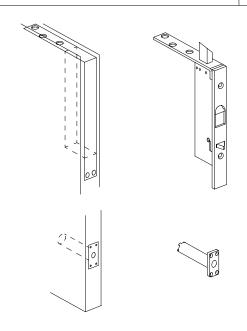


AUXILIARY FIRE LATCH (BOTTOM)

FB62 INSTALLATION INSTRUCTIONS:

- 1. MORTISE INACTIVE DOOR FOR FB61T (TOP) FLUSH BOLT.
- 2. FB6IT FLUSH BOLT FITS DHI W-5 DOOR AND FRAME PREPARATION.
- 3. INSTALL FB61T (TOP) FLUSH BOLT IN EDGE OF DOOR.
 ADJUST TOP BOLT SO IT IS FLUSH WITH TOP OF DOOR WHEN RETRACTED AND BEVEL IS TOWARDS THE PUSH SIDE OF DOOR.
- 4. INSTALL STRIKE.
- 5. INSTALL RUB PLATE ON EDGE OF ACTIVE DOOR ON CAM CENTERLINES.
- 6. INSTALL FACE PLATE.
- 7. DRILL 4 HOLES WITH A #36
 DRILL AND I 7/8" HOLE ON
 INACTIVE DOOR FOR
 AUXILIARY FIRE LATCH
 (AS SHOWN ON PAGE 3).
- 8. DRILL I" HOLE IN ACTIVE DOOR FOR AUXILIARY FIRE LATCH PLUG (AS SHOWNON PAGE 3).
- 9. INSTALL AUXILIARY FIRE LATCH WITH 4 SCREWS.
- 10. INSTALL AUXILIARY FIRE LATCH STRIKE HOLE PLUG.



FIELD ADJUSTMENTS -

VERTICAL ROD ADJUSTMENT:

TOP FLUSH BOLT:
REMOVE GUIDE, TURN BOLT CLOCKWISE OR
COUNTERCLOCKWISE AS NECESSARY TO ADJUST,
REPLACE GUIDE.

FB62 SCREW DETAIL SHEET METAL SCREWS QTY. MACHINE SCREWS #8 X 1" FPHSMS HOUS ING 2 FACEPLATE 2 6-32 X 3/8" UFPHMS #8 X 3/4" FPHSMS 8-32 X 3/4" FPHMS TOP STRIKE 2 W/PLASTIC EXP. SHIELD #6 X 3/4" FPHSMS RUB PLATE GUIDE 3 #10 X 1" FPHSMS AUXILIARY 4 #6 X 3/4" FPHSMS FIRE LATCH

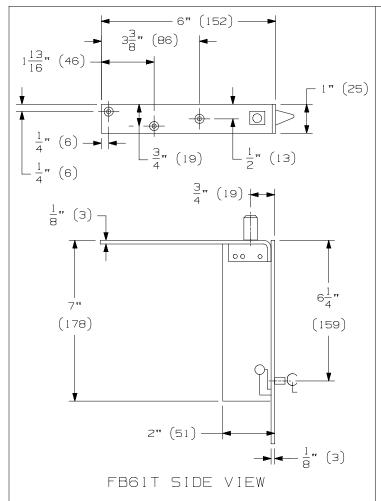
NOTE:

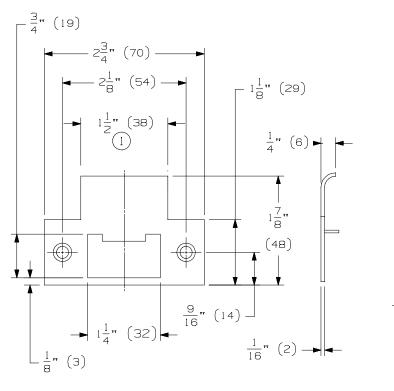
- 1. INSTALL COORDINATOR BEFORE CONSTANT LATCHING FLUSH BOLTS.
- 2. THE RECOMMENDED CLEARANCE BETWEEN DOORS IS 1/8" (3MM).
- 3. CERTIFIED PERSONNEL SHOULD PERFORM FIELD PREP FOR AUXILARY LATCH.

VES FB62 CONSTANT LATCHING FLUSH BOLT WITH AUXILIARY FIRE LATCH FOR WOOD DOORS INSTALLATION TEMPLATE

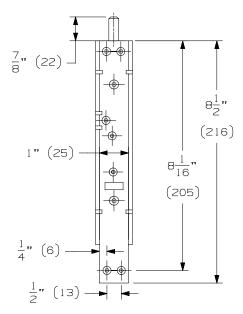


TEMPLATE INST.FB62.PG1_1

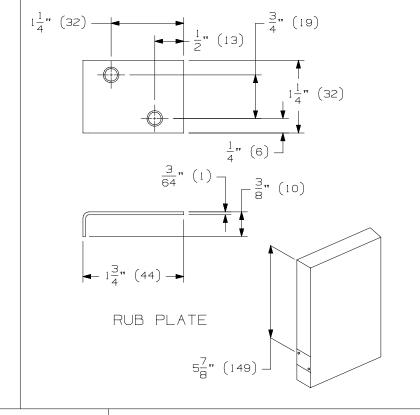




TOP STRIKE



FB61T BASIC DIMENSIONS





CONSTANT LATCHING FLUSH BOLT W/ AUXILIARY FIRE LATCH INSTALLATION TEMPLATE



NOTE: DIMENSIONS IN () ARE IN MILLIMETERS

TEMPLATEINST.FB62.PG2_1 DATE:

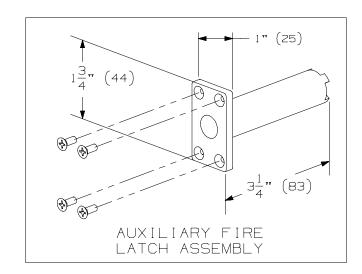
LBB FIRE LATCH FOR USE ONLY WITH IVES FB32, FB33, FB42, FB52, FB53 AND FB62 FLUSH BOLTS

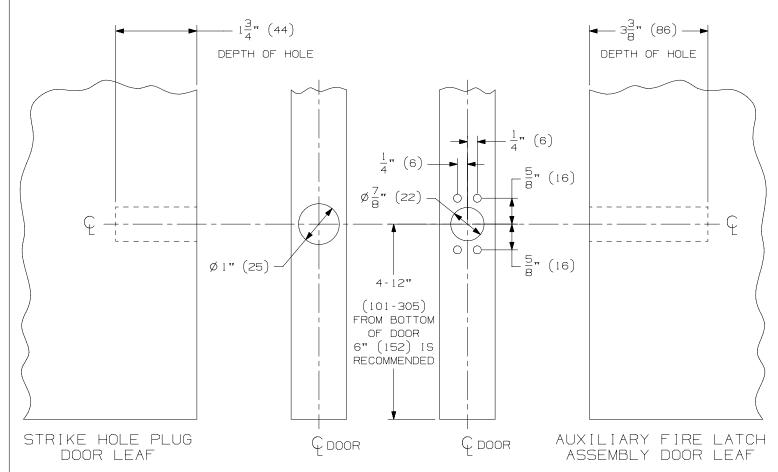
NOTE:

IT DOES NOT MATTER WHICH DOOR LEAF THE AUXILIARY FIRE LATCH IS INSTALLED. HOWEVER,
THE LATCH MUST BE INSTALLED TO MAINTAIN FIRE LISTING. THE PURPOSE OF THE AUXILIARY
FIRE LATCH ASSEMBLY IS TO KEEP THE DOORS IN ALIGNMENT DURING A FIRE. IN A FIRE,
THE BOLT EXTENDS FROM THE AUXILIARY FIRE LATCH INTO THE STRIKE HOLE IN THE OPPOSITE
DOOR LEAF. THE BLACK CAP VISIBLE ON THE FACE OF THE LATCH MUST MELT IN ORDER FOR
THE BOLT TO EXTEND, THEREFORE:

DO NOT COVER THE DOOR GAP AT THE AUXILIARY FIRE LATCH WITH A DOOR EDGE GUARD OR SIMILAR DEVICE.









FB62 CONSTANT LATCHING FLUSH BOLT WITH AUXILIARY FIRE LATCH FOR WOOD DOORS INSTALLATION TEMPLATE



TEMPLATE INST.FB62.PG3_1

DATE: 07-31-03