



QCA Spas

"A Step Ahead Since 1966"

Samana

build.com

(Model 1)

**Plug
N Play**



SPECIFICATIONS & EQUIPMENT

- 4-Person Rectangular Spa
- 10 therapeutic, variable-flow jets
- Patented Dura-Bond™ acrylic 3-layer shell strengthening system
- Built-in filter and ozone-ready
- Soft-Touch™ Controls
- Energy Saver™ Systems
- WeatherGuard® Maintenance Free Redwood Color Cabinet
- Includes Lockable Insulated Hard Cover

Dimensions (with cabinet):

80½" x 56½" x 30" D

Gallons: 240 (U.S.)

Pumps: 2.2 HP BT* (1.0 HP CD)** Hi-Flow Pump

Heater: 1.0 Kilowatts at 120 Volts

Light: 12 Volt (red/blue lens)

Ozone: Factory Installed (*optional*)

Voltage: 1 KW Heater at 120V / 4 KW Heater at 240V Conversion (Requires an Electrician)

Controls: Balboa Digital Electronics with LCD temperature read-outs. The heat and humidity resistant microprocessor requires no programming.



BT*= Break Torque
CD**= Continuous Duty



Directional Hurricane Spa Jet

State of the art hydrotherapy performance! These jets feature total directional control and adjustable dial for various water flow levels.



3" Vari Swirl Hurricane Jet

A single 3/4" nozzle jet is adjustable to an angle of 26° for a large, 360° massage area.



2" Directional Posi-Flow Jet

Allows the user to adjust the narrow stream of water to position it on specific muscles or areas of the body.



Posi Flow Jet

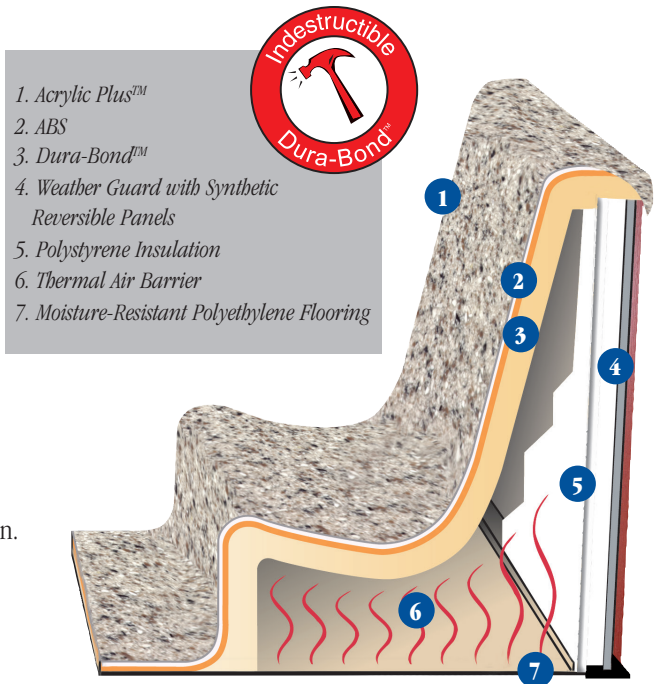
Creates the powerful massage that is most popular in spas.

DURA-BOND™

This three-layer, patented, strengthening process combines the beauty of Lucite Plus Acrylic™ with a layer of ABS for shell strength and integrity. Then a double strengthening material is applied. This high density material has all the strengthening properties of fiberglass without the environmental concerns.

ENERGY SAVER SYSTEM™

Heat is generated by the spa's power equipment inside the cabinet. This heated air is captured and returned to the spas water. This continually helps maintain the water temperature without running the heater as often. The heat recovery system saves you money by reducing electrical cost.



MAINTENANCE FREE WEATHER GUARD® CABINET

Our synthetic cabinets are known for their rich, beautiful appearance and long lasting durability. Fully removable access panels make service a breeze.

SOFT-TOUCH™ CONTROLS

State-of-the-art digital electronic control with LCD temperature readout. All functions are conveniently located at your fingertips.



QCA LIMITED WARRANTY

One Year Shell*

The shell is warranted against water leakage caused by a defect in material for one year from the original date of purchase.

One Year Surface*

QCA warrants the Acrylic Plus™ surface against blistering, cracking, or delaminating for one year from the original date of purchase.

***For complete warranty details, see the warranty performance and coverage page located in the owner's manual.**

QCA Spas reserves the right to change models, equipment, jet configuration and styles, color and cabinetry without notice.

One Year Plumbing*

Spa plumbing, fittings, pipe, drains, and fixtures are warranted against leaking due to defects in materials for one year from the original date of purchase.

One Year Equipment*

QCA warrants the spa equipment (heater and spa electrical equipment) against defects in the material for one year from the original date of purchase.

One Year Pump*

QCA warrants the spa pump and pump motor for one year from the original date of purchase.