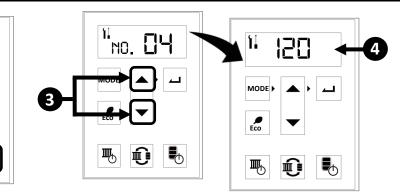
# ERFORMANCE DATA

## To Obtain Performance Data: 1. Press and hold the ▼(Down) button for two seconds. While holding the (Down) button, press and hold the

Indirect Tank button (hold both buttons at the same

Use the  $\triangle$  (Up) and  $\bigvee$ (Down) buttons to scroll to the nation described in the **Performance** 

- The data for the performance number automatically appears in the display.
- To exit performance data, repeat step 2 above.



#	Data	Unit
O١	Water Pressure	PSI/bar*
83	Supply Temperature	°F/°C*
04	Return Temperature	°F/°C*
05	Freeze Protection Temperature	°F/°C*
88	Exhaust Temperature	°F/°C*
H	Fan Frequency	Hz
'n	Venturi Position	0=Closed, 1=Open
18	Venturi Cycles	x100
20	Pump Cycles	x100
21	Pump Hours	x10

#	Data	Unit
24	Pump for Indirect Tank (Pump 2)	0=OFF, 1=ON
30	Indirect Tank Thermistor Temperature	°F/°C*
31	Outdoor Temperature	°F/°C*
40	Energization Hours	x100
내	Combustion Hours	x10
42	Combustion Cycles	x100
45	Commissioning Cycles	x1

# \*Units of Measurement

1. Press the **Mode** button.

2. Press the **Up** or **Down** arrows to select a unit.

Controller Model	Temp.	Water Flow	Pres
1: F	°F	gal/min	ps
1: C	°C	L/min	ba

# **ELECTRICAL DIAGNOSTICS**

COMPONENT	WIRE COLOR VOLTAGE		RESISTANCE	PCB	
COMPONENT	WIKE COLOK	*When the unit is operating	RESISTANCE	Connector	PIN
Power Supply	Black-White	AC108-132V	N/A	CN24	1-3
Flame Rod	Yellow-Body	more than 2VAC*	N/A	CN1	2
Spark Electrode	Red-Black	11-14VDC*	N/A	CN1	11-22
	Red-Black	7-48VDC*	N/A	CN1	3-5
Combustion Fan	White-Black	2-14VDC*	N/A	CN1	5-9
	Yellow-Black	11-14VDC	N/A	CN1	5-7
	Blue-White	N/A	33-43Ω	CN1	17-19
	Yellow-Red(No.9)	IN/A	33-4312	CN1	13-15
Venturi Control Device	Black-Red(No.3)	11-14VDC		CN1	11-29
	Black-Brown	Close Position: less than 1VDC Open Position: 4-6VDC	N/A	CN1	26-29
	Black-Grey	Close Position: 4-6VDC Open Position: less than 1VDC		CN1	24-29
Gas Solenoid Valve	Yellow-Black	11-14VDC*	15-25Ω	CN1	28-30
Exhaust Thermistor	White-White		59°F: 11.4-14kΩ	CN11	16-19
Supply Thermistor	White-White		86°F: 6.4-7.8kΩ 113°F: 3.6-4.5kΩ	CN11	12-19
Return Thermistor	White-White	N/A	115 °F : 3.0°4.3 M2 140°F : 2.2-2.7 kΩ 221°F : 0.6-0.8 kΩ *Disconnect the connector and measure at thermistor side.	CN11	10-20
Freeze Protection Thermistor	Black-Black		32°F: 38k-43k; 50°F: 22k-26k; 68°F: 14k-17k *Disconnect the connector and measure at thermistor side.	CN11	10-14
T (	White-Grey	AC108-132V		CN18	1-2
Transformer	Red-Red	AC20-30V (possible to measure at Output terminal as substitute position)	N/A		3-4
Overheat Switch	Black-Black	less than 1VDC	less than 1Ω	7(CN11)-2	7(CN1)
	Red-Black	11-14VDC	21/2	CN1	11-29
Water Pressure Sensor Yellow-Black		OkPa: 655-745mV; 200kPa: 2155-2245mV; 400kPa: 3655-3745mV	N/A	6(CN11)-29(CNH1)	
Water Level Electrode	White-White	11-14VDC	N/A	8(CN11)-2	9(CN1)
Air Handler	Red-Black	11-14VDC	N/A	CN8	1-2
Control Panel	Black-Black	11-14VDC	N/A	CN2	1-4

FSI bar

# **Important Safety Notes**

There are a number of (live) tests required when performing electrical diagnostics on this product. Proceed with caution at all times to avoid contact with energized components inside the boiler. Only trained and qualified service technicians should attempt to repair this product. Before checking for resistance readings, disconnect the power source to the unit and isolate the item from the circuit (unplug it).

### **Electrical Diagram**

Refer to the Wiring Diagram attached to the back of the front cover.

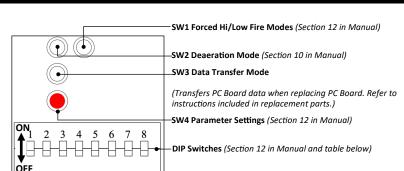
### Flame Rod

Place one lead of your meter to the flame rod and the other to ground. When the unit is attempting to ignite, you should read more than 2VAC.

#### Amp Fuses

This unit has two (10) amp glass fuses located on the PC Board. Remove the fuses and check continuity through it. If you have continuity through each fuse then it is functioning. Otherwise, the fuse is blown and must be replaced.

## **DIP Switches**



	Outdoor Temperature Sensor: Enables or disables outdoor temperature sensor.		
1	OFF (Default): Outdoor Temperature Sensor in Use	ALTITUDE	DI Swite
2	ON: Outdoor Temperature Sensor Not in Use  Thermostat Usage: Changes mode between Thermostat Usage and CH Button.	0-2,000 ft (0-610 m) (Default)	OF
	OFF (Default): Thermostat Used	2,001-5,400 ft (610-1,646 m)	10
3	ON: CH button used. Boiler fires based on return water temperature  Indirect Tank: Enables the Indirect Tank Function for Pump 2.	5,401-7,700 ft (1,646-2,374 m)	OF
	OFF (Default): On ON: Off (Pump 2 Operates at a CH Zone Pump)	7,701-10,200 ft (2,347-3,109 m)	10
4	Indirect Tank Thermistor/Thermostat Selection: Selects the method of controlling the indirect tank. OFF (Default): Thermistor; ON: Thermostat	<u> </u>	
5	Gas Valve Solenoid: Manually shuts down the integrated solenoid gas valve		

# 4 Indirec

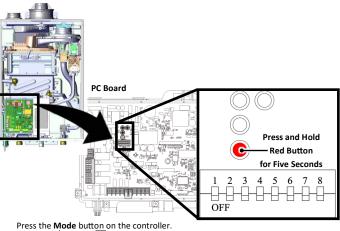
DIP Switch Function

- 5 Gas Valve Sole
- OFF (Default): Normal Operation; ON: Fixed Closed
- 6, Altitude Setting: Sets the appropriate elevation of the boiler installation.
- 8 Vent Type Selection: Selects the venting material used. The boiler is set from the factory to be installed in a PVC venting system. If CPVC, PP, or other approved venting is used, this setting may be adjusted. See Section 5 in Manual for more information. OFF (Default): PVC: ON: Other

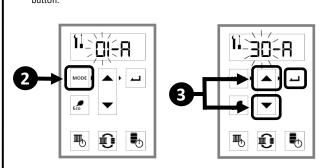
High Altitude DIP Switch Table					
ALTITUDE	DIP Switch 6	DIP Switch 7			
0-2,000 ft (0-610 m) (Default)	OFF	OFF			
2,001-5,400 ft (610-1,646 m)	ON	OFF			
5,401-7,700 ft (1,646-2,374 m)	OFF	ON			
7,701-10,200 ft (2,347-3,109 m)	ON	ON			

# **PARAMETER SETTINGS**

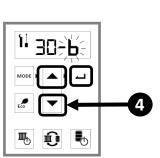
To access the Parameter Settings, press and hold the red button on the PC Board for



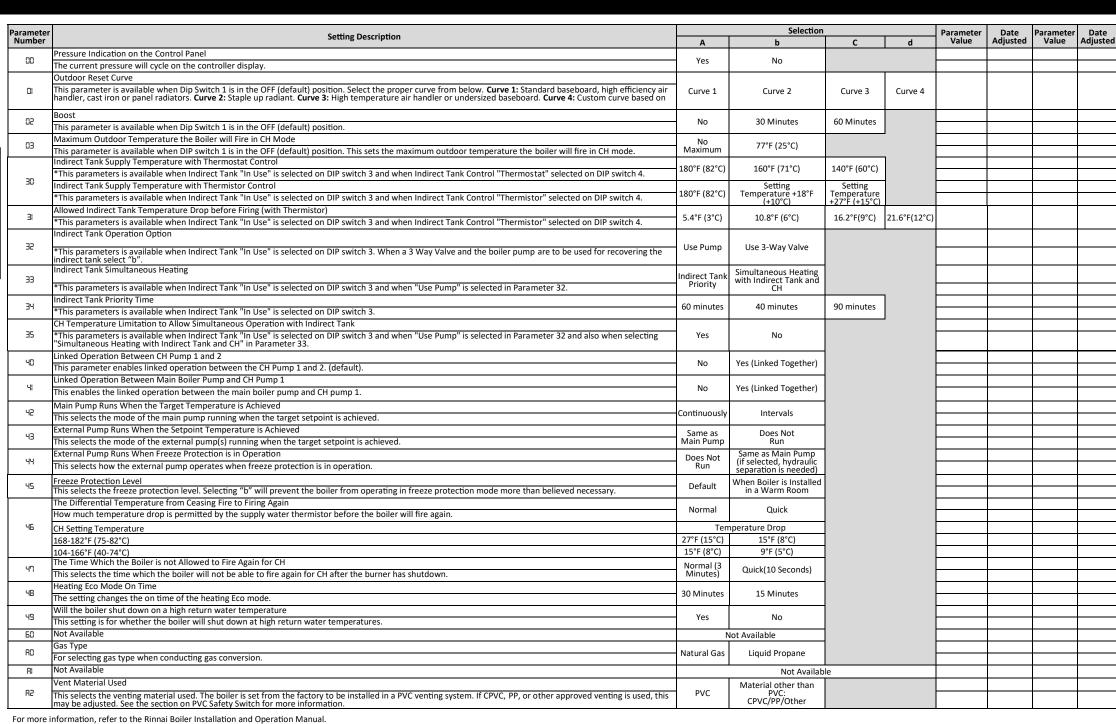
Press the lack (Up) or lack(Down) arrows to select a parameter setting. Press the **Select** 



Press the (Up) or (Down) arrows to change the selection for the setting number (such as 30-A or 30-b). Then, press the **Select** button.



To exit parameter settings and enter normal operation mode, press either the red button on the PC Board or the Mode button on the controller.



NOTE -

Record date and

parameter when

factory default.

individual parameters

have been adjusted from

# **DIAGNOSTIC CODES**

Air Supply or Exhaust Blockage/Condensate Trap is Full

Check fan for debris and ensure wheel turns freely.

Verify fan check valve is not stuck between fan casing and burner body.

If the unit is installed in a propane system, ensure that gas is in the tank.

Check that the gas is turned on at the boiler, gas meter, and/or propane cylinder.

Boiler has flame failure. Check that the gas is turned on at the boiler, gas meter, and/or propane cylinder.

Check the heat exchanger surface for hot spots which may indicate blockage due to scale

The surface of the heat exchanger may turn to a black color as stainless steel is tempered even in normal conditions. This does not indicate an abnormal condition.

Before resetting this error, check if the condensate drain is block and if the venting is connected properly.

Check the supply temperature for tank is higher than tank setting temperature (Parameter 30).

Ensure the condensate reservoir is empty and condensate pump is operationa

Ensure vent length is within limits.

Bleed all air from the gas lines.
 Check the ground wire for the PC Board

Ensure the flame rod wire is connected

Ensure the igniter is operational.\*

Ensure the flame rod wire is connected.

Ensure the gas type and inlet gas pressure are correct.
 Bleed all air from the gas lines.

Check the ground wire to the PC Board.
 Check flame rod voltage to ground during ignition

Measure the resistance of the Overheat Switch.\*

Ensure that all of the valves in the CH circuit are open.
 Ensure the boiler and CH circuit does not have a freezing condition.

Indirect tank runs for more than six hours without cycling off

Ensure the boiler pump is not locked up.

Check for damage on the exhaust, seal, and venting.

Venturi Control

Ensure the venturi motor is operating correctly.\*

Check the venturi and silencer for blockage.

No Ignition (Unit Not Turning On)

Ignition Error.

Flame Failure

Heat Exchanger Overheat

Overheat switch is tripped.

Venturi operation error.

Venturi Blockage

Indirect Tank Temperature

Replace the gas valve assembly.

Ensure the tank size is adequate. Check the thermistor location. Ensure the system is plumbed properly.

Check sensor wiring for damage
 Measure resistance of sensor.\*

Secondary circuit ground fault.

Boiler will operate for 60 seconds

Check sensor wiring for damage.

Check sensor wiring for damage

Measure the resistance of the sensor.

Clean the surface of the sensor

 Check sensor wiring for damage. Measure the resistance of the sensor.

Check the return thermistor.
 Replace if necessary.

CIBUTE DIP Switch 4 is set to the appr
 Check sensor wiring for damage.
 Measure the resistance of the sensor.

Exhaust Thermistor

Check the return thermistor

Check sensor wiring for damage.

Replace if necessary.

Replace if necessary.

Outdoor Thermistor

Check sensor wiring for damage Clean the surface of the sensor.

Measure the resistance of the sensor

Measure the resistance of the sensor.

Replace if necessary.

Indirect Tank Thermistor

Measure the resistance of the sensor.

Check all electrical components for electrical short

Confirm wire connections and harnesses are good.

Ensure DIP switch 4 is set to the appropriate setting.

Ensure that DIP switch 1 is set to the appropriate position.

Replace sensor if necessary

Condensate Pump (Accessory)

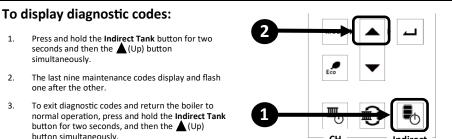
Freeze Protection Thermisto

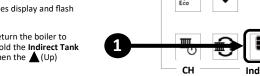
Supply Thermistor

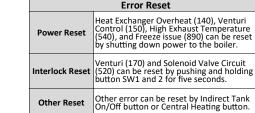
Return Thermistor

Replace if necessary.

Electrical Grounding







button simultaneously.	H Indirect Tank
Air Supply or Exhaust Blockage/Condensate Trap is Full	Pressure Sensor
Fan current initial check error.	Check sensor wiring for damage.
<ul> <li>Ensure condensate line and trap is not blocked.</li> </ul>	<ul> <li>Measure the voltage of the sensor.</li> </ul>
<ul> <li>Ensure internal air filter is clean with no obstructions.</li> </ul>	Replace if necessary.
<ul> <li>Ensure high altitude setting is set properly (See High Altitude Setting).</li> </ul>	LEF High/Low Water Pressure
<ul> <li>Ensure combustion air and exhaust vents are not blocked and the approved verticals are being used.</li> </ul>	venting  If the water pressure is too low, add water into the system until at least
Ensure either the exhaust ring or intake cap is removed properly.	is observed.
Ensure entries the exhaust ring of intake cap is removed properly.	<ul> <li>Ensure there are no leaking components in the CH system.</li> </ul>

Ensure there are no leaking components in the CH system. If the pressure is too high, adjust the pressure to a maximum of 30 PSI.
Ensure the pressure relief valve and water fill are working correctly. 44E Low Water Cut-Off (LWCO)

If the water pressure is too low, add water into the system until at least 13 PSI is observed.

Ensure the LWCO device is working correctly.

Ensure the LWCO jumper is connected properly when LWCO is not in use. Ensure the output is 24 VAC on the PCB. If it is not, check the transformer harness and output of transformer. Solenoid Valve Circuit

Check the flame rod and wire for damage. Close the gas shut off valve installed near the boiler. Ensure the flame rod and wire are not wet.

 Ensure the venting is installed in accordance with the I-Series Boiler Installation and Operation Manual. Check the output from the PC Board to the solenoid gas valve. Check that the surface of the electrode and flame rod are clean.
 Check gas solenoid valves for open or short circuits.\* If the output from the PC Board is abnormal, replace the PC Board. If the output from the PC Board is normal, replace the gas control Verify gas orifice installed is correct for the gas system the unit is installed in.
 Check flame rod voltage to ground during ignition.

High Exhaust Temperature Check the exhaust thermistor wiring for damage.

Clean the surface of the thermistor.

Measure the resistance of the exhaust thermistor.\* If the sensor has been replaced and the error still appears, check the return

 If the unit is installed in a propane system, ensure that gas is in the tank.
 Ensure the venting is installed in accordance with the I-Series Boiler Installation and Operation Manual. Check the exhaust duct, seal, and venting for damage Combustion Fan Check the motor wire harness for loose or damaged connections.

Measure resistance and voltage of motor wire harness.\* Ensure the combustion fan spins freely. PC Board PC Board circuit error Replace PC Board.

Solenoid Valve Circuit Ensure Dip switch 5 on the PC Board is in the OFF position (default).
Ensure the gas control wire is not loose or damaged. Replace the PC Board.

Flame Rod Check the flame rod and wire for damage. Ensure the flame rod and wire are not wet.

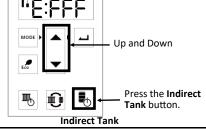
If there is no issue with the flame rod or wiring, replace the PC Board.

The boiler checks the heat exchanger temperature at the time of operation. If the temperature is too low, an error will occur

Check if there is freezing in the boiler or CH system PC Board Mismatch This code occurs when the PC Board and the internal logic do not match.
 Check if the software versions of the board and operation board do not match

This code is a placeholder in diagnostic code history indicating a service provider performed maintenance or service.

Enter this code after performing service by pressing the following buttons at the same time: UP, DOWN, and Indirect Tank. FFF appears on the monitor.



No Code Boiler does not start heating with a heating demand present. Supply temperature or return temperature inside the boiler may be too hot. Ensure the pump operates properly.

No Code The boiler does not operate with the CH setting button. If DIP switch 2 is OFF, CH operation will operate via the room thermostat.

No Code Soliton 2 is OFF, on operation will operate via the room thermostat.

No Code calling for heat. After the tank priority time (Parameter 34) passes, the boiler will be in heating priority for 60 minutes.

No Code Supply Temperature is different from the setting temperature on the controller. During outdoor sensor control, the supply temperature will vary dependent on the outdoor temperature.

 During simultaneous operation of an Indirect Tank and CH, the supply temperature for CH is based on Indirect Tank control. No Code CH capacity is insufficient

Ensure the parameters are properly set for the installation During simultaneous operation of an Indirect Tank and CH, flow volume to heating can be reduced.

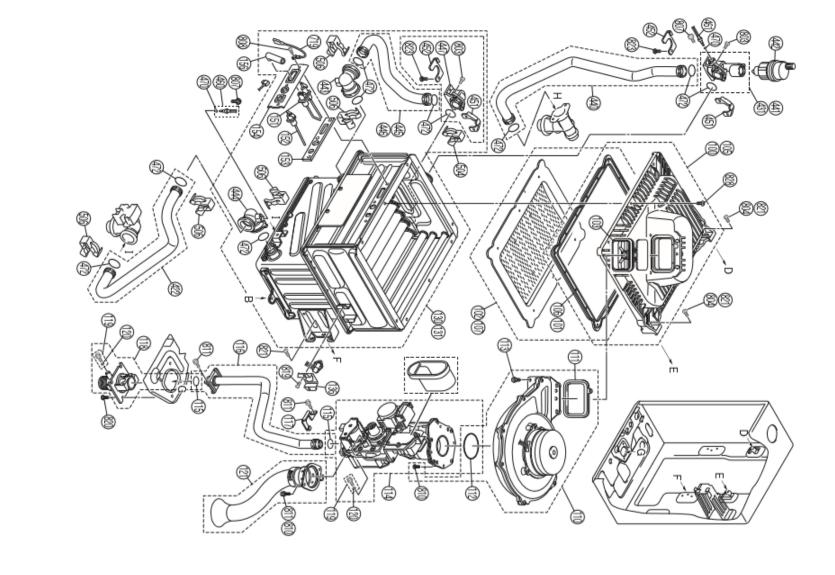
Code Pump or fan even with no demand • The boiler may start or operate the pump for freeze protection operation.

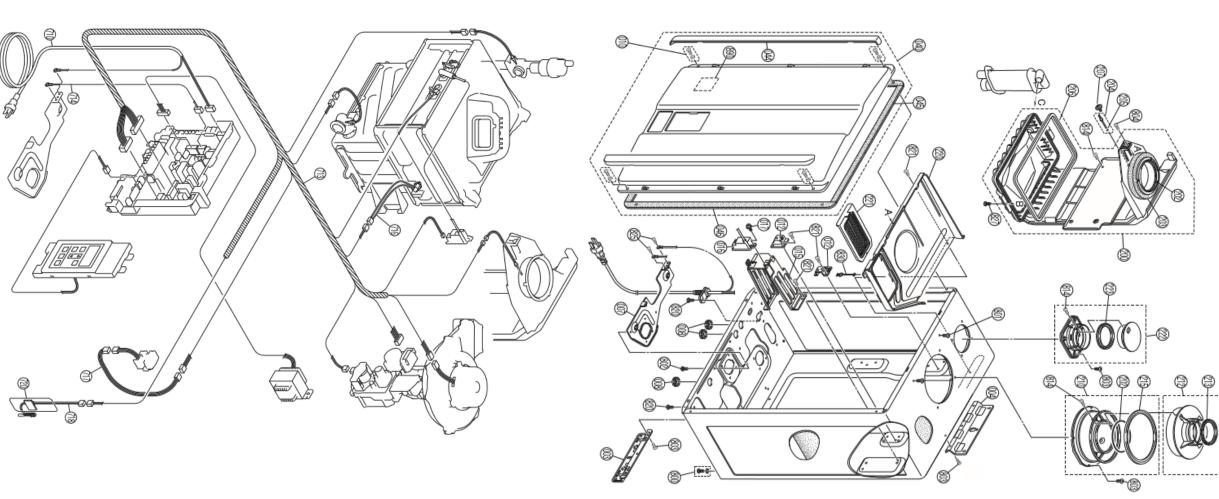
The pump may intermittently operate to prevent it from becoming stuck.

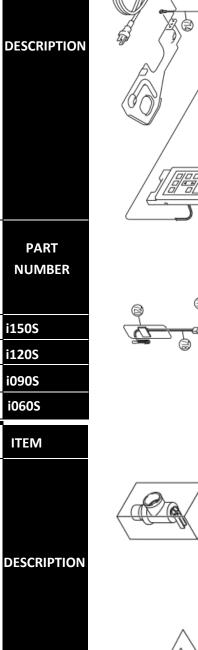
See "Electrical Diagnostics" section of this document.

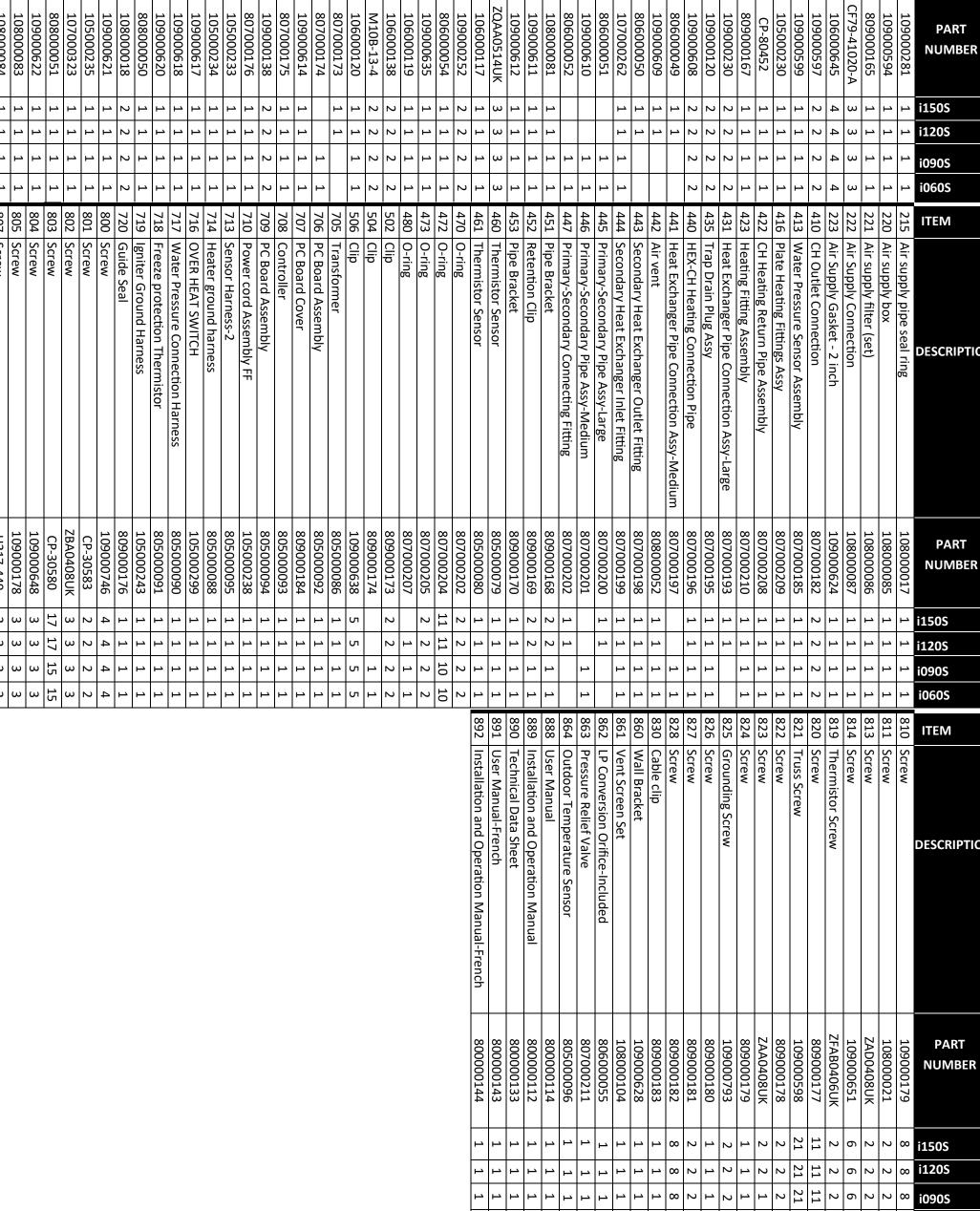
Gas	Gas Conversion Kits	Kits
Models	Gas Type	Kit Number
i150S		
i120S		803000
i090S	ואט/ברט	00000040
S090i		

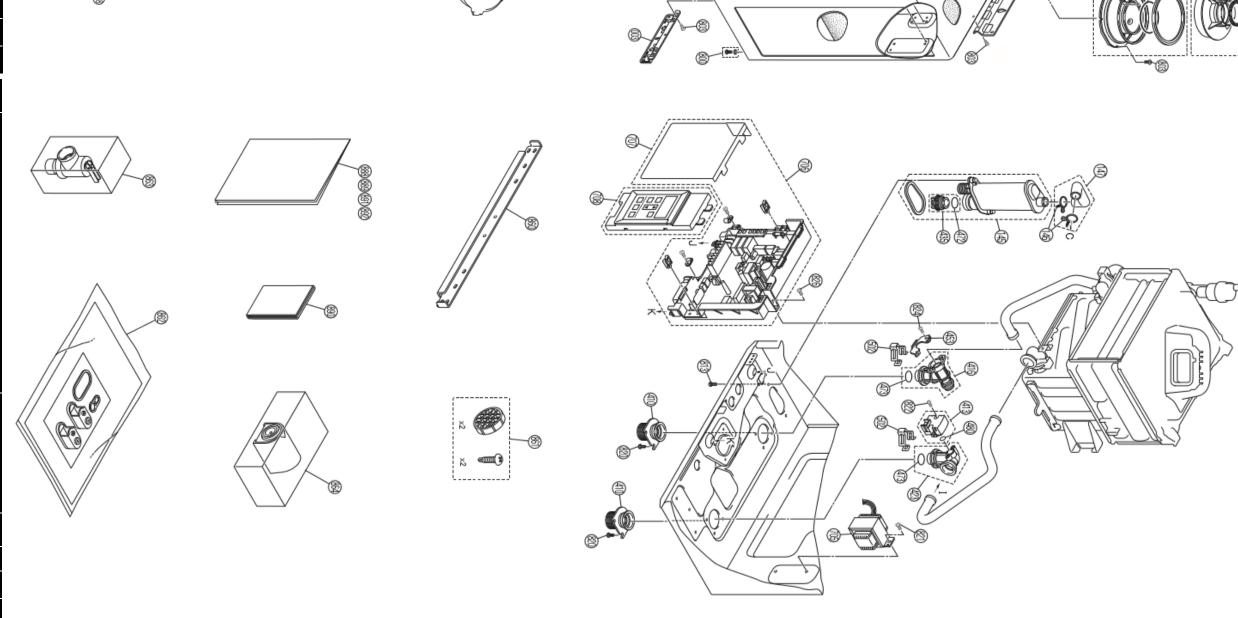
	1060S	3060i	i120S	i150S
		NG/LFG		
		803000040	90300000	
•				











st pipe connection port -st Gasket - 2 inch