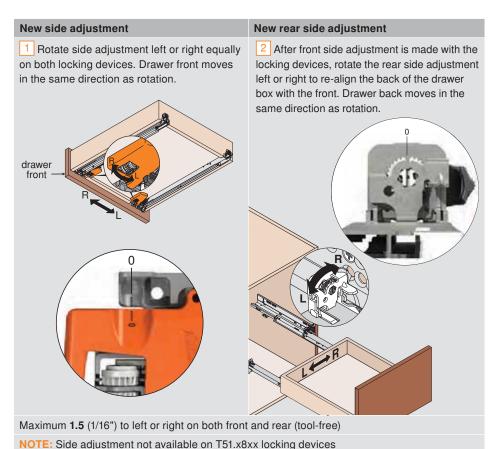
# TANDEM plus BLUMOTION 563H/563. installation instructions

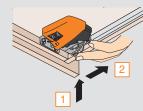


# Basic components Locking devices Runners Rear attachment options



### Height adjustment

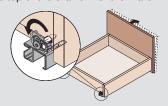
- 1 Press up on adjustment tab
- 2 Push towards back of drawer



Maximum 3 (1/8") rise of drawer front (tool-free)

### Tilt adjustment

Rotate the tilt adjustment lever on the rear of each runner to lift the back of the drawer and tilt the top of the drawer front forward.



Maximum 5 (3/16") rise of drawer back (tool-free)

NOTE: Height and tilt adjustments available with all combinations of locking devices and runners

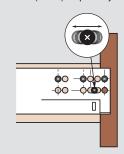


Turning the adjustment screw allows for up to a +2.5 (3/32") out adjustment

**NOTE:** For T51.1901.PS setback in inset applications, see page 5

### Depth adjustment on runner

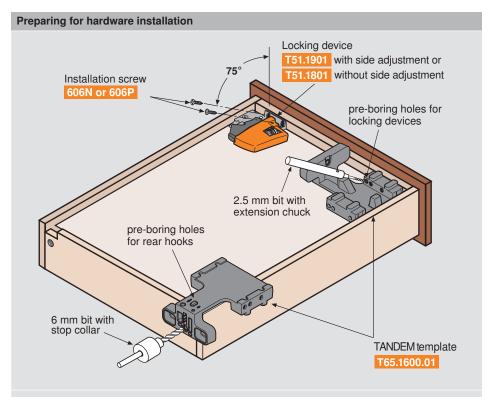
TANDEM 563 runners feature elongated holes that allow ±4.5 (3/16") depth adjustment



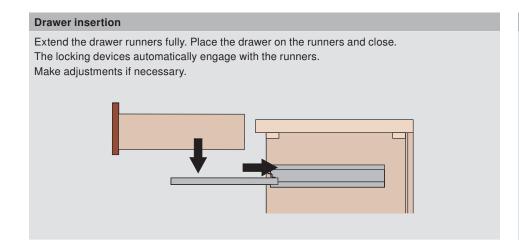
# Drawer specifications

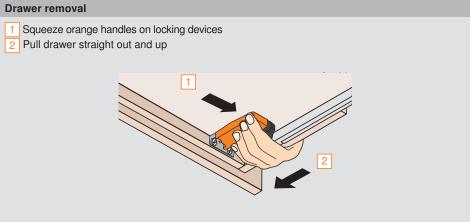
## Face frame and panel cabinet applications Front view opening width 6 (1/4") minimum top clearance inside drawer width = opening width minus 42 drawer height maximum = opening minus **20** (25/32") #6 head 21 (13/16") opening height wood or system screws drawer side thickness maximum 16 (5/8") (1-15/32") 13 (1/2") **14** (9/16") bottom clearance

NOTE: Because material thickness may vary, the inside drawer width must equal opening width minus 42 for TANDEM to align and function properly

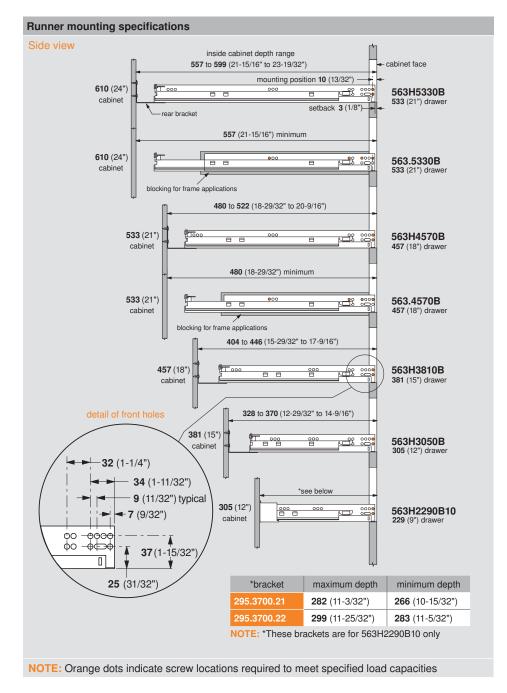


NOTE: Use of the T65.1600.01 TANDEM template is essential for accurate location and angle of pre-bored locking device holes and accurate boring for rear hook holes





# Face frame application



### Cabinet and drawer specifications Side view cabinet depth inside cabinet depth - cabinet face bracket range 6 to 48 (1/4" to 1-7/8") runner length mounting position 10 (13/32") - **37** (1-15/32") setback 3 (1/8") 25 (31/32") minimum top clearance 6 (1/4") drawer length maximum drawer height = opening minus 20 (25/32") - bottom clearance 14 (9/16") drawer gap 1.5 (1/16") mounting screws 606N or 606P (#6 x 5/8" wood screw) drawer thickness rear mount bracket 295.3750.01

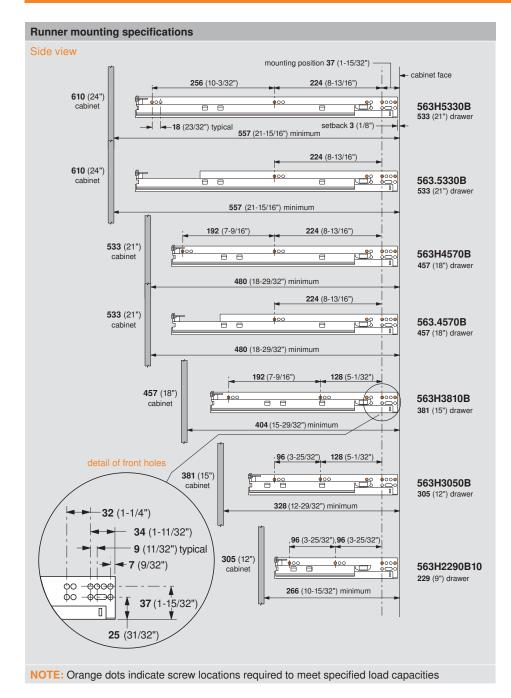
TANDEM plus	cabinet	inside cab	inet depth	drawer	maximum	runner			
BLUMOTION	depth	maximum	minimum	length	drawer thickness	length			
563H5330B	<b>610</b> (24")	<b>599</b> (23-19/32")	<b>557</b> (21-15/16")	<b>533</b> (21")		<b>548</b> (21-9/16")			
563.5330B	<b>610</b> (24")	_	<b>557</b> (21-15/16")	<b>533</b> (21")		<b>548</b> (21-9/16")			
563H4570B	<b>533</b> (21")	<b>522</b> (20-9/16")	<b>480</b> (18-29/32")	<b>457</b> (18")		<b>471</b> (18-17/32")			
563.4570B	<b>533</b> (21")	_	<b>480</b> (18-29/32")	<b>457</b> (18")	<b>16</b> (5/8")	<b>471</b> (18-17/32")			
563H3810B	<b>457</b> (18")	<b>446</b> (17-9/16")	404 (15-29/32")	<b>381</b> (15")		<b>395</b> (15-9/16")			
563H3050B	<b>381</b> (15")	<b>370</b> (14-9/16")	<b>328</b> (12-29/32")	<b>305</b> (12")		<b>319</b> (12-9/16")			
563H2290B10	<b>305</b> (12")	<b>299</b> (11-25/32")	<b>266</b> (10-15/32")	<b>229</b> (9")		<b>259</b> (10-3/16")			

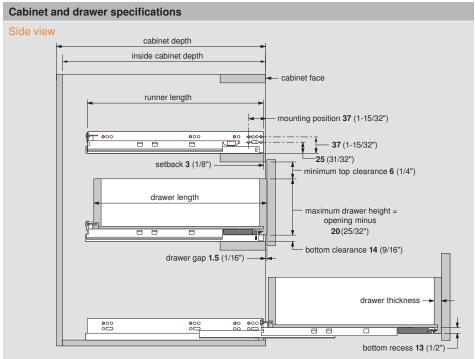
NOTE: For 563. series runners rear brackets and sockets cannot be used. Cabinet sides must be blocked-out flush with the inside of the frame.

T51.1901R	Locking device with side adjustment (right)	295.3750.01	Rear mounting bracket, non-handed										
T51.1901L	Locking device with side adjustment (left)	295.3700.21	563H2290B10 rear bracket, non-handed										
T51.1801R	Locking device (right)	295.3700.22	563H2290B10 rear bracket, non-handed										
T51.1801L	Locking device (left)												
606N or 606P	#6 Wood screw (for mounting runner to cabinet side, rear brackets and locking devices)												

bottom recess 13 (1/2")

# Panel application



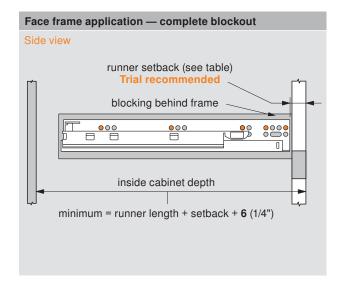


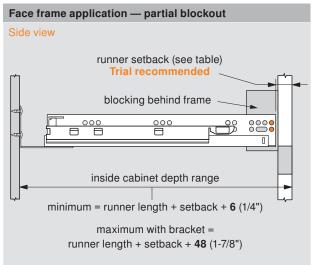
TANDEM plus BLUMOTION	cabinet depth	minimum inside cabinet depth	drawer length	maximum drawer thickness	runner length
563H5330B	610 (24")	<b>557</b> (21-15/16")	<b>533</b> (21")		<b>548</b> (21-9/16")
563.5330B	610 (24")	<b>557</b> (21-15/16")	<b>533</b> (21")		<b>548</b> (21-9/16")
563H4570B	<b>533</b> (21")	480 (18-29/32")	<b>457</b> (18")		<b>471</b> (18-17/32")
563.4570B	<b>533</b> (21")	<b>480</b> (18-29/32")	<b>16</b> (5/8")	<b>471</b> (18-17/32")	
563H3810B	<b>457</b> (18")	404 (15-29/32")	<b>381</b> (15")		<b>395</b> (15-9/16")
563H3050B	<b>381</b> (15")	<b>328</b> (12-29/32")	<b>305</b> (12")		<b>319</b> (12-9/16")
563H2290B10	<b>305</b> (12")	<b>266</b> (10-15/32")	<b>229</b> (9")		<b>259</b> (10-3/16")

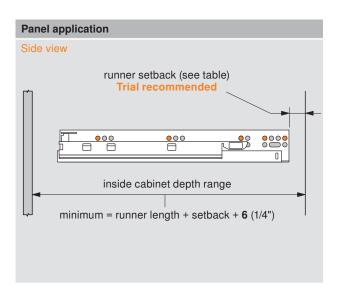
T51.1901R	Locking device with side adjustment (right)
T51.1901L	Locking device with side adjustment (left)
T51.1801R	Locking device (right)
T51.1801L	Locking device (left)
606N or 606P	#6 Wood screw (for mounting runner to cabinet side, rear brackets and locking devices)
662.1150.HG	#6 System screw (for mounting runner to cabinet side)

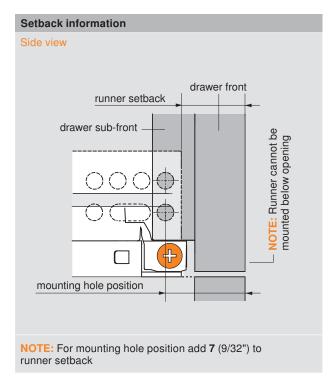
Dimensions in millimeters (inch equivalents as noted) © 2013 Blum, Inc.

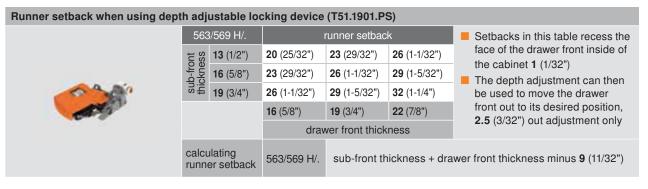
# Inset application

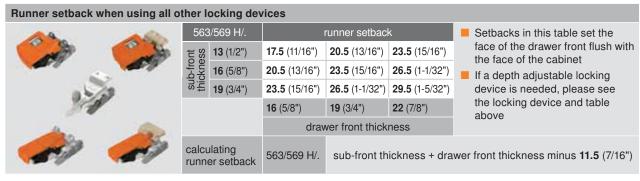




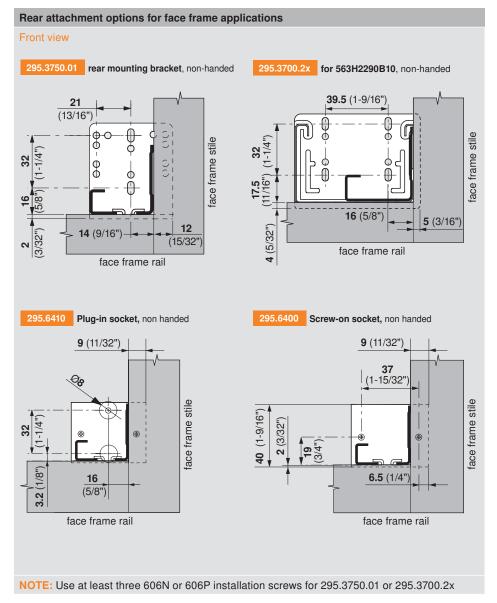






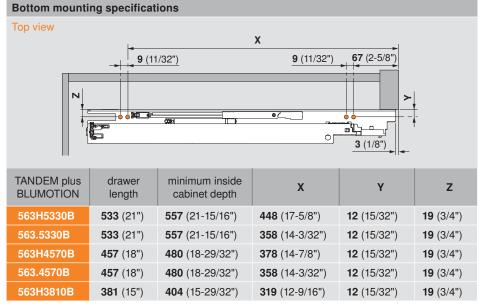


# Attachment specifications



### Depth adjustment specifications Side view TANDEM plus Α В ((x)) BLUMOTION 563H5330B 244.5 (9-5/8") 500.5 (19-23/32") 000 00 000 563.5330B 244.5 (9-5/8") 563H4570B 244.5 (9-5/8") 436.5 (17-3/16") 20.5 (13/16") 563.4570B 244.5 (9-5/8") 563H3810B 148.5 (5-27/32") 340.5 (13-13/32") 563H3050B **148.5** (5-27/32") 244.5 (9-5/8") Mount each runner using at least two of the elongated holes. Install the drawer to check 563H2290B10 **116.5** (4-19/32") 212.5 (8-3/8") the position of the drawer front.

Remove the drawer, loosen screws and make adjustments if necessary, ±4.5 (3/16"). Tighten the screws, verify the drawer front position and finish mounting the runners using the screw locations indicated by the orange dots.



### Millimeter to inch conversion chart

1	1.5	2	3	4	5	5.5	6	7	8	9	9.5	10	11	12	13	13.5	14	15	16	17	17.5	18	19	20	20.5	21	22	23	24	24.5	25.4
1/32	1/16	3/32	1/8	5/32	3/16	7/32	1/4	9/32	5/16	11/32	3/8	13/32	7/16	15/32	1/2	17/32	9/16	19/32	5/8	21/32	11/16	23/32	3/4	25/32	13/16	27/32	7/8	29/32	<sup>15</sup> / <sub>16</sub>	31/32	1

Subject to technical modifications without notice.