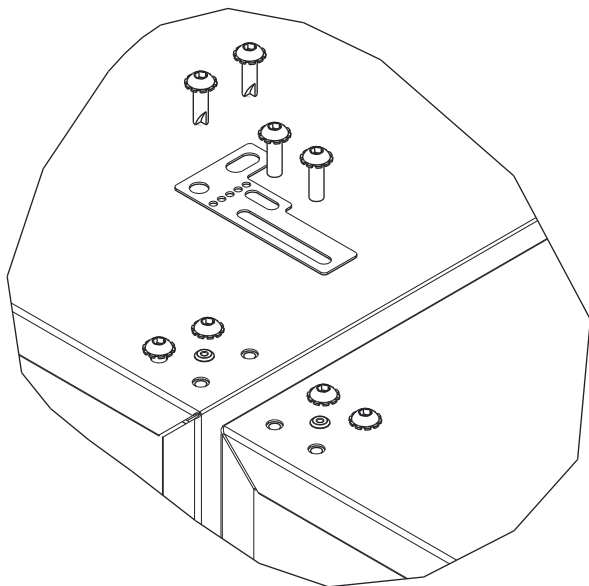
Cutout width for a side-by-side installation is the cutout dimension of a single unit times two.

No trim kit is required. However, 1/4" (6 mm) of space needs to be maintained between the units to ensure unobstructed door swing.

Units must operate from separate, properly grounded electrical receptacles placed according to each unit's electrical specifications requirements.

Side-by-Side Installation with Bracket

1. Slide both units out so screws on top of units are easily accessible.
2. Remove screws as shown below.

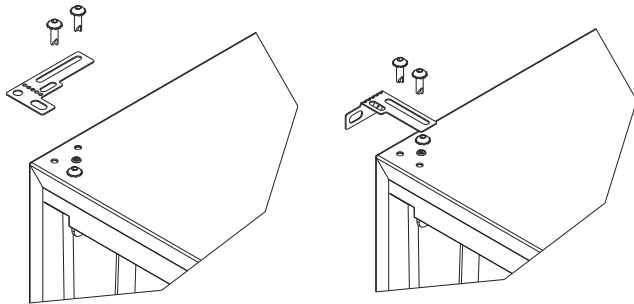


3. Place bracket over holes and attach to unit with two screws removed in step 2 using a T-25 Torx driver. Tighten screws fully.
4. Gently push units into position. Be careful not to entangle the electrical cord or water line, if applicable.
5. Re-check the leveling, from front to back and side to side. Make any necessary adjustments. The unit's top surface should be approximately 1/8" (3 mm) below the countertop.

Anti-Tip Bracket

1. Slide unit out so screws on top of unit are easily accessible.
2. Remove the two screws from the opposite side of the hinge assembly using a T-25 Torx driver (see below).

NOTE: 1224 models shown with four screw. 1215 models only have three screws, but same screws are used in both applications.

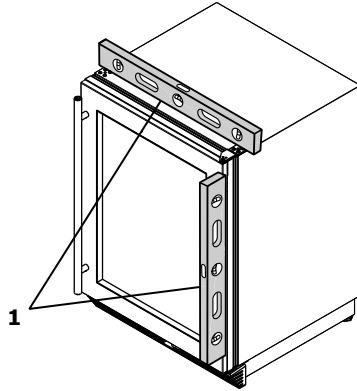


3. Place bracket (part #14154) over holes and attach to unit with two screws removed in step 2 using a T-25 Torx driver. Tighten screws fully.
4. Gently push unit into position. Be careful not to entangle the electrical cord or water line, if applicable.
5. Check to be sure the unit is level from front to back and side to side. Make any necessary adjustments. The unit's top surface should be approximately 1/8" (3 mm) below the countertop.
6. Secure bracket into adjoining surface.

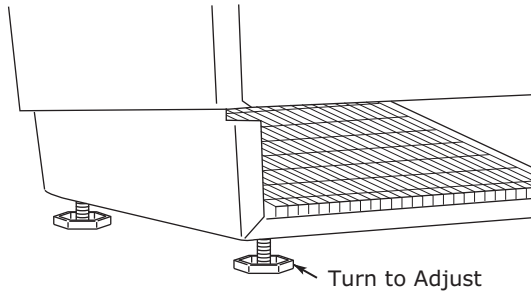
General Installation

LEVELING INFORMATION

1. Use a level to confirm the unit is level. Level should be placed along top edge and side edge as shown.



2. If the unit is not level, adjust the legs on the corners of the unit as necessary.



3. Confirm the unit is level after each adjustment and repeat the previous steps until the unit is level.

INSTALLATION TIP

If the room floor is higher than the floor in the cutout opening, adjust the rear legs to achieve a total unit rear height of 1/8" (3 mm) less than the opening's rear height. Shorten the unit height in the front by adjusting the front legs. This allows the unit to be gently tipped into the opening. Readjust the front legs to level the unit after it is correctly positioned in the opening.

INSTALLATION

1. Plug in the power/electrical cord.
2. Gently push the unit into position. Be careful not to entangle the cord.
3. Re-check the leveling, from front to back and side to side. Make any necessary adjustments. The unit's top surface should be approximately 1/8" (3 mm) below the countertop.
4. Remove the interior packing material and wipe out the inside of the unit with a clean, water-dampened cloth.

Grille - Plinth Installation

REMOVING AND INSTALLING GRILLE



Disconnect electric power to the unit before removing the grille.

When using the unit, the grille (plinth strip/base fascia) must be installed.



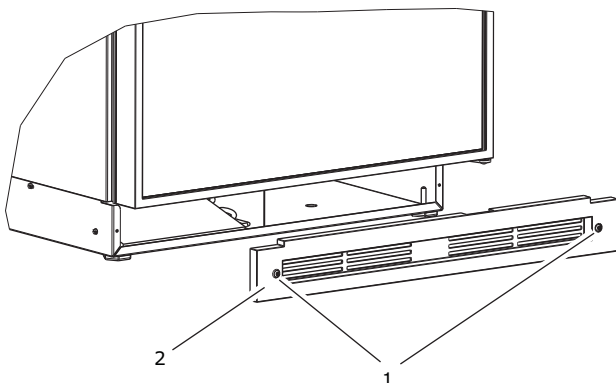
DO NOT touch the condenser fins. The condenser fins are SHARP and can be easily damaged.

Removing the grille

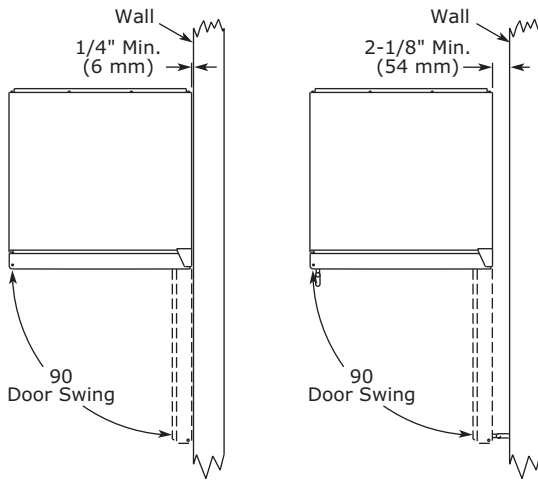
1. Disconnect power to the unit.
2. Loosen the two screws (1).
3. Remove grille (2) from unit.

Installing the grille

1. Align cabinet and grille holes and secure, but do not over tighten grille screws (1).
2. Reconnect power to the unit.



Door Swing



Units have a zero clearance for the door to open 90°, when installed adjacent to cabinets.

Stainless Steel and black and white models require 2-1/8" (54 mm) door clearance to accommodate the handle if installed next to a wall.

Integrated models require 1/4" (6 mm) clearance if installed next to a wall. Allow for additional space for any knobs or pulls installed on the integrated panel/frame.

Door Stop

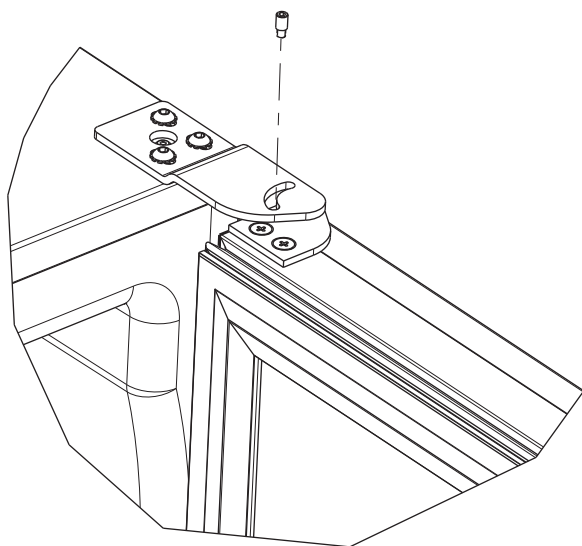
Your U-Line unit was shipped to you with the optional 90° pin(s). (Models that are 15" wide include 1 pin. Models that are 24" wide include 2 pins.) The unit's door will open freely without a fixed opening angle limitation. If you would like the door stop at 90° follow these instructions.

NOTICE

The pin is designed to stop the door at 90° under normal operating conditions. It is not designed for excessive force. Do not use the door to move the unit in/out of the cutout during installation.

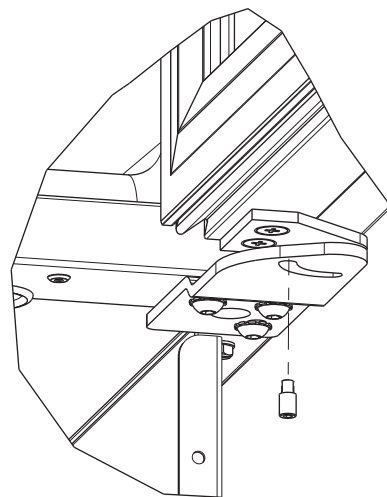
If your unit is already undercounter, it might need to be moved out/forward to access the hinge.

1. Locate the threaded pin.
2. With the door between 0° (closed) and 90° and using a 3/32" hex driver, install the threaded pin through the hinge.



3. On 24" models, a second pin is included for the bottom hinge. Repeat steps above for second hinge.

NOTE: Threaded pin will be inserted from the bottom.



4. Carefully slide your unit back in place.

NOTICE

The pin can be removed to return the door swing back to its original state by unscrewing the threaded pin.

Door Adjustments

DOOR ALIGNMENT AND ADJUSTMENT

Align and adjust the door if it is not level or is not sealing properly. If the door is not sealed, the unit may not cool properly, or excessive frost may form in the interior.

NOTICE

Properly aligned, the door's gasket should be firmly in contact with the cabinet all the way around the door (no gaps). Carefully examine the door's gasket to ensure that it is firmly in contact with the cabinet. Also make sure the door gasket is not pinched on the hinge side of the door.

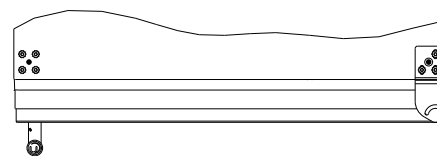
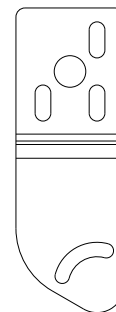
To align and adjust the door:

1. Remove grille (see GRILLE-PLINTH INSTALLATION).
2. Loosen (do not remove) top and bottom hinge screws.
3. Align door squarely with cabinet.
4. Make sure gasket is firmly in contact with cabinet all the way around the door (no gaps).
5. Tighten bottom hinge screws.
6. Tighten top hinge screws.

REVERSING THE DOOR

Location of the unit may make it desirable to mount the door on the opposite side of the cabinet.

The hinge hardware will be removed and installed on the opposite side of the cabinet.



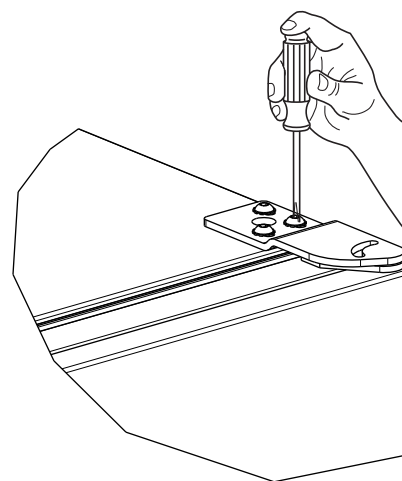
TO REVERSE THE DOOR

Remove grille:

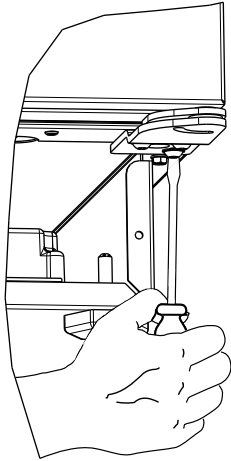
Remove the grille (see GRILLE-PLINTH INSTALLATION section of this guide).

Remove door:

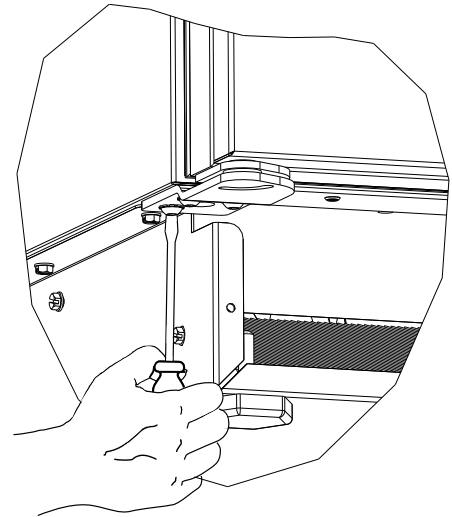
1. Hold door to keep it from falling.
2. Remove top hinge from cabinet by removing three screws.



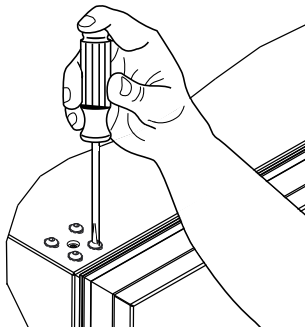
3. Remove bottom hinge from cabinet by removing three screws. Support the door and hinge assembly and remove it from the cabinet.



4. Tighten three screws.

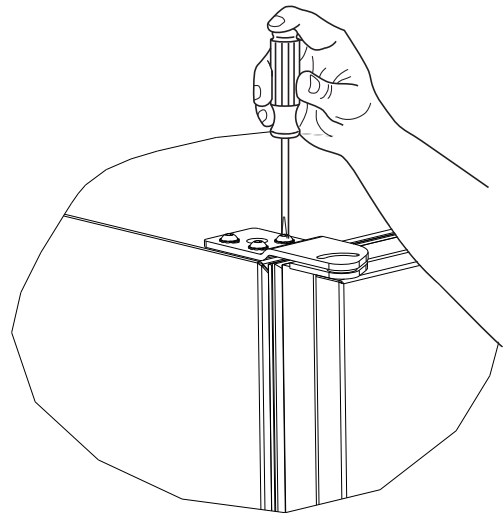


4. Remove four screws from hinge holes on the opposite side. Reinstall into holes where the hinge was removed. Take care not to scratch cabinet.



5. Align flat edge of the hinge with the outer edge of the unit.

6. Tighten three screws.



5. Repeat for cabinet base.

Prepare door for reinstallation:

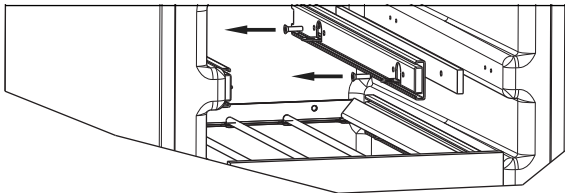
1. Rotate door 180° to reverse.
2. Align the flat edge of the hinge with the outer edge of the cabinet.
3. Hold door to keep from falling.

SHIFTING WINE RACK SPACERS (OPTIONAL)

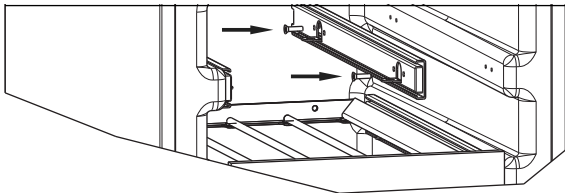
NOTICE

Only perform these steps if you require wine rack clearance with a 90° door opening. Doors which are allowed to open past 90° do not require this step.

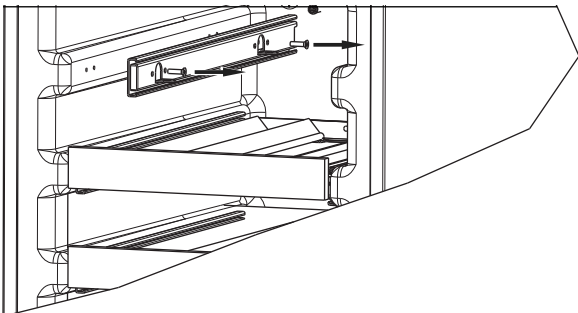
1. Remove wine rack (see WINE RACK INSTALLATION in Maintenance).
2. Starting from the side that has the spacers (previously unaltered units will be on the right hand side from the factory), remove 2 screws, slide and spacer.



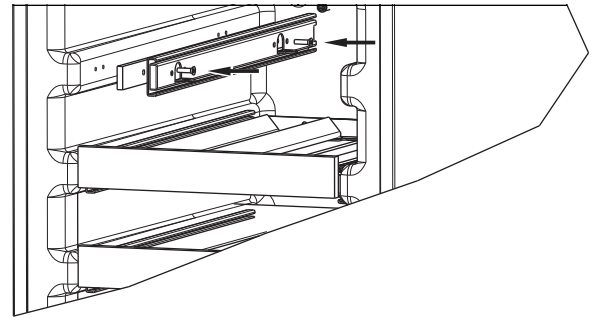
3. Reinstall the slide with the original 2 screws.



4. Remove 2 screws from the other side.



5. Place the spacer in between the liner and slide.



6. Install original hardware.
7. Slide wine rack back into position.

Align and adjust the door:

Align and adjust the door (see DOOR ALIGNMENT AND ADJUSTMENT).

Install grille:

Install the grille.

Wood Trim Finishing

The wine rack fronts are solid natural beech wood. They are factory coated with a clear vinyl sealer, which will sufficiently protect the wood in normal use.

You may coat the trim with stain and/or a final finish to match surrounding cabinetry.



You MUST remove the wood trim from the unit for staining or finishing to prevent permanent damage to the inner liner of the unit. Allow stain or finish to dry thoroughly (at least 24 hours for each coat) following the product manufacturer's instructions before reinstallation. Not following this warning may cause the inner liner of the unit to have a permanent odor, which the warranty will not cover.

U-Line recommends Minwax® Brand Water Based Stains and Minwax Polycrylic® Protective Finish.

NOTICE

Never use oil based stains or finishes.

On glass door models, the stain may appear darker when viewed through the glass.

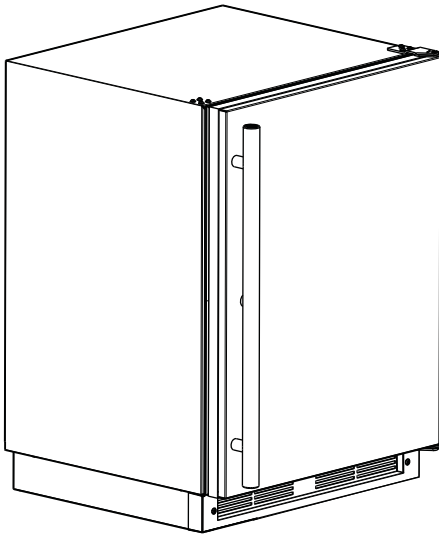
Follow the manufacturers instructions for the stain and/or finish you select.

Free Standing Kit

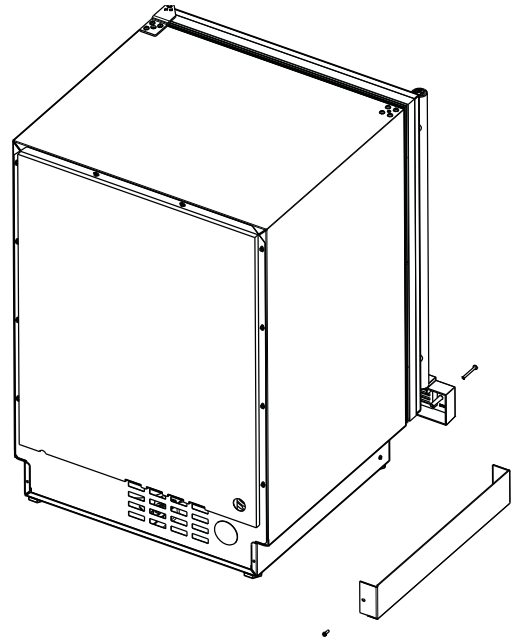
The free standing kit is an optional accessory. It is only used when unit is not installed in surrounding cabinetry.

To install the kit:

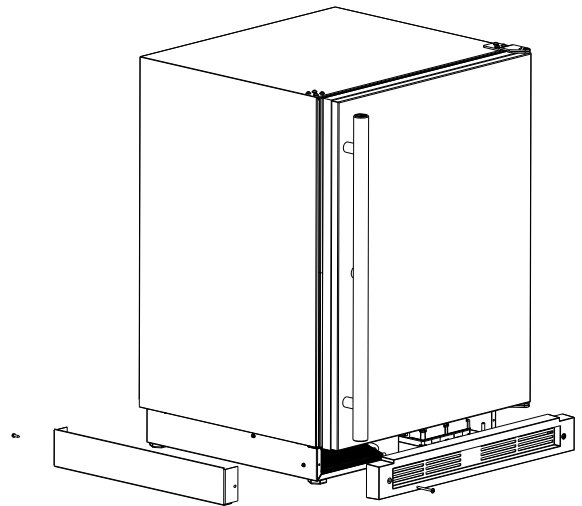
1. Remove grille (see GRILLE-PLINTH INSTALLATION section).



2. Place shell accessory over front and back of cabinet base, aligning holes of shell accessory with the holes on the base. Insert sheet metal screw in back of base.



3. Align front hole with hole in shell accessory, hole in base, and hole in grille. Tighten screw.





First Use

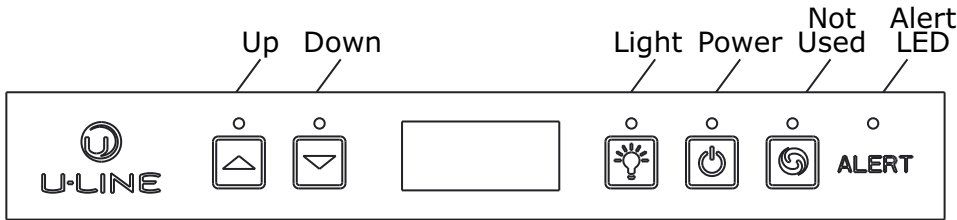
All U-Line controls are preset at the factory. Initial startup requires no adjustments.

NOTICE











U-Line recommends allowing the unit to run overnight before loading with product.

When plugged in, the unit will begin operating under the factory default settings. If the unit was turned off during installation, simply press  and the unit will immediately switch on. To turn the unit off, press .

Control Operation



CONTROL FUNCTION GUIDE

FUNCTION	COMMAND	DISPLAY/OPTIONS
ON/OFF	Press  and release	Unit will immediately turn ON or OFF.
Toggle lights	Press  and release to leave interior light on for 3 hours	Glass door wine and beverage centers only.
Adjust refrigerator set point	Press  or  and release	When the "F" or "C" in the display is flashing, press  or  to adjust the set point temperature.
View temperature in unit	Press  and  together and release	The display will flash and then toggle from set point to temperature in unit.
Toggle between F/C	Hold  and  for five seconds	The display will change units.

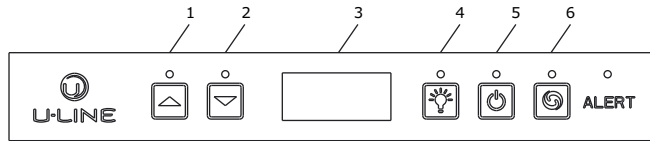
DOOR ALERT NOTIFICATION

When the door is left open for more than 5 minutes:

- An audible tone will sound for several seconds every minute.
- The Alert LED will blink.


Close door to silence alert and reset.


Sabbath Mode



This unit is Star-K certified and offers a Sabbath mode. Sabbath mode disables system responses to user initiated activities and all external functions, including lighting, display and audible alarms. The unit will still maintain internal temperatures and set points. View a full list of Star-K certified U-Line units at www.star-k.org.

To enable Sabbath Mode:

1. Press  (4) and hold for ten seconds and release (the °F/°C symbol will flash briefly at the end of the ten second period).
2. The interior light and control display (3) will go dark until user resets mode.
3. NOTE: Although the display will not be visible, the temperature controls in the unit remain active and preserve the interior temperature.

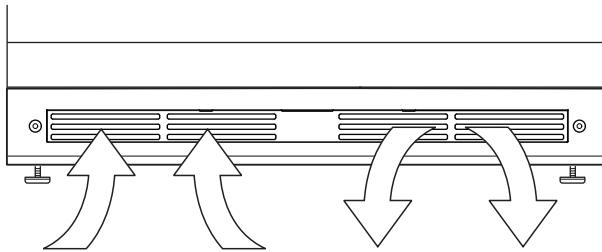
Sabbath Mode remains active until  (4) is quickly pressed and released.

Airflow and Product Loading

NOTICE

The unit requires proper airflow to perform at its highest efficiency. Do not block the front grille, or the unit will not perform as expected. Do not install the unit behind a door. When loading your unit, leave space between the evaporator and product loaded. Anything in direct contact with the evaporator is subject to freezing.

When properly loaded, your U-Line unit will store up to 105 (12 oz. [330 ml]) cans or 85 (12 oz. [330 ml]) bottles and 16 (750 ml) bottles of wine.



U-Line Wine Guide

LOOKING BEHIND THE LABEL

To most, wine is a delicious mystery. We purchase it, uncork it, and savor its taste and beauty. But there is so much more to true wine appreciation. Many secrets are simply too good to keep bottled up.

WINE SELECTIONS SUGGESTIONS

Selecting the right wine for the right occasion can sometimes be a seemingly awkward or difficult task for the beginning wine enthusiast. We would therefore like to present you with a few suggestions which may provide a little more confidence and enjoyment when choosing and serving your wines.

When selecting wines, keep an open mind and do not be afraid to be adventurous. Do not view the subject of wine so seriously it discourages you from learning and discovering for fear of embarrassment if something is incorrect. Wine is best viewed as a hobby and enjoyed.

When assembling your collection, try not to become obsessed with "Vintages." Although a chart can be a useful tool, generalizations about a specific year have led more than one collector to disappointment. Often an "Off Year" will provide a better value and more drinking enjoyment.

The primary guideline to the subject of wine is your own palate. Do not be afraid to make mistakes. Experiment, discover, but most of all, enjoy yourself and your new U-Line product.

Guide To Common Styles Of Wine

Red Wines		
Full-Bodied Dry	California French Italian	Zinfandel, Cabernet Rhone, Chateauf-neuf-du-Pape Barbaresco, Barolo
Medium-Bodied Dry	California French	Pinot Noir Bordeaux, Burgundy
Light-Bodied Dry	French Italian	Beaujolais Chianti, Bardolino
White Wines		
Full-Bodied Dry	California French	Chardonnay Montrachet, Meursault Puligny-Montrachet
Medium-Bodied Dry	California French	Sauvignon-Blanc Pouilly-Fuisse, Sancerre, Vouvray, Graves
Light-Bodied Dry	French	Chablis, Muscadet, Pouilly-Fume
Full-Bodied, Very Sweet	Germany French Hungary	Beerenauslese Sauternes Tokay
Medium-Bodied, Semi-Sweet	California Germany	Gewurtztraminer Liebfraumilch
Light-Bodied Off Dry	Germany	Rhine, Mosel, Riesling

Matching Food and Wine

Although there are no hard fast rules for matching wine to food, observe some guidelines. Delicate dishes should be accompanied by lighter more delicate wines. Full-flavored foods should be matched with fuller-bodied wines.

As a general rule, one should aim to ascend in flavor and quality of wines served.

Serve a:	Before a:
DRY wine	SWEET wine
WHITE wine	RED wine
YOUNG wine	OLD wine
LIGHT-BODIED wine	FULL-BODIED wine

Any step back in quality will be noticed. If a fine wine is tasted prior to a lesser wine, many of the fine wine's subtle qualities may be missed.

Common Food and Wine Matches

Foods	Wines
Fish, Shell Fish, Crab, Oysters	Dry White Wines, Light Sparkling or Extra Dry Champagne
Beef, Venison	Full-Bodied Red Wines
Pork, Veal, Lamb and Poultry	Light-Bodied Red Wines
Fruit	Sweet White and Sparkling Wines

A Toast to Wine Truths

Like the grapes themselves, many wine myths have been cultivated over the centuries.

Myth 1: Most wines taste better when aged.

Truth: In fact, less than 5% of wines produced today are meant to be aged. Most wines are crafted to be consumed within the first one to two years.

Myth 2: Wines should be uncorked and decanted allowing them to “breathe.”

Truth: To breathe or not breathe? While it is better to allow a young tannic Red to breathe in a glass or decanter to soften the tannins, an old Red reaches a stage in its life where it should be enjoyed soon after opening. Allow an old Red to breathe for a short time to dissipate any off odors. Most white wines can be served, ideally, 10-15 minutes after opening.

Myth 3: When age worthy wines peak, they must be consumed almost immediately.

Truth: Most great wines reach a plateau period rather than a peak. Great Bordeaux’s may have as much as a 10-year plateau before fading.

Myth 4: Wine color does not change with aging.

Truth: As red wines age they get lighter in color while whites get darker.

The Cork: A Mystery on Its Own

Cork Presentation. The ritual of the presentation of the cork has a rich and fascinating history dating back to the late 1800’s. A phylloxera (root louse) devastation to the vineyards severely limited the supply of great wines. Restaurateurs would remove labels on inferior wines and replace them with labels from superior wines. This made it necessary for patrons to protect themselves by checking the branding on the cork to ensure that what they ordered was, in fact, what they were served.

When presented with a cork today, feel it to check for its integrity, read and match the branding on the cork to the bottle and set it aside. There is little to be learned from the cork. The proof is in the wine.

“Corked” wines. If you’ve ever had a wine that smelled or tasted of mold, you’ve experienced a wine that may have been “corked.” Today, between five and eight percent of wines are tainted with Trichloroanisole (TCA). This substance, found naturally in plants and trees, is imparted to the wine through the cork. Corked wines are a major concern for winemakers as it destroys millions of cases per year and puts reputations at stake. Amazing as it may seem twist-off caps may offer a better alternative and many great wineries in California, Australia and New Zealand are pioneering the trend.

Common Tasting Terms

Terminology	Description
Acidity	A critical element of wine that is responsible for preserving the wines freshness. Excess acidity results in an overly tart and sour wine.
Balance	A desired trait where tannin, fruit and acidity are in total harmony. Wines with good balance tend to age gracefully.
Body	The weight and presence of wine in the mouth provided by the alcohol and tannin level. Full-bodied wines tend to have this strong concentration.
Bouquet	The blending of a wine's aroma within the bottle over a period of time, caused by volatile acidity.
Complex	A subjective term often used in tasting. A wine is said to be complex if it offers a variety of flavors and scents that continue to evolve as it develops.
Flabby	A wine that lacks structure, or is heavy to the taste, lacks acidity.
Full-Bodied	Wine high in alcohol and extract, generally speaking, fills the mouth, powerful.
Lean	Generally describes wines that are slim, lacking of generosity or thin.
Oaky	A desirable flavor imparted to wine if done in moderation. Most wines are aged in oak barrels one to three years, thereby receiving this toasty oak characteristic. However, if a weak wine is left in contact too long with an oak barrel it will tend to be overpowered with an oaky taste.
Tannin	Tannins are extracted from the grape skins and stems and are necessary for a well-balanced red wine. Tannins are easily identified in wine tasting as the drying sensation over the gums. Tannins generally fade as a wine ages.

IDEAL WINE STORAGE CONSIDERATIONS

Temperature: The most important element about storage temperature is stability. If wine is kept in a stable environment between 40°F (7°C) and 65°F (21°C), it will remain sound. A small 1-2 degree temperature fluctuation within a stable environment is acceptable. Larger temperature fluctuations can affect the corks ability to seal, allowing the wine to “leak” from the bottle.

Humidity: The traditional view on humidity maintains that wines should be stored on their sides in 50% - 80% relative humidity to ensure cork moisture and proper fit in the bottle. Contemporary wisdom suggests that the cork surface is too small to be impacted by humidity. Further the cork is sealed with a metal or wax capsule making humidity penetration impossible. The concept of a humid storage environment was derived from the necessity of wineries to maintain moisture in their cellars to keep wooden barrel staves swollen, preventing wine evaporation and product loss. In fact, vineyards estimate as much as a 10% product loss per year due to evaporation while wine is aging in the wooden barrels. Humidity, however, was not intended for the modern home cellar where wine is stored in glass bottles with sealed corks.

Light: UV rays are not only harmful to people, they are damaging to wines - especially those in clear bottles. Since oxygen molecules in wine absorb UV rays, wine should never be stored in direct light for long periods of time.

Vibration: Provided that sediment is left undistributed and particles are not suspended, vibration in a storage environment is not an issue. Wines can become flat or tired when voids and vacuums are created inside the wine bottle. In order to create voids and vacuums within a liquid, aggressive motion or shaking of the wine bottle would have to occur.

The Right Temperature for Wine

Temperature	Wines
Approximately 60°F (15°C)	Red
50°F - 55°F (10°C -12°C)	White
Approximately 45°F (7°C)	Sparkling

Wine Captain® Models - A Touch of Elegance

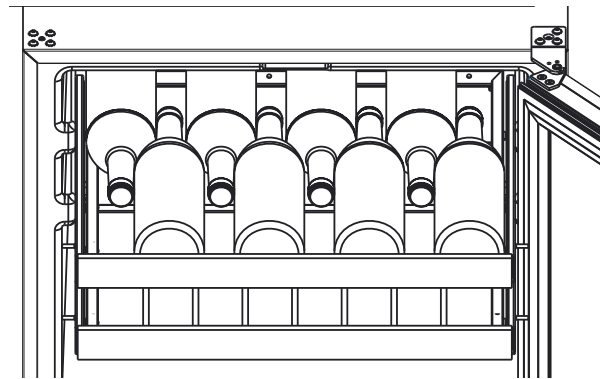
In 1985 U-Line was the first North American appliance manufacturer to develop a residential wine storage unit, the Wine Captain®. Each U-Line Wine Captain® model is designed to impress and inspire anyone with an interest in wine by providing cellar conditions in stylish, undercounter units. U-Line Wine Captain® models offer stable storage temperatures, a 50% internal relative humidity and protection from UV light rays. U-Line has the largest product offering available, making storing, presenting, and sharing your wine effortless and elegant.

Recommended Wine Storage

Specially designed horizontal wine racks properly position the bottles so the wine remains in contact with the cork, which ensures the cork does not become dry.

U-Line recommends arranging wine bottles as shown in the illustrations below.

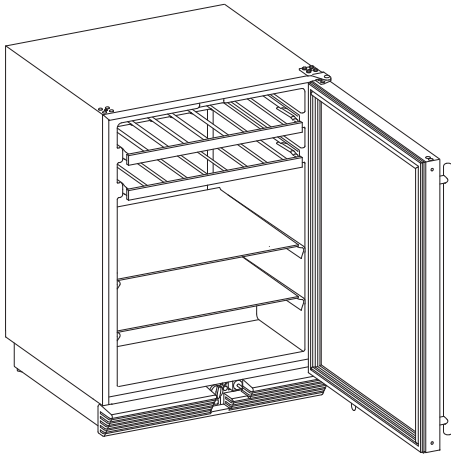
Racks 1 and 2:



NOTE: After stocking, allow unit to stabilize product temperatures for 24 hours.

Interior Shelves

REMOVING AND INSTALLING INTERIOR SHELVES



For models equipped with glass shelves having shelf supports, remove the shelves as follows:

1. Open door completely.
2. Grasp the shelf edge in the center and slide the shelf from the unit.

Insert the shelves as follows:

1. With the door still fully opened, reposition the shelf as required, ensure the raised white edge strip is toward the rear of the unit and slide the shelf back into position.

NOTICE

Make sure the shelves are inserted fully into the unit.

The edge strip toward the rear prevents cans and bottles from freezing against the cold evaporator.

Cleaning

EXTERIOR CLEANING

Vinyl Clad (Black or White)

Clean surfaces with a mild detergent and warm water solution. Do not use solvent-based or abrasive cleaners. Use a soft sponge and rinse with clean water. Wipe with a soft, clean towel to prevent water spotting.

Clean any glass surfaces with a non-chlorine glass cleaner.

Stainless Models

Stainless door panels, handles and frames can discolor when exposed to chlorine gas, pool chemicals, saltwater or cleaners with bleach.

Keep your stainless unit looking new by cleaning with a good quality all-in-one stainless steel cleaner and polish monthly. For best results use Claire® Stainless Steel Polish and Cleaner, which can be purchased from U-Line Corporation (Part Number 173348). Comparable products are acceptable. Frequent cleaning will remove surface contamination that could lead to rust. Some installations may require cleaning weekly.

Do not clean with steel wool pads.

Do not use stainless steel cleaners polishes on any glass surfaces.

Clean any glass surfaces with a non-chlorine glass cleaner.

Do not use cleaners not specifically intended for stainless steel on stainless surfaces (this includes glass, tile and counter cleaners).

If any surface discoloring or rusting appears, clean it quickly with Bon-Ami® or Barkeepers Friend Cleanser® and a nonabrasive cloth. Always clean with the grain. Always finish with Claire® Stainless Steel Polish and Cleaner or comparable product to prevent further problems.

Using abrasive pads such as Scotchbrite™ will cause the graining in the stainless steel to become blurred.

Rust not cleaned up promptly can penetrate the surface of the stainless steel and complete removal of the rust may not be possible.

Integrated Models

To clean integrated panels, use household cleaner per the cabinet manufacturer's recommendation.

INTERIOR CLEANING

Disconnect power to the unit.

Clean the interior and all removed components using a mild nonabrasive detergent and warm water solution applied with a soft sponge or non-abrasive cloth.

Rinse the interior using a soft sponge and clean water.

Do not use any solvent-based or abrasive cleaners. These types of cleaners may transfer taste to the interior products and damage or discolor the interior.

DEFROSTING

Under normal conditions this unit does not require manual defrosting. Minor frost on the rear wall or visible through the evaporator plate vents is normal and will melt during each off cycle.

If there is excessive build-up of 1/4" (6 mm) or more, manually defrost the unit.

Ensure the door is closing and sealing properly.

High ambient temperature and excessive humidity can also produce frost.



DO NOT use an ice pick or other sharp instrument to help speed up defrosting. These instruments can puncture the inner lining or damage the cooling unit. DO NOT use any type of heater to defrost. Using a heater to speed up defrosting can cause personal injury and damage to the inner lining.

NOTICE

The drain pan was not designed to capture the water created when manually defrosting. To prevent water from overflowing the drain pan, place towels or other absorbent materials over the interior drain trough (under the evaporator) before defrosting.

To defrost:

1. Disconnect power to the unit.
2. Remove all products from the interior.
3. Prop the door in an open position (2 in. [50 mm] minimum).
4. Allow the frost to melt naturally.
5. After the frost melts completely clean the interior and all removed components. (See INTERIOR CLEANING).
6. When the interior is dry, reconnect power and turn unit on.

Cleaning Condenser

INTERVAL - EVERY SIX MONTHS

To maintain operational efficiency, keep the front grille free of dust and lint, and clean the condenser when necessary. Depending on environmental conditions, more or less frequent cleaning may be necessary.



Disconnect electric power to the unit before cleaning the condenser.

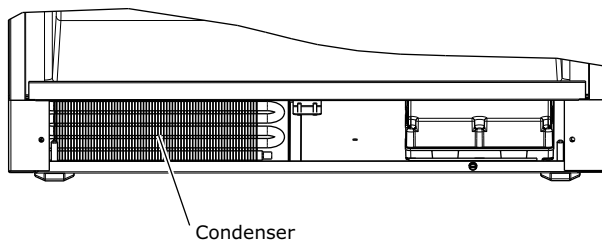


DO NOT touch the condenser fins. The condenser fins are SHARP and can be easily damaged.

NOTICE

DO NOT use any type of cleaner on the condenser unit.

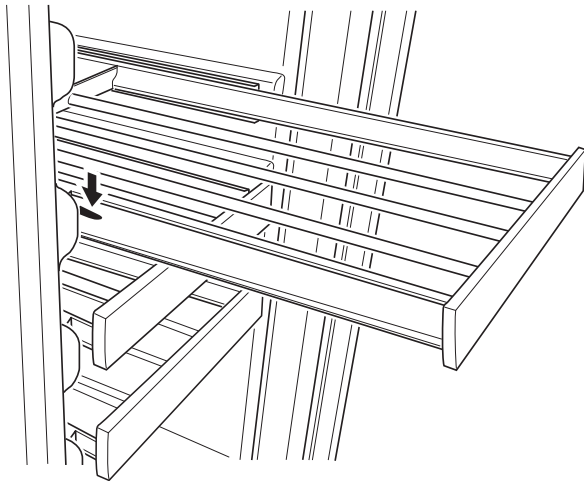
1. Remove the grille.
2. Clean the condenser coil using a using a soft brush with a “combing” action or vacuum cleaner.
3. Install the grille.



Wine Rack Installation

To remove rack from the cabinet:

1. Remove any bottles stored on the rack.
2. Grasp the end of the rack and gently slide it out until it stops.



3. Press the left rack release lever down. At the same time, lift the matching right rack release lever up. Pull the rack out until it is free of the tracks and the cabinet.

NOTICE

Do not remove the track rails from the cabinet.

To insert rack in the cabinet:

1. Align the left and right rack channels with the tracks in the cabinet. Ensure an even track engagement on both sides by gently pushing the rack into the cabinet until it stops.
2. Before reloading the rack, ensure proper movement of the travel stops in the left and right track rails by pulling the rack out gently until it stops.

Extended Non-Use

VACATION/HOLIDAY, PROLONGED SHUTDOWN

The following steps are recommended for periods of extended non-use:

1. Remove all consumable content from the unit.
2. Disconnect the power cord from its outlet/socket and leave it disconnected until the unit is returned to service.
3. If ice is on the evaporator, allow ice to thaw naturally.
4. Clean and dry the interior of the unit. Ensure all water has been removed from the unit.
5. The door must remain open to prevent formation of mold and mildew. Open door a minimum of 2" (50 mm) to provide the necessary ventilation.

WINTERIZATION

If the unit will be exposed to temperatures of 40°F (5°C) or less, the steps above must be followed.

For questions regarding winterization, please call U-Line at +1.800.779.2547.



Damage caused by freezing temperatures is not covered by the warranty.

Troubleshooting

BEFORE CALLING FOR SERVICE

If you think your U-Line product is malfunctioning, read the CONTROL OPERATION section to clearly understand the function of the control.

If the problem persists, read the NORMAL OPERATING SOUNDS and TROUBLESHOOTING GUIDE sections below to help you quickly identify common problems and possible causes and remedies. Most often, this will resolve the problem without the need to call for service.

IF SERVICE IS REQUIRED

If you do not understand a troubleshooting remedy, or your product needs service, contact U-Line Corporation directly at +1.800.779.2547.

When you call, you will need your product Model and Serial Numbers. This information appears on the Model and Serial number plate located on the upper right or rear wall of the interior of your product.

NORMAL OPERATING SOUNDS

All models incorporate rigid foam insulated cabinets to provide high thermal efficiency and maximum sound reduction for its internal working components. Despite this technology, your model may make sounds that are unfamiliar.

Normal operating sounds may be more noticeable because of the unit's environment. Hard surfaces such as cabinets, wood, vinyl or tiled floors and paneled walls have a tendency to reflect normal appliance operating noises.

Listed below are common refrigeration components with a brief description of the normal operating sounds they make. NOTE: Your product may not contain all the components listed.

- Compressor: The compressor makes a hum or pulsing sound that may be heard when it operates.

- Evaporator: Refrigerant flowing through an evaporator may sound like boiling liquid.
- Condenser Fan: Air moving through a condenser may be heard.
- Automatic Defrost Drain Pan: Water may be heard dripping or running into the drain pan when the unit is in the defrost cycle.

TROUBLESHOOTING GUIDE



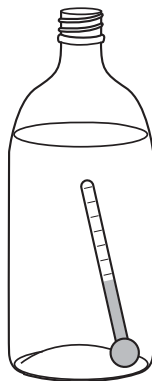
ELECTROCUTION HAZARD. Never attempt to repair or perform maintenance on the unit before disconnecting the main electrical power.

Troubleshooting - What to check when problems occur:

Problem	Possible Cause and Remedy
Digital Display and Light Do Not Work.	Ensure power is connected to the unit. If the unit is cooling, it may be in Sabbath mode.
Interior Light Does Not Illuminate.	If the unit is cooling, it may be in Sabbath mode.
Light Remains on When Door Is Closed.	For glass door models, press the light icon and close the door. Check light actuator under door.
Unit Develops Frost on Internal Surfaces.	Frost on the rear wall is normal and will melt during each off cycle. If there is excessive build-up of 1/4" or more, manually defrost the unit. Ensure the door is closing and sealing properly. High ambient temperature and excessive humidity can also produce frost.
Unit Develops Condensation on External Surfaces.	The unit is exposed to excessive humidity. Moisture will dissipate as humidity levels decrease.
Digital Display Functions, But Unit Does Not Cool.	Ensure the unit is not in "Showroom Mode." Momentarily unplug or interrupt power supply to the unit.
Digital Display Shows ER or E Followed by a Number.	E3 indicates the door may be opened too long. Ensure the door is closing properly. For other error codes contact U-Line Customer Service.

Problem	Possible Cause and Remedy
Product Is Freezing.	Because product in contact with the rear wall may freeze, ensure no product is touching the rear wall. Adjust the temperature to a warmer set point.
Product Is Not Cold Enough.	Air temperature does not indicate product temperature. See CHECKING PRODUCT TEMPERATURE below. Adjust the temperature to a cooler set point. Ensure unit is not located in excessive ambient temperatures or in direct sunlight. Ensure the door is closing and sealing properly. Ensure the interior light has not remained on too long. Ensure nothing is blocking the front grille, found at the bottom of the unit. Ensure the condenser coil is clean and free of any dirt or lint build-up.

CHECKING PRODUCT TEMPERATURE



To check the actual product temperature in the unit:

1. Partially fill a plastic (nonbreakable) bottle with water.
2. Insert an accurate thermometer.
3. Tighten the bottle cap securely.
4. Place the bottle in the desired area for 24 hours.
5. Avoid opening the unit during the testing period.

6. After 24 hours, check the temperature of the water. If required, adjust the temperature control in a small increment (see CONTROL OPERATION).

Causes which affect the internal temperatures of the cabinet include:

- Temperature setting.
- Ambient temperature where installed.
- Installation in direct sunlight or near a heat source.
- The number of door openings and the time the door is open.
- The time the internal light is illuminated. (This mainly affects product on the top rack or shelf.)
- Obstruction of front grille or condenser.

Warranty

U-LINE CORPORATION LIMITED WARRANTY

1. U-Line Corporation ("U-Line") warrants each U-Line product to be free from defects in materials and workmanship for a period of one year (two years on Modular 3000 Series) from the date of purchase. U-Line further warrants the sealed system (consisting of the compressor, condenser, evaporator, hot gas bypass valve, dryer, and connecting tube) in each U-Line product to be free from defects in materials and workmanship for a period of five years from the date of purchase.
2. During the initial one year warranty period (two years on Modular 3000 Series) for all U-Line products U-Line shall: (1) repair any product or replace any part of a product; and (2) for all Marine, RV, and Domestic U-Line products sold and serviced in the United States (including Alaska and Hawaii) and Canada, U-Line shall be responsible for the labor costs performed by a U-Line authorized service company, incurred in connection with the replacement of any defective part. During years two through five of the warranty period for the sealed system, U-Line shall: (1) at U-Line's option repair or replace any part of the sealed system; and (2) for all Marine, RV, and Domestic U-Line products sold and serviced in the United States (including Alaska and Hawaii) and Canada, U-Line shall be responsible for the labor costs incurred in connection with the replacement of any defective part of the sealed system. All other charges, including transportation charges for replacements under this warranty and labor costs not specifically covered by this warranty, shall be the responsibility of the purchaser. This warranty extends only to the original purchaser of the U-Line product. The Product Registration Card included with the product should be promptly completed by you and mailed back to U-Line, or you can register on-line at www.u-lineservice.com.
3. The warranty listed above does not apply to floor display models. The warranty for these models shall be 30 days from the date of retail purchase and only if U-Line's Product Registration Card included with the unit is completed and mailed back or electronically submitted to U-Line. This 30 day warranty does not apply to cosmetic damages. A proof of purchase may be required.
4. The following conditions are excluded from this limited warranty: use of cleaners other than the recommended stainless steel cleaners and U-Line Clear Ice Maker cleaner; installation charges; damages caused by disasters or acts of God, such as fire, floods, wind, and lightning; damages incurred or resulting from shipping, improper installation, unauthorized modification, or misuse/abuse of the product; customer education calls; food loss and spoilage; door and water level adjustments (except during the first 30 days from the date of installation); defrosting the product; adjusting the controls; door reversal; and cleaning the condenser.
5. U-Line products are designed to operate in ambient temperatures between 50°F and 100°F unless otherwise noted in the product manual. Exposure to temperatures outside this range may cause degradation of performance and issues, such as lower ice production or spoiled contents, that are not covered under the terms of this warranty as a result of that exposure. U-Line product may not be subjected to temperatures below 40°F without following the winterization and vacation shutdown procedures in the user guide.
6. U-Line's Outdoor Limited Warranty, set forth in this Paragraph 6 shall apply to U-Line models deemed suitable for outdoor use by Underwriters Laboratory ("UL") as noted in the U-Line Product Catalog, U-Line's website, and/or on the serial tag located inside the product.
 - A. Outdoor product may come into contact with rain by virtue of outdoor use. Exposure to other sources of water shall also cause this warranty to be void, including flooding of the area in proximity of the unit greater than 1/8" deep in water, hurricanes, splashing

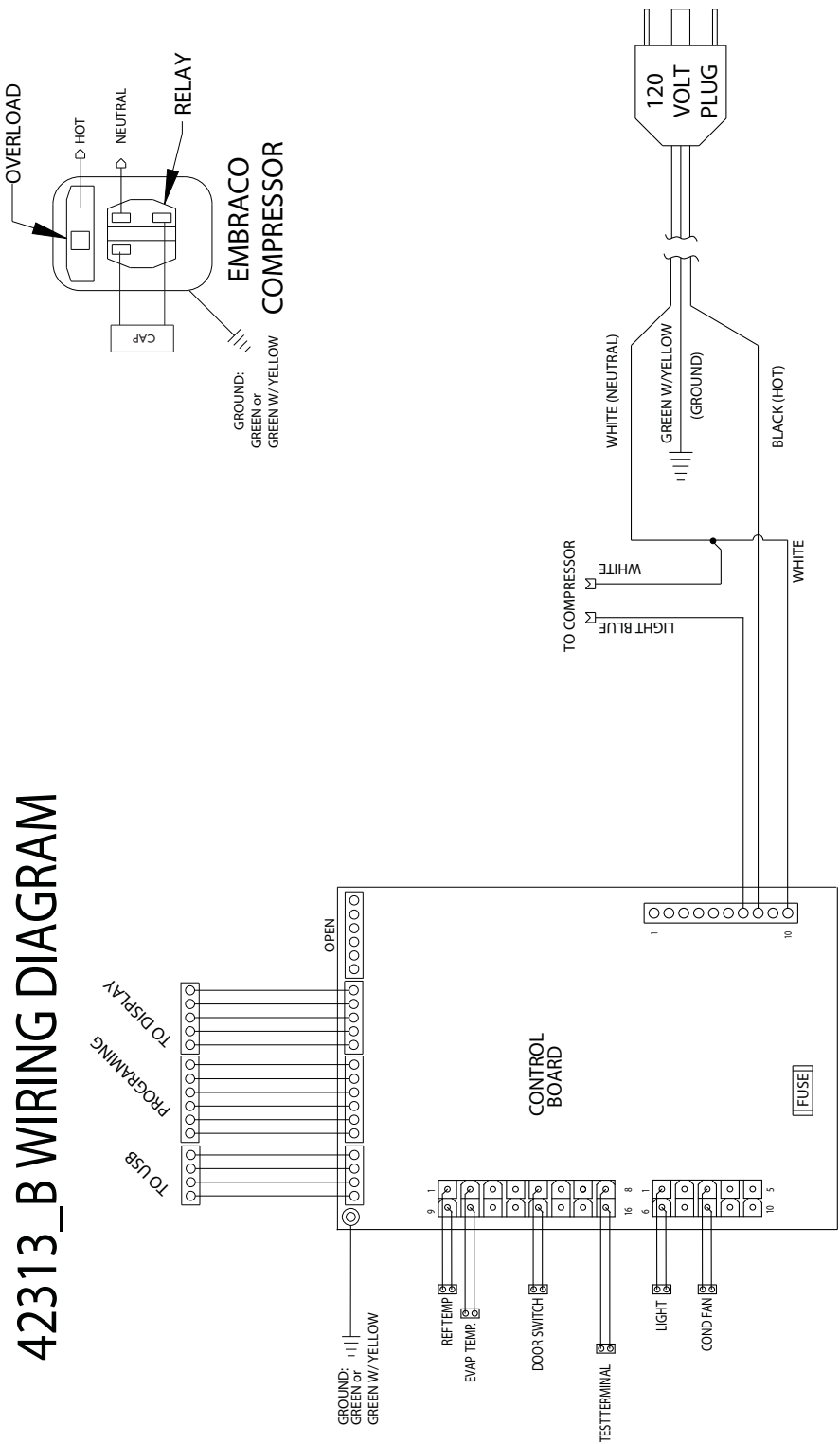
of pool water, or directing a spray from a hose or similar device into and around the unit.

7. If a product defect is discovered during the applicable warranty period, you must promptly notify either U-Line at 8900 N. 55th Street, Milwaukee, Wisconsin 53223 USA or at +1.800.779.2547 or the dealer from whom you purchased the product. In no event shall such notification be received later than 30 days after the expiration of the applicable warranty period. U-Line may require that defective parts be returned, at your expense, to U-Line's factory in Milwaukee, Wisconsin, for inspection. Any action by you for breach of warranty must be commenced within one year after the applicable warranty period.
8. THIS LIMITED WARRANTY IS IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, ALL OF WHICH ARE DISCLAIMED. U-Line's sole liability, and your exclusive remedy, under this warranty is set forth in the paragraphs above. U-Line shall have no liability whatsoever for any incidental, consequential, or special damages arising from the sale, use, or installation of the product or from any other cause whatsoever, whether based on warranty (express or implied) or otherwise based on contract, tort, or any other theory of liability.

Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Warranty 6/2014 Rev.G

Wire Diagram



Product Liability

Important Note: Service or repairs must not be performed on any unit suspected to be involved in a property damage situation. If a unit has been altered or repaired in the field prior to U-Line's evaluation, any claim for damage may be declined.

Field service technicians are authorized to make an initial assessment. If in the service technician's judgment the damage is the result of a product defect, the product would be removed and returned to U-Line in an unaltered condition. The dealer would then be authorized to permanently replace the end-user's product at no cost to the end-user. Please call U-Line immediately at +1.800.779.2547 to initiate the Return Authorization and product exchange process.

If the service technician determines the damage is the result of installation issues (water connection/drain, etc.), the consumer would be notified and the correction could be made by the servicer or installer without requiring removal of the product. In this case, the claim for damages should be directed to the original installer.

On U-Line Clear Ice product equipped with a drain pump, the drain pump must be returned along with the unit, regardless of the drain pump manufacturer.

To complete the damage claim process for the customer, please forward the following to U-Line via fax (+1.414.354.5696), email (onlineservice@u-line.com), or mail:

- Pictures of the damage, U-Line product, property damage and installation (supply and drain connections, if applicable).
- A brief description of the damages and product service history (if possible).
- Damage estimates.

- A Return Authorization Number reference (provided by U-Line) and customer name when submitting information.

For shipping:

- Use an OEM shipping carton (U-Line will provide if needed or packaging can be reused from the replacement unit) and clearly mark the Return Authorization Number on the carton before returning the product.
- When the unit is ready for pickup, contact U-Line at +1.800.779.2547 and U-Line will make arrangements for a freight collect shipment.

Upon return to U-Line, the product will be evaluated within ten business days. No service company is authorized to make these evaluations in place of U-Line.

U-Line Customer Care staff will review the engineering evaluation and notify the customer of a valid claim or provide denial details.

8900 N. 55th Street • Milwaukee, WI 53223
T: +1.414.354.0300 • F: +1.414.354.354.5696
Website: www.u-line.com

**Right product. Right place.
Right temperature Since 1962.**

Warranty Claims

The following information defines the parameters for filing a warranty claim:

- Valid serial number needed
- Valid model number needed
- Narda (or equivalent) form or submitted online at www.u-line.com
- 60 day submittal deadline from date of completed service
- Only one repair or unit per warranty claim
- Refrigerant should be labeled and included on the labor submittal
- Door and water level adjustments are covered 30 days from install date.

Serial Number Requirements:

14 30911 - 12 - XXXX

Year Month

A typical serial number is shown above. The first two digits of the first segment, 14, represents the production year. The number between the dashes, 12, represents the production month. In most cases, warranty status can be verified by the production date information within the serial number.

- Alternatively, a Proof of Purchase (or equivalent) may submitted with the warranty claim to document

warranty status. We also accept the following information to verify warranty status:

- New Construction Occupancy Documents
- Closing Paperwork
- Final Billing – Remodel

Noting all of the following on the warranty claim will be considered proof of purchase, hard copy will not be required:

- Name of the selling Dealer
- Date of purchase/installation
- Order or Invoice number (if available)
- Description of document reviewed (i.e. store receipt, closing paperwork, etc)

Parts and labor claims are paid separately. Indicate part numbers and description for parts used in the warranty repair. Include the purchase invoice and name of the parts supplier used to procure the parts.

Ordering Replacement Parts

Parts may be ordered on-line, by Fax or on the phone.
See our contact information below:

www.U-LineService.com (with service login)

FAX Number: +1.414.354.5696

Phone Number: +1.800.779.2547

NOTICE

Use only genuine U-Line replacement parts. The use of non-U-Line parts can reduce speed of ice production, cause water to overflow from ice maker mold, damage the unit, and void the warranty.

Warranty parts will be shipped at no charge after U-Line confirms warranty status. Please provide the model, serial number, part number and part description. Some parts will require color or voltage information.

If U-Line requires the return of original parts, we will inform you when the parts order is taken. This requirement will be noted on your packing list. A prepaid shipping label will be included with the replacement part. Please enclose a copy of the parts packing list and any labor claims with your return. Please be sure the model and serial numbers are legible on the paperwork. Tag the part with the reported defect.

When ordering a non-warranty part, you will need an open account and tax exemption on file at U-Line. Another option would be to visit www.u-line.com to locate an authorized parts distributor in your area.

System Diagnosis Guide

REFRIGERATION SYSTEM DIAGNOSIS GUIDE

System Condition	Suction Pressure	Suction Line	Compressor Discharge	Condenser	Capillary Tube	Evaporator	Wattage
Normal	Normal	Slightly below room temperature	Very hot	Very hot	Warm	Cold	Normal
Overcharge	Higher than normal	Very cold may frost heavily	Slightly warm to hot	Hot to warm	Cool	Cold	Higher than normal
Undercharge	Lower than normal	Warm-near room temperature	Hot	Warm	Warm	Extremely cold near inlet - Outlet below room temperature	Lower than normal
Partial Restriction	Somewhat lower than normal vacuum	Warm - near room temperature	Very hot	Top passes warm - Lower passes cool (near room temperature) due to liquid	Room temperature (cool) or colder	Extremely cold near inlet - Outlet below room temperature backing up	Lower than normal
Complete Restriction	In deep vacuum	Room temperature (cool)	Room temperature (cool)	Room temperature (cool)	Room temperature (cool)	No refrigeration	Lower than normal
No Gas	0 PSIG to 25"	Room temperature (cool)	Cool to hot	Room temperature (cool)	Room temperature (cool)	No refrigeration	Lower than normal

Compressor Specifications

 **DANGER**

Electrocution can cause death or serious injury. Burns from hot or cold surfaces can cause serious injury. Take precautions when servicing this unit.

Disconnect the power source.

Do not stand in standing water when working around electrical appliances.

Make sure the surfaces you touch are not hot or frozen.

Do not touch a bare circuit board unless you are wearing an anti-static wrist strap that is grounded to an electrical ground or grounded water pipe.

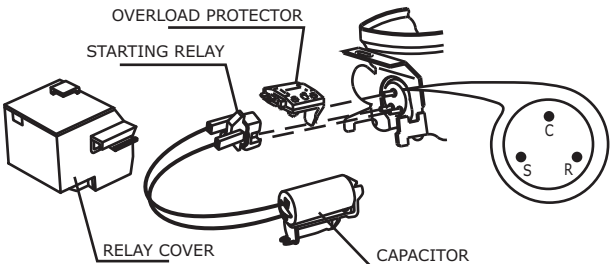
Handle circuit boards carefully and avoid touching components.

To measure the start winding resistance, measure across the C and S pins.

To measure the run winding resistance, measure across the C and R pins.

Also check S to R and you should get the sum of the run and start windings.

To ensure the windings are not shorted, check the S and R to ground.



ULIN_0368_A

	EMX20CLC
Refrigerant	R600a
Voltage	115 - 127 VAC
Frequency	60 Hz
Run Cap	12µF/165 VAC
Start Winding	6.7 Ohm at 77°F
Run Winding	12.6 Ohm at 77°F
LRA	3.7 A
FLA	0.5 A
Starting Device	8EA14C
Overload	4TM142RFBYY-53

* All resistance readings are ±10%

Troubleshooting - Extended

SPECIFIC ERRORS & ISSUES



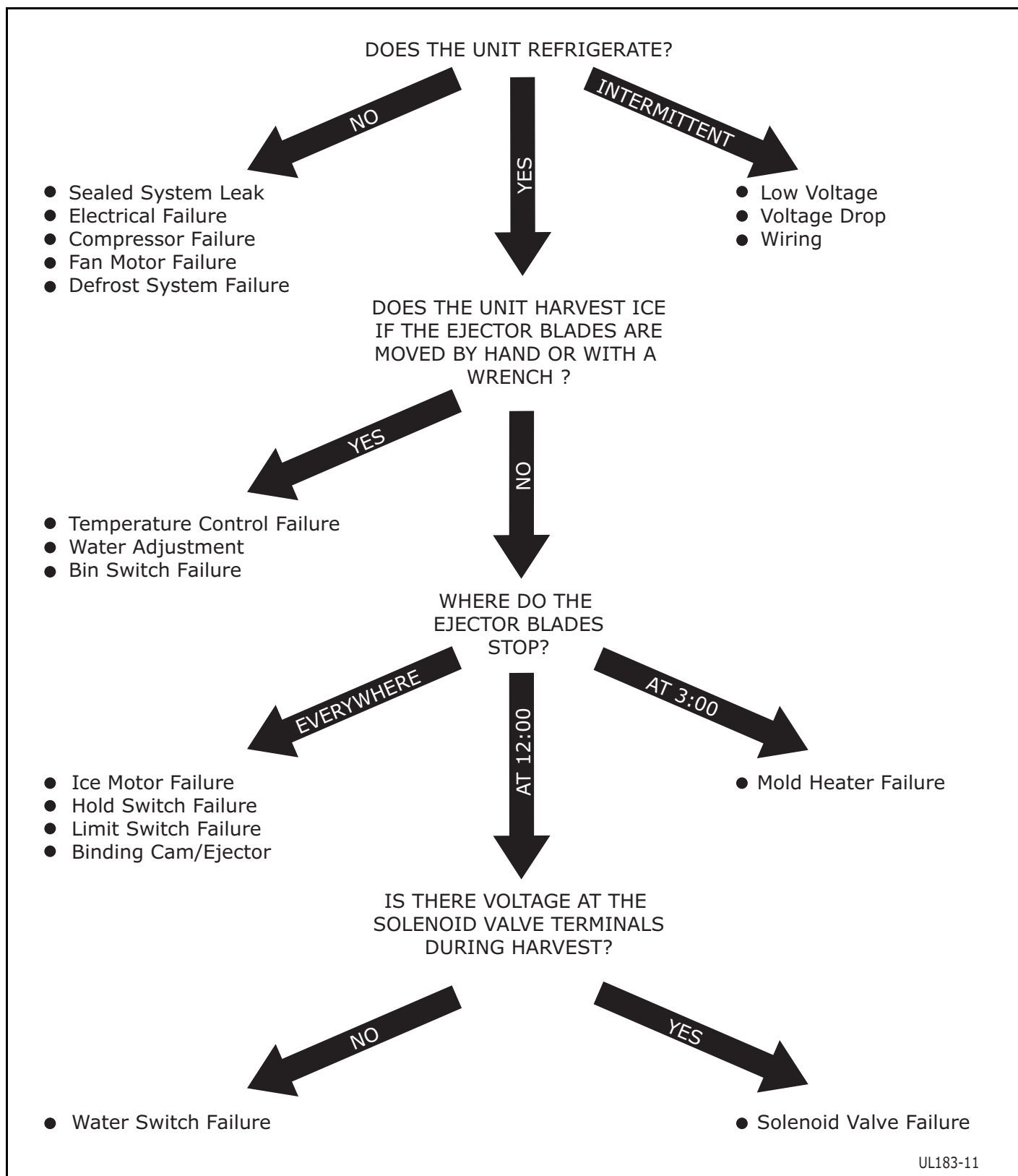
Never attempt to repair or perform maintenance on the unit until the main electrical power has been disconnected from the unit.

TROUBLESHOOTING GUIDE

Concern	Potential Causes	Suggested Remedy
Will not eject ice (water frozen).	Control setting too cold.	Adjust control warmer (counterclockwise).
	Control inoperable (1-2 contacts open)	Replace control.
	Bin switch inoperable.	Replace bin switch.
	Limit switch defective (open).	Replace limit switch.
	Ice maker assembly motor stalled.	Replace motor.
	Broken wire in ice maker circuit.	Repair or replace wiring.
	Water soaked cabinet insulation.	Replace foamed cabinet assembly.
	Dirty condenser.	Clean condenser.
Will not fill with water.	Water supply valve closed.	Open water supply valve.
	Water switch inoperable (open).	Replace water switch.
	Solenoid valve inoperable.	Replace solenoid valve.
	Fill tube outlet frozen.	Defrost fill tube.
	Broken wire in water fill circuit.	Repair or replace wiring.
Will not stop making ice.	Bin switch inoperable (closed).	Replace bin switch.
	Bin arm binding.	Lubricate bin arm pivot points or loosen bin arm lever screw.
Water will not stop filling.	Water switch inoperable (closed).	Replace water switch.
	Solenoid valve inoperable.	Replace solenoid valve.
	Stalled ice maker motor.	Replace motor.
	Temperature control inoperable. Ice maker is in continuous harvest cycle (contacts 1-2 closed).	Replace temperature control.
Ejector blades will not stop turning.	Control inoperable (1-2 contacts will not open).	Replace control.
	Hold switch inoperable.	Replace hold switch.
	Broken wiring.	Repair or replace wiring.
	Short in mold heater.	Replace heater.
Low ice production.	Control set too cold.	Adjust control warmer (counterclockwise).
	Fan motor stalled.	Replace fan motor.
	Ice cubes too large.	Lower water fill adjustment.
	Dirty condenser.	Clean condenser.
	Bypass valve stuck open (Frost Free units only).	Replace bypass valve (Frost Free units only).
Not freezing (compressor and fan motors operating).	Little or no frost pattern on evaporator.	Check for sealed system leak or restriction.
	Bypass valve stuck open (Frost Free units only).	Replace bypass valve (Frost Free units only).
Not freezing (compressor not operating - fans operating).	Relay inoperable.	Replace relay.
	Overload inoperable (open).	Replace overload.
	Compressor inoperable.	Replace compressor.

Concern	Potential Causes	Suggested Remedy
Not freezing (compressor and fans not operating).	Power cord not plugged in.	Plug in power cord.
	On/Off switch in off position.	Turn switch to on position.
	On/Off switch inoperable (open).	Replace On/Off switch.
	Hold switch inoperable (open).	Replace hold switch.
	Control inoperable (2-3 contacts open).	Replace control.
	Broken wire in freeze circuit.	Repair or replace wiring.
	Ejector blades not in freeze position (12:00)	Manually advance ejector blades to the 12:00 position (test ice maker and limit switch).
Compressor overheating.	Condenser air flow restricted.	Remove restriction (clean condenser and grille).
	Condenser fan blade obstructed.	Remove blade restriction.
	Condenser fan motor stalled.	Replace fan motor.
	Compressor inoperable.	Replace compressor.
Compressor will not stop operating.	Control set too cold.	Adjust control warmer (counterclockwise).
	Control inoperable (2-3 contacts will not open).	Replace control.
	Control sensing bulb not sensing mold temperature.	Fully insert bulb into ice maker tube. Rout bulb away from compressor discharge tube.
	Evaporator fan stalled (Frost Free units only).	Remove obstruction or replace motor.
Water leak (under unit).	Water supply line leaking at solenoid valve inlet.	Tighten fitting or replace fitting gasket and/or fitting.
	Water line leaking at solenoid valve outlet.	Replace water line and fitting.
	Water line leaking at fill tube.	Tighten clamp or replace fill tube assembly.
	Defrost drain line not in drain pan.	Position drain line in drain pan.
	Crack in water line.	Replace water line.
Water leak (inside unit).	Ice maker assembly fill cup obstructed.	Remove obstruction.
	Fill ice cup and fill tube out of alignment.	Align fill tube and fill cup.
	Water level too high.	Adjust water level.
	Defrost drain plugged (Frost Free units only).	Ice in drain trough (Frost Free units only) (see below).
Excessive frost buildup.	Door gasket not sealing properly.	Adjust door hinges or replace door gasket.
	Door out of alignment.	Adjust door hinges.
	Water soaked cabinet insulation.	Replace foamed cabinet assembly.
	Light stays on when door is closed.	Repair or adjust light bracket.
Noisy.	Copper refrigeration tube touching cabinet.	Carefully adjust tubing.
	Fan blade touching shroud.	Adjust fan mounting or shroud.
	Fan blade obstruction (wiring, foam insulation, packaging material).	Remove obstruction.
Ice buildup in drain trough or drainage problem.	Obstructed drain cup or tube.	Clear obstruction.
	Drain trough heater failed (Frost Free units only).	Replace drain trough heater (Frost Free units only).
	Kinked drain tube.	Align drain trough and drain cup.
	Drain trough spout and drain cup not aligned.	Reroute drain tube.
Unit will not defrost (Frost Free units only).	Bypass coil inoperable.	Replace bypass valve.
	Defrost timer inoperable.	Replace defrost timer.
	Bypass valve inoperable.	Replace bypass valve.
Fresh food temperature too cold.	Temperature control set too cold.	Adjust control to warmer setting (counterclockwise).
	Bin/Freezer door not closing.	Adjust or replace door.
	Ice bucket not fully inserted.	Check for ice behind bucket and push ice bucket in place.

ICE MAKER DIAGNOSIS FLOW CHART



UL183-11

ICE MAKER OPERATING CYCLES

Freeze Cycle

- Temperature control terminals 2 and 3 are closed.
- Power to the condenser.
- Power to the condenser fan.

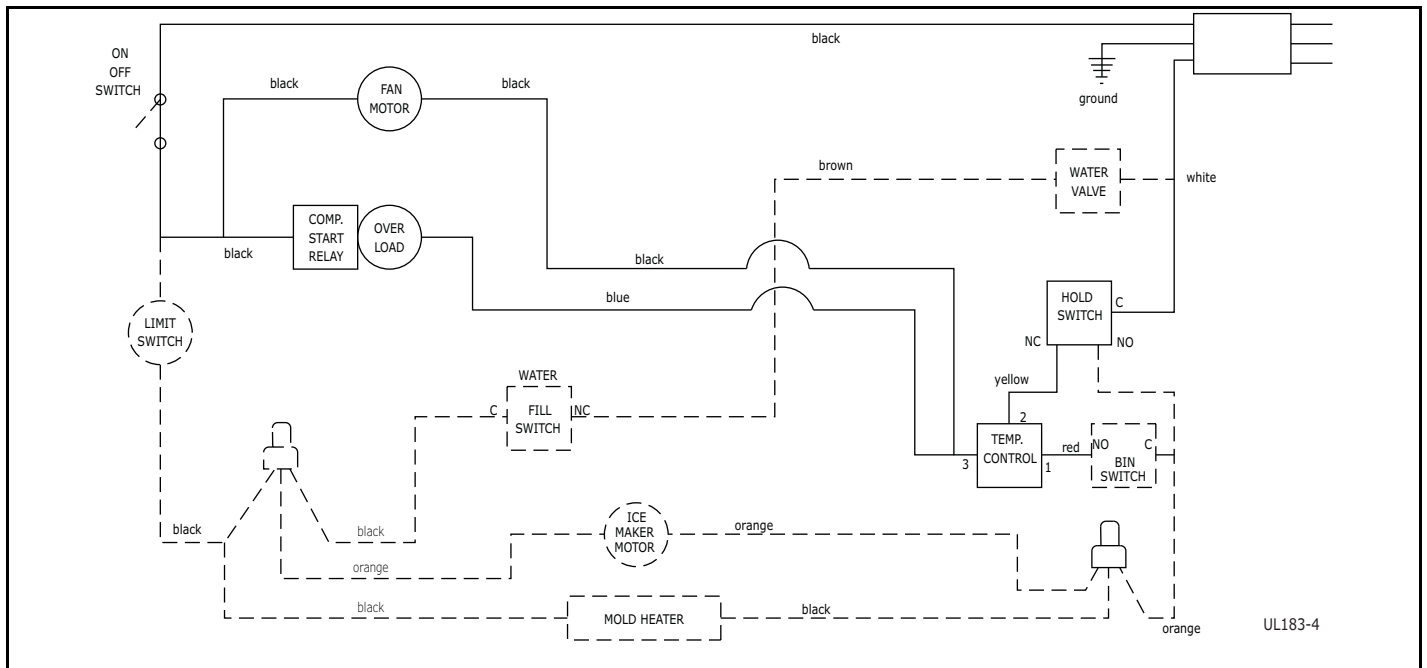


Figure 1. Freeze Cycle

Troubleshooting - Extended 5

Troubleshooting - Extended 6

TEMPERATURE CONTROL SPECIFICATIONS

**Double Throw Ice Maker Thermostat Numbers
4548, AR-19-12, 2636, 2690, 2691, 2717, 2783,
2782-S, 2763-S, 2780, 80-26005-02**

These temperature controls are double throw, single pole controls. The sensing tube is inserted into the ice maker mold and senses mold temperature. After ice is sensed in the mold, the 2-3 contacts open (stopping the compressor) and the 2-1 contacts are closed (starting the ice maker motor). The 2-3 contacts close (2-1 contacts open) before the end of the ice harvest cycle. The hold switch prevents power going back to the compressor. This prepares the control for the next cycle.

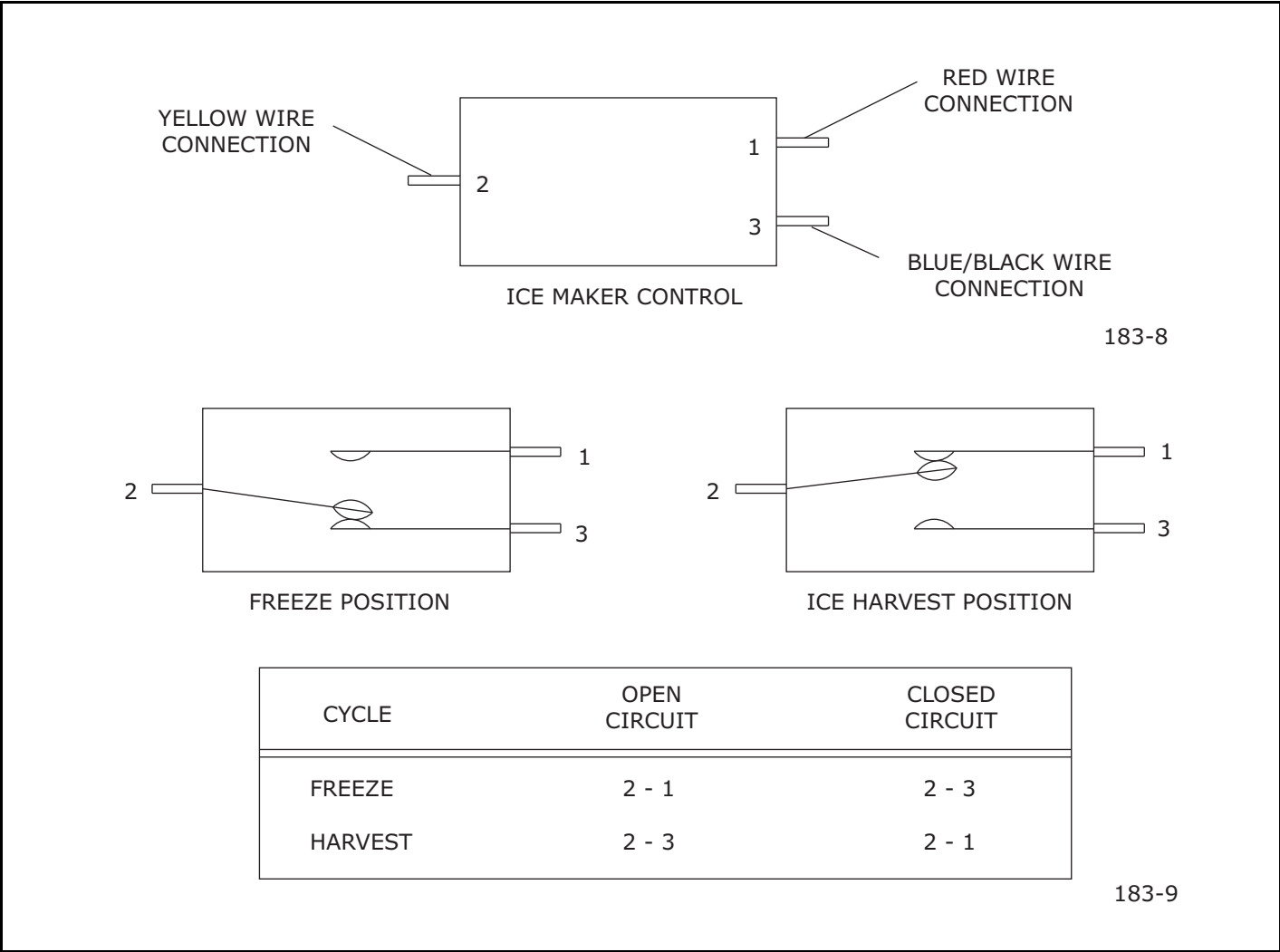


Figure 5. Temperature Controls - Manual Defrost Ice Makers

LIMIT SWITCH SPECIFICATIONS

- Normally closed Bi-metal switch
- Open temperature: 104°F
- Close temperature: 83°F

The function of this switch is to open in the event of an overheating condition. This bi-metal thermostat is normally closed and does not initiate the ice harvest cycle. The ice harvest cycle is initiated by a double throw, single pole temperature located remotely from the ice maker assembly.

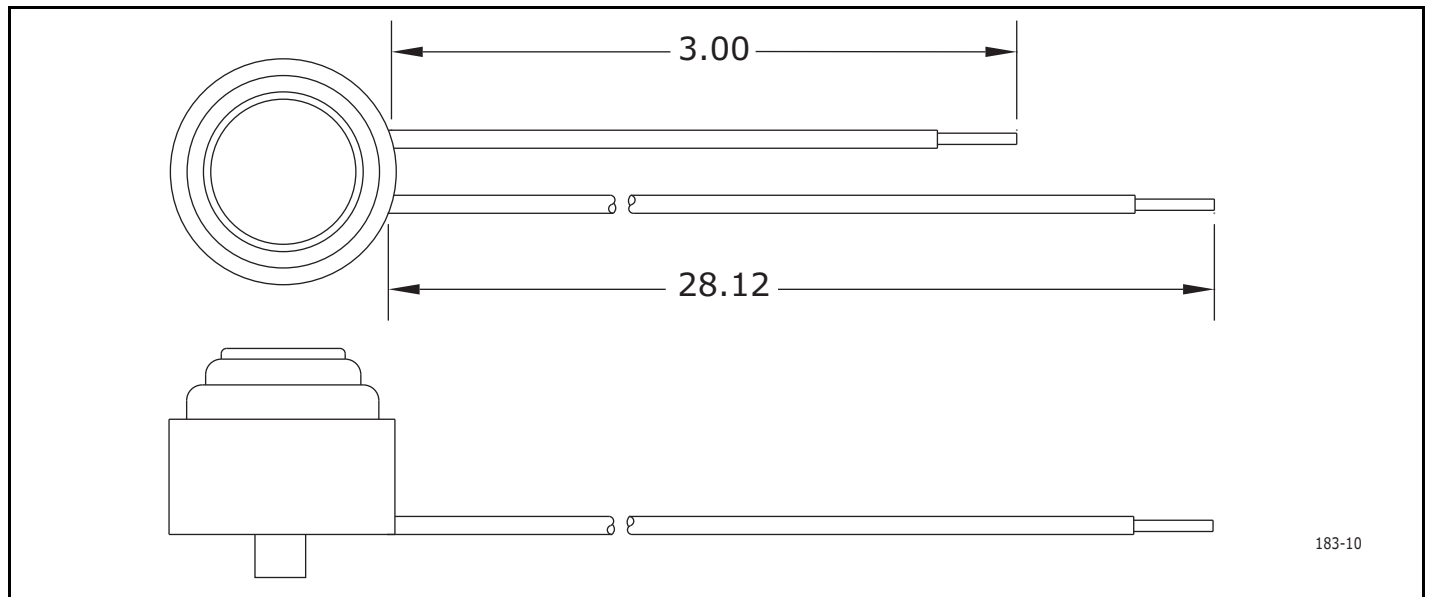


Figure 6. Limit Switch

REPLACING ICE MAKER ASSEMBLY (CO29F ONLY)

1. Unplug the unit from the main power source.
2. Disconnect ice maker wire harness at plug (1).
3. Remove control capillary tube from sensing tube on ice maker assembly (2).
4. Remove water inlet tube.
5. Remove front cover (3).
6. Advance the ejector blade to the 3 o'clock position by turning the 5/16" hex head on the small brass gear counterclockwise (4).
7. Remove three screws from wall of freezer housing (5).
8. Remove ice maker assembly.
9. Place new ice maker assembly into position and secure with three screws (5).
10. Reconnect wire harness at plug.
11. Insert control capillary tube into ice maker sensing tube.
12. Insert water inlet tube.
13. Apply Permagum® to all exit holes.
14. Install back panel.
15. Plug in unit and test.

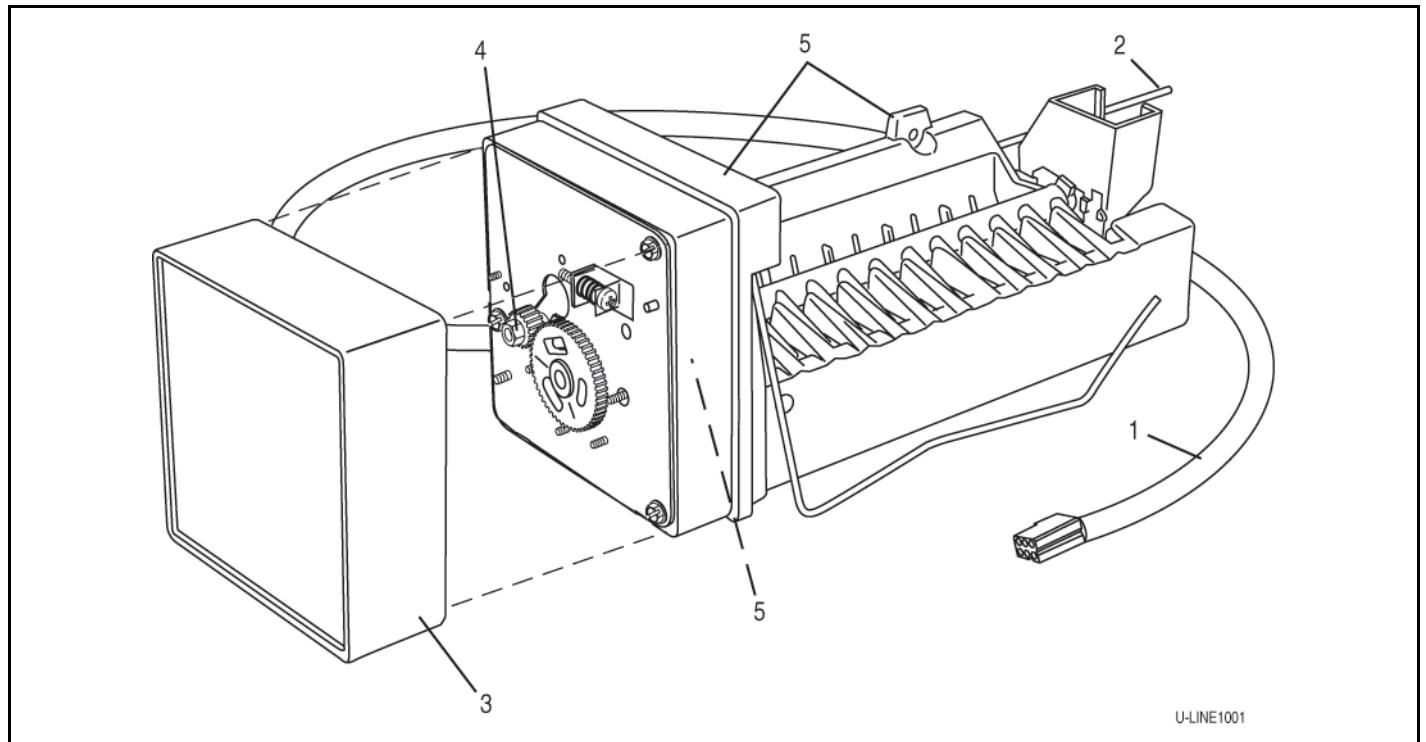


Figure 7. Ice Maker Assembly

REPLACING ICE MAKER ASSEMBLY (ALL MODELS EXCEPT CO29F)

1. Remove back panel.
2. Disconnect all wires at bell connectors (5 wires-Models BI95, BI98 or SP18; or Plug-Models).
3. Remove capillary tube from sensing tube on ice maker assembly (2).
4. Remove water inlet tube.
5. Remove front cover (3)
6. Advance ejector blades to the 3:00 position by turning the 5/16" hex head on the small brass gear counterclockwise (4).
7. Remove two screws from the side wall of evaporator (5).
8. Remove screws from the bottom of the evaporator plate.
9. Remove ice maker assembly from evaporator shelf.
10. Clean alumilastic from evaporator shelf.
11. Apply 1/4" layer of fresh alumilastic to heater side of new ice maker.
12. Replace parts in reverse order of removal.
13. Reconnect all wires.
14. Insert capillary tube into ice maker sensing tube.
15. Insert water inlet tube.
16. Apply permagum to all exit holes. Mount back panel.

17. Mount the back panel.

18. Plug in unit and test.

220 Volt Conversion List

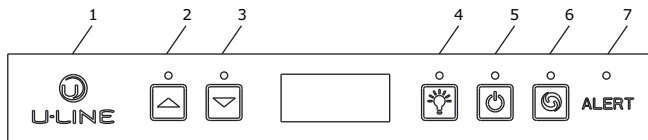
All models listed in this manual are equipped to run on 110/115 volt. This document is a conversion list for the applicable 220 volt parts for the following models:

- SP18
- BI95
- BI98
- SS1095

110V P/N	220V P/N	Description
5263-S	5195	Fan Motor
80-39015-00	628109	I.M. motor (ice makers)
402	619	Ice maker assembly - Models SP18, BI95, BI98 and model SS1095
402-29/1175	620	Ice maker assembly - Models SP18, BI95, BI98 and model SS1095
2552A	2555A	Water valve
5402-S	5404-S	Compressor (ice makers)
150	650	Faceplate assembly
5414	5418	Relay
5413	5417	Overload

Control Operation - Service

UI BUTTON LAYOUT



1. Hidden Button

- Accesses Service Menu
- No LED

2. Up Button

- Increases temperature
- Navigates through service menu

3. Down Button

- Decreases temperature
- Navigates through service menu
- LED activated with button activation

4. Light Button

- Activates light for 3 hours on select models
- Used to select items in service menu
- LED activated with button activation

5. Power Button

- Turns unit off/on
- LED activated with button activation (only turning unit off)











6. Clean Button

- Activates Clean Cycle on CLR models
- LED activated with button activation

7. Alert LED

- No button
- Illuminates with Hidden Button
- Illuminates with required displayed alerts

CONTROL FUNCTION QUICK GUIDE

FUNCTION	COMMAND	DISPLAY/OPTIONS
ON/OFF	Press and release 	Unit will immediately turn ON or OFF
Toggle lights	Press and release  to leave interior light on for 3 hours	Glass door wine captains and beverage centers only.
Adjust refrigerator set point	Push and release  or 	When the "F" or "C" in the display is flashing, use  or  to adjust the set point temperature.
View temperature in unit	Push and release the  and  together	The display will flash and then toggle from set point to temperature in unit.
Toggle between F/C	Hold the  and  for five seconds	The display will change units.

1. VIEWING ACTUAL TEMPERATURE

In viewing temperature in these modes any offsets are taken into account. This means that if you place a thermistor in a known temperature, let's say ice water, it may not read the 32°F that you would assume. If the control offset was preset at -3°F while you placed the thermistor in an icebath, the actual thermistor reading when viewing actual temperature would read 35°F. In the unit this would cause the cabinet to push itself 3° cooler. To view pure thermistor readings you must go into the service menu and choose the correct option.

To view the thermistor temperature, push and release the up and down keys. The display will show the corrected refrigerator temperature.

2. SHOWROOM MODE

This mode is designed to show units in a display environment. When in this mode the only functions will be the control and cabinet lights. The compressor, fans, etc. will not operate. To enter this mode hold the light key and the power key for 5 seconds. The display will flash once and beep and the degree symbol will begin to flash. When the degree symbol is flashing the unit will allow the use of the control for demonstrations. The unit can be left in this mode indefinitely. To exit this mode, interrupt power to the unit.

3. SERVICE MODE

This mode has 28 different options available for service diagnostics. To enter the mode hold the hidden key for 10 seconds. The display will show "0." When in this mode use the up and down arrows to select the desired option. The LIGHT key is the ENTER key and will enter a function. If changing a setting, you must press the LIGHT key again to retain the changed setting. To exit the service mode scroll to option "0" and press the LIGHT key. After five minutes of not touching any keys the mode will also exit automatically.

Service Mode Guide

Number	Service Mode Menu Item	To Navigate/Access
1	View thermistor #1 cabinet temp no offsets	Use up/down to access and light bulb key to view
2	View thermistor #2 evaporator no offsets	Use up/down to access and light bulb key to view
3	View thermistor #3 ambient no offsets	Does not apply to this model
4	View thermistor #4 ice maker no offsets	Does not apply to this model
5	Adjust thermistor #1 offset	Call tech line for assistance 800 779 2547
6	Adjust thermistor #2 offset	Call tech line for assistance 800 779 2547
7	Adjust thermistor #3 offset	Does not apply to this model
8	Adjust thermistor #4 offset	Does not apply to this model
9	View thermistor #2 set point no offsets	Use up/down to access and light bulb key to view
10	View thermistor #3 set point no offsets	Does not apply to this model
11	View thermistor #4 set point no offsets	Does not apply to this model
12	Adjust defrost interval 3 to 12 hours	Up/down to select, light icon to enter and save change
13	Adjust defrost duration 0 to 99 minutes	Up/down to select, light icon to enter and save change
14	Display error log	Use up/down to access and light bulb key to view
15	Clear error log	Use up/down to access and light bulb key to clear
16	View thermistor #1 differential	Do not make any changes to this
17	Fan on delay (start of cooling cycle)	Up/down to select, light icon to enter and save change
18	Fan off delay (after cooling cycle stops)	Up/down to select, light icon to enter and save change
19	Component testing (see service mode)	Use up/down to access, light bulb icon to toggle on/off
20	Display programmed model number	Use up/down to access, light bulb icon to display
21	Light all LED segments of display (test)	Use up/down to access and light bulb key to view
22	Display defrost cycles in last 24 hours	Use up/down to access and light bulb key to view
23	Displays last/current compressor run time	Use up/down to access and light bulb key to view
24	Activate harvest cycle	Does not apply to this model
25	Restore factory defaults	Use up/down to access and light bulb key to restore
26	Display control board software version	Use up/down to access and light bulb key to view
27	Display user interface software version	Use up/down to access and light bulb key to view
28	Monitor unit function through laptop/PC	Call tech line for assistance 800 779 2547
0	To exit service mode	Use up/down to scroll and light bulb icon to exit

SERVICE MODE GUIDE

1. THERMISTOR 1 — TEMPERATURE

This will show the pure thermistor reading with no offsets taken into account. When placed in ice water this thermistor should read 32°F in this menu option.

2. THERMISTOR 2

View thermistor #2 temperature minus the offset.

3. Does not apply to this model.

4. Does not apply to this model.

5. ADJUST THERMISTOR 1 OFFSET

This calibration is only to be used if actual temperature at thermistor #1 is off from set point.

By adjusting the offset higher we can force the unit to drive the temperature down below the set point.
(example: adjusting from 0 to +2 will drop the unit temperature 2 degrees)

DO NOT MAKE AN ADJUSTMENT TO THIS WITHOUT CONTACTING TECH LINE.

6. ADJUST THERMISTOR 2 OFFSET

Call tech line before adjusting.

7. Does not apply to this model.

8. Does not apply to this model.

9. VIEW THERMISTOR 2 SET POINT MINUS OFFSET

10. Does not apply to this model.

11. Does not apply to this model.

12. DEFROST INTERVAL ADJUST — 3 TO 24 HOURS

This will adjust the interval between defrosts from 3 to 24 hours. Adjusting from the factory settings may cause undesired temperature in the refrigerator section.

13. DEFROST LENGTH ADJUSTMENT — UP TO 99 MINUTES

The length of the defrost can be adjusted up to 99 minutes long. The other defrost parameters still apply. Lengthening a defrost may cause higher than normal temperatures in the refrigerator section.

14. ERROR LOG

A list of the errors in the order they occurred will scroll once on the display. Repeat if desired. Once viewed, perform option 15, to clear the errors from memory.

15. CLEAR ERROR LOG

Perform this operation after checking the errors.

16. ADJUST THERMISTOR 1 DIFFERENTIAL

This number should not be adjusted.

17. FAN DELAY ON=

"Fan Delay On" is the amount of time in minutes the fan will be delayed from starting from the beginning of a cooling cycle.

18. FAN DELAY OFF=

"Fan Delay Off" is the amount of time in minutes the fan will continue to run at the end of a cooling cycle.

19. INDIVIDUAL COMPONENT TOGGLE

Relay #2....

Relay #3. Will start the ice maker module and forward it through a full harvest cycle

Relay #4. Will send voltage to the water valve.

Relay #5. Will send voltage to the hot gas valve, where applicable.

Relay #6. Will send voltage to the 120 volt condenser fan (clr ice only).

Relay #7. Will send voltage to the compressor.

DC OUTPUT #1. Will energize the light circuit.

DC OUTPUT #2. Will energize the evaporator fan circuit, where applicable.

DC OUTPUT #3. Will energize the condenser fan circuit (all but CLR ice).

DC OUTPUT #4. Secondary cabinet light, where applicable.

20. MODEL NUMBER DISPLAYED

Displays the two-digit model number of the specific unit.

21. LIGHT ALL LED SEGMENTS

This will illuminate all the LEDs on the display to ensure they work properly.

22. DEFROST INFORMATION

Displays the number of defrosts that have occurred in the past 24 hours.

23. COMPRESSOR RUNTIME BASED ON LAST CYCLE

This will show the number of minutes the compressor has run in the prior cycle (or current cycle if the compressor was running when service mode was entered).

24. ACTIVATE DEFROST

Turns on the hot gas bypass valve allowing hot gas to circulate through the evaporator causing frost to melt.

25. RESTORE FACTORY DEFAULTS

Will restore all adjustable functions to their factory settings.

26. MAIN SOFTWARE

Displays software version of the main control board.

27. USER INTERFACE SOFTWARE

Displays the software version of the user interface.

28. LIVE LOG PERIOD

Can be utilized with a laptop or PC to display control functions while unit is running.

ERRORS

*All errors are logged in memory.

*Only door error is displayed on the display and has an audible signal.

*For 68118 models, pump error is displayed via alert light with no audible alerts.

E1: Thermistor 1 open.

E2: Thermistor 2 open.

E3: Thermistor 3 open.

E4: Thermistor 4 open (Does not apply to this model).

E5: Thermistor 1 shorted.

E6: Thermistor 2 shorted.

E7: Thermistor 3 shorted.

E8: Thermistor 4 shorted (Does not apply to this model).

E9: Door open error.

Pi: Pump Circuit open (Does not apply to this model).

Control Defaults

Default	Value	
	°F	°C
Fahrenheit/Celsius*	°F	°C
Defrost Duration Minutes	45	
Next Defrost Hours	12	
Thermistor Four OFFSET**	0	—
Thermistor Three OFFSET**	0	—
Thermistor Two OFFSET**	0	—
Thermistor One OFFSET**	0	—
Thermistor One Differential Up**	1	—
Thermistor One Differential Down**	1	—
Thermistor Four Set Point	0	-18
Thermistor Three Set Point	0	-18
Thermistor Two Set Point	42	6
Refrigeration Set Point	38	3
Light Key	1	
Has Ice	0	
Maximum Ice Set Point	—	—
Minimum Ice Set Point	—	—
Maximum Set Point	45	7
Minimum Set Point	34	1

* 115V models default to Fahrenheit.
 220-240V models default to Celsius.

** Offset and Differential always expressed in °F.

Service Mode

SERVICE MODE QUICK GUIDE

Number	Service Mode Menu Item	To Navigate/Access
1	VIEW THERMISTOR #1 CABINET TEMP NO OFFSETS	USE UP/DOWN TO ACCESS AND LIGHT BULB KEY TO VIEW
2	VIEW THERMISTOR # 2 EVAPORATOR NO OFFSETS	USE UP/DOWN TO ACCESS AND LIGHT BULB KEY TO VIEW
3	VIEW THERMISTOR # 3 FREEZER NO OFFSETS	USE UP/DOWN TO ACCESS AND LIGHT BULB KEY TO VIEW
4	VIEW THERMISTOR # 4 ICE MAKER NO OFFSETS	USE UP/DOWN TO ACCESS AND LIGHT BULB KEY TO VIEW
5	ADJUST THERMISTOR # 1 OFFSET	CALL TECH LINE FOR ASSISTANCE 800 779 2547
6	ADJUST THERMISTOR # 2 OFFSET	CALL TECH LINE FOR ASSISTANCE 800 779 2547
7	ADJUST THERMISTOR #3 OFFSET	CALL TECH LINE FOR ASSISTANCE 800 779 2547
8	ADJUST THERMISTOR # 4 OFFSET	CALL TECH LINE FOR ASSISTANCE 800 779 2547
9	VIEW THERMISTOR #2 SETPOINT NO OFFSETS	USE UP/DOWN TO ACCESS AND LIGHT BULB KEY TO VIEW
10	VIEW THERMISTOR #3 SET POINT NO OFFSETS	USE UP/DOWN TO ACCESS AND LIGHT BULB KEY TO VIEW
11	VIEW THERMISTOR #4 SET POINT NO OFFSETS	USE UP/DOWN TO ACCESS AND LIGHT BULB KEY TO VIEW
12	ADJUST DEFROST INTERVAL 3 TO 12 HOURS	UP/DOWN TO SELECT, LIGHT ICON TO ENTER AND SAVE CHANGE
13	ADJUST DEFROST DURATION 0 TO 99 MINUTES	UP/DOWN TO SELECT, LIGHT ICON TO ENTER AND SAVE CHANGE
14	DISPLAY ERROR LOG	USE UP/DOWN TO ACCESS AND LIGHT BULB KEY TO VIEW
15	CLEAR ERROR LOG	USE UP/DOWN TO ACCESS AND LIGHT BULB KEY TO CLEAR
16	VIEW THERMISTOR #1 DIFFERENTIAL	DO NOT MAKE ANY CHANGES TO THIS
17	AN ON DELAY (START OF COOLING CYCLE)	UP/DOWN TO SELECT, LIGHT ICON TO ENTER AND SAVE CHANGE
18	FAN OFF DELAY (AFTER COOLING CYCLE STOPS)	UP/DOWN TO SELECT, LIGHT ICON TO ENTER AND SAVE CHANGE
19	COMPONENT TESTING (SEE SERVICE MODE)	USE UP/DOWN TO ACCESS, LIGHT BULB ICON TO TOGGLE ON/OFF
20	DISPLAY PROGRAMMED MODEL NUMBER	USE UP/DOWN TO ACCESS, LIGHT BULB ICON TO DISPLAY
21	LIGHT ALL LED SEGMENT'S OF DISPLAY (TEST)	USE UP/DOWN TO ACCESS AND LIGHT BULB ICON TO VIEW
22	DISPLAY DEFROST CYCLES IN LAST 24 HOURS	USE UP/DOWN TO ACCESS AND LIGHT BULB ICON TO VIEW
23	DISPLAYS LAST/CURRENT COMPRESSOR RUN TIME	USE UP/DOWN TO ACCESS AND LIGHT BULB ICON TO VIEW
24	ACTIVATE DEFROST CYCLE	USE UP/DOWN TO ACCESS AND LIGHT BULB ICON TO START
25	RESTORE FACTORY DEFAULTS	USE UP/DOWN TO ACCESS AND LIGHT BULB ICON TO RESTORE
26	DISPLAY CONTROL BOARD SOFTWARE VERSION	USE UP/DOWN TO ACCESS AND LIGHT BULB ICON TO VIEW
27	DISPLAY USER INTERFACE SOFTWARE VERSION	USE UP/DOWN TO ACCESS AND LIGHT BULB ICON TO VIEW
28	MONITOR UNIT FUNCTION THROUGH LAPTOP/PC	CALL TECH LINE FOR ASSISTANCE 800 779 2547
0	TO EXIT SERVICE MODE	USE UP/DOWN TO SCROLL AND LIGHT BULB ICON TO EXIT

ERRORS

*All errors are logged in memory.

*Only door error is displayed on the display and has an audible signal.

*For 68118 models, pump error is displayed via alert light with no audible alert.

E1: Thermistor 1 open.

E2: Thermistor 2 open.

E3: Thermistor 3 open.

E4: Thermistor 4 open.

E5: Thermistor 1 shorted.

E6: Thermistor 2 shorted.

E7: Thermistor 3 shorted.

E8: Thermistor 4 shorted.

E9: Door open error.

PI: Pump Circuit open

Programming the unit to correct model number

1. Unplug unit and install new board
2. Push and hold the hidden icon
3. Plug the unit in
4. Release the hidden icon
5. Use the UP/DOWN arrows to scroll to correct model number from chart
6. Push and release the light icon
7. Unit flashes OFF/ON then locks in model

1000	Model #	2000 (120V)	Model #	2000 (230V)	Model #
1215R	07	2218R	05	2245R	55
1215WC	12	2218RG	04	2245RDC	54
1224BEV	13	2218WC	06	224WC	57
1224DWR	08	2224BEV	00	2260DC	50
1224R	14	2224FZR	11	2260FZR	57
1224RF	09	2224R	02	2260R	52
1224RSOD	10	2260R	01	2260RDC	51
1224WC	15	2224RG	03	2260WC	53
CLR 1215	18	ADA24R	17		
CO 1224F	19				

Thermistors

Thermistors are used for various temperature readings. Thermistors provide reliable temperature readings using a resistance which varies based on surrounding temperatures. If a faulty thermistor is suspected it may be tested using an accurate ohmmeter.

THERMISTOR FAILURE

Zone Thermistors

If the zone thermistor in the unit fails the unit will continue to cool in a back up mode to preserve the integrity of the contents. The unit will cycle on for ten minutes, then shut down for forty five minutes. The process will repeat until the problem is corrected. All other functions of the unit will continue to operate normally

Evaporator Thermistors

If an evaporator thermistor fails the unit will rely on a preset defrost timer during defrost cycles. The unit will otherwise operate normally. The error will be displayed in the service mode "Error Log."

This unit has two thermistors. Thermistor one is located along the right hand side wall inside of the unit and is used to maintain temperature within the unit.

Thermistor two is located on the back of the evaporator and is used for defrost purposes.

Thermistor connections must be kept clean. A thermistor connection that has become corroded can cause resistance values from the thermistor to change as they pass through a dirty connection to the board.

It is for that reason that we apply die electric grease to all of our thermistor connections. Die electric grease will help to keep thermistor connections clean and dry.

If you change a thermistor in the unit please re-apply die electric grease to the connection. If you encounter a dirty thermistor connection, you should replace the thermistor and the thermistor harness.

Thermistor Resistance Data

Temp (F)	Temp (C)	Nominal Resistance (OHMS)*
-40	-40	169157
-31	-35	121795
-22	-30	88766
-13	-25	65333
-4	-20	48614
5	-15	36503
14	-10	27681
23	-5	21166
32	0	16330
41	5	12696
50	10	9951
59	15	7855
68	20	6246
77	25	5000
86	30	4029
95	35	3266
104	40	2665
113	45	2186
122	50	1803
131	55	1495
140	60	1247
149	65	1044
158	70	879
167	75	743
176	80	631

* (=/-5%)

Defrost

These units are automatic (cycle) defrost unit will defrost itself when the control/sensor is satisfied of internal temperatures. Defrost mode ends when control/sensor asks for cooling.